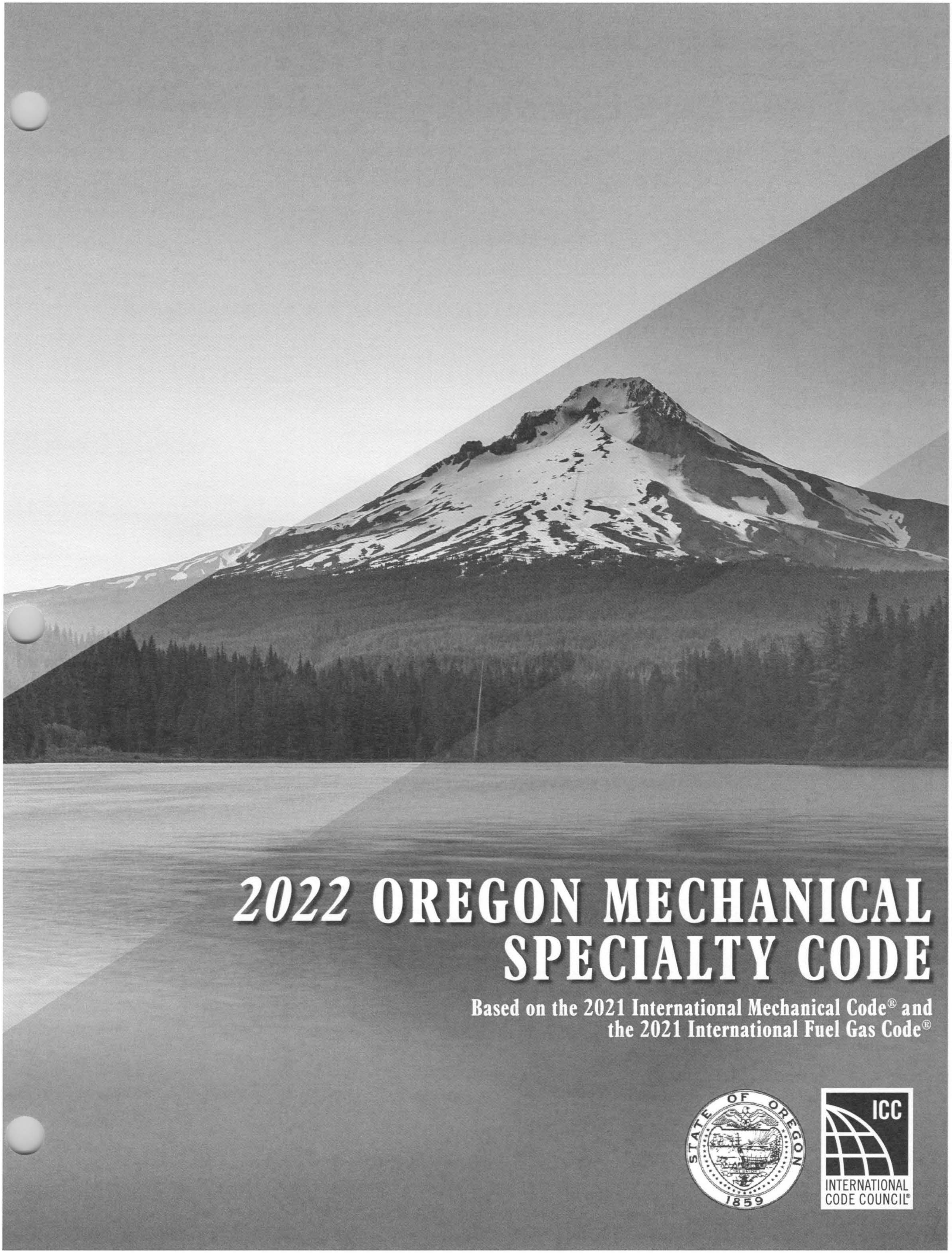

2022 OREGON MECHANICAL SPECIALTY CODE

Based on the 2021 International Mechanical Code® and
the 2021 International Fuel Gas Code®

1859

ICC
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CODE COUNCIL®

2022 Oregon Mechanical Specialty Code

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PREFACE

Introduction to the Oregon Mechanical Specialty Code

The *Oregon Mechanical Specialty Code* (OMSC) is based on the *International Mechanical Code®* (IMC®) and the *International Fuel Gas Code®* (IFGC®).

The IMC establishes minimum requirements for mechanical systems using prescriptive and performance-related provisions. It is founded on broad-based principles that make possible the use of new materials and new mechanical designs.

The IFGC establishes minimum requirements for fuel gas systems an gas-fired appliances using prescriptive and performance-related provisions.

The I-Codes are used in a variety of ways in both the public and private sectors. Most industry professionals are familiar with the I-Codes as the basis of laws and regulations in communities across the US and in other countries. However, the impact of the codes extends well beyond the regulatory arena, as they are used in a variety of nonregulatory settings, including:

- Voluntary compliance programs such as those promoting sustainability, energy efficiency and disaster resistance.
- The insurance industry, to estimate and manage risk, and as a tool in underwriting and rate decisions.
- Certification and credentialing of individuals involved in the fields of building design, construction and safety.
- Certification of building and construction-related products.
- US federal agencies, to guide construction in an array of government-owned properties.
- Facilities management.
- "Best practices" benchmarks for designers and builders, including those who are engaged in projects in jurisdictions that do not have a formal regulatory system or a governmental enforcement mechanism.
- College, university and professional school textbooks and curricula.
- Reference works related to building design and construction.

In addition to the codes themselves, the code development process brings together building professionals on a regular basis. It provides an international forum for discussion and deliberation about building design, construction methods, safety, performance requirements, technological advances and innovative products.

Development

This 2021 editions of the IMC and the IFGC present the code as originally issued, with changes reflected in the 2003 through 2018 editions and further changes approved by the ICC Code Development Process through 2019. A new edition such as this is promulgated every 3 years.

This code is founded on principles intended to establish provisions consistent with the scope of a mechanical code that adequately protects public health, safety and welfare; provisions that do not unnecessarily increase construction costs; provisions that do not restrict the use of new materials, products or methods of construction; and provisions that do not give preferential treatment to particular types or classes of materials, products or methods of construction.

Marginal Markings

➡ = Indicates where an entire section, paragraph, exception or table has been deleted or an item in a list of items or a table has been deleted from the 2018 edition of the International Code.

| = Indicates a technical change from the requirements of the 2018 edition of the International Code.

* = Indicates that text or a table has been relocated within the code.

** = Indicates that the text or table immediately following it has been relocated there from elsewhere in the code.

> = Indicates International model code language deleted by Oregon.

|| = Indicates a State of Oregon amendment has been made to the International Code.

¦ = Indicates a State of Oregon amendment has been made to include language from the *International Fire Code* (IFC) language as part of the *Oregon Mechanical Specialty Code* (OMSC).

Minor changes such as section renumbering and removal of references to International Codes are not indicated with a double rule in the margin.

Italicized Terms

Words and terms defined in Chapter 2, Definitions, are italicized where they appear in code text and the Chapter 2 definitions apply. Where such words and terms are not italicized, common-use definitions apply. The words and terms selected have code-specific definitions that the user should read carefully to facilitate better understanding of the code.

Effective Use of the Oregon Mechanical Specialty Code

The *Oregon Mechanical Specialty Code* (OMSC), based on the *International Mechanical Code* (IMC) and the *International Fuel Gas Code* (IFGC) regulates the design and installation of mechanical systems, appliances, appliance venting, duct and ventilation systems, combustion air provisions, hydronic systems, solar systems, fuel gas distribution piping and systems, and gaseous hydrogen systems.

The purpose of this code is to establish the minimum acceptable level of safety and to protect life and property from the potential dangers associated with the installation and operation of mechanical systems. The code also protects the personnel that install and replace the systems and appliances addressed by this code.

The OMSC is primarily a prescriptive code with some performance text. The code relies heavily on product specifications and listings to provide much of the appliance and equipment installation requirements. The general Section 105.2 and the exception to Section 403.2 allow designs and installations to be performed by approved engineering methods as alternatives to the prescriptive methods in the code.

ARRANGEMENT AND FORMAT OF THE 2022 OMSC

The format of the OMSC allows each chapter to be devoted to a particular subject with the exception of Chapter 3, which contains general subject matters that are not extensive enough to warrant their own independent chapter.

The following is a chapter-by-chapter synopsis of the scope and intent of the provisions of the OMSC:

Chapter 1 Scope and Administration.

Chapter 1 establishes the limits of applicability of the code and describes how the code is to be applied and enforced. A mechanical code, like any other code, is intended to be adopted as a legally enforceable document and it cannot be effective without adequate provisions for its administration and enforcement. The provisions of Chapter 1 establish the authority and duties of the building official appointed by the authority having jurisdiction and also establish the rights and privileges of the design professional, contractor and property owner.

Chapter 2 Definitions.

Chapter 2 is the repository of the definitions of terms used in the body of the code. Codes are technical documents and every word and term can impact the meaning of the code text and the intended results. The code often uses terms that have a unique meaning in the code and the code meaning can differ substantially from the ordinarily understood meaning of the term as used outside of the code.

The terms defined in Chapter 2 are deemed to be of prime importance in establishing the meaning and intent of the code text that uses the terms. The user of the code should be familiar with and consult this chapter because the definitions are essential to the correct interpretation of the code and because the user may not be aware that a term is defined.

Chapter 3 General Regulations.

Chapter 3 contains broadly applicable requirements related to appliance location and installation, appliance and systems access, protection of structural elements, condensate disposal and clearances to combustibles, among others.

Chapter 4 Ventilation.

Chapter 4 includes means for protecting building occupant health by controlling the quality of indoor air and protecting property from the effects of inadequate ventilation. In some cases, ventilation is required to prevent or reduce a health hazard by removing contaminants at their source.

Ventilation is both necessary and desirable for the control of air contaminants, moisture and temperature. Habitable and occupiable spaces are ventilated to promote a healthy and comfortable environment for the occupants. Uninhabited and unoccupied spaces are ventilated to protect the building structure from the harmful effects of excessive humidity and heat. Ventilation of specific occupancies is necessary to minimize the potential for toxic or otherwise harmful substances to reach dangerously high concentrations in air.

Chapter 5 Exhaust Systems.

Chapter 5 provides guidelines for reasonable protection of life, property and health from the hazards associated with exhaust systems, air contaminants and smoke development in the event of a fire. In most cases, these hazards involve materials and gases that are flammable, explosive, toxic or otherwise hazardous. Where contaminants are known to be present in quantities that are irritating or harmful to the occupants' health or are hazardous in a fire, both naturally and mechanically ventilated spaces must be equipped with mechanical exhaust systems capable of collecting and removing the contaminants.

This chapter contains requirements for the installation of exhaust systems, with an emphasis on the structural integrity of the systems and equipment involved and the overall impact of the systems on the fire safety performance of the building. It includes requirements for the exhaust of commercial kitchen grease- and smoke-laden air; hazardous fumes and toxic gases; clothes dryer moisture and heat; and dust, stock and refuse materials.

Chapter 6 Duct Systems.

Chapter 6 of the code regulates the materials and methods used for constructing and installing ducts, plenums, system controls, exhaust systems, fire protection systems and related components that affect the overall performance of a building's air distribution system and the reasonable protection of life and property from the hazards associated with air-moving equipment and systems. This chapter contains requirements for the installation of supply, return and exhaust air systems. Specific exhaust systems are also addressed in Chapter 5. Information on the design of duct systems is limited to that in Section 603.2. The code is very much concerned with the structural integrity of the systems and the overall impact of the systems on the fire safety and life safety performance of the building. Design considerations such as duct sizing, maximum efficiency, cost-effectiveness, occupant comfort and convenience are the responsibility of the design professional. The provisions for the protection of duct penetrations of wall, floor, ceiling and roof assemblies are extracted from the *Oregon Structural Specialty Code.*

Chapter 7 Combustion Air.

Complete combustion of solid and liquid fuel is essential for the proper operation of appliances, for control of harmful emissions and for achieving maximum fuel efficiency.

The specific combustion air requirements provided in previous editions of the code have been deleted in favor of a single section that directs the user to NFPA 31 for oil-fired appliance combustion air requirements and the manufacturer's installation instructions for solid fuel-burning appliances. For gas-fired appliances, the provisions of Appendix C of this code are applicable.

Chapter 8 Chimneys and Vents.

Chapter 8 is intended to regulate the design, construction, installation, repair and approval of chimneys, vents and their connections to solid and liquid fuel-burning appliances. The requirements of this chapter are intended to achieve the complete removal of the products of combustion from fuel-burning appliances and equipment. This chapter includes regulations for the proper selection, design, construction and installation of a chimney or vent, along with appropriate measures to minimize the related potential fire hazards. A chimney or vent must be designed for the type of appliance or equipment it serves. Chimneys and vents are designed for specific applications, depending on the flue gas temperatures and the type of fuel being burned in the appliance. Chimneys and vents for gas-fired appliances are covered in Appendix C of this code.

Chapter 9 Specific Appliances, Fireplaces and Solid Fuel-burning Equipment.

Chapter 9 sets minimum construction and performance criteria for fireplaces, appliances and equipment and provides for the safe installation of these items. It reflects the code's intent to specifically address all of the types of appliances that the code intends to regulate. Other regulations affecting the installation of solid fuel-burning fireplaces, appliances and accessory appliances are found in Chapters 3, 6, 7, 8, 10, 11, 12, 13 and 14.

Chapter 10 Boilers, Water Heaters and Pressure Vessels.

Chapter 10 presents regulations for the proper installation of steam and hot water boilers, water heaters, and pressure vessels and associated piping not regulated by the *Oregon Boiler and Pressure Vessel Specialty Code* and the *Oregon Plumbing Specialty Code* to protect life and property from the hazards associated with those appliances and vessels. It applies to all types of boilers and pressure vessels, regardless of size, heat input, operating pressure or operating temperature.

Because pressure vessels are closed containers designed to contain liquids, gases or both under pressure, they must be designed and installed to prevent structural failures that can result in extremely hazardous situations. Certain safety features are therefore provided in Chapter 10 to reduce the potential for explosion hazards.

Chapter 11 Refrigeration.

Chapter 11 contains regulations pertaining to the life safety of building occupants. These regulations establish minimum requirements to achieve the proper design, construction, installation and operation of refrigeration systems. Refrigeration systems are a combination of interconnected components and piping assembled to form a closed circuit in which a refrigerant is circulated. The system's function is to extract heat from a location or medium, and to reject that heat to a different location or medium. This chapter establishes reasonable safeguards for the occupants by defining and mandating practices that are consistent with the practices and experience of the industry.

Chapter 12 Hydronic Piping.

Hydronic piping includes piping, fittings and valves used in building space conditioning systems. Applications include hot water, chilled water, steam, steam condensate, brines and water/antifreeze mixtures. Chapter 12 contains the provisions that govern the construction, installation, alteration and repair of all hydronic piping systems that affect reliability, serviceability, energy efficiency and safety.

Chapter 13 Fuel Oil Piping and Storage.

Chapter 13 regulates the design and installation of fuel oil storage and piping systems. The regulations include reference to construction standards for above-ground and underground storage tanks, material standards for piping systems (both above-ground and underground) and extensive requirements for the proper assembly of system piping and components. The *Oregon Structural Specialty Code* covers subjects not addressed in detail here. The provisions in this chapter are intended to prevent fires, leaks and spills involving fuel oil storage and piping systems.

Chapter 14 Solar Thermal Systems.

Chapter 14 establishes provisions for the safe installation, operation and repair of solar energy systems used for space heating or cooling, domestic hot water heating or processing. Although such systems use components similar to those of conventional mechanical equipment, many of these provisions are unique to solar energy systems.

Chapter 15 Referenced Standards.

Chapter 15 lists all of the product and installation standards and codes that are referenced throughout Chapters 1 through 14. As stated in Section 102.2, these standards and codes become an enforceable part of the code (to the prescribed extent of the reference) as if printed in the body of the code. Chapter 15 provides the full title and edition year of the standards and codes in addition to the address of the promulgators and the section numbers in which the standards and codes are referenced.

Appendix A Chimney Connector Pass-throughs.

Appendix A provides figures that illustrate various requirements in the body of the code. Figures A101.1(1) and A101.1(2) illustrate the chimney connector clearance requirements of Table 803.10.4.

Appendix B Recommended Permit Fee Schedule.

Appendix B provides a sample permit fee schedule for mechanical permits. The local jurisdiction can adopt this appendix and fill in the dollar amounts in the blank spaces to establish their official permit fee schedule. Fees are established by the municipality under the authority of ORS 455.020 and 455.210, or as set forth in OAR Chapter 918, Division 440 where the State of Oregon has jurisdiction.

Appendix C Fuel Gas.

Appendix C provides installation standards for fuel gas piping systems, fuel gas appliances, gaseous hydrogen systems and related accessories. The base code for the provisions in Appendix C is the *International Fuel Gas Code* (IFGC).

Sections C101 through C105 Scope and General Requirements.

Sections C101 through C105 establish the limits of applicability of the appendix and describe how the appendix is to be applied and enforced. These provisions establish the authority and duties of the building official appointed by the local municipality and also establish the rights and privileges of the design professional, contractor and property owner.

Sections C201 and C202 Definitions.

Sections C201 and C202 are the repository of the definitions of terms used in the body of the appendix. The defined terms are deemed to be of prime importance in establishing the meaning and intent of the text that uses the terms. The user of this appendix should be familiar with and consult these definitions because they are essential for correct interpretation and because the user may not be aware that a term is defined.

Sections C301 through C310 General Regulations.

Sections C301 through C310 contain broadly applicable requirements related to appliance location and installation, appliance and systems access, protection of structural elements, and clearances to combustibles, among others. These sections also cover combustion air provisions for gas-fired appliances.

Sections C401 through C417 Gas Piping Installations.

Sections C401 through C417 cover the allowable materials for gas piping systems and the sizing and installation of such systems. They also cover pressure regulators, appliance connections and overpressure protection devices. Gas piping systems are sized to supply the maximum demand while maintaining the supply pressure necessary for safe operation of the appliances served.

Sections C501 through C506 Chimneys and Vents.

Sections C501 through C506 regulate the design, construction, installation, repair and approval of chimneys, vents, venting systems and their connections to gas-fired appliances. Properly designed chimneys, vents and venting systems are necessary to conduct to the outdoors the flue gases produced by the combustion of fuels in appliances. The provisions of this chapter are intended to minimize the hazards associated with high temperatures and potentially toxic and corrosive combustion gases. These sections address all of the factory-built and site-built chimneys, vents and venting systems used to vent all types and categories of appliances. It also addresses direct-vent appliances, integral vent appliances, side-wall mechanically vented appliances and exhaust hoods that convey the combustion byproducts from cooking and other process appliances.

Sections C601 through C635 Specific Appliances.

Sections C601 through C635 address specific appliances that the appendix intends to regulate. Each main section applies to a unique type of gas-fired appliance and specifies the product standards to which the appliance must be listed. The general requirements found in the previous Appendix C sections also apply and these sections add the special requirements that are specific to each type of appliance.

Sections C701 through C708 Gaseous Hydrogen Systems.

Sections C701 through C708 are specific to gaseous hydrogen generation, storage, distribution and utilization systems, appliances and equipment. Note that hydrogen is not within the definition of "Fuel gas," but it is, none-the-less, commonly used as a fuel for fuel-cell power generation and fuel-cell powered motor vehicles. The scope of these sections is not limited to any particular use of hydrogen. Hydrogen systems have unique potential hazards because of the specific gravity of the gas, its chemical effect on materials and the fact that it is not odorized.

Section C801 Referenced Standards.

Section C801 lists all of the product and installation standards and codes that are referenced throughout Appendix C. As stated in Section C102.2, these standards and codes become an enforceable part of the code (to the prescribed extent of the reference) as if printed in the body of the code. Section C801 provides the full title and edition year of the standards and codes in addition to the address of the promulgators and the section numbers in which the standards and codes are referenced.

Appendix C-A Sizing and Capacities of Gas Piping.

This appendix is informative and not part of the code. It provides design guidance, useful facts and data and multiple examples of how to apply the sizing tables and sizing methodologies of Sections C401 through C417.

Appendix C-B Sizing of Venting Systems Serving Appliances Equipped with Draft Hoods, Category I Appliances and Appliances Listed for Use with Type B Vents.

This appendix is informative and not part of the code. It contains multiple examples of how to apply the vent and chimney tables and methodologies of Sections C501 through C506.

Appendix C-C Exit Terminals of Mechanical Draft and Direct-vent Venting Systems.

This appendix is informative and not part of the code. It consists of a figure and notes that visually depict code requirements from Sections C501 through C506 for vent terminals with respect to the openings found in building exterior walls.

Appendix C-D Recommended Procedure for Safety Inspection of an Existing Appliance Installation.

This appendix is informative and not part of the code. It provides recommended procedures for testing and inspecting an appliance installation to determine if the installation is operating safely and if the appliance is in a safe condition.

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CHAPTER 1

SCOPE AND ADMINISTRATION

PART 1—SCOPE AND APPLICATION

SECTION 101
SCOPE AND GENERAL REQUIREMENTS

101.1 Title. These regulations shall be known as the *Oregon Mechanical Specialty Code*, hereinafter referred to as "this code."

101.2 Scope. The scope of this code is as provided in ORS 455.020(1) and as further noted in this section.

> **ORS 455.020** is not part of this code but is reprinted here for the reader's convenience:
>
> **455.020 Purpose; scope of application; exceptions; scope of rules; fees by rule.**
>
> (1) This chapter is enacted to enable the Director of the Department of Consumer and Business Services to promulgate a state building code to govern the construction, reconstruction, alteration and repair of buildings and other structures and the installation of mechanical devices and equipment therein, and to require the correction of unsafe conditions caused by earthquakes in existing buildings. The state building code shall establish uniform performance standards providing reasonable safeguards for health, safety, welfare, comfort and security of the residents of this state who are occupants and users of buildings, and will provide for the use of modern methods, devices, materials, techniques and practicable maximum energy conservation. [Formerly 456.755; 1991 c.227 §2; 1991 c.310 §2; 1995 c.304 §1; 1995 c.400 §5; 1999 c.1045 §13; 1999 c.1082 §11; 2001 c.710 §8]

This code shall regulate the design, installation, *alteration* and inspection of mechanical systems that are permanently installed and utilized to provide control of environmental conditions and related processes within buildings. This code shall also regulate those mechanical systems, system components, *equipment* and *appliances* specifically addressed herein. The installation of fuel gas distribution piping and *equipment*, fuel gas-fired *appliances* and fuel gas-fired *appliance* venting systems shall comply with Appendix C, "Fuel Gas," of this code.

Detached one- and two-family dwellings and townhouses not more than three stories above grade plane in height with a separate means of egress and their accessory structures shall comply with the *Residential Code*.

This code, as adopted by the State of Oregon, Building Codes Division, includes portions of the *International Mechanical Code*, the *International Fuel Gas Code*, the *International Fire Code* and other nationally adopted codes pertaining to any construction, reconstruction, alteration, repair and installation of materials and equipment in or part of buildings and structures governed by the *state building code*.

101.2.1 Matters not available for local regulation under the statutory authority of this code. While the following matters may be included in the published national model code, they may not be regulated by the local *municipality* under the statutory authority of this code. Any references to these matters retained in this code are for the convenience of the reader.

1. The construction, alteration, moving, demolition, repair, maintenance and work located primarily in a public way.
2. Mechanical equipment not specifically regulated in this code.
3. Hydraulic flood control structures including, but not limited to, dams and levees.
4. Mechanical equipment in or part of structures that are not covered by the *state building code*. Buildings exempt from the *Building Code* by ORS 455.315 shall comply with this code, as applicable.

101.2.2 Appendices. Provisions in the appendices shall not apply unless specifically adopted as noted in Sections 101.2.2.1 and 101.2.2.2.

101.2.2.1 Appendices adopted. Appendix C, "Fuel Gas," is adopted by the State of Oregon, Building Codes Division, as part of the *state building code*.

101.2.2.2 Appendices not adopted.

The following appendices are informative only and not adopted by the State of Oregon, Building Codes Division, as part of this code:

1. Appendix A (Chimney Connector Passthroughs).
2. Appendix B (Recommended Permit Fee Schedule).

The following appendices are not adopted by the State of Oregon, Building Codes Division, as part of this code, but the referenced matters are preempted by the *state building code* and may not be adopted by a local *municipality*:

1. Appendix C (Board of Appeals) published in the 2021 *International Mechanical Code.*

101.3 Purpose. The purpose of this code, as provided in ORS 455.020(1) and noted in Section 101.2, is to establish minimum requirements to provide a reasonable level of safety, health and general welfare by regulating and controlling the design, construction, installation and location of mechanical systems.

101.4 Severability. If a section, subsection, sentence, clause or phrase of this code is, for any reason, held to be invalid, such decision shall not affect the validity of the remaining portions of this code.

SECTION 102
APPLICABILITY

102.1 General. Where there is a conflict between a general requirement and a specific requirement, the specific requirement shall govern. Where, in a specific case, different sections of this code specify different materials, methods of construction or other requirements, the most restrictive shall govern.

102.1.1 Statutory references. This code is adopted pursuant to Oregon Revised Statutes (ORS). Where this code and the statutes specify different requirements, the statute shall govern. Statutes related to this code include, but are not limited to, ORS 455.010 through 455.895 and ORS 447.210 through 447.310.

Statutes referenced may be obtained from the State of Oregon, Building Codes Division, 1535 Edgewater St. NW, Salem, OR 97304 or P.O. Box 14470, Salem, OR 97309 at a nominal cost or read online at: Oregon.gov/bcd.

102.2 Referenced codes and standards. The codes and standards referenced in this code shall be considered as part of the requirements of this code to the prescribed extent of each such reference and as further regulated in Sections 102.2.1 and 102.2.2.

Exception: Where enforcement of a code provision would violate the conditions of the listing of the *equipment* or *appliance*, the conditions of the listing and the manufacturer's installation instructions shall apply.

102.2.1 Conflicts. Where conflicts occur between provisions of this code and the referenced standards, the provisions of this code shall apply.

102.2.2 Provisions in referenced codes and standards. Where the extent of the reference to a referenced code or standard includes subject matter that is within the scope of this code, the provisions of this code, as applicable, shall take precedence over the provisions in the referenced code or standard.

102.3 Other laws. The provisions of this code shall not be deemed to nullify any provisions of local, state or federal law.

102.4 Application of references. Reference to chapter section numbers, or to provisions not specifically identified by number, shall be construed to refer to such chapter, section or provision of this code.

102.5 Existing installations. Except as otherwise provided for in this chapter, a provision in this code shall not require the removal, *alteration* or abandonment of, nor prevent the continued utilization and maintenance of, a mechanical system lawfully in existence at the time of the adoption of this code.

Occupied and existing structures under state law related to building inspection programs.

Note: This information is provided for *building official* use and is not intended to provide direction to any other form of government outside of a *building official* operating under State of Oregon, Building Codes Division's laws and rules. Questions regarding this information should be addressed through local counsel.

Under ORS 476.030 and Chapter 455, *building officials* are prohibited from requiring corrections or any changes to an existing structure that is maintained in conformity with the *state building code* regulations in effect at the time of construction.

Under ORS Chapters 476 and 455, occupied structures that have no valid certificate of occupancy do not fall under the delegated authority from the State of Oregon, Building Codes Division. No state authority exists for *building officials* to access buildings or require corrections for structures unless a permit application is on file.

References within the *state building code* that provide access and investigative authority to *building officials* are rescinded and are not valid.

Under state authority, buildings occupied without a valid certificate of occupancy or permit are under the enforcement authority of the Office of State Fire Marshal.

Local programs should ensure that adequate local ordinances have been adopted allowing for enforcement action where a certificate of occupancy was not issued or where no permit has been applied for.

102.6 Additions, alterations or repairs. Additions, alterations, renovations or repairs to a mechanical system shall conform to that required for a new mechanical system without requiring the existing mechanical system to comply with all of the requirements of this code. Additions, alterations or repairs shall not cause an existing mechanical system to become unsafe, hazardous or overloaded.

Minor additions, alterations, renovations and repairs to existing mechanical systems shall meet the provisions for new construction, unless such work is done in the same manner and arrangement as was in the existing system, is not hazardous and is *approved*.

102.7 Change in occupancy. It shall be unlawful to make a change in the *occupancy* of any structure that will subject the structure to any special provision of this code applicable to the new *occupancy* without approval. The *building official* shall certify that such structure meets the intent of the provisions of the *Building Code.*

102.8 Historic buildings. The provisions of this code relating to the construction, *alteration*, repair, enlargement, restoration, relocation or moving of buildings or structures shall not be mandatory for existing buildings or structures identified and classified by the state or local *municipality* as historic buildings where such buildings or structures are judged by the *building official* to be safe and in the public interest of health, safety and welfare regarding any proposed construction, *alteration*, repair, enlargement, restoration, relocation or moving of buildings.

102.9 Moved buildings. Except as determined by Section 102.5, mechanical systems that are a part of buildings or structures moved into or within the *municipality* shall comply with the provisions of this code for new installations. See ORS 455.410 for moved buildings.

ORS 455.410 is not part of this code but is reprinted here for the reader's convenience:

455.410 Relocated buildings, substantial compliance required; permits.

(1) Existing buildings or structures which are removed from their foundation and relocated to another site within this state shall be in substantial compliance as defined in subsections (2) and (3) of this section.

(2) "Substantial compliance" means compliance with local construction codes in effect as of the original permit date of the building or structure, or where there was no permitting required at the time of original construction, with basic health and safety standards, as described in the closest dated *Uniform Housing Code,* as published by the International Conference of Building Officials as of the date of construction. Only the insulation, overhead and underneath the structure, shall be upgraded to the current insulation requirements of the state building code, or to the maximum extent possible subject to the design of the structure. Nothing in this statute shall be construed to mean that all heating, plumbing and electrical systems shall be replaced with systems meeting current standards for new construction, except that any life-threatening deficiencies in those systems shall be repaired, notwithstanding that the cost of rehabilitation may exceed 50 percent of the value of the structure before rehabilitation.

(3) All foundation and basement construction on the structure and any remodeling at the new location shall be constructed subject to all applicable local current building and safety codes, or where none exist, with the applicable standards as described in the *Uniform Housing Code* described in subsection (2) of this section.

(4) All moved houses shall be provided with either battery-operated or hard-wired smoke detection devices located in accordance with the provisions of the state building code. Nothing in this section is intended to permit any person to move a structure unless the person first consults with the appropriate building inspection authority and obtains all required permits. [Formerly 456.756; 1989 c.1068 §1]

PART 2—ADMINISTRATION AND ENFORCEMENT

SECTION 103
CODE COMPLIANCE AGENCY

This section is not adopted by the State of Oregon, Building Codes Division, as part of this code.

SECTION 104
DUTIES AND POWERS OF THE BUILDING OFFICIAL

The requirements of Sections 104.1 and 104.3 shall apply unless specifically amended by a local *municipality* under the authority of ORS 455.020.

104.1 General. The *building official* is hereby authorized and directed to enforce the provisions of this code. The *building official* shall have the authority to render interpretations of this code and to adopt policies and procedures in order to clarify the application of its provisions. The *building official* shall act on any question relative to the installation, alteration or repair of mechanical systems, except as otherwise specifically provided for by statutory requirements.

Consistent with discretionary decision-making powers granted to *building officials,* a *building official* may take any action including but not limited to waiving a requirement, modifying a requirement or accepting an alternate method to the requirements of this code. When waiving or accepting a modification, a *building official* shall not allow a provision that would create an unsafe or dangerous condition regarding fire and life safety, and may not enforce requirements that are in addition to this code except where additional code requirements are specified by the terms of an alternate method approval.

104.2 Applications and permits. The *building official* shall receive applications, review *construction documents* and issue permits for the installation and *alteration* of mechanical systems, inspect the premises for which such permits have been issued and enforce compliance with the provisions of this code.

104.3 Inspections. The *building official* shall ensure that all inspections required by this code are conducted by properly certified individuals. All reports of such inspections shall be in writing and be certified by a responsible officer of such *approved* agency or by the responsible individual. The *building official* may adopt local policies approving specific inspection recording methods.

104.4 Right of entry. This section is not adopted by the State of Oregon, Building Codes Division, as part of this code.

104.5 Notices and orders. The *building official* shall issue all necessary notices or orders to ensure compliance with this code.

104.6 Department records. The *building official* shall keep official records according to the applicable retention requirements set forth in OAR 166-150-0020 for locations where the county has jurisdiction, in OAR 166-200-0250 for locations where a city has jurisdiction, and in OAR 166 Division 300, et al., for locations where the State of Oregon has jurisdiction. The *building official* shall maintain a permanent record of all *permits* issued in *flood hazard areas,* including copies of inspection reports and certifications.

104.7 Liability. See ORS 30.265 for regulations relating to liability.

SECTION 105
APPROVAL

105.1 Modifications. Where there are practical difficulties involved in carrying out the provisions of this code, the *building official* shall have the authority to grant modifications for individual cases upon application of the owner or owner's authorized agent, provided that the *building official* shall first find that special individual reason makes the strict letter of this code impractical and the modification is in compliance with the intent and purpose of this code and does not create an unsafe or dangerous condition regarding fire and life safety, and does not enforce requirements that are in addition to the *state building code* except where additional code requirements are specified by the terms of an alternate method approval. The details of action granting modifications shall be recorded and entered in the files of the mechanical inspection department.

105.2 Alternative materials, methods, equipment and appliances. The provisions of this code are not intended to prevent the installation of any material or to prohibit any method of construction not specifically prescribed by this code, provided that any such alternative has been *approved.* An alternative material, design or method of construction shall be *approved* where the *building official* finds that the proposed design is satisfactory and complies with the intent of the provisions of this code, and that the material, method or work offered is, for the purpose intended, not less than the equivalent of that prescribed in this code in quality, strength, effectiveness, fire resistance, durability and safety.

105.2.1 Research reports. Supporting data, where necessary to assist in the approval of materials or assemblies not specifically provided for in this code, shall consist of valid research reports from *approved* sources.

105.3 Required testing. Where there is insufficient evidence of compliance with the provisions of this code, or evidence that a material or method does not conform to the requirements of this code, or in order to substantiate claims for alternative materials or methods, the *building official* shall have the authority to require tests as evidence of compliance to be made at no expense to the *municipality*.

105.3.1 Test methods. Test methods shall be as specified in this code or by other recognized test standards. In the absence of recognized and accepted test methods, the *building official* shall approve the testing procedures.

105.3.2 Testing agency. Tests shall be performed by an *approved* agency.

105.3.3 Test reports. Reports of tests shall be retained by the *building official* for the period required for retention of public records.

105.4 Approved materials and equipment. Materials, *equipment* and devices *approved* by the *building official* shall be constructed and installed in accordance with such approval.

105.5 Material, equipment and appliance reuse. Materials, *equipment*, *appliances* and devices shall not be reused unless such elements have been reconditioned, tested and placed in good and proper working condition and *approved*.

105.6 Request for approval. ORS 455.060 provides for state rulings on acceptable materials, design and methods of construction. Where a ruling has been issued, ORS 455.060(4) applies.

ORS 455.060(4) is not part of this code but is reprinted here for the reader's convenience:

455.060 Rulings on acceptability of material, design or method of construction; effect of approval; fees.

(1) Any person who desires to use or furnish any material, design or method of construction or installation in the state, or any building official, may request the Director of the Department of Consumer and Business Services to issue a ruling with respect to the acceptability of any material, design or method of construction about which there is a question under any provision of the state building code. Requests shall be in writing and, if made by anyone other than a building official, shall be made and the ruling issued prior to the use or attempted use of such questioned material, design or method.

(2) In making rulings, the director shall obtain the approval of the appropriate advisory board as to technical and scientific facts and shall consider the standards and interpretations published by the body that promulgated any nationally recognized model code adopted as a specialty code of this state.

(3) A copy of the ruling issued by the director shall be certified to the person making the request. Additional copies shall be transmitted to all building officials in the state. The director shall keep a permanent record of all such rulings, and shall furnish copies thereof to any interested person upon payment of such fees as the director may prescribe.

(4) A building official or inspector shall approve the use of any material, design or method of construction approved by the director pursuant to this section if the requirements of all other local ordinances are satisfied. [Formerly 456.845]

SECTION 106
PERMITS

106.1 Where required. An owner, owner's authorized agent or contractor who desires to erect, install, enlarge, alter, repair, remove, convert or replace a mechanical system, the installation of which is regulated by this code, or to cause such work to be performed, shall first make application to the *building official* and obtain the required permit for the work.

Exception: Where *equipment* and *appliance* replacements or repairs must be performed in an emergency situation, the permit application shall be submitted to the *building official* within the next 5 business days.

106.2 Work exempt from permit. Permits shall not be required for the following:

1. Portable heating *appliances*.
2. Portable ventilation *appliances* and *equipment*.
3. Portable cooling units.
4. Steam, hot water or chilled water piping within any heating or cooling *equipment* or *appliances* regulated by this code.
5. The replacement of any minor part that does not alter the approval of *equipment* or an *appliance* or make such *equipment* or *appliance* unsafe.
6. Portable evaporative coolers.
7. Self-contained refrigeration systems that contain 10 pounds (4.5 kg) or less of refrigerant, or that are actuated by motors of 1 horsepower (0.75 kW) or less.
8. Portable fuel cell *appliances* that are not connected to a fixed piping system and are not interconnected to a power grid.

The requirements of Sections 106.3 through 106.4.6 shall apply unless specifically amended by a local *municipality*, under the authority of ORS 455.020.

106.3 Application for permit. Each application for a permit, with the required fee, shall be filed with the *building official* on a form furnished for that purpose and shall contain a general description of the proposed work and its location. The application shall be signed by the owner or the owner's authorized agent. The permit application shall indicate the proposed *occupancy* of all parts of the building and of that portion of the site or lot, if any, not covered by the building or structure and shall contain such other information required by the *building official*.

Where the local *municipality* has adopted a master permit or minor label program, see OAR Chapter 918, Division 100.

106.3.1 Preliminary inspection. Before a permit is issued, the *building official* is authorized to inspect and evaluate the systems, *equipment*, buildings, devices, premises and spaces or areas to be used.

106.3.2 Time limitation of application. An application for a permit for any proposed work shall be deemed to have been abandoned 180 days after the date of filing, unless such application has been pursued in good faith or a permit has been issued; except that the *building official* shall have the authority to grant one or more extensions of time for additional periods not exceeding 90 days each. The extension shall be requested in writing and justifiable cause demonstrated.

106.4 Action on permit. The application, *construction documents* and other data filed by an applicant for a permit shall be reviewed by the *building official*. If the *building official* finds that the proposed work conforms to the requirements of this code and all laws and ordinances applicable thereto, and that the fees specified in Section 109.1 have been paid, a permit shall be issued to the applicant. Where the local *municipality* has adopted a master permit or minor label program, see OAR Chapter 918, Division 100.

106.4.1 Approved construction documents. When the *building official* issues the permit where *construction documents* are required, the *construction documents* shall be endorsed in writing and stamped "*APPROVED*." Such *approved construction documents* shall not be changed, modified or altered without authorization from the *building official*. Work shall be done in accordance with the *approved construction documents*.

The *building official* shall have the authority to issue a permit for the construction of part of a mechanical system before the *construction documents* for the entire system have been submitted or *approved*, provided that adequate information and detailed statements have been filed complying with all pertinent requirements of this code. The holder of such permit shall proceed at his or her own risk without assurance that the permit for the entire mechanical system will be granted.

106.4.2 Validity. The issuance of a permit or approval of *construction documents* shall not be construed to be a permit for, or an approval of, any violation of any of the provisions of this code. A permit presuming to give authority to violate or cancel the provisions of this code shall be invalid.

The issuance of a permit based on *construction documents* and other data shall not prevent the *building official* from thereafter requiring the correction of errors in said *construction documents* and other data or from preventing building operations from being carried on thereunder where in violation of this code.

106.4.3 Expiration. Every permit issued by the *building official* under the provisions of this code shall expire by limitation and become null and void if the work authorized by such permit is not commenced within 180 days from the date of such permit, or if the work authorized by such permit is suspended or abandoned at any time after the work is commenced for a period of 180 days. Before such work recommences, a new permit shall be first obtained and the fee therefor shall be one-half the amount required for a new permit for such work, provided that changes have not been made and will not be made in the original *construction documents* for such work, and provided further that such suspension or abandonment has not exceeded 1 year.

106.4.4 Extensions. A permittee holding an unexpired permit shall have the right to apply for an extension of the time within which the permittee will commence work under that permit where work is unable to be commenced within the time required by this section for good and satisfactory reasons. The *building official* shall extend the time for action by the permittee for a period not exceeding 180 days if there is reasonable cause.

106.4.5 Suspension or revocation of permit. The *building official* shall have the authority to suspend or revoke a permit issued under the provisions of this code wherever the permit is issued in error or on the basis of incorrect, inaccurate or incomplete information, or in violation of any ordinance or regulation or any of the provisions of this code.

106.4.6 Previous approvals. This code shall not require changes in the *construction documents*, construction or designated *occupancy* of a structure for which a lawful permit has been heretofore issued or otherwise lawfully authorized, and the construction of which has been pursued in good faith within 180 days after the effective date of this code and has not been abandoned.

106.4.7 Posting of permit. The permit or a copy shall be kept on the site of the work until the completion of the project.

SECTION 107
CONSTRUCTION DOCUMENTS

107.1 Construction documents. *Construction documents*, engineering calculations, diagrams and other data shall be submitted in two or more sets, or in a digital format where allowed by the *building official,* with each application for a permit. The *building official* shall require *construction documents*, computations and specifications to be prepared and designed by a *registered design professional* where required by state law. *Construction documents* shall be drawn to scale and shall be of sufficient clarity to indicate the location, nature and extent of the work proposed and show in detail that the work conforms to the provisions of this code. *Construction documents* for buildings more than two stories in height shall indicate where penetrations will be made for mechanical systems.

Exception: The *building official* shall have the authority to waive the submission of *construction documents*, calculations or other data if the nature of the work applied for is such that reviewing of *construction documents* is not necessary to determine compliance with this code.

107.2 Retention of construction documents. One set of *approved construction documents* shall be retained by the *building official* for a period of not less than that dictated by OAR 166-150-0020 where a county has jurisdiction, OAR 166-200-0250 where a city has jurisdiction and OAR Division 166, Chapter 300 for the cities and counties where the State of Oregon has jurisdiction. One set of *approved construction documents* shall be returned to the applicant, and said set shall be kept on the site of the building or job at all times during which the work authorized thereby is in progress.

SECTION 108
NOTICE OF APPROVAL

108.1 Approval. After the prescribed tests and inspections indicate that the work complies in all respects with this code, a notice of approval shall be issued by the *building official*.

108.2 Revocation. The *building official* is authorized to, in writing, suspend or revoke a notice of approval issued under the provisions of this code wherever the notice is issued in error, on the basis of incorrect information supplied, or where it is determined that the building or structure, premise or portion thereof is in violation of any ordinance or regulation or any of the provisions of this code.

SECTION 109
FEES

109.1 Payment of fees. A permit shall not be valid until the fees prescribed by law have been paid. An amendment to a permit shall not be released until the additional fee, if any, has been paid.

109.2 Schedule of permit fees. Where work requires a permit, a fee for each permit shall be paid as required, in accordance with the schedule as established by the *municipality*, under authority of ORS 455.020 and 455.210, or as set forth in OAR Chapter 918, Division 440 where the State of Oregon has jurisdiction.

ORS 455.020(2) is not part of this code but is reprinted here for the reader's convenience:

455.020(2) Purpose: scope of application; exceptions; scope of rules; fees by rule.

(2) The rules adopted pursuant to this chapter shall include structural standards; standards for the installation and use of mechanical, heating and ventilating devices and equipment; and standards for prefabricated structures; and shall, subject to ORS 455.210, prescribe reasonable fees for the issuance of building permits and similar documents, inspections and plan review services by the Department of Consumer and Business Services. The department may also establish, by rule, the amount of any fee pertaining to the state building code or any specialty code that is authorized by statute, but for which an amount is not specified by statute. [Formerly 456.755; 1991 c.227 §2; 1991 c.310 §2; 1995 c.304 §1; 1995 c.400 §5; 1999 c.1045 §13; 1999 c.1082 §11; 2001 c.710 §8]

ORS 455.210(3)(a) is not part of this code but is reprinted for the reader's convenience:

ORS 455.210 Fees; appeal of fees; surcharge; reduced fees; rules.

(3)(a) A municipality may adopt by ordinance or regulation such fees as may be necessary and reasonable to provide for the administration and enforcement of any specialty code or codes for which the municipality has assumed responsibility under ORS 455.148 or 455.150. A municipality shall give the director notice of the proposed adoption of a new or increased fee under this subsection. The municipality shall give the notice to the director at the time the municipality provides the opportunity for public comment under ORS 294.160 regarding the fee or, if the proposed fee is contained in an estimate of municipal budget resources, at the time notice of the last budget meeting is published under ORS 294.426. [Subsections (1) to (5) formerly 456.760; subsection (6) enacted as 1987 c.604 §6; 1997 c.856 §1; 1999 c.432 §1; 1999 c.1045 §24; 1999 c.1082 §9; 2001 c.573 §9; 2001 c.673 §1; 2005 c.193 §1; 2005 c.833 §3; 2007 c.69 §5; 2011 c.473 §29,30; 2015 c.170 §5]

109.2.1 Mechanical permits. Fees shall be assessed in accordance with the provisions of this section and as set forth in the fee schedule of the *municipality* under the authority of ORS 455.210, or as set forth in OAR 918-440-0050 where the State of Oregon has jurisdiction.

109.2.2 Plan review fees. Where a plan or other data is required to be submitted by Section 107, a plan review fee shall be paid at the time of submitting plans and specifications for review. The plan review fees for mechanical work shall be a percentage of the total permit fee as set forth in Section 109.2.

109.2.2.1 Separate fees for plan review. The plan review fees in this section are separate from the permit fees specified in Section 109.5 and are in addition to the permit fees. The state surcharge is not applied to plan review fees.

109.2.2.2 Incomplete or changed plans. Where plans are incomplete or changed so as to require additional plan review, an additional plan review fee shall be charged according to the rate established by the *municipality* or OAR Chapter 918, Division 460 where the State of Oregon has jurisdiction.

OAR 918-050-0100 is not part of this code but is reprinted here for the reader's convenience.

Uniform Fee Methodology

918-050-0100 Statewide Fee Methodologies for Residential and Commercial Permits

(1) Residential construction permit fees shall be calculated using the following methodologies:

(a) A plumbing permit fee for new construction includes one kitchen and is based on the number of bathrooms, from one to three, on a graduated scale. An additional set fee shall be assessed for each additional bath or kitchen.

(A) No additional fee shall be charged for the first 100 feet of water and sewer lines, hose bibbs, icemakers, underfloor low-point drains, and rain drain packages that include the piping, gutters, downspouts, and perimeter system.

(B) The plumbing permit fee described in this section does not include:

(i) Any storm water retention/detention facility;

(ii) Irrigation and fire suppression systems; or

(iii) Additional water, sewer and service piping or private storm drainage systems exceeding the first 100 feet.

(C) Permit fees for an addition, alteration, or repair shall be calculated based on the number of fixtures, appurtenances, and piping, with a set minimum fee.

(b) A mechanical permit fee shall be calculated per appliance and related equipment, with a set minimum fee.

(c) Effective January 1, 2009, a structural permit fee for new construction and additions shall be calculated using the ICC Building Valuation Data Table current as of April 1 of each year, multiplied by the square footage of the dwelling to determine the valuation. The valuation shall then be applied to the municipality's fee schedule to determine the permit fee. The plan review fee shall be based on a predetermined percentage of the permit fee set by the municipality.

(A) The square footage of a dwelling, addition, or garage shall be determined from outside exterior wall to outside exterior wall for each level.

(B) The square footage of a carport, covered porch, patio, or deck shall be calculated separately at fifty percent of the value of a private garage from the ICC Building Valuation Data Table current as of April 1.

(C) Permit fees for an alteration or repair shall be calculated based on the fair market value as determined by the building official, and then applying the valuation to the municipality's fee schedule.

(2) Commercial construction permit fees shall be calculated using the following methodologies:

(a) A plumbing permit fee shall be calculated based on the number of fixtures and footage of piping, with a set minimum fee.

(b) A mechanical permit fee shall be calculated based on the value of the mechanical equipment and installation costs and applied to the municipality's fee schedule with a set minimum fee.

(c) A structural permit fee shall be calculated by applying the valuation to the municipality's fee schedule with a minimum set fee. Valuation shall be the greater of either:

(A) The valuation based on the ICC Building Valuation Data Table current as of April 1 of each year, using the occupancy and construction type as determined by the building official, multiplied by the square footage of the structure; or

(B) The value as stated by the applicant.

(C) When the construction or occupancy type does not fit the ICC Building Valuation Data Table, the valuation shall be determined by the building official with input from the applicant.

Stat. Auth.: ORS 455.048 & 455.055

Stats. Implemented: ORS 455.046 & 455.055

Hist.: BCD 9-2000, f. 6-15-00, cert. ef. 10-1-00; BCD 31-2005, f. 12-30-05, cert. ef. 1-1-06; BCD 5-2007, f. 5-11-07, cert. ef. 7-1-07; BCD 27-2008, f. ef.12-12-08, cert. ef. 1-1-09; BCD 7-2009, f. 9-30-09, cert. ef. 10-1-09

109.3 Work commencing before permit issuance. Any person who commences work on a mechanical system before obtaining the necessary permits shall be subject to an investigation fee. The amount of the investigation fee shall be the average or actual additional cost of ensuring that the mechanical system is in conformance with this code and shall be in addition to the required permit fees. Fees shall be charged according to the rate established by the *municipality*, or as established by the state where the State of Oregon has jurisdiction.

ORS 455.058 is not part of this code but is reprinted here for the reader's convenience:

ORS 455.058 Investigation fee for work commenced without permit; rules. Except as provided in subsection (2) of this section, the Department of Consumer and Business Services, or a municipality administering and enforcing a building inspection program, may assess an investigation fee against a person that is required to obtain a permit for work on the electrical, gas, mechanical, elevator, boiler, plumbing or other systems of a building or structure if the work is commenced before the permit required for the work is obtained. The amount of the investigation fee shall be the average or actual additional cost of ensuring that a building, structure or system is in conformance with state building code requirements that results from the person not obtaining a required permit before work for which the permit is required commences.

(2) This section does not apply to:

(a) An emergency repair required for health, safety, the prevention of property damage or the prevention of financial harm if the required building permit for the repair is obtained no later than five business days after commencement of the repair; or

(b) Any project for which construction, alteration, repair, maintenance or installation in a building or structure prior to obtaining a permit is expressly authorized by law.

(3) The department may adopt rules and establish policies and procedures for use by the department or municipalities in assessing an investigation fee under this section. [2013 c.324 §2]

109.4 Related fees. The payment of the fee for the construction, alteration, removal or demolition for work done in connection to or concurrently with the work authorized by a permit shall not relieve the applicant or holder of the permit from the payment of other fees that are prescribed by law.

109.5 Refunds. The *building official* is authorized to establish a refund policy.

SECTION 110
SERVICE UTILITIES

This section is not adopted by the State of Oregon, Building Codes Division, as part of this code.

Municipalities may have independent local authority regarding service utilities.

SECTION 111
TEMPORARY EQUIPMENT, SYSTEMS AND USES

111.1 General. The *building official* is authorized to issue a permit for temporary *equipment*, systems and uses. Such permits shall be limited as to time of service, but shall not be permitted for more than 180 days. The *building official* is authorized to grant extensions for demonstrated cause.

111.2 Conformance. Temporary *equipment*, systems and uses shall conform to the structural strength, fire safety, means of egress, accessibility, light, ventilation and sanitary requirements of this code as necessary to ensure the public health, safety and general welfare.

111.3 Temporary utilities. The *building official* is authorized to give permission to temporarily supply utilities before an installation has been fully completed and the final certificate of completion has been issued. The part covered by the temporary certificate shall comply with the requirements specified for temporary lighting, heat or power in the code.

111.4 Termination of approval. The *building official* is authorized to terminate such permit for temporary *equipment*, systems or uses and to order the temporary *equipment*, systems or uses to be discontinued.

SECTION 112
INSPECTIONS AND TESTING

112.1 General. The *building official* is authorized to conduct such inspections as are deemed necessary to determine compliance with the provisions of this code. Construction or work for which a permit is required shall be subject to inspection by the *building official*, and such construction or work shall remain accessible and exposed for inspection purposes until *approved*. Approval as a result of an inspection shall not be construed to be an approval of a violation of the provisions of this code. Inspections presuming to give authority to violate or cancel the provisions of this code shall not be valid.

112.2 Required inspections and testing. The *building official*, upon notification from the permit holder or the permit holder's agent, shall make the following inspections and other such inspections as necessary, and shall either release that portion of the construction or shall notify the permit holder or the permit holder's agent of violations that must be corrected. The holder of the permit shall be responsible for the scheduling of such inspections.

1. Underground inspection shall be made after trenches or ditches are excavated and bedded, piping installed, and before backfill is put in place. Where excavated soil contains rocks, broken concrete, frozen chunks and other rubble that would damage or break the piping or cause corrosive action, clean backfill shall be on the job site.
2. Rough-in inspection shall be made after the roof, framing, fireblocking and bracing are in place and all ducting and other components to be concealed are complete, and prior to the installation of wall or ceiling membranes.
3. Final inspection shall be made upon completion of the mechanical system.

Exception: Ground-source heat pump loop systems tested in accordance with Section 1210.10 shall be permitted to be backfilled prior to inspection.

The requirements of this section shall not be considered to prohibit the operation of any heating *equipment* or *appliances* installed to replace existing heating *equipment* or *appliances* serving an occupied portion of a structure provided that a request for inspection of such heating *equipment* or *appliances* has been filed with the department not more than 48 hours after such replacement work is completed, and before any portion of such *equipment* or *appliances* is concealed by any permanent portion of the structure.

112.2.1 Other inspections. In addition to the inspections specified in Section 112.2, the *building official* is authorized to make or require other inspections of any construction work to ascertain compliance with the provisions of this code that are enforced.

112.2.2 Inspection requests. It shall be the duty of the holder of the permit or their duly authorized agent to notify the *building official* when work is ready for inspection. It shall be the duty of the permit holder to provide *access* to and means for inspections of such work that are required by this code.

112.2.3 Approval required. Work shall not be done beyond the point indicated in each successive inspection without first obtaining the approval of the *building official*. The *building official*, upon notification, shall make the requested inspections and shall either indicate the portion of the construction that is satisfactory as completed, or notify the permit holder or his or her agent wherein the same fails to comply with this code. Any portions that do not comply shall be corrected and such portion shall not be covered or concealed until authorized by the *building official*.

112.3 Testing. Mechanical systems shall be tested as required in this code and in accordance with Sections 112.3.1 through 112.3.3. Tests shall be made by the permit holder and observed by the *building official*.

112.3.1 New, altered, extended or repaired systems. New mechanical systems and parts of existing systems, which have been altered, extended, renovated or repaired, shall be tested as prescribed herein to disclose leaks and defects.

112.3.2 Apparatus, material and labor for tests. Apparatus, material and labor required for testing a mechanical system or part thereof shall be furnished by the permit holder.

112.3.3 Reinspection and testing. Where any work or installation does not pass an initial test or inspection, the necessary corrections shall be made so as to achieve compliance with this code. The work or installation shall then be resubmitted to the *building official* for inspection and testing. Reinspection fees shall be in accordance with a rate established by the *municipality*, or as established by the state where the State of Oregon has jurisdiction.

112.4 Contractor responsibilities. It shall be the responsibility of every contractor who enters into contracts for the installation or repair of mechanical systems for which a permit is required, to comply with adopted state and local rules and regulations concerning licensing and permits.

SECTION 113
MEANS OF APPEALS

113.1 General. The local *municipality* shall establish a process to review appeals of determinations made by the *building official* regarding any provision of the specialty codes the *municipality* administers and enforces, to include a method to identify the local *building official* or designee and to notify a permit applicant of the provisions of ORS 455.475, see OAR 918-020-0090(1)(c).

Where there are practical difficulties in establishing a local appeals board, appeals filed under the provisions of ORS 455.475 shall satisfy this requirement.

113.2 Limitations on authority. An application for appeal shall be based on a claim that the true intent of this code or the rules legally adopted thereunder have been incorrectly interpreted, the provisions of this code do not fully apply or an equivalent or better form of construction is proposed. The appeals board, where appointed, shall not have the authority to waive requirements of this code.

113.3 Qualifications. The appeals board, where appointed, shall consist of members who are qualified by experience and training to pass on matters pertaining to professions or disciplines applicable to this code.

113.4 Alternative appeal process. ORS 455.475 provides an alternative appeal process to any established by a local *municipality*. See OAR 918-008-0120. An applicant for a building permit may choose to appeal a *building official's* decision regarding a particular specialty code to a local appeals board or directly to the appropriate specialty code program chief.

Note: Forms for filing an appeal under ORS 455.475 are available online at: Oregon.gov/bcd.

ORS 455.475 is not part of this code but is reprinted here for the reader's convenience:

455.475. Appeal of decision of building official.

(1) An applicant for a building permit may appeal a decision made by a building official under authority established pursuant to ORS 455.148, 455.150 or 455.467. The following apply to an appeal under this subsection:

(a) An appeal regarding the interpretation or application of a particular specialty code provision shall be made first to the appropriate specialty code chief inspector of the Department of Consumer and Business Services. The decision of the department chief inspector may be appealed to the appropriate advisory board. The decision of the advisory board may only be appealed to the Director of the Department of Consumer and Business Services if codes in addition to the applicable specialty code are at issue.

(b) If the appropriate advisory board determines that a decision by the department chief inspector is a major code interpretation, then the inspector shall distribute the decision in writing to all applicable specialty code public and private inspection authorities in the state. The decision shall be distributed within 60 days after the board's determination, and there shall be no charge for the distribution of the decision. As used in this paragraph, a "major code interpretation" means a code interpretation decision that affects or may affect more than one job site or more than one inspection jurisdiction.

(2) Except as provided in subsection (1) of this section, an applicant for a building permit may appeal the decision of a building official on any matter relating to the administration and enforcement of this chapter to the department. The appeal must be in writing. A decision by the department on an appeal filed under this subsection is subject to judicial review as provided in ORS 183.484.

(3) If an appeal is made under this section, an inspection authority shall extend the plan review deadline by the number of days it takes for a final decision to be issued for the appeal. [1999 c.1045 §23; 2001 c.573 §15; 2013 c.528 §13]

ORS 455.690 is not part of this code but is reprinted here for the reader's convenience:

455.690 Appeal to advisory boards.

Any person aggrieved by the final decision of a municipal appeals board or a subordinate officer of the Department of Consumer and Business Services as to the application of any provision of a specialty code may, within 30 days after the date of the decision, appeal to the appropriate advisory board. The appellant shall submit a fee of $20, payable to the department, with the request for appeal. The final decision of the involved municipality or state officer shall be subject to review and final determination by the appropriate advisory board as to technical and scientific determinations related to the application of the specialty code involved. [Formerly 456.850; 1993 c.744 §98]

SECTION 114
RESERVED

SECTION 115
VIOLATIONS

115.1 Prohibited acts. Prohibited acts are described in ORS 455.450.

ORS 455.450 is not part of this code but is reprinted here for the reader's convenience:

455.450 Prohibited acts. A person may not:

(1) Violate, or procure or assist in the violation of, any final order the Director of the Department of Consumer and Business Services, an advisory board, a state administrative officer or any local appeals board, building official or inspector, concerning the application of the state building code in a particular case or concerning a license, certificate, registration or other authorization.

(2) Engage in, or procure or assist any other person to engage in, any conduct or activity for which a permit, label, license, certificate, registration or other formal authorization is required by any specialty code, any provision of ORS 446.003 to 446.200, 446.225 to 446.285, 446.395 to 446.420, 446.566 to 446.646, 446.666 to 446.746, 479.510 to 479.945, 479.950 and 480.510 to 480.670, this chapter or ORS chapter 447, 460 or 693 or any rule adopted or order issued for the administration and enforcement of these provisions without first having obtained such permit, label, license, certificate, registration or other formal authorization.

(3) Violate, or procure or assist in the violation of, any standard, specification, requirement, prohibition or other technical provision set forth in the state building code or an applicable local building code or in any rule or order of the Department of Consumer and Business Services, an advisory board, a local governing body or local building official. [Formerly 456.885 (1); 2007 c.306 §3]

115.2 Notice of violation. The *building official* has the authority to serve a notice of violation or order to the person responsible for the erection, installation, *alteration*, extension, or repair of mechanical work in violation of the provisions of this code, or in violation of a detail statement or the *approved construction documents* thereunder, or in violation of a permit or certificate issued under the provisions of this code. Such order shall direct the discontinuance of the illegal action or condition and the abatement of the violation.

115.3 Violation penalties. Persons who violate a provision of this code or fail to comply with any of the requirements thereof or who erect, install, alter or repair mechanical work in violation of the *approved construction documents* or directive of the *building official*, or of a permit or certificate issued under the provisions of this code, may be subject to penalties as prescribed by law.

115.3.1 Penalty amounts. Penalty amounts, except those described in Section 109.3, are limited by ORS 455.895 or as adopted by the *municipality* having authority. Local authority to levy penalties is limited to violations of code application.

ORS 455.895 is not part of this code but is reprinted here for the reader's convenience:

455.895 Civil penalties.

(1)(a) The State Plumbing Board may impose a civil penalty against a person as provided under ORS 447.992 and 693.992. Amounts recovered under this paragraph are subject to ORS 693.165.

(b) The Electrical and Elevator Board may impose a civil penalty against a person as provided under ORS 479.995. Amounts recovered under this paragraph are subject to ORS 479.850.

(c) The Board of Boiler Rules may impose a civil penalty against a person as provided under ORS 480.670. Amounts recovered under this paragraph are subject to ORS 480.670.

(2) The Department of Consumer and Business Services, or an appropriate advisory board, if any, may at its discretion impose a civil penalty against any person who violates the state building code or ORS 446.003 to 446.200, 446.225 to 446.285, 446.395 to 446.420, 446.566 to 446.646, 446.666 to 446.746, 479.510 to 479.945, 479.950 or 480.510 to 480.670, or this chapter or ORS chapter 447, 460 or 693, or any rule adopted or order issued for the administration and enforcement of those statutes. Except as provided in subsections (3), (4) and (9) of this section or ORS 446.995, a civil penalty imposed under this section must be in an amount determined by the appropriate advisory board or the department of not more than $5,000 for each offense or, in the case of a continuing offense, not more than $1,000 for each day of the offense.

(3) Each violation of ORS 446.003 to 446.200 or 446.225 to 446.285, or any rule or order issued under ORS 446.003 to 446.200 or 446.225 to 446.285, constitutes a separate violation with respect to each manufactured structure or with respect to each failure or refusal to allow or perform an act required thereby, except that the maximum civil penalty may not exceed $1 million for any related series of violations occurring within one year from the date of the first violation.

(4) The department may impose a civil penalty of not more than $25,000 against a public body responsible for administering and enforcing a building inspection program. As used in this subsection, "public body" has the meaning given that term in ORS 174.109.

(5) The maximum penalty established by this section for a violation may be imposed only upon a finding that the person has engaged in a pattern of violations. The department, by rule, shall define what constitutes a pattern of violations. Except as provided in subsections (1) and (10) of this section, moneys received from any civil penalty under this section are appropriated continuously for and shall be used by the department for enforcement and administration of provisions and rules described in subsection (2) of this section.

(6) Civil penalties under this section shall be imposed as provided in ORS 183.745.

(7) A civil penalty imposed under this section may be remitted or reduced upon such terms and conditions as the department or the appropriate advisory board considers proper and consistent with the public health and safety. In any judicial review of a civil penalty imposed under this section, the court may, in its discretion, reduce the penalty.

(8) Any officer, director, shareholder or agent of a corporation, or member or agent of a partnership or association, who personally participates in or is an accessory to any violation by the partnership, association or corporation of a provision or rule described in subsection (2) of this section is subject to the penalties prescribed in this section.

(9) In addition to the civil penalty set forth in subsection (1) or (2) of this section, any person who violates a provision or rule described in subsection (2) of this section may be required by the department or the appropriate advisory board to forfeit and pay to the General Fund of the State Treasury a civil penalty in an amount determined by the department or advisory board that does not exceed five times the amount by which such person profited in any transaction that violates a provision or rule described in subsection (2) of this section.

(10) If a civil penalty is imposed for a violation of a provision of ORS 446.566 to 446.646 and the violation relates to a filing or failure to file with a county assessor functioning as agent of the department, the department, after deducting an amount equal to the department's procedural, collection and other related costs and expenses, shall forward one-half of the remaining civil penalty amount to the county in which the manufactured structure is located at the time of the violation. [1991 c.792 §4; 1991 c.734 §111; 1999 c.1045 §19; 2001 c.411 §21; 2003 c.14 §286; 2003 c.655 §76; 2007 c.549 §6; 2007 c.898 §1; 2013 c.324 §11; 2019 c.422 §22]

SECTION 116
STOP WORK ORDER

This section is not adopted by the State of Oregon, Building Codes Division, as part of this code. A *municipality* may have authority outside of this code to regulate these matters locally, where not preempted.

CHAPTER 2

DEFINITIONS

SECTION 201
GENERAL

201.1 Scope. Unless otherwise expressly stated, the following words and terms shall, for the purposes of this code, have the meanings indicated in this chapter.

201.2 Interchangeability. Words used in the present tense include the future; words in the masculine gender include the feminine and neuter; the singular number includes the plural and the plural, the singular.

201.3 Terms defined in other codes. Where terms are not defined in this code and are defined in the *Building Code* or *Plumbing Code*, such terms shall have meanings ascribed to them as in those codes.

201.4 Terms not defined. Where terms are not defined through the methods authorized by this section, such terms shall have ordinarily accepted meanings such as the context implies.

Words of common usage are given their plain, natural and ordinary meanings. Words that have well-defined legal meanings are given those meanings.

SECTION 202
GENERAL DEFINITIONS

ABRASIVE MATERIALS. Moderately abrasive particulate in high concentrations, and highly abrasive particulate in moderate and high concentrations, such as alumina, bauxite, iron silicate, sand and slag.

ABSORPTION SYSTEM. A refrigerating system in which refrigerant is pressurized by pumping a chemical solution of refrigerant in absorbent, and then separated by the addition of heat in a generator, condensed (to reject heat), expanded, evaporated (to provide refrigeration), and reabsorbed in an absorber to repeat the cycle; the system can be single or multiple effect, the latter using multiple stages or internally cascaded use of heat to improve efficiency.

ACCESS (TO). That which enables a device, *appliance* or *equipment* to be reached by ready access or by a means that first requires the removal or movement of a panel or similar obstruction [see also *Ready access (to)*].

AIR. Air supplied to mechanical *equipment* and *appliances* for *combustion*, ventilation, cooling and similar purposes. Standard air is air at standard temperature and pressure, namely, 70°F (21°C) and 29.92 inches of mercury (101.3 kPa).

AIR, EXHAUST. Air being removed from any space, *appliance* or piece of *equipment* and conveyed directly to the atmosphere by means of openings or ducts.

AIR, MAKEUP. Any combination of outdoor and transfer air intended to replace *exhaust air* and exfiltration.

AIR, OUTDOOR. Ambient air that enters a building through a ventilation system, through intentional openings for natural ventilation, or by infiltration.

AIR, TRANSFER. Air moved from one indoor space to another.

AIR CONDITIONING. The treatment of air so as to control simultaneously the temperature, humidity, cleanness and distribution of the air to meet the requirements of a conditioned space.

AIR DISPERSION SYSTEM. Any diffuser system designed to both convey air within a room, space or area and diffuse air into that space while operating under positive pressure. Systems are commonly constructed of, but not limited to, fabric or plastic film.

AIR DISTRIBUTION SYSTEM. Any system of ducts, *plenums* and air-handling *equipment* that circulates air within a space or spaces and includes systems made up of one or more air-handling units.

AIR-CONDITIONING SYSTEM. A system that consists of heat exchangers, blowers, filters, supply, exhaust and return ducts, and shall include any apparatus installed in connection therewith.

AIR-HANDLING UNIT. A blower or fan used for the purpose of distributing supply air to a room, space or area.

ALTERATION. A change in a mechanical system that involves an extension, addition or change to the arrangement, type or purpose of the original installation.

APPLIANCE. A device or apparatus that is manufactured and designed to utilize energy and for which this code provides specific requirements.

APPLIANCE, EXISTING. Any *appliance* regulated by this code that was legally installed prior to the effective date of this code, or for which a permit to install has been issued.

APPLIANCE, VENTED. An *appliance* designed and installed in such a manner that all of the products of *combustion* are conveyed directly from the *appliance* to the outdoor atmosphere through an *approved chimney* or vent system.

APPLIANCE TYPE.

High-heat appliance. Any *appliance* in which the products of *combustion* at the point of entrance to the flue under normal operating conditions have a temperature greater than 2,000°F (1093°C).

Low-heat appliance (residential appliance). Any *appliance* in which the products of *combustion* at the point of entrance to the flue under normal operating conditions have a temperature of 1,000°F (538°C) or less.

Medium-heat appliance. Any *appliance* in which the products of *combustion* at the point of entrance to the flue under normal operating conditions have a temperature of more than 1,000°F (538°C), but not greater than 2,000°F (1093°C).

APPROVED. Acceptable to the *building official*.

APPROVED AGENCY. An established and recognized agency that is regularly engaged in conducting tests, furnishing inspection services or furnishing product certification where such agency has been approved by the *building official*.

AUTOMATIC BOILER. Any class of boiler that is equipped with the controls and limit devices specified in Chapter 10.

BALANCED VENTILATION. Any combination of concurrently operating mechanical exhaust and mechanical supply whereby the total mechanical exhaust airflow rate is within 10 percent of the total mechanical supply airflow rate.

BATHROOM. A room containing a bathtub, shower, spa or similar bathing fixture.

BOILER. (For Chapter 10) As defined in ORS 480.515(3).

> **ORS 480.515(3)** is not part of this code but is reprinted here for the reader's convenience:
>
> **480.515 Definitions for ORS 480.510 to 480.670.**
>
> (3) "Boiler" or "boilers" means:
>
> (a) A closed vessel or vessels intended for the heating or vaporizing of liquids to be used externally to such vessel or vessels by the application of heat from combustible fuels, electricity or nuclear energy;
>
> (b) Related appurtenances including but not limited to pressure piping directly connected and related to the safe operation of a boiler; and
>
> (c) Pressure piping consisting of boiler or nonboiler external piping connected to a boiler, but not potable water nonboiler external piping. [1961 c.485 §3; 1969 c.582 §2; 1971 c.753 §58; 1973 c.830 §1; 1983 c.676 §3; 1987 c.414 §35; 1991 c.518 §2; 1993 c.744 §142; 2007 c.487 §3; 2009 c.696 §11]

BOILER CODE. For the purposes of this code, *Boiler Code* shall mean the *Oregon Boiler and Pressure Vessel Specialty Code* as adopted by OAR 918-225-0430. The *Boiler Code* is expressly enforced by the Oregon Building Codes Division. Inspections and plan reviews are performed only by inspectors authorized by the state.

BOILER ROOM. A room primarily utilized for the installation of a boiler.

BRAZED JOINT. A gastight joint obtained by the joining of metal parts with metallic mixtures or alloys that melt at a temperature above 1,000°F (538°C), but lower than the melting temperature of the parts to be joined.

BRAZING. A metal joining process wherein coalescence is produced by the use of a nonferrous filler metal having a melting point above 1,000°F (538°C), but lower than that of the base metal being joined. The filler material is distributed between the closely fitted surfaces of the joint by capillary attraction.

BREATHING ZONE. The region within an occupied space between planes 3 and 72 inches (76 and 1829 mm) above the floor and more than 2 feet (610 mm) from the walls of the space or from fixed air-conditioning *equipment*.

BTU. Abbreviation for British thermal unit, which is the quantity of heat required to raise the temperature of 1 pound (454 g) of water 1°F (0.56°C) (1 Btu = 1055 J).

BUILDING. Any structure utilized or intended for supporting or sheltering any *occupancy*.

BUILDING CODE. For the purposes of this code, *Building Code* shall mean the *Oregon Structural Specialty Code* as adopted by OAR 918-460-0100.

BUILDING OFFICIAL. The officer charged with the administration and enforcement of this code, or a duly authorized representative.

CEILING RADIATION DAMPER. A *listed* device installed in a ceiling membrane of a fire-resistance-rated floor/ceiling or roof/ceiling assembly to limit automatically the radiative heat transfer through an air inlet/outlet opening. Ceiling radiation dampers are classified for use in either static systems that will automatically shut down in the event of a fire or in dynamic systems that continue to operate during a fire. A dynamic ceiling radiation damper is tested and rated for closure under elevated temperature airflow.

CHIMNEY. A primarily vertical structure containing one or more flues, for the purpose of carrying gaseous products of *combustion* and air from a fuel-burning *appliance* to the outdoor atmosphere.

Factory-built chimney. A *listed* and *labeled chimney* composed of factory-made components, assembled in the field in accordance with manufacturer's instructions and the conditions of the listing.

Masonry chimney. A field-constructed *chimney* composed of solid masonry units, bricks, stones or concrete.

Metal chimney. A field-constructed *chimney* of metal.

CHIMNEY CONNECTOR. A pipe that connects a fuel-burning *appliance* to a *chimney*.

CLEARANCE. The minimum distance through air measured between the heat-producing surface of the mechanical *appliance*, device or *equipment* and the surface of the combustible material or assembly.

CLOSED COMBUSTION SOLID-FUEL-BURNING APPLIANCE. A heat-producing *appliance* that employs a *combustion* chamber that does not have openings other than the flue collar, fuel charging door and adjustable openings provided to control the amount of *combustion air* that enters the *combustion* chamber.

CLOTHES DRYER. An *appliance* used to dry wet laundry by means of heat.

CODE. These regulations, subsequent amendments thereto, or any emergency rule or regulation that the administrative authority having jurisdiction has lawfully adopted.

COMBINATION FIRE/SMOKE DAMPER. A *listed* device installed in ducts and air transfer openings designed to close automatically upon the detection of heat and resist the passage of flame and smoke. The device is installed to operate automatically, be controlled by a smoke detection system, and where required, is capable of being positioned from a fire command center.

COMBUSTIBLE ASSEMBLY. Wall, floor, ceiling or other assembly constructed of one or more component materials that are not defined as noncombustible.

COMBUSTIBLE LIQUID. A liquid having a closed cup flash point at or above 100°F (38°C). Combustible liquids shall be subdivided as follows:

Class II. Liquids having a closed cup flash point at or above 100°F (38°C) and below 140°F (60°C).

Class IIIA. Liquids having a closed cup flash point at or above 140°F (60°C) and below 200°F (93°C).

Class IIIB. Liquids having a closed cup flash point at or above 200°F (93°C).

The category of combustible liquids does not include compressed gases or cryogenic fluids.

COMBUSTIBLE MATERIAL. Any material not defined as noncombustible.

COMBUSTION. In the context of this code, refers to the rapid oxidation of fuel accompanied by the production of heat or heat and light.

COMBUSTION AIR. Air necessary for complete *combustion* of a fuel, including *theoretical air* and excess air.

COMBUSTION CHAMBER. The portion of an *appliance* within which *combustion* occurs.

COMBUSTION PRODUCTS. Constituents resulting from the *combustion* of a fuel with the oxygen of the air, including the inert gases, but excluding excess air.

COMMERCIAL COOKING APPLIANCES. *Appliances* used in a commercial food service establishment for heating or cooking food. For the purpose of this definition, a commercial food service establishment is where food is prepared for sale or is prepared on a scale that is by volume and frequency not representative of domestic household cooking.

COMMERCIAL COOKING RECIRCULATING SYSTEM. Self-contained system consisting of the exhaust hood, the cooking *equipment*, the filters and the fire suppression system. The system is designed to capture cooking vapors and residues generated from commercial cooking *equipment*. The system removes contaminants from the *exhaust air* and recirculates the air to the space from which it was withdrawn.

COMMERCIAL KITCHEN HOODS.

Backshelf hood. A backshelf hood is also referred to as a low-proximity hood, or as a sidewall hood where wall mounted. Its front lower lip is low over the *appliance*(s) and is "set back" from the front of the *appliance(s)*. It is always closed to the rear of the *appliances* by a panel where free-standing, or by a panel or wall where wall mounted, and its height above the cooking surface varies. (This style of hood can be constructed with partial end panels to increase its effectiveness in capturing the effluent generated by the cooking operation.)

Double island canopy hood. A double island canopy hood is placed over back-to-back *appliances* or *appliance* lines. It is open on all sides and overhangs both fronts and the sides of the *appliance*(s). It could have a wall panel between the backs of the *appliances*. (The fact that *exhaust air* is drawn from both sides of the double canopy to meet in the center causes each side of this hood to emulate a wall canopy hood, and thus it functions much the same with or without an actual wall panel between the backs of the *appliances*.)

Eyebrow hood. An eyebrow hood is mounted directly to the face of an *appliance*, such as an oven and dishwasher, above the opening(s) or door(s) from which effluent is emitted, extending past the sides and overhanging the front of the opening to capture the effluent.

Pass-over hood. A pass-over hood is a free-standing form of a backshelf hood constructed low enough to pass food over the top.

Single island canopy hood. A single island canopy hood is placed over a single *appliance* or *appliance* line. It is open on all sides and overhangs the front, rear and sides of the *appliance*(s). A single island canopy is more susceptible to cross drafts and requires a greater exhaust airflow than an equivalent sized wall-mounted canopy to capture and contain effluent generated by the cooking operation(s).

Wall canopy hood. A wall canopy exhaust hood is mounted against a wall above a single *appliance* or line of *appliance*(s), or it could be free-standing with a back panel from the rear of the *appliances* to the hood. It overhangs the front and sides of the *appliance*(s) on all open sides.

The wall acts as a back panel, forcing the *makeup air* to be drawn across the front of the cooking *equipment*, thus increasing the effectiveness of the hood to capture and contain effluent generated by the cooking operation(s).

COMPENSATING HOODS. *Compensating hoods* are those having integral (built-in) *makeup air* supply. The *makeup air* supply for such hoods is generally supplied from: short-circuit flow from inside the hood, air curtain flow from the bottom of the front face, and front face discharge from the outside front wall of the hood. The compensating makeup airflow can also be supplied from the rear or side of the hood, or the rear, front or sides of the cooking *equipment*. The makeup airflow can be one or a combination of methods.

COMPRESSOR. A specific machine, with or without accessories, for compressing a gas.

COMPRESSOR, POSITIVE DISPLACEMENT. A compressor in which increase in pressure is attained by changing the internal volume of the compression chamber.

COMPRESSOR UNIT. A compressor with its prime mover and accessories.

CONCEALED LOCATION. A location that cannot be accessed without damaging permanent parts of the building structure or finish surface. Spaces above, below or behind readily removable panels or doors shall not be considered as concealed.

CONDENSATE. The liquid that condenses from a gas (including flue gas) caused by a reduction in temperature.

CONDENSER. A heat exchanger designed to liquefy refrigerant vapor by removal of heat.

CONDENSING UNIT. A specific refrigerating machine combination for a given refrigerant, consisting of one or more power-driven compressors, condensers and, where required, liquid receivers, and the regularly furnished accessories.

CONDITIONED SPACE. An area, room or space that is enclosed within the building thermal envelope and that is directly heated or cooled or that is indirectly heated or cooled. Spaces are indirectly heated or cooled where they communicate through openings with conditioned spaces, where they are separated from conditioned spaces by uninsulated walls, floors or ceilings, or where they contain uninsulated ducts, piping or other sources of heating or cooling.

CONSTRUCTION DOCUMENTS. The written, graphic and pictorial documents prepared or assembled for describing the design, location and physical characteristics of the elements of the project necessary for obtaining a building permit. The construction drawings shall be drawn to an appropriate scale.

CONTROL. A manual or automatic device designed to regulate the gas, air, water or electrical supply to, or operation of, a mechanical system.

CONVERSION BURNER. A burner designed to supply gaseous fuel to an *appliance* originally designed to utilize another fuel.

COOKING APPLIANCE. See *Commercial cooking appliances*.

DAMPER. A manually or automatically controlled device to regulate draft or the rate of flow of air or *combustion* gases.

Volume damper. A device that, where installed, will restrict, retard or direct the flow of air in a duct, or the products of *combustion* in a heat-producing *appliance*, its vent connector, vent or *chimney* therefrom.

DESIGN FLOOD ELEVATION. The elevation of the "design flood" within the *flood hazard area* designated by the *flood plain administrator*. In areas designated as Zone AO, the *design flood elevation* shall be the elevation of the highest existing grade of the building's perimeter plus the depth number, in feet (mm), specified on the flood hazard map. In areas designated as Zone AO where a depth number is not specified on the map, the depth number shall be taken as being equal to 2 feet (610 mm).

DESIGN WORKING PRESSURE. The maximum allowable working pressure for which a specific part of a system is designed.

DIRECT EVAPORATIVE COOLING. The evaporative cooling process where water evaporates directly into the air stream, reducing the air's dry-bulb temperature and raising its humidity level.

DIRECT REFRIGERATION SYSTEM. A system in which the evaporator or condenser of the refrigerating system is in direct contact with the air or other substances to be cooled or heated.

DIRECT SOLAR SYSTEM. A solar thermal system in which the gas or liquid in the solar collector loop is not separated from the load.

DIRECT-VENT APPLIANCES. *Appliances* that are constructed and installed so that all air for *combustion* is derived from the outdoor atmosphere and all flue gases are discharged to the outdoor atmosphere.

DISCRETE PRODUCT. Products that are noncontinuous, individual, distinct pieces such as, but not limited to, electrical, plumbing and mechanical products and duct straps, duct fittings, duct registers and pipe hangers.

DOMESTIC WATER HEATER. (For Chapter 10) As defined in ORS 480.525(1)(b).

ORS 480.525(1)(b) is not part of this code but is reprinted here for the reader's convenience:

480.525 Exempt vessels.

(1)(b) Domestic water heaters designed for heating potable water, equipped with an approved pressure-relieving device, containing only water and that do not exceed a:

(A) Capacity of 120 gallons;

(B) Water temperature of 210 degrees Fahrenheit;

(C) Pressure of 150 pounds per square inch gauge pressure; or

(D) Heat input of 200,000 BTU per hour.

[1961 c.485 §11; 1967 c.447 §1; 1969 c.582 §4; 1973 c.830 §2; 1983 c.676 §5; 1985 c.398 §1; 1987 c.847 §1; 1991 c.518 §6; 1999 c.713 §1; 2007 c.386 §1; 2007 c.487 §5; 2009 c.696 §13]

DRAFT. The pressure difference existing between the *appliance* or any component part and the atmosphere, that causes a continuous flow of air and products of *combustion* through the gas passages of the *appliance* to the atmosphere.

Induced draft. The pressure difference created by the action of a fan, blower or ejector, that is located between the *appliance* and the *chimney* or vent termination.

Natural draft. The pressure difference created by a vent or *chimney* because of its height, and the temperature difference between the flue gases and the atmosphere.

DRAIN-BACK SYSTEM. A solar thermal system in which the fluid in the solar collector loop is gravity drained from the collector into a holding tank under prescribed circumstances.

DRIP. The container placed at a low point in a system of piping to collect condensate and from which the condensate is removable.

DRY CLEANING SYSTEMS. Dry cleaning plants or systems are classified as follows:

Type I. Those systems using Class I flammable liquid solvents having a flash point below 100°F (38°C).

Type II. Those systems using Class II combustible liquid solvents having a flash point at or above 100°F (38°C) and below 140°F (60°C).

Type III. Those systems using Class III combustible liquid solvents having a flash point at or above 140°F (60°C).

Types IV and V. Those systems using Class IV nonflammable liquid solvents.

DUCT. A tube or conduit utilized for conveying air. The air passages of self-contained systems are not to be construed as air ducts.

DUCT FURNACE. A warm-air furnace normally installed in an air distribution duct to supply warm air for heating. This definition shall apply only to a warm-air heating *appliance* that, for air circulation, depends on a blower not furnished as part of the furnace.

DUCT SYSTEM. A continuous passageway for the transmission of air that, in addition to ducts, includes duct fittings, dampers, *plenums*, fans and accessory air-handling *equipment* and *appliances*.

DUCTLESS MINI-SPLIT SYSTEM. A heating and cooling system that is comprised of one or multiple indoor evaporator/air-handling units and an outdoor condensing unit that is connected by refrigerant piping and electrical wiring. A ductless mini-split system is capable of cooling or heating one or more rooms without the use of a traditional ductwork system.

DWELLING. A building or portion thereof that contains not more than two *dwelling* units.

DWELLING UNIT. A single unit providing complete, independent living facilities for one or more persons, including permanent provisions for living, sleeping, eating, cooking and sanitation.

ELECTRIC HEATING APPLIANCE. An *appliance* that produces heat energy to create a warm environment by the application of electric power to resistance elements, refrigerant compressors or dissimilar material junctions.

ELECTRICAL CODE. For the purposes of this code, *Electrical Code* shall mean the *Oregon Electrical Specialty Code* as adopted by OAR 918-400-0455.

ENERGY CODE. For the purposes of this code, *Energy Code* shall mean the energy provisions as adopted by OAR 918-460-0500.

ENERGY RECOVERY VENTILATION SYSTEM. Systems that employ air-to-air heat exchangers to recover energy from or reject energy to *exhaust air* for the purpose of preheating, precooling, humidifying or dehumidifying outdoor *ventilation air* prior to supplying such air to a space, either directly or as part of an HVAC system.

ENVIRONMENTAL AIR. Air that is conveyed to or from occupied areas through ducts that are not part of the heating or air-conditioning system, such as ventilation for human usage, domestic kitchen range exhaust, bathroom exhaust, domestic clothes dryer exhaust and parking garage exhaust.

EQUIPMENT. Piping, ducts, vents, control devices and other components of systems other than *appliances* that are permanently installed and integrated to provide control of environmental conditions for buildings. This definition shall also include other systems specifically regulated in this code.

EQUIPMENT, EXISTING. Any *equipment* regulated by this code which was legally installed prior to the effective date of this code, or for which a permit to install has been issued.

EVAPORATIVE COOLER. A device used for reducing the sensible heat of air for cooling by the process of evaporation of water into an airstream.

EVAPORATIVE COOLING SYSTEM. The *equipment* and *appliances* intended or installed for the purpose of environmental cooling by an evaporative cooler from which the conditioned air is distributed through ducts or *plenums* to the conditioned area.

EVAPORATOR. That part of the system in which liquid refrigerant is vaporized to produce refrigeration.

EXCESS AIR. The amount of air provided in addition to *theoretical air* to achieve complete *combustion* of a fuel, thereby preventing the formation of dangerous products of *combustion*.

EXCESS FLOW VALVE (EFV). A valve designed to activate when the fuel gas passing through it exceeds a prescribed flow rate.

EXFILTRATION. Uncontrolled outward air leakage from conditioned spaces through unintentional openings in ceilings, floors and walls to unconditioned spaces or the outdoors caused by pressure differences across these openings resulting from wind, the stack effect created by temperature differences between indoors and outdoors, and imbalances between supply and exhaust airflow rates.

EXHAUST SYSTEM. An assembly of connected ducts, *plenums*, fittings, registers, grilles and hoods through which air is conducted from the space or spaces and exhausted to the outdoor atmosphere.

EXTRA-HEAVY-DUTY COOKING APPLIANCE. Extra-heavy-duty cooking *appliances* are those utilizing open flame combustion of solid fuel at any time.

FIRE DAMPER. A *listed* device installed in ducts and air transfer openings designed to close automatically upon detection of heat and to restrict the passage of flame. Fire dampers are classified for use in either static systems that will automatically shut down in the event of a fire, or in dynamic systems that continue to operate during a fire. A dynamic fire damper is tested and rated for closure under elevated temperature airflow.

FIREPLACE. An assembly consisting of a hearth and fire chamber of noncombustible material and provided with a *chimney*, for use with solid fuels.

Factory-built fireplace. A *listed* and *labeled* fireplace and *chimney* system composed of factory-made components, and assembled in the field in accordance with manufacturer's instructions and the conditions of the listing.

Masonry fireplace. A field-constructed fireplace composed of solid masonry units, bricks, stones or concrete.

FIREPLACE STOVE. A free-standing, chimney-connected, solid-fuel-burning heater, designed to be operated with the fire chamber doors in either the open or closed position.

FLAME SAFEGUARD. A device that will automatically shut off the fuel supply to a main burner or group of burners when the means of ignition of such burners becomes inoperative, and when flame failure occurs on the burner or group of burners.

FLAME SPREAD INDEX. The numerical value assigned to a material tested in accordance with ASTM E84 or UL 723.

FLAMMABILITY CLASSIFICATION (REFRIGERANT). The alphabetical/numerical designation used to identify the flammability of refrigerants.

Class 1. Indicates a refrigerant with no flame propogation.

Class 2. Indicates a refrigerant with low flammability.

Class 2L. Indicates a refrigerant with low flammability and low burning velocity.

Class 3. Indicates a refrigerant with high flammability.

FLAMMABLE LIQUIDS. Any liquid that has a flash point below 100°F (38°C), and has a vapor pressure not exceeding 40 psia (276 kPa) at 100°F (38°C). Flammable liquids shall be known as Class I liquids and shall be divided into the following classifications:

Class IA. Liquids having a flash point below 73°F (23°C) and a boiling point below 100°F (38°C).

Class IB. Liquids having a flash point below 73°F (23°C) and a boiling point at or above 100°F (38°C).

Class IC. Liquids having a flash point at or above 73°F (23°C) and below 100°F (38°C).

FLAMMABLE VAPOR OR FUMES. Mixtures of gases in air at concentrations equal to or greater than the LFL and less than or equal to the upper flammability limit (UFL).

FLASH POINT. The minimum temperature corrected to a pressure of 14.7 psia (101 kPa) at which the application of a test flame causes the vapors of a portion of the sample to ignite under the conditions specified by the test procedures and apparatus. The flash point of a liquid shall be determined in accordance with ASTM D56, ASTM D93 or ASTM D3278.

FLASHBACK ARRESTOR CHECK VALVE. A device that will prevent the backflow of one gas into the supply system of another gas and prevent the passage of flame into the gas supply system.

FLEXIBLE AIR CONNECTOR. A conduit for transferring air between an air duct or *plenum* and an air terminal unit or between an air duct or *plenum* and an air inlet or air outlet. Such conduit is limited in its use, length and location.

FLOOD HAZARD AREA. The area designated as a *flood hazard area* by the *flood plain administrator*.

FLOOD PLAIN ADMINISTRATOR.

Informational Note:

Each local community participating in the National Flood Insurance Program (NFIP) designates a local *flood plain administrator* who is responsible to make sure communities meet their insurance program obligations. Certain matters comprised within the NFIP program may conflict with or overlap with the *state building code*. Certain decisions such as sill plate height and other NFIP criteria fall under the authority and responsibility of the *flood plain administrator*. Once decisions under the NFIP program are made, then the appropriate requirements of this code for the construction of the building are applied.

Local communities may choose to designate their local *building official* as the *flood plain administrator* or may designate other staff. When a *building official* functioning in the capacity of *flood plain administrator* exercises authority under the NFIP, such decisions are not part of this code nor subject to the *building official* duties and responsibilities as adopted by the State of Oregon, Building Codes Division.

Per ORS 455.210(3)(c), local communities are prohibited from using building permit monies for any matter other than administration and enforcement of the *state building code*. Administration and implementation of a local NFIP program are not part of the *state building code.*

FLOOR AREA, NET. The actual occupied area, not including unoccupied accessory areas or thicknesses of walls.

FLOOR FURNACE. A completely self-contained furnace suspended from the floor of the space being heated, taking air for *combustion* from outside such space and with means for observing flames and lighting the *appliance* from such space.

FLUE. A passageway within a *chimney* or vent through which gaseous *combustion* products pass.

FLUE CONNECTION (BREECHING). A passage for conducting the products of *combustion* from a fuel-fired *appliance* to the vent or *chimney* (see also *Chimney connector* and *Vent connector*).

FLUE GASES. Products of *combustion* and excess air.

FLUE LINER (LINING). A system or material used to form the inside surface of a flue in a *chimney* or vent, for the purpose of protecting the surrounding structure from the effects of *combustion* products and conveying *combustion* products without leakage to the atmosphere.

FOOD-GRADE FLUID. Potable water or a fluid containing additives listed in accordance with the Code of Federal Regulations, Title 21, Food and Drugs, Chapter 1, Food and Drug Administration, Parts 174–186.

FUEL GAS. A natural gas, manufactured gas, liquefied petroleum gas or a mixture of these.

FUEL OIL. Kerosene or any hydrocarbon oil having a flash point not less than 100°F (38°C).

FUEL-OIL PIPING SYSTEM. A closed piping system that connects a combustible liquid from a source of supply to a fuel-oil-burning *appliance*.

FURNACE. A completely self-contained heating unit that is designed to supply heated air to spaces remote from or adjacent to the *appliance* location.

FURNACE ROOM. A room primarily utilized for the installation of fuel-burning, space-heating and water-heating *appliances* other than boilers (see also *Boiler room*).

FUSIBLE PLUG. A device arranged to relieve pressure by operation of a fusible member at a predetermined temperature.

GROUND SOURCE HEAT PUMP LOOP SYSTEM. Piping buried in horizontal or vertical excavations or placed in a body of water for the purpose of transporting heat transfer liquid to and from a heat pump. Included in this definition are closed loop systems in which the liquid is recirculated and open loop systems in which the liquid is drawn from a well or other source.

HAZARDOUS LOCATION. Any location considered to be a fire hazard for flammable vapors, dust, combustible fibers or other highly combustible substances. The location is not necessarily categorized in the *Building Code* as a high-hazard use group classification.

HEAT EXCHANGER. A device that transfers heat from one medium to another.

HEAT PUMP. A refrigeration system that extracts heat from one substance and transfers it to another portion of the same substance or to a second substance at a higher temperature for a beneficial purpose.

HEAT TRANSFER LIQUID. The operating or thermal storage liquid in a mechanical system, including water or other liquid base, and additives at the concentration present under operating conditions used to move heat from one location to another. Refrigerants are not included as heat transfer liquids.

HEAVY-DUTY COOKING APPLIANCE. Heavy-duty cooking *appliances* include electric under-fired broilers, electric chain (conveyor) broilers, gas under-fired broilers, gas chain (conveyor) broilers, gas open-burner ranges (with or without oven), electric and gas wok ranges, smokers, smoker ovens, and electric and gas over-fired (upright) broilers and salamanders.

HIGH-PROBABILITY SYSTEMS. A refrigeration system in which the basic design or the location of components is such that a leakage of refrigerant from a failed connection, seal or component will enter an *occupancy* classified area, other than the *machinery room*.

HIGH-SIDE PRESSURE. The parts of a refrigerating system subject to condenser pressure.

HOOD. An air intake device used to capture by entrapment, impingement, adhesion or similar means, grease, moisture, heat and similar contaminants before they enter a duct system.

Type I. A kitchen hood for collecting and removing grease vapors and smoke. Such hoods are equipped with a fire suppression system.

Type II. A general kitchen hood for collecting and removing steam, vapor, heat, odors and products of *combustion*.

HYDROGEN GENERATING APPLIANCE. A self-contained package or factory-matched packages of integrated systems for generating gaseous hydrogen. Hydrogen generating *appliances* utilize electrolysis, reformation, chemical, or other processes to generate hydrogen.

IGNITION SOURCE. A flame, spark or hot surface capable of igniting flammable vapors or fumes. Such sources include *appliance* burners, burner ignitors and electrical switching devices.

IMMEDIATELY DANGEROUS TO LIFE OR HEALTH (IDLH). The concentration of airborne contaminants that poses a threat of death, immediate or delayed permanent adverse health effects, or effects that could prevent escape from such an environment. This contaminant concentration level is established by the National Institute of Occupational Safety and Health (NIOSH) based on both toxicity and flammability. It is generally expressed in parts per million by volume (ppm v/v) or milligrams per cubic meter (mg/m^3).

INDIRECT EVAPORATIVE COOLING. The evaporative cooling process where water evaporates into a secondary air stream, removing heat from a primary air stream utilizing a heat exchanger.

INDIRECT REFRIGERATION SYSTEM. A system in which a secondary coolant cooled or heated by the refrigerating system is circulated to the air or other substance to be cooled or heated. Indirect systems are distinguished by the following methods of application:

Closed system. A system in which a secondary fluid is either cooled or heated by the refrigerating system and then circulated within a closed circuit in indirect contact with the air or other substance to be cooled or heated.

Double-indirect open-spray system. A system in which the secondary substance for an indirect open-spray system is heated or cooled by an intermediate coolant circulated from a second enclosure.

Open-spray system. A system in which a secondary coolant is cooled or heated by the refrigerating system and then circulated in direct contact with the air or other substance to be cooled or heated.

Vented closed system. A system in which a secondary coolant is cooled or heated by the refrigerating system and then passed through a closed circuit in the air or other substance to be cooled or heated, except that the evaporator or condenser is placed in an open or appropriately vented tank.

INDIRECT SOLAR SYSTEM. A solar thermal system in which the gas or liquid in the solar collector loop circulates between the solar collector and a heat exchanger and such gas or liquid is not drained from the system or supplied to the load during normal operation.

INFILTRATION. Uncontrolled inward air leakage to conditioned spaces through unintentional openings in ceilings, floors and walls from unconditioned spaces or the outdoors caused by pressure differences across these openings resulting from wind, the stack effect created by temperature differences between indoors and outdoors, and imbalances between supply and exhaust airflow rates.

INTERLOCK. A device actuated by another device with which it is directly associated, to govern succeeding operations of the same or allied devices. A circuit in which a given action cannot occur until after one or more other actions have taken place.

JOINT, FLANGED. A joint made by bolting together a pair of flanged ends.

JOINT, FLARED. A metal-to-metal compression joint in which a conical spread is made on the end of a tube that is compressed by a flare nut against a mating flare.

JOINT, MECHANICAL. A general form of gastight joints obtained by the joining of metal parts through a positive-holding mechanical construction, such as a press joint, flanged joint, threaded joint, flared joint or compression joint.

JOINT, PLASTIC ADHESIVE. A joint made in thermoset plastic piping by the use of an adhesive substance that forms a continuous bond between the mating surfaces without dissolving either one of them.

JOINT, PLASTIC HEAT FUSION. A joint made in thermoplastic piping by heating the parts sufficiently to permit fusion of the materials when the parts are pressed together.

JOINT, PLASTIC SOLVENT CEMENT. A joint made in thermoplastic piping by the use of a solvent or solvent cement that forms a continuous bond between the mating surfaces.

JOINT, SOLDERED. A gastight joint obtained by the joining of metal parts with metallic mixtures of alloys that melt at temperatures between 400°F (204°C) and 1,000°F (538°C).

JOINT, WELDED. A gastight joint obtained by the joining of metal parts in molten state.

LABELED. *Equipment*, materials or products to which have been affixed a label, seal, symbol or other identifying mark of a nationally recognized testing laboratory, approved agency or other organization concerned with product evaluation that maintains periodic inspection of the production of the labeled items and whose labeling indicates either that the *equipment*, material or product meets identified standards or has been tested and found suitable for a specified purpose.

LARGE-DIAMETER CEILING FAN. A ceiling fan that is greater than 7 feet (2134 mm) in diameter. These fans are also referred to as high-volume, low-speed (HVLS) fans.

LIGHT-DUTY COOKING APPLIANCE. Light-duty cooking *appliances* include gas and electric ovens (including standard, bake, roasting, revolving, retherm, convection, combination convection/steamer, countertop conveyorized baking/finishing, deck, pastry, and deck or conveyor pizza ovens), electric and gas steam-jacketed kettles, electric and gas pasta cookers, electric and gas compartment steamers (both pressure and atmospheric) and electric and gas cheesemelters.

LIMIT CONTROL. A device responsive to changes in pressure, temperature or level for turning on, shutting off or throttling the gas supply to an *appliance*.

LIMITED CHARGE SYSTEM. A system in which, with the compressor idle, the design pressure will not be exceeded when the refrigerant charge has completely evaporated.

LISTED. *Equipment,* materials, products or services included in a list published by an organization acceptable to the *building official* and concerned with evaluation of products or services that maintains periodic inspection of production of *listed equipment* or materials or periodic evaluation of services and whose listing states either that the *equipment*, material, product or service meets identified standards or has been tested and found suitable for a specified purpose.

LIVING SPACE. Space within a *dwelling unit* utilized for living, sleeping, eating, cooking, bathing, washing and sanitation purposes.

LOWER EXPLOSIVE LIMIT (LEL). See *LFL*.

LOWER FLAMMABLE LIMIT (LFL). The minimum concentration of vapor in air at which propagation of flame will occur in the presence of an ignition source. The LFL is sometimes referred to as LEL or lower explosive limit.

LOWER FLAMMABLE LIMIT (REFRIGERANT) (LFL). The minimum concentration of refrigerant that is capable of propagating a flame through a homogeneous mixture of refrigerant and air.

LOW-PRESSURE HOT-WATER-HEATING BOILER. A boiler furnishing hot water at pressures not exceeding 160 psi (1103 kPa) and at temperatures not exceeding 250°F (121°C).

LOW-PRESSURE STEAM-HEATING BOILER. A boiler furnishing steam at pressures not exceeding 15 psi (103 kPa).

LOW-PROBABILITY PUMP. A pump that is designed to prevent atmospheric release of the pumped fluid by one of the following methods:

1. The pump is permanently sealed.
2. The pump incorporates a static seal.
3. The pump incorporates not less than two sequential dynamic shaft seals to isolate the pumped fluid from atmosphere at shaft penetrations and automatically shuts down upon failure of any seal.

LOW-PROBABILITY SYSTEMS. A refrigeration system in which the basic design or the location of components is such that a leakage of refrigerant from a failed connection, seal or component will not enter an occupancy-classified area, other than the *machinery room*.

LOW-SIDE PRESSURE. The parts of a refrigerating system subject to evaporator pressure.

MACHINERY ROOM. An enclosed space that is required by Chapter 11 to contain refrigeration *equipment* and to comply with Sections 1105 and 1106.

MECHANICAL CODE. For the purposes of this code, *Mechanical Code* shall mean the *Oregon Mechanical Specialty Code* as adopted by OAR 918-440-0010.

MECHANICAL DRAFT SYSTEM. A venting system designed to remove flue or vent gases by mechanical means, that consists of an induced-draft portion under nonpositive static pressure or a forced-draft portion under positive static pressure.

Forced-draft venting system. A portion of a venting system using a fan or other mechanical means to cause the removal of flue or vent gases under positive static pressure.

Induced-draft venting system. A portion of a venting system using a fan or other mechanical means to cause the removal of flue or vent gases under nonpositive static vent pressure.

Power venting system. A portion of a venting system using a fan or other mechanical means to cause the removal of flue or vent gases under positive static vent pressure.

MECHANICAL EQUIPMENT/APPLIANCE ROOM. A room or space in which nonfuel-fired mechanical *equipment* and *appliances* are located.

MECHANICAL EXHAUST SYSTEM. A system for removing air from a room or space by mechanical means.

MECHANICAL JOINT.

1. A connection between pipes, fittings, or pipes and fittings that is not welded, brazed, caulked, soldered, solvent cemented or heat fused.
2. A general form of gas- or liquid-tight connections obtained by the joining of parts through a positive holding mechanical construction such as, but not limited to, flanged, screwed, clamped or flared connections.

MECHANICAL SYSTEM. A system specifically addressed and regulated in this code and composed of components, devices, *appliances* and *equipment*.

MEDIUM-DUTY COOKING APPLIANCE. Medium-duty cooking *appliances* include electric discrete element ranges (with or without oven), electric and gas hot-top ranges, electric and gas griddles, electric and gas double-sided griddles, electric and gas fryers (including open deep fat fryers, donut fryers, kettle fryers and pressure fryers), electric and gas tilting skillets (braising pans) and electric and gas rotisseries.

MODULAR BOILER. A steam or hot-water-heating assembly consisting of a group of individual boilers called modules intended to be installed as a unit without intervening stop valves. Modules are under one jacket or are individually jacketed. The individual modules shall be limited to a maximum input rating of 400,000 Btu/h (117 228 W) gas, 3 gallons per hour (gph) (11.4 L/h) oil, or 115 kW (electric).

NATURAL DRAFT SYSTEM. A venting system designed to remove flue or vent gases under nonpositive static vent pressure entirely by natural draft.

NATURAL VENTILATION. The movement of air into and out of a space through intentionally provided openings, such as windows and doors, or through nonpowered ventilators.

NET OCCUPIABLE FLOOR AREA. The floor area of an *occupiable space* defined by the inside surfaces of its walls but excluding shafts, column enclosures and other permanently enclosed, inaccessible and unoccupiable areas. Obstructions in the space such as furnishings, display or storage racks and other obstructions, whether temporary or permanent, shall not be deducted from the space area.

NO-FLOW CONDITION (SOLAR). A condition where thermal energy is not transferred from a solar thermal collector by means of flow of a heat transfer fluid.

NONABRASIVE/ABRASIVE MATERIALS. Nonabrasive particulate in high concentrations, moderately abrasive particulate in low and moderate concentrations, and highly abrasive particulate in low concentrations, such as alfalfa, asphalt, plaster, gypsum and salt.

NONCOMBUSTIBLE MATERIALS. Materials that, when tested in accordance with ASTM E136, have not fewer than three of four specimens tested meeting all of the following criteria:

1. The recorded temperature of the surface and interior thermocouples shall not at any time during the test rise more than 54°F (30°C) above the furnace temperature at the beginning of the test.
2. There shall not be flaming from the specimen after the first 30 seconds.
3. If the weight loss of the specimen during testing exceeds 50 percent, the recorded temperature of the surface and interior thermocouples shall not at any time during the test rise above the furnace air temperature at the beginning of the test, and there shall not be flaming of the specimen.

NONFOOD-GRADE FLUID. Any fluid that is not designated as a food-grade fluid.

OCCUPANCY. The purpose for which a building, or portion thereof, is utilized or occupied.

OCCUPATIONAL EXPOSURE LIMIT (OEL). The time-weighted average (TWA) concentration for a normal 8-hour workday and a 40-hour workweek to which nearly all workers can be repeatedly exposed without adverse effect, based on the OSHA PEL, ACGIH TLV-TWA, TERA OARS WEEL, or consistent value.

OCCUPIABLE SPACE. An enclosed space intended for human activities, excluding those spaces intended primarily for other purposes, such as storage rooms and *equipment* rooms, that are only intended to be occupied occasionally and for short periods of time.

OFFSET (VENT). A combination of *approved* bends that make two changes in direction bringing one section of the vent out of line but into a line parallel with the other section.

OUTDOOR AIR. Air taken from the outdoors, and therefore not previously circulated through the system.

OUTDOOR OPENING. A door, window, louver or skylight openable to the outdoor atmosphere.

OUTLET. The point at which a gas-fired *appliance* connects to the *gas piping system.*

PANEL HEATING. A method of radiant space heating in which heat is supplied by large heated areas of room surfaces. The heating element usually consists of warm water piping, warm air ducts, or electrical resistance elements embedded in or located behind ceiling, wall or floor surfaces.

PELLET FUEL-BURNING APPLIANCE. A closed-combustion, vented *appliance* equipped with a fuel-feed mechanism for burning processed pellets of solid fuel of a specified size and composition.

PIPING. Where used in this code, "piping" refers to either pipe or tubing, or both.

Pipe. A rigid conduit of iron, steel, copper, copper-alloy, or plastic.

Tubing. Semirigid conduit of copper, copper-alloy, aluminum, plastic or steel.

PLASTIC, THERMOPLASTIC. A plastic that is capable of being repeatedly softened by increase of temperature and hardened by decrease of temperature.

PLASTIC, THERMOSETTING. A plastic that is capable of being changed into a substantially infusible or insoluble product when cured under application of heat or chemical means.

PLENUM. An enclosed portion of the building structure, other than an *occupiable space* being conditioned, that is designed to allow air movement, and thereby serve as part of an air distribution system.

PLUMBING CODE. For the purposes of this code, *Plumbing Code* shall mean the *Oregon Plumbing Specialty Code* as adopted by OAR 918-750-0110.

POINT OF DELIVERY. For natural gas systems, the *point of delivery* is the outlet of the service meter assembly or the outlet of the service regulator or service shutoff valve where a meter is not provided. Where a valve is provided at the outlet of the service meter assembly, such valve shall be considered to be downstream of the *point of delivery*. For undiluted liquefied petroleum gas systems, the *point of delivery* shall be considered to be the outlet of the first stage pressure regulator that provides utilization pressure, exclusive of line gas regulators, in the system.

POLLUTION-CONTROL UNIT (PCU). Manufactured *equipment* that is installed in a grease exhaust duct system for the purpose of extracting smoke, grease particles and odors from the exhaust flow by means of a series of filters.

PORTABLE FUEL CELL APPLIANCE. A fuel cell generator of electricity that is not fixed in place. A portable fuel cell *appliance* utilizes a cord and plug connection to a grid-isolated load and has an integral fuel supply.

POWER BOILER. See *Boiler*.

PREMISES. A lot, plot or parcel of land, including any structure thereon.

PRESS-CONNECT JOINT. A permanent mechanical joint incorporating an elastomeric seal or an elastomeric seal and corrosion-resistant grip or bite ring. The joint is made with a pressing tool and jaw or ring approved by the fitting manufacturer.

PRESSURE, FIELD TEST. A test performed in the field to prove system tightness.

PRESSURE RELIEF DEVICE. A pressure-actuated valve or rupture member designed to relieve excessive pressure automatically.

PRESSURE RELIEF VALVE. A pressure-actuated valve held closed by a spring or other means and designed to relieve pressure automatically in excess of the device's setting.

PRESSURE VESSELS. Closed containers, tanks or vessels that are designed to contain liquids or gases, or both, under pressure.

PRESSURE VESSELS—REFRIGERANT. Any refrigerant-containing receptacle in a refrigerating system. This does not include evaporators where each separate section does not exceed 0.5 cubic foot (0.014 m^3) of refrigerant-containing volume, regardless of the maximum inside dimensions, evaporator coils, controls, headers, pumps and piping.

PRESSURE-LIMITING DEVICE. A pressure-responsive mechanism designed to stop automatically the operation of the pressure-imposing element at a predetermined pressure.

PROTECTIVE ASSEMBLY (REDUCED CLEARANCE). Any noncombustible assembly that is *labeled* or constructed in accordance with Table 308.4.2 and is placed between combustible materials or assemblies and mechanical *appliances*, devices or *equipment*, for the purpose of reducing required airspace *clearances*. Protective assemblies attached directly to a combustible assembly shall not be considered as part of that combustible assembly.

PURGE. To clear of air, water or other foreign substances.

PUSH-FIT JOINTS. A type of mechanical joint consisting of elastomeric seals and corrosion-resistant tube grippers. Such joints are permanent or removable, depending on the design.

QUICK-OPENING VALVE. A valve that opens completely by fast action, either manually or automatically controlled. A valve requiring one-quarter round turn or less is considered to be quick opening.

RADIANT HEATER. A heater designed to transfer heat primarily by direct radiation.

READY ACCESS (TO). That which enables a device, *appliance* or *equipment* to be directly reached, without requiring the removal or movement of any panel or similar obstruction [see *Access (to)*].

RECEIVER, LIQUID. A vessel permanently connected to a refrigeration system by inlet and outlet pipes for storage of liquid refrigerant.

RECIRCULATED AIR. Air removed from a conditioned space and intended for reuse as supply air.

RECLAIMED REFRIGERANTS. Refrigerants reprocessed to the same specifications as for new refrigerants by means including distillation. Such refrigerants have been chemically analyzed to verify that the specifications have been met. Reclaiming usually implies the use of processes or procedures that are available only at a reprocessing or manufacturing facility.

RECOVERED REFRIGERANTS. Refrigerants removed from a system in any condition without necessarily testing or processing them.

RECYCLED REFRIGERANTS. Refrigerants from which contaminants have been reduced by oil separation, removal of noncondensable gases, and single or multiple passes through devices that reduce moisture, acidity and particulate matter, such as replaceable core filter driers. These procedures usually are performed at the field job site or in a local service shop.

REFRIGERANT. A substance utilized to produce refrigeration by its expansion or vaporization.

REFRIGERANT SAFETY GROUP CLASSIFICATION. The alphabetical/numerical designation that indicates both the toxicity and flammability classifications of refrigerants.

Flammability. See *Flammability classification (Refrigerant)*.

Toxicity. See *Toxicity classification (Refrigerant)*.

REFRIGERATING SYSTEM. A combination of interconnected refrigerant-containing parts constituting one closed refrigerant circuit in which a refrigerant is circulated for the purpose of extracting heat.

REFRIGERATION CAPACITY RATING. Expressed as 1 horsepower (0.75 kW), 1 ton or 12,000 Btu/h (3.5 kW), shall all mean the same quantity.

REFRIGERATION MACHINERY ROOM. See *Machinery room*.

REFRIGERATION SYSTEM, ABSORPTION. A heat-operated, closed-refrigeration cycle in which a secondary fluid (the absorbent) absorbs a primary fluid (the refrigerant) that has been vaporized in the evaporator.

Direct system. A system in which the evaporator is in direct contact with the material or space refrigerated, or is located in air-circulating passages communicating with such spaces.

Indirect system. A system in which a brine coil cooled by the refrigerant is circulated to the material or space refrigerated, or is utilized to cool the air so circulated. Indirect systems are distinguished by the type or method of application.

REFRIGERATION SYSTEM, MECHANICAL. A combination of interconnected refrigeration-containing parts constituting one closed refrigerant circuit in which a refrigerant is circulated for the purpose of extracting heat and in which a compressor is used for compressing the refrigerant vapor.

REFRIGERATION SYSTEM, SELF-CONTAINED. A complete factory-assembled and tested system that is shipped in one or more sections and that does not have refrigerant-containing parts that are joined in the field by other than companion or block valves.

REFRIGERATION SYSTEM CLASSIFICATION. Refrigeration systems are classified according to the degree of probability that leaked refrigerant from a failed connection, seal or component will enter an occupied area. The distinction is based on the basic design or location of the components.

REGISTERED DESIGN PROFESSIONAL. An individual who is registered or licensed to practice their respective design profession as defined by the statutory requirements of the professional registration laws of the state or jurisdiction in which the project is to be constructed.

RESIDENTIAL CODE. For the purposes of this code, *Residential Code* shall mean the *Oregon Residential Specialty Code* as adopted by OAR 918-480-0005.

RETURN AIR. Air removed from an *approved* conditioned space or location and recirculated or exhausted.

RETURN AIR SYSTEM. An assembly of connected ducts, *plenums*, fittings, registers and grilles through which air from the space or spaces to be heated or cooled is conducted back to the supply unit (see also *Supply air system*).

ROOM HEATER, VENTED. A free-standing heating unit burning solid or liquid fuel for direct heating of the space in and adjacent to that in which the unit is located.

SAFETY VALVE. A valve that relieves pressure in a steam boiler by opening fully at the rated discharge pressure. The valve is of the spring-pop type.

SELF-CONTAINED EQUIPMENT. Complete, factory-assembled and tested, heating, air-conditioning or refrigeration *equipment* installed as a single unit, and having all working parts, complete with motive power, in an enclosed unit of said machinery.

SHAFT. An enclosed space extending through one or more stories of a building, connecting vertical openings in successive floors, or floors and the roof.

SHAFT ENCLOSURE. The walls or construction forming the boundaries of a shaft.

SLEEPING UNIT. A room or space in which people sleep, which can also include permanent provisions for living, eating, and either sanitation or kitchen facilities but not both. Such rooms and spaces that are also part of a *dwelling unit* are not *sleeping units*.

SMOKE DAMPER. A *listed* device installed in ducts and air transfer openings designed to resist the passage of smoke. The device is installed to operate automatically, controlled by a smoke detection system, and where required, is capable of being positioned from a fire command center.

SMOKE-DEVELOPED INDEX. A numerical value assigned to a material tested in accordance with ASTM E84.

SOLAR THERMAL SYSTEM. A system that converts solar radiation to thermal energy for use in heating or cooling.

SOLID FUEL (COOKING APPLICATIONS). Applicable to commercial food service operations only, solid fuel is any bulk material such as hardwood, mesquite, charcoal or briquettes that is combusted to produce heat for cooking operations.

SOURCE CAPTURE SYSTEM. A mechanical exhaust system designed and constructed to capture air contaminants at their source and to exhaust such contaminants to the outdoor atmosphere.

STATE BUILDING CODE. The combined specialty codes adopted pursuant to ORS 455 and any code regulation or requirement in effect at the time of construction—regardless of when the building or structure was built.

STATIONARY FUEL CELL POWER PLANT. A self-contained package or factory-matched packages that constitute an automatically operated assembly of integrated systems for generating useful electrical energy and recoverable thermal energy that is permanently connected and fixed in place.

STEAM-HEATING BOILER. A boiler operated at pressures not exceeding 15 psi (103 kPa) for steam.

STOP VALVE. A shutoff valve for controlling the flow of liquid or gases.

STORY. That portion of a building included between the upper surface of a floor and the upper surface of the floor next above, except that the topmost story shall be that portion of a building included between the upper surface of the topmost floor and the ceiling or roof above.

STRENGTH, ULTIMATE. The highest stress level that the component will tolerate without rupture.

SUPPLY AIR. That air delivered to each or any space supplied by the air distribution system or the total air delivered to all spaces supplied by the air distribution system, which is provided for ventilating, heating, cooling, humidification, dehumidification and other similar purposes.

SUPPLY AIR SYSTEM. An assembly of connected ducts, *plenums*, fittings, registers and grilles through which air, heated or cooled, is conducted from the supply unit to the space or spaces to be heated or cooled (see also *Return air system*).

THEORETICAL AIR. The exact amount of air required to supply oxygen for complete *combustion* of a given quantity of a specific fuel.

THERMAL RESISTANCE (*R*). A measure of the ability to retard the flow of heat. The *R*-value is the reciprocal of thermal conductance.

TLV-TWA (THRESHOLD LIMIT VALUE-TIME-WEIGHTED AVERAGE). The time-weighted average concentration of a refrigerant or other chemical in air for a normal 8-hour workday and a 40-hour workweek, to which nearly all workers are repeatedly exposed, day after day, without adverse effects, as adopted by the American Conference of Government Industrial Hygienists (ACGIH).

TOILET ROOM. A room containing a water closet and, frequently, a lavatory, but not a bathtub, shower, spa or similar bathing fixture.

TOXICITY CLASSIFICATION (REFRIGERANT). An alphabetical designation used to identify the toxicity of refrigerants. Class A indicates a refrigerant with low toxicity. Class B indicates a refrigerant with high toxicity.

TRANSITION FITTINGS, PLASTIC TO STEEL. An adapter for joining plastic pipe to steel pipe. The purpose of this fitting is to provide a permanent, pressure-tight connection between two materials that cannot be joined directly one to another.

UNIT HEATER. A self-contained *appliance* of the fan type, designed for the delivery of warm air directly into the space in which the *appliance* is located.

UNVENTED ALCOHOL FUEL-BURNING DECORATIVE APPLIANCE. A stationary, self-contained *appliance* intended to be directly or indirectly secured to a wall or floor and not intended for duct connection. Such *appliance* burns alcohol and is made in a manufacturing facility for subsequent delivery to the installation site.

VENT. A pipe or other conduit composed of factory-made components, containing a passageway for conveying *combustion* products and air to the atmosphere, *listed* and *labeled* for use with a specific type or class of *appliance*.

Pellet vent. A vent *listed* and *labeled* for use with *listed* pellet-fuel-burning *appliances*.

Special gas vent. A vent *listed* and *labeled* for use with *listed* Category II, III and IV appliances.

Type B vent. A vent *listed* and *labeled* for use with appliances with draft hoods and other Category I appliances that are *listed* for use with Type B vents.

Type BW vent. A vent *listed* and *labeled* for use with wall furnaces.

Type L vent. A vent *listed* and *labeled* for use with the following:

1. Oil-burning *appliances* that are *listed* for use with Type L vents.
2. Gas-fired *appliances* that are *listed* for use with Type B vents.

VENT CONNECTOR. The pipe that connects an *approved* fuel-fired *appliance* to a vent.

VENT DAMPER DEVICE, AUTOMATIC. A device intended for installation in the venting system, in the outlet of an individual automatically operated fuel-burning *appliance* that is designed to open the venting system automatically when the *appliance* is in operation and to close off the venting system automatically when the *appliance* is in a standby or shutdown condition.

VENTILATION. The natural or mechanical process of supplying conditioned or unconditioned air to, or removing such air from, any space.

VENTILATION AIR. That portion of supply air that comes from the outside (outdoors), plus any recirculated air that has been treated to maintain the desired quality of air within a designated space.

VENTING SYSTEM. A continuous open passageway from the flue collar of an *appliance* to the outdoor atmosphere for the purpose of removing flue or vent gases. A venting system is usually composed of a vent or a *chimney* and vent connector, if used, assembled to form the open passageway.

VESTIBULE. A passage, hall or chamber between the outer door and the interior of a *building*.

WATER HEATER. *Appliances* that heat potable water, are equipped with *approved* safety devices, and operate at- or below- all of the following:

1. Volume of 120 gallons (454 L);
2. Water temperature of 210°F (98.9°C);

3. 150 pounds (1034 kPa) per square inch operating pressure; and
4. 200,000 Btu (58 620 W) input.

ZONE. One *occupiable space* or several occupiable spaces with similar *occupancy* classification (see Table 403.3.1.1), occupant density, zone air distribution effectiveness and zone primary airflow rate per unit area.

CHAPTER 3

GENERAL REGULATIONS

SECTION 301
GENERAL

301.1 Scope. This chapter shall govern the approval and installation of all *equipment* and *appliances* that comprise parts of the building mechanical systems regulated by this code in accordance with Section 101.2.

301.2 Energy utilization. Heating, ventilating and air-conditioning systems of all structures shall be designed and installed for efficient utilization of energy in accordance with the *Energy Code.*

301.3 Fuel gas appliances and equipment. The approval and installation of fuel gas distribution piping and *equipment*, fuel gas-fired *appliances* and fuel gas-fired *appliance* venting systems shall be in accordance with Appendix C.

301.4 Listed and labeled. *Appliances* regulated by this code shall be *listed* and *labeled* for the application in which they are installed and used, unless otherwise *approved* in accordance with Section 105.

> **Exception:** Listing and labeling of *equipment* and *appliances* used for refrigeration shall be in accordance with Section 1101.2.

301.5 Labeling. Labeling shall be in accordance with the procedures set forth in Sections 301.5.1 through 301.5.2.3.

301.5.1 Testing. An *approved* agency shall test a representative sample of the mechanical *equipment* and *appliances* being *labeled* to the relevant standard or standards. The *approved* agency shall maintain a record of all of the tests performed. The record shall provide sufficient detail to verify compliance with the test standard.

301.5.2 Inspection and identification. The *approved* agency shall periodically perform an inspection, which shall be in-plant if necessary, of the mechanical *equipment* and *appliances* to be *labeled.* The inspection shall verify that the *labeled* mechanical *equipment* and *appliances* are representative of the mechanical *equipment* and *appliances* tested.

301.5.2.1 Independent. The agency to be *approved* shall be objective and competent. To confirm its objectivity, the agency shall disclose all possible conflicts of interest.

301.5.2.2 Equipment. An *approved* agency shall have adequate *equipment* to perform all required tests. The *equipment* shall be periodically calibrated.

301.5.2.3 Personnel. An *approved* agency shall employ experienced personnel educated in conducting, supervising and evaluating tests.

301.6 Label information. A permanent factory-applied nameplate(s) shall be affixed to *appliances* on which shall appear in legible lettering, the manufacturer's name or trademark, the model number, serial number and the seal or mark of the *approved* agency. A label shall include the following:

1. Electrical *equipment* and *appliances*: Electrical rating in volts, amperes and motor phase; identification of individual electrical components in volts, amperes or watts, motor phase; Btu/h (W) output; and required clearances.
2. Absorption units: Hourly rating in Btu/h (W); minimum hourly rating for units having step or automatic modulating controls; type of fuel; type of refrigerant; cooling capacity in Btu/h (W); and required clearances.
3. Fuel-burning units: Hourly rating in Btu/h (W); type of fuel *approved* for use with the *appliance*; and required clearances.
4. Electric comfort heating *appliances*: electric rating in volts, amperes and phase; Btu/h (W) output rating; individual marking for each electrical component in amperes or watts, volts and phase; and required *clearances* from combustibles.

Note: For reference only. Not adopted as part of this code.

Solid-fuel-burning devices, as defined by the Oregon Department of Environmental Quality OAR 340-262-0450, shall bear a DEQ certification label.

301.7 Electrical. Electrical wiring, controls and connections to *equipment* and *appliances* regulated by this code shall be in accordance with the *Electrical Code.*

301.8 Plumbing connections. Potable water supply and building drainage system connections to *equipment* and *appliances* regulated by this code shall be in accordance with the *Plumbing Code.*

301.9 Fuel types. Fuel-fired *appliances* shall be designed for use with the type of fuel to which they will be connected and the altitude at which they are installed. *Appliances* that comprise parts of the building mechanical system shall not be converted for the usage of a different fuel, except where *approved* and converted in accordance with the manufacturer's instructions. The fuel input rate shall not be increased or decreased beyond the limit rating for the altitude at which the *appliance* is installed.

301.10 Vibration isolation. Where vibration isolation of *equipment* and *appliances* is employed, an *approved* means of supplemental restraint shall be used to accomplish the support and restraint.

301.11 Repair. Defective material or parts shall be replaced or repaired in such a manner so as to preserve the original approval or listing.

301.12 Wind resistance. Mechanical *equipment*, *appliances* and supports that are exposed to wind shall be designed and installed to resist the wind pressures determined in accordance with the *Building Code*.

301.13 Flood hazard. For structures located in flood hazard areas, mechanical systems, equipment and *appliances* shall be located at or above the elevation established by the *flood plain administrator* for utilities and attendant *equipment*.

> **Exception:** Mechanical systems, *equipment* and *appliances* are permitted to be located below the elevation established by the *flood plain administrator* for utilities and attendant equipment provided that they are designed and installed to prevent water from entering or accumulating within the components and to resist hydrostatic and hydrodynamic loads and stresses, including the effects of buoyancy, during the occurrence of flooding up to such elevation.

301.13.1 Coastal high-hazard areas and coastal A zones. In coastal high-hazard areas and coastal A zones subject to high-velocity wave action as established by the *flood plain administrator*, mechanical systems and *equipment* shall not be mounted on or penetrate walls intended to break away under flood loads.

301.14 Rodentproofing. Buildings or structures and the walls enclosing habitable or occupiable rooms and spaces in which persons live, sleep or work, or in which feed, food or foodstuffs are stored, prepared, processed, served or sold, shall be constructed to protect against the entrance of rodents in accordance with the *Building Code*.

301.15 Seismic resistance. Where earthquake loads are applicable in accordance with the *Building Code*, mechanical system supports and anchorage shall be designed and installed for seismic forces in accordance with Chapter 16 of the *Building Code*.

SECTION 302
PROTECTION OF STRUCTURE

302.1 Structural safety. The building or structure shall not be weakened by the installation of mechanical systems. Where floors, walls, ceilings or any other portion of the building or structure are required to be altered or replaced in the process of installing or repairing any system, the building or structure shall be left in a safe structural condition in accordance with the *Building Code*.

302.2 Penetrations of floor/ceiling assemblies and fire-resistance-rated assemblies. Penetrations of floor/ceiling assemblies and assemblies required to have a fire-resistance rating shall be protected in accordance with Chapter 7 of the *Building Code*.

302.3 Cutting, notching and boring in wood framing. The cutting, notching and boring of wood framing members shall comply with Sections 302.3.1 through 302.3.4.

302.3.1 Joist notching. Notches on the ends of joists shall not exceed one-fourth the joist depth. Holes bored in joists shall not be within 2 inches (51 mm) of the top or bottom of the joist, and the diameter of any such hole shall not exceed one-third the depth of the joist. Notches in the top or bottom of joists shall not exceed one-sixth the depth and shall not be located in the middle third of the span.

302.3.2 Stud cutting and notching. In exterior walls and bearing partitions, a wood stud shall not be cut or notched in excess of 25 percent of its depth. In nonbearing partitions that do not support loads other than the weight of the partition, a stud shall not be cut or notched in excess of 40 percent of its depth.

302.3.3 Bored holes. The diameter of bored holes in wood studs shall not exceed 40 percent of the stud depth. The diameter of bored holes in wood studs shall not exceed 60 percent of the stud depth in nonbearing partitions. The diameter of bored holes in wood studs shall not exceed 60 percent of the stud depth in any wall where each stud is doubled, provided that not more than two such successive doubled studs are so bored. The edge of the bored hole shall be not closer than $^5/_8$ inch (15.9 mm) to the edge of the stud. Bored holes shall be not located at the same section of stud as a cut or notch.

302.3.4 Engineered wood products. Cuts, notches and holes bored in trusses, structural composite lumber, structural glue-laminated members and I-joists are prohibited except where permitted by the manufacturer's recommendations or where the effects of such alterations are specifically considered in the design of the member by a *registered design professional.*

302.4 Alterations to trusses. Truss members and components shall not be cut, drilled, notched, spliced or otherwise altered in any way without written concurrence and approval of a *registered design professional*. Alterations resulting in the addition of loads to any member, such as HVAC *equipment* and water heaters, shall not be permitted without verification that the truss is capable of supporting such additional loading.

302.5 Cutting, notching and boring in steel framing. The cutting, notching and boring of steel framing members shall comply with Sections 302.5.1 through 302.5.3.

302.5.1 Cutting, notching and boring holes in structural steel framing. The cutting, notching and boring of holes in structural steel framing members shall be as prescribed by the *registered design professional.*

302.5.2 Cutting, notching and boring holes in cold-formed steel framing. Flanges and lips of load-bearing cold-formed steel framing members shall not be cut or notched. Holes in webs of load-bearing cold-formed steel framing members shall be permitted along the centerline of the web of the framing member and shall not exceed the dimensional limitations, penetration spacing or minimum hole edge distance as prescribed by the *registered design professional*. Cutting, notching and boring holes of steel floor/roof decking shall be as prescribed by the *registered design professional*.

302.5.3 Cutting, notching and boring holes in non-structural cold-formed steel wall framing. Flanges and lips of nonstructural cold-formed steel wall studs shall not be cut or notched. Holes in webs of nonstructural cold-formed steel wall studs shall be permitted along the centerline of the web of the framing member, shall not exceed $1^1/_2$ inches (38 mm) in width or 4 inches (102 mm) in length, and shall not be spaced less than 24 inches (610 mm) center to center from another hole or less than 10 inches (254 mm) from the bearing end.

SECTION 303
EQUIPMENT AND APPLIANCE LOCATION

303.1 General. *Equipment* and *appliances* shall be located as required by this section, specific requirements elsewhere in this code and the conditions of the *equipment* and *appliance* listing.

303.2 Hazardous locations. *Appliances* shall not be located in a *hazardous location* unless *listed* and *approved* for the specific installation.

303.3 Prohibited locations. Fuel-fired *appliances* shall not be located in, or obtain *combustion* air from, any of the following rooms or spaces:

1. Sleeping rooms.
2. Bathrooms.
3. Toilet rooms.
4. Storage closets.
5. Surgical rooms.

Exception: This section shall not apply to the following *appliances*:

1. *Direct-vent appliances* that obtain all *combustion* air directly from the outdoors.
2. Solid fuel-fired *appliances*, provided that combustion air is provided in accordance with the manufacturer's instructions.
3. *Appliances* installed in a dedicated enclosure in which all *combustion* air is taken directly from the outdoors, in accordance with Chapter 7. *Access* to such enclosure shall be through a solid door, weather-stripped and equipped with an *approved* self-closing device.

>

303.4 Protection from damage. *Appliances* shall not be installed in a location where subject to mechanical damage unless protected by *approved* barriers.

303.5 Indoor locations. Furnaces and boilers installed in closets and alcoves shall be listed for such installation.

303.6 Outdoor locations. *Appliances* installed in other than indoor locations shall be *listed* and *labeled* for outdoor installation.

303.7 Pit locations. *Appliances* installed in pits or excavations shall not come in direct contact with the surrounding soil and shall be installed not less than 3 inches (76 mm) above the pit floor. The sides of the pit or excavation shall be held back not less than 12 inches (305 mm) from the *appliance*. Where the depth exceeds 12 inches (305 mm) below adjoining grade, the walls of the pit or excavation shall be lined with concrete or masonry. Such concrete or masonry shall extend not less than 4 inches (102 mm) above adjoining grade and shall have sufficient lateral load-bearing capacity to resist collapse. Excavation on the control side of the *appliance* shall extend not less than 30 inches (762 mm) horizontally. The *appliance* shall be protected from flooding in an *approved* manner.

303.8 Elevator shafts. Mechanical systems shall not be located in an elevator shaft.

303.9 Fireplaces in Group I-2, Condition 2 occupancies. Fuel-burning *appliances* and fireplaces in Group I-2, Condition 2 *occupancies* shall be in accordance with Section 901.4.

SECTION 304
INSTALLATION

304.1 General. *Equipment* and *appliances* shall be installed as required by the terms of their approval, in accordance with the conditions of the listing, the manufacturer's installation instructions and this code. Manufacturer's installation instructions shall be available on the job site at the time of inspection.

304.2 Conflicts. Where conflicts between this code and the conditions of listing or the manufacturer's installation instructions occur, the provisions of this code shall apply.

Exception: Where a code provision is less restrictive than the conditions of the listing of the *equipment* or *appliance* or the manufacturer's installation instructions, the conditions of the listing and the manufacturer's installation instructions shall apply.

304.3 Elevation of ignition source. *Equipment* and *appliances* having an *ignition source* and located in hazardous locations and public garages, private garages, repair garages, automotive motor fuel-dispensing facilities and parking garages shall be elevated such that the source of ignition is not less than 18 inches (457 mm) above the floor surface on which the *equipment* or *appliance* rests. For the purpose of this section, rooms or spaces that are not part of the living space of a *dwelling unit* and that communicate directly with a private garage through openings shall be considered to be part of the private garage.

Exception: Elevation of the ignition source is not required for *appliances* that are listed as flammable vapor ignition resistant.

304.3.1 Parking garages. Connection of a parking garage with any room in which there is a fuel-fired *appliance* shall be by means of a vestibule providing a two-doorway separation, except that a single door is permitted where the sources of ignition in the *appliance* are elevated in accordance with Section 304.3.

Exception: This section shall not apply to *appliance* installations complying with Section 304.6.

304.4 Prohibited equipment and appliance location. *Equipment* and *appliances* having an *ignition source* shall not be installed in Group H *occupancies* or control areas where open use, handling or dispensing of combustible, flammable or explosive materials occurs.

304.5 Hydrogen-generating and refueling operations. Hydrogen-generating and refueling *appliances* shall be installed and located in accordance with their listing and the manufacturer's instructions. Ventilation shall be required in accordance with Section 304.5.1, 304.5.2 or 304.5.3 in public garages, private garages, repair garages, automotive motor fuel-dispensing facilities and parking garages that contain hydrogen-generating *appliances* or refueling systems. For the purpose of this section, rooms or spaces that are not part of the living space of a *dwelling unit* and that communicate directly with a private garage through openings shall be considered to be part of the private garage.

304.5.1 Natural ventilation. Indoor locations intended for hydrogen-generating or refueling operations shall be limited to a maximum floor area of 850 square feet (79 m^2) and shall communicate with the outdoors in accordance with Sections 304.5.1.1 and 304.5.1.2. The maximum rated output capacity of hydrogen-generating *appliances* shall not exceed 4 standard cubic feet per minute (0.00189 m^3/s) of hydrogen for each 250 square feet (23 m^2) of floor area in such spaces. The minimum cross-sectional dimension of air openings shall be 3 inches (76 mm). Where ducts are used, they shall be of the same cross-sectional area as the free area of the openings to which they connect. In such locations, *equipment* and *appliances* having an *ignition source* shall be located such that the source of ignition is not within 12 inches (305 mm) of the ceiling.

304.5.1.1 Two openings. Two permanent openings shall be provided within the garage. The upper opening shall be located entirely within 12 inches (305 mm) of the ceiling of the garage. The lower opening shall be located entirely within 12 inches (305 mm) of the floor of the garage. Both openings shall be provided in the same exterior wall. The openings shall communicate directly with the outdoors and shall have a minimum free area of $^1/_2$ square foot per 1,000 cubic feet (1 $m^2/610\ m^3$) of garage volume.

304.5.1.2 Louvers and grilles. In calculating free area required by Section 304.5.1, the required size of openings shall be based on the net free area of each opening. If the free area through a design of louver or grille is known, it shall be used in calculating the size opening required to provide the free area specified. If the design and free area are not known, it shall be assumed that wood louvers will have 25-percent free area and metal louvers and grilles will have 75-percent free area. Louvers and grilles shall be fixed in the open position.

304.5.2 Mechanical ventilation. Indoor locations intended for hydrogen-generating or refueling operations shall be ventilated in accordance with Section 502.16. In such locations, *equipment* and *appliances* having an *ignition source* shall be located such that the source of ignition is below the mechanical ventilation outlet(s).

304.5.3 Specially engineered installations. As an alternative to the provisions of Sections 304.5.1 and 304.5.2, the necessary supply of air for ventilation and dilution of flammable gases shall be provided by an *approved* engineered system.

304.6 Public garages. *Appliances* located in public garages, motor fuel-dispensing facilities, repair garages or other areas frequented by motor vehicles, shall be installed not less than 8 feet (2438 mm) above the floor. Where motor vehicles are capable of passing under an *appliance*, the *appliance* shall be installed at the *clearances* required by the *appliance* manufacturer and not less than 1 foot (305 mm) higher than the tallest vehicle garage door opening.

Exception: The requirements of this section shall not apply where the *appliances* are protected from motor vehicle impact and installed in accordance with Section 304.3 and Figure 304.6.

304.7 Private garages. *Appliances* located in private garages and carports shall be installed with a minimum clearance of 6 feet (1829 mm) above the floor.

Exception: The requirements of this section shall not apply where the *appliances* are protected from motor vehicle impact and installed in accordance with Section 304.3 and Figure 304.6.

304.8 Construction and protection. Boiler rooms and furnace rooms shall be protected as required by the *Building Code*.

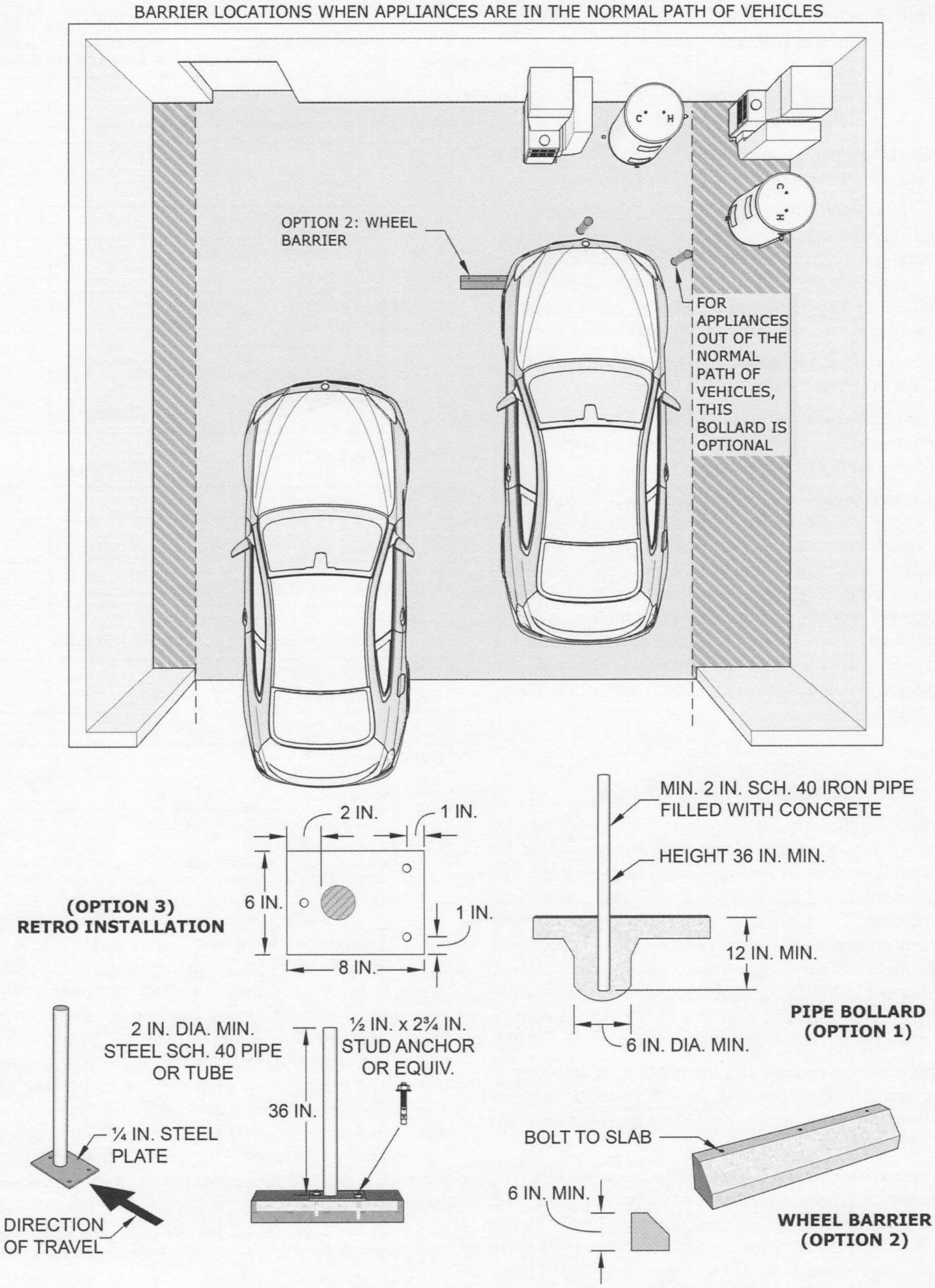
304.9 Clearances to combustible construction. Heat-producing *equipment* and *appliances* shall be installed to maintain the required *clearances* to combustible construction as specified in the listing and manufacturer's instructions. Such *clearances* shall be reduced only in accordance with Section 308. *Clearances* to combustibles shall include such considerations as door swing, drawer pull, overhead projections or shelving and window swing, shutters, coverings and drapes. Devices such as doorstops or limits, closers, drapery ties or guards shall not be used to provide the required *clearances*.

304.10 Clearances from grade. *Equipment* and *appliances* installed at grade level shall be supported on a level concrete slab or other *approved* material extending not less than 3 inches (76 mm) above adjoining grade or shall be suspended not less than 6 inches (152 mm) above adjoining grade. Such support shall be in accordance with the manufacturer's installation instructions.

304.11 Guards. Guards shall be provided where various components that require service and roof hatch openings are located within 10 feet (3048 mm) of a roof edge or open side of a walking surface and such edge or open side is located more than 30 inches (762 mm) above the floor, roof, or grade below. The guard shall extend not less than 30 inches (762 mm) beyond each end of components that require service and each end of the roof hatch parallel to the roof edge. The top of the guard shall be located not less than 42 inches (1067 mm) above the elevated surface adjacent to the guard. The guard shall be constructed so as to prevent the passage of a 21-inch-diameter (533 mm) sphere and shall comply with the loading requirements for guards specified in the *Building Code*.

Exceptions:

1. Guards are not required where fall arrest/restraint anchorage connector devices that comply with ANSI/ASSP Z359.1 are installed.
2. This section shall not apply to the replacement, repair or maintenance of an existing appliance or piece of equipment lawfully in existence at the time of the adoption of this code.


BARRIER LOCATIONS WHEN APPLIANCES ARE IN THE NORMAL PATH OF VEHICLES
OPTION 2: WHEEL BARRIER
FOR APPLIANCES OUT OF THE NORMAL PATH OF VEHICLES, THIS BOLLARD IS OPTIONAL
C H
C H
(OPTION 3) RETRO INSTALLATION
2 IN.
1 IN.
6 IN.
1 IN.
8 IN.
MIN. 2 IN. SCH. 40 IRON PIPE FILLED WITH CONCRETE
HEIGHT 36 IN. MIN.
12 IN. MIN.
6 IN. DIA. MIN.
PIPE BOLLARD (OPTION 1)
2 IN. DIA. MIN. STEEL SCH. 40 PIPE OR TUBE
¼ IN. STEEL PLATE
DIRECTION OF TRAVEL
36 IN.
½ IN. x 2¾ IN. STUD ANCHOR OR EQUIV.
BOLT TO SLAB
6 IN. MIN.
WHEEL BARRIER (OPTION 2)

For SI: 1 inch = 25.4 mm.

FIGURE 304.6
ILLUSTRATIONS OF NORMAL VEHICLE PATH AND RECOMMENDED TYPES OF PROTECTION

304.12 Area served. *Appliances* serving different areas of a building other than where they are installed shall be permanently marked in an *approved* manner that uniquely identifies the *appliance* and the area it serves.

SECTION 305
PIPING SUPPORT

305.1 General. Mechanical system piping shall be supported in accordance with this section.

305.2 Materials. Pipe hangers and supports shall have sufficient strength to withstand all anticipated static and specified dynamic loading conditions associated with the intended use. Pipe hangers and supports that are in direct contact with piping shall be of *approved* materials that are compatible with the piping and that will not promote galvanic action.

305.3 Structural attachment. Hangers and anchors shall be attached to the building construction in an *approved* manner.

305.4 Interval of support. Piping shall be supported at distances not exceeding the spacing specified in Table 305.4, or in accordance with ANSI/MSS SP-58.

305.5 Protection against physical damage. In concealed locations where piping, other than cast-iron or steel, is installed through holes or notches in studs, joists, rafters or similar members less than $1^{1}/_{2}$ inches (38 mm) from the nearest edge of the member, the pipe shall be protected by shield plates. Protective steel shield plates having a minimum thickness of 0.0575 inch (1.463 mm) (No. 16 gage) shall cover the area of the pipe where the member is notched or bored, and shall extend not less than 2 inches (51 mm) above sole plates and below top plates.

SECTION 306
ACCESS AND SERVICE SPACE

306.1 Access. *Appliances*, controls devices, heat exchangers and HVAC system components that utilize energy shall be accessible for inspection, service, repair and replacement without disabling the function of a fire-resistance-rated assembly or removing permanent construction, other appliances, venting systems or any other piping or ducts not connected to the *appliance* being inspected, serviced, repaired or replaced. A level working space not less than 30 inches deep and 30 inches wide (762 mm by 762 mm) shall be provided in front of the control side to service an *appliance.*

306.2 Appliances in rooms. Rooms containing *appliances* shall be provided with a door and an unobstructed passageway measuring not less than 36 inches (914 mm) wide and 80 inches (2032 mm) high.

> **Exception:** Within a *dwelling unit*, *appliances* installed in a compartment, alcove, basement or similar space shall be accessed by an opening or door and an unobstructed passageway measuring not less than 24 inches (610 mm) wide and large enough to allow removal of the largest *appliance* in the space, provided that a level service space of not less than 30 inches (762 mm) deep and the height of the *appliance*, but not less than 30 inches (762 mm), is present at the front or service side of the *appliance* with the door open.

TABLE 305.4
PIPING SUPPORT SPACING[a]

PIPING MATERIAL	MAXIMUM HORIZONTAL SPACING (feet)	MAXIMUM VERTICAL SPACING (feet)
ABS pipe	4	10[c]
Aluminum pipe and tubing	10	15
Cast-iron pipe[b]	5	15
Copper or copper-alloy pipe	12	10
Copper or copper-alloy tubing	8	10
CPVC pipe or tubing, 1 inch and smaller	3	10[c]
CPVC pipe or tubing, $1^{1}/_{4}$-inches and larger	4	10[c]
Lead pipe	Continuous	4
PB pipe or tubing	$2^{2}/_{3}$ (32 inches)	4
PE-RT 1 inch and smaller	$2^{2}/_{3}$ (32 inches)	10[c]
PE-RT $1^{1}/_{4}$ inches and larger	4	10[c]
PEX tubing 1 inch and smaller	$2^{2}/_{3}$ (32 inches)	10[c]
PEX tubing $1^{1}/_{4}$ inches and larger	4	10[c]
Polypropylene (PP) pipe or tubing, 1 inch and smaller	$2^{2}/_{3}$ (32 inches)	10[c]
Polypropylene (PP) pipe or tubing, $1^{1}/_{4}$ inches and larger	4	10[c]
PVC pipe	4	10[c]
Steel pipe	12	15
Steel tubing	8	10

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm.

a. See Section 301.15.

b. The maximum horizontal spacing of cast-iron pipe hangers shall be increased to 10 feet where 10-foot lengths of pipe are installed.

c. Mid-story guide.

306.3 Appliances in attics. Attics containing *appliances* shall be provided with an opening and unobstructed passageway large enough to allow removal of the largest *appliance*. The passageway shall be not less than 30 inches (762 mm) high and 22 inches (559 mm) wide and not more than 20 feet (6096 mm) in length measured along the centerline of the passageway from the opening to the *appliance*. The passageway shall have continuous solid flooring not less than 24 inches (610 mm) wide. A level service space not less than 30 inches (762 mm) deep and 30 inches (762 mm) wide shall be present at the front or service side of the *appliance*. The clear access opening dimensions shall be not less than 20 inches by 30 inches (508 mm by 762 mm), and large enough to allow removal of the largest *appliance*.

> **Exceptions:**
>
> 1. The passageway and level service space are not required where the *appliance* is capable of being serviced and removed through the required opening.

2. Where the passageway is unobstructed and not less than 6 feet (1829 mm) high and 22 inches (559 mm) wide for its entire length, the passageway shall be not greater than 50 feet (15 250 mm) in length.

306.3.1 Electrical requirements. A luminaire controlled by a switch located at the required passageway opening and a receptacle outlet shall be provided at or near the *appliance* location in accordance with the *Electrical Code*.

306.4 Appliances under floors. Underfloor spaces containing *appliances* shall be provided with an access opening and unobstructed passageway large enough to remove the largest *appliance*. The passageway shall be not less than 30 inches (762 mm) high and 22 inches (559 mm) wide, nor more than 20 feet (6096 mm) in length measured along the centerline of the passageway from the opening to the *appliance*. A level service space not less than 30 inches (762 mm) deep and 30 inches (762 mm) wide shall be present at the front or service side of the *appliance*. If the depth of the passageway or the service space exceeds 12 inches (305 mm) below the adjoining grade, the walls of the passageway shall be lined with concrete or masonry. Such concrete or masonry shall extend not less than 4 inches (102 mm) above the adjoining grade and shall have sufficient lateral-bearing capacity to resist collapse. The clear access opening dimensions shall be not less than 22 inches by 30 inches (559 mm by 762 mm), and large enough to allow removal of the largest *appliance*.

Exceptions:

1. The passageway is not required where the level service space is present when the access is open and the *appliance* is capable of being serviced and removed through the required opening.
2. Where the passageway is unobstructed and not less than 6 feet high (1929 mm) and 22 inches (559 mm) wide for its entire length, the passageway shall not be limited in length.

306.4.1 Electrical requirements. A luminaire controlled by a switch located at the required passageway opening and a receptacle outlet shall be provided at or near the *appliance* location in accordance with the *Electrical Code*.

306.5 Equipment and appliances on roofs or elevated structures. Where *equipment* requiring access or *appliances* are located on an elevated structure or the roof of a building such that personnel will have to climb higher than 16 feet (4877 mm) above grade to access such *equipment* or *appliances*, an interior or exterior means of access shall be provided. Such access shall not require climbing over obstructions greater than 30 inches (762 mm) in height or walking on roofs having a slope greater than 4 units vertical in 12 units horizontal (33-percent slope). Such access shall not require the use of portable ladders. Where access involves climbing over parapet walls, the height shall be measured to the top of the parapet wall.

Permanent ladders installed to provide the required access shall comply with the following minimum design criteria:

1. The side railing shall extend above the parapet or roof edge not less than 30 inches (762 mm).
2. Ladders shall have rung spacing not to exceed 14 inches (356 mm) on center. The uppermost rung shall be not greater than 24 inches (610 mm) below the upper edge of the roof hatch, roof or parapet, as applicable.
3. Ladders shall have a toe spacing not less than 6 inches (152 mm) deep.
4. There shall be not less than 18 inches (457 mm) between rails.
5. Rungs shall have a diameter not less than 0.75-inch (19.1 mm) and be capable of withstanding a 300-pound (136 kg) load.
6. Ladders over 30 feet (9144 mm) in height shall be provided with offset sections and landings capable of withstanding 100 pounds per square foot (488 kg/m^2). Landing dimensions shall be not less than 18 inches (457 mm) and not less than the width of the ladder served. A guard rail shall be provided on all open sides of the landing.
7. Climbing clearance. The distance from the centerline of the rungs to the nearest permanent object on the climbing side of the ladder shall be not less than 30 inches (762 mm) measured perpendicular to the rungs. This distance shall be maintained from the point of ladder *access* to the bottom of the roof hatch. A minimum clear width of 15 inches (381 mm) shall be provided on both sides of the ladder measured from the midpoint of and parallel with the rungs except where cages or wells are installed.
8. Landing required. The ladder shall be provided with a clear and unobstructed bottom landing area having a minimum dimension of 30 inches (762 mm) by 30 inches (762 mm) centered in front of the ladder.
9. Ladders shall be protected against corrosion by *approved* means.
10. Access paths to ladders and ladder landings shall remain unobstructed at all times.

Catwalks installed to provide the required access shall be not less than 24 inches (610 mm) wide and shall have railings as required for service platforms.

Exceptions:

1. This section shall not apply to the replacement, repair or maintenance of an existing appliance or piece of *equipment* lawfully in existence at the time of the adoption of this code.
2. This section shall not apply to Group R-3 *occupancies*.

306.5.1 Sloped roofs. Where *appliances*, *equipment*, fans or other components that require service are installed on a roof having a slope of 3 units vertical in 12 units horizontal (25-percent slope) or greater and having an edge more than 30 inches (762 mm) above grade at such edge, a level platform shall be provided on each side of the *appliance* or *equipment* to which access is required for service, repair or maintenance. The platform shall be not less than 30 inches (762 mm) in any dimension and shall be provided with guards. The guards shall extend not less than 42 inches (1067 mm) above the platform, shall be constructed so as to prevent the passage of a 21-inch-diameter (533 mm) sphere and shall comply with the loading requirements for guards specified in the *Building Code*. Access shall not require walking on roofs having a slope greater than 4 units vertical in 12 units horizontal (33-percent slope). Where access involves obstructions greater than 30 inches (762 mm) in height, such obstructions shall be provided with ladders installed in accordance with Section 306.5 or stairways installed in accordance with the requirements specified in the *Building Code* in the path of travel to and from *appliances*, fans or *equipment* requiring service.

Exception: This section shall not apply to the replacement, repair or maintenance of an existing appliance or piece of *equipment* lawfully in existence at the time of the adoption of this code.

306.5.2 Electrical requirements. A receptacle outlet shall be provided at or near the *equipment* location in accordance with the *Electrical Code*.

SECTION 307
CONDENSATE DISPOSAL

307.1 Fuel-burning appliances. Liquid *combustion* by-products of condensing *appliances* shall be collected and discharged to an *approved* plumbing fixture or disposal area in accordance with the manufacturer's installation instructions. Condensate piping shall be of *approved* corrosion-resistant material and shall not be smaller than the drain connection on the *appliance*. Such piping shall maintain a minimum horizontal slope in the direction of discharge of not less than $^1/_8$ unit vertical in 12 units horizontal (1-percent slope).

307.1.1 Identification. The termination of concealed condensate piping shall be marked to indicate whether the piping is connected to the primary or secondary drain.

307.2 Evaporators and cooling coils. Condensate drain systems shall be provided for *equipment* and *appliances* containing evaporators or cooling coils. Condensate drain systems shall be designed, constructed and installed in accordance with Sections 307.2.1 through 307.2.5.

Exception: Evaporators and cooling coils that are designed to operate in sensible cooling only and not support condensation shall not be required to meet the requirements of this section.

307.2.1 Condensate disposal. Condensate from all cooling coils and evaporators shall be conveyed from the drain pan outlet to an *approved* place of disposal as listed in Items 1, 2 and 3 of this section. Such piping shall maintain a minimum horizontal slope in the direction of discharge of not less than $^1/_8$ unit vertical in 12 units horizontal (1-percent slope).

1. Units larger than 6 tons (21.1 kW) nominal capacity shall discharge to a sanitary sewer drain, storm sewer drain or other *approved* location. Where discharging to a sanitary sewer, such drains shall be indirectly connected in accordance with the *Plumbing Code*.
2. Units 6 tons (21.1 kW) and smaller nominal capacity shall discharge in accordance with Item 1 or shall discharge to a gutter, roof drain or other *approved* location.
3. Condensate drains from rooftop units shall discharge in accordance with Item 1 or 2 or shall discharge onto rooftops where the condensate does not discharge into a street, alley or other areas so as to cause a nuisance.

307.2.1.1 Condensate discharge. Condensate drains shall not directly connect to any plumbing drain, waste or vent pipe. Condensate drains shall not discharge into a plumbing fixture other than a floor sink, floor drain, trench drain, mop sink, hub drain, standpipe, utility sink or laundry sink. Condensate drain connections to a lavatory wye branch tailpiece or to a bathtub overflow pipe shall not be considered as discharging to a plumbing fixture. Except where discharging to grade outdoors, the point of discharge of condensate drains shall be located within the same occupancy, tenant space or *dwelling unit* as the source of the condensate.

307.2.2 Drain pipe materials and sizes. Components of the condensate disposal system shall be ABS, cast iron, copper and copper alloy, CPVC, cross-linked polyethylene, galvanized steel, PE-RT, polyethylene, polypropylene, PVC or PVDF pipe or tubing. Components shall be selected for the pressure and temperature rating of the installation. Condensate waste and drain line size shall be not less than $^3/_4$-inch pipe size and shall not decrease in size from the drain pan connection to the place of condensate disposal. Where the drain pipes from more than one unit are manifolded together for condensate drainage, the pipe or tubing shall be sized in accordance with Table 307.2.2.

TABLE 307.2.2
CONDENSATE DRAIN SIZING

EQUIPMENT CAPACITY	MINIMUM CONDENSATE PIPE DIAMETER
Up to 20 tons of refrigeration	$^3/_4$ inch
Over 20 tons to 40 tons of refrigeration	1 inch
Over 40 tons to 90 tons of refrigeration	$1^1/_4$ inch
Over 90 tons to 125 tons of refrigeration	$1^1/_2$ inch
Over 125 tons to 250 tons of refrigeration	2 inch

For SI: 1 inch = 25.4 mm, 1 ton = 3.517 kW.

307.2.3 Auxiliary and secondary drain systems. In addition to the requirements of Section 307.2.1, where damage to any building components could occur as a result of overflow from the *equipment* primary condensate removal system, one of the following auxiliary protection methods shall be provided for each cooling coil or fuel-fired *appliance* that produces condensate:

1. An auxiliary drain pan with a separate drain shall be provided under the coils on which condensation will

occur. The auxiliary pan drain shall discharge to a conspicuous point of disposal to alert occupants in the event of a stoppage of the primary drain. The pan shall have a minimum depth of $1^1/_2$ inches (38 mm), shall be not less than 3 inches (76 mm) larger than the unit, or the coil dimensions in width and length and shall be constructed of corrosion-resistant material. Galvanized sheet steel pans shall have a minimum thickness of not less than 0.0236 inch (0.6010 mm) (No. 24 gage). Nonmetallic pans shall have a minimum thickness of not less than 0.0625 inch (1.6 mm).

2. A separate overflow drain line shall be connected to the drain pan provided with the *equipment*. Such overflow drain shall discharge to a conspicuous point of disposal to alert occupants in the event of a stoppage of the primary drain. The overflow drain line shall connect to the drain pan at a higher level than the primary drain connection.
3. An auxiliary drain pan without a separate drain line shall be provided under the coils on which condensate will occur. Such pan shall be equipped with a water-level detection device conforming to UL 508 that will shut off the *equipment* served prior to overflow of the pan. The auxiliary drain pan shall be constructed in accordance with Item 1 of this section.
4. A water-level detection device conforming to UL 508 shall be provided that will shut off the *equipment* served in the event that the primary drain is blocked. The device shall be installed in the primary drain line, the overflow drain line, or in the equipment-supplied drain pan, located at a point higher than the primary drain line connection and below the overflow rim of such pan.

Exception: Fuel-fired *appliances* that automatically shut down operation in the event of a stoppage in the condensate drainage system.

307.2.3.1 Water-level monitoring devices. On downflow units and all other coils that do not have a secondary drain or provisions to install a secondary or auxiliary drain pan, a water-level monitoring device shall be installed inside the primary drain pan. This device shall shut off the *equipment* served in the event that the primary drain becomes restricted. Devices installed in the drain line shall not be permitted.

307.2.3.2 Appliance, equipment and insulation in pans. Where *appliances*, *equipment* or insulation are subject to water damage when auxiliary drain pans fill, that portion of the *appliance*, *equipment* and insulation shall be installed above the rim of the pan. Supports located inside of the pan to support the *appliance* or *equipment* shall be water resistant and *approved*.

307.2.3.3 Identification. The termination of concealed condensate piping shall be marked to indicate whether the piping is connected to the primary or secondary drain.

307.2.4 Traps. Condensate drains shall be trapped as required by the *equipment* or *appliance* manufacturer.

307.2.4.1 Ductless mini-split system traps. Ductless mini-split *equipment* that produces condensate shall be provided with an inline check valve located in the drain line, or a trap.

307.2.5 Drain line maintenance. Condensate drain lines shall be configured to permit the clearing of blockages and performance of maintenance without requiring the drain line to be cut.

307.3 Condensate pumps. Condensate pumps located in uninhabitable spaces, such as attics and crawl spaces, shall be connected to the *appliance* or *equipment* served such that when the pump fails, the *appliance* or *equipment* will be prevented from operating. Pumps shall be installed in accordance with the manufacturer's instructions.

SECTION 308
CLEARANCE REDUCTION

308.1 Scope. This section shall govern the reduction in required *clearances* to combustible materials and combustible assemblies for *chimneys,* vents, kitchen exhaust *equipment*, mechanical *appliances*, and mechanical devices and *equipment*.

308.2 Listed appliances and equipment. The reduction of the required *clearances* to combustibles for *listed* and *labeled appliances* and *equipment* shall be in accordance with the requirements of this section except that such *clearances* shall not be reduced where reduction is specifically prohibited by the terms of the *appliance* or *equipment* listing.

308.3 Protective assembly construction and installation. Reduced *clearance* protective assemblies, including structural and support elements, shall be constructed of noncombustible materials. Spacers utilized to maintain an airspace between the protective assembly and the protected material or assembly shall be noncombustible. Where a space between the protective assembly and protected combustible material or assembly is specified, the same space shall be provided around the edges of the protective assembly and the spacers shall be placed so as to allow air circulation by convection in such space. Protective assemblies shall not be placed less than 1 inch (25 mm) from the mechanical *appliances*, devices or *equipment*, regardless of the allowable reduced *clearance*.

308.4 Allowable reduction. The reduction of required *clearances* to combustible assemblies or combustible materials shall be based on the utilization of a reduced *clearance* protective assembly in accordance with Section 308.4.1 or 308.4.2.

308.4.1 Labeled assemblies. The allowable *clearance* reduction shall be based on an approved reduced *clearance* protective assembly that is *listed* and *labeled* in accordance with UL 1618.

308.4.2 Reduction table. The allowable *clearance* reduction shall be based on one of the methods specified in Table 308.4.2. Where required *clearances* are not listed in

Table 308.4.2, the reduced *clearances* shall be determined by linear interpolation between the distances listed in the table. Reduced *clearances* shall not be derived by extrapolation below the range of the table.

308.4.2.1 Solid fuel-burning appliances. The *clearance* reduction methods specified in Table 308.4.2 shall not be utilized to reduce the *clearance* required for solid fuel-burning *appliances* that are *labeled* for installation with *clearances* of 12 inches (305 mm) or less. Where *appliances* are *labeled* for installation with *clearances* of greater than 12 inches (305 mm), the *clearance* reduction methods of Table 308.4.2 shall not reduce the *clearance* to less than 12 inches (305 mm).

308.4.2.2 Masonry chimneys. The *clearance* reduction methods specified in Table 308.4.2 shall not be utilized to reduce the *clearances* required for masonry *chimneys* as specified in Chapter 8 and the *Building Code.*

308.4.2.3 Chimney connector pass-throughs. The *clearance* reduction methods specified in Table 308.4.2 shall not be utilized to reduce the *clearances* required for *chimney* connector pass-throughs as specified in Section 803.10.4.

308.4.2.4 Masonry fireplaces. The *clearance* reduction methods specified in Table 308.4.2 shall not be utilized to reduce the *clearances* required for masonry fireplaces as specified in Chapter 8 and the *Building Code.*

308.4.2.5 Kitchen exhaust ducts. The *clearance* reduction methods specified in Table 308.4.2 shall not be utilized to reduce the minimum *clearances* required by Section 506.3.11.1 for kitchen exhaust ducts enclosed in a shaft.

SECTION 309
TEMPERATURE CONTROL

309.1 Space-heating systems. Interior spaces intended for human occupancy shall be provided with active or passive space-heating systems capable of maintaining an indoor temperature of not less than 68°F (20°C) at a point 3 feet

TABLE 308.4.2
CLEARANCE REDUCTION METHODS[b]

TYPE OF PROTECTIVE ASSEMBLY[a]	REDUCED CLEARANCE WITH PROTECTION (inches)[a]							
	Horizontal combustible assemblies located above the heat source				Horizontal combustible assemblies located beneath the heat source and all vertical combustible assemblies			
	Required clearance to combustibles without protection (inches)[a]				Required clearance to combustibles without protection (inches)			
	36	18	9	6	36	18	9	6
Galvanized sheet steel, having a minimum thickness of 0.0236 inch (No. 24 gage), mounted on 1-inch glass fiber or mineral wool batt reinforced with wire on the back, 1 inch off the combustible assembly	18	9	5	3	12	6	3	3
Galvanized sheet steel, having a minimum thickness of 0.0236 inch (No. 24 gage), spaced 1 inch off the combustible assembly	18	9	5	3	12	6	3	2
Two layers of galvanized sheet steel, having a minimum thickness of 0.0236 inch (No. 24 gage), having a 1-inch airspace between layers, spaced 1 inch off the combustible assembly	18	9	5	3	12	6	3	3
Two layers of galvanized sheet steel, having a minimum thickness of 0.0236 inch (No. 24 gage), having 1 inch of fiberglass insulation between layers, spaced 1 inch off the combustible assembly	18	9	5	3	12	6	3	3
0.5-inch inorganic insulating board, over 1 inch of fiberglass or mineral wool batt, against the combustible assembly	24	12	6	4	18	9	5	3
$3^{1}/_{2}$-inch brick wall, spaced 1 inch off the combustible wall	—	—	—	—	12	6	6	6
$3^{1}/_{2}$-inch brick wall, against the combustible wall	—	—	—	—	24	12	6	5

For SI: 1 inch = 25.4 mm, °C = [(°F) – 32]/1.8, 1 pound per cubic foot = 16.02 kg/m^3, 1.0 Btu • in/(ft^2 • h • °F) = 0.144 W/m^2 • K.

a. Mineral wool and glass fiber batts (blanket or board) shall have a minimum density of 8 pounds per cubic foot and a minimum melting point of 1,500°F. Insulation material utilized as part of a clearance reduction system shall have a thermal conductivity of 1.0 Btu • in/(ft^2 • h • °F) or less. Insulation board shall be formed of noncombustible material.

b. For limitations on clearance reduction for solid fuel-burning appliances, masonry chimneys, connector pass-throughs, masonry fireplaces and kitchen ducts, see Sections 308.4.2.1 through 308.4.2.5.

(914 mm) above floor on the design heating day. The installation of portable space heaters shall not be used to achieve compliance with this section.

Exceptions:

1. Interior spaces where the primary purpose is not associated with human comfort.
2. Group F, H, S and U *occupancies*.

SECTION 310
HEATING AND COOLING LOAD CALCULATIONS

310.1 Load calculations. Heating and cooling system design loads for the purpose of sizing systems, *appliances* and *equipment* shall be determined in accordance with the procedures described in the ASHRAE/ACCA Standard 183.

CHAPTER 4

VENTILATION

SECTION 401
GENERAL

401.1 Scope. This chapter shall govern the ventilation of spaces within a building intended to be occupied. Mechanical exhaust systems, including exhaust systems serving clothes dryers and cooking *appliances*; hazardous exhaust systems; dust, stock and refuse conveyor systems; subslab soil exhaust systems; smoke control systems; energy recovery ventilation systems and other systems specified in Section 502 shall comply with Chapter 5.

401.2 Ventilation required. Every occupied space shall be ventilated by natural means in accordance with Chapter 12 of the *Building Code* or by mechanical means in accordance with Section 403. Ambulatory care facilities and Group I-2 *occupancies* shall be ventilated by mechanical means in accordance with Section 407.

> **Exception:** Rooms within a private dwelling that contain a bathtub, shower or spa facility shall be provided with mechanical ventilation in accordance with the provisions of Table 403.3.1.1.

Note: Heating and air-conditioning controls shall conform to the *Energy Code.*

401.3 When required. Ventilation shall be provided during the periods that the room or space is occupied.

401.4 Intake opening location. Air intake openings shall comply with all of the following:

1. Intake openings shall be located not less than 10 feet (3048 mm) from lot lines or buildings on the same lot.
2. Mechanical and gravity outdoor air intake openings shall be located not less than 10 feet (3048 mm) horizontally from any hazardous or noxious contaminant source, such as gas meters, vents, streets, alleys, parking lots and loading docks, except as specified in Item 3 or Section 501.3.1. Outdoor air intake openings shall be permitted to be located less than 10 feet (3048 mm) horizontally from streets, alleys, parking lots and loading docks provided that the openings are located not less than 25 feet (7620 mm) vertically above such locations. Where openings front on a street or public way, the distance shall be measured from the closest edge of the street or public way.
3. Intake openings shall be located not less than 3 feet (914 mm) below contaminant sources where such sources are located within 10 feet (3048 mm) of the opening. Separation is not required between intake air openings and living space *exhaust air* openings of an individual *dwelling unit* or *sleeping unit* where a factory-built intake/exhaust combination termination fitting is used to separate the air streams in accordance with the manufacturer's instructions.
4. Intake openings on structures in flood hazard areas shall be at or above the elevation established by the *flood plain administrator* for utilities and attendant equipment.

401.5 Intake opening protection. Air intake openings that terminate outdoors shall be protected with corrosion-resistant screens, louvers or grilles. Openings in louvers, grilles and screens shall be sized in accordance with Table 401.5, and shall be protected against local weather conditions. Louvers that protect air intake openings in structures located in hurricane-prone regions, as defined in the *Building Code*, shall comply with AMCA 550. Outdoor air intake openings located in exterior walls shall meet the provisions for exterior wall opening protectives in accordance with the *Building Code.*

TABLE 401.5
OPENING SIZES IN LOUVERS, GRILLES AND SCREENS PROTECTING AIR INTAKE OPENINGS

OUTDOOR OPENING TYPE	MINIMUM AND MAXIMUM OPENING SIZES IN LOUVERS, GRILLES AND SCREENS[a]
Intake openings in residential occupancies	Not < $^1/_4$ inch and not > $^1/_2$ inch
Intake openings in other than residential occupancies	> $^1/_4$ inch and not > 1 inch

For SI: 1 inch = 25.4 mm.

a. For rectangular openings, the table requirements apply to the shortest side. For round openings, the table requirements apply to the diameter. For square openings, the table requirements apply to any side.

401.6 Contaminant sources. Stationary local sources producing airborne particulates, heat, odors, fumes, spray, vapors, smoke or gases in such quantities as to be irritating or injurious to health shall be provided with an exhaust system in accordance with Chapter 5 or a means of collection and removal of the contaminants. Such exhaust shall discharge directly to an *approved* location at the exterior of the building.

SECTION 402
NATURAL VENTILATION

Note: Section 402 is not part of this code but is retained here for the reader's convenience. Natural ventilation is regulated under the *Building Code.*

402.1 Natural ventilation. *Natural ventilation* of an occupied space shall be through windows, doors, louvers or other openings to the outdoors. The operating mechanism for such openings shall be provided with ready access so that the openings are readily controllable by the building occupants.

402.2 Ventilation area required. The minimum openable area to the outdoors shall be 4 percent of the floor area being ventilated.

402.3 Adjoining spaces. Where rooms and spaces without openings to the outdoors are ventilated through an adjoining room, the opening to the adjoining rooms shall be unobstructed and shall have an area not less than 8 percent of the floor area of the interior room or space, but not less than 25 square feet (2.3 m^2). The minimum openable area to the outdoors shall be based on the total floor area being ventilated.

> **Exception:** Exterior openings required for ventilation shall be permitted to open into a thermally isolated sunroom addition or patio cover, provided that the openable area between the sunroom addition or patio cover and the interior room has an area of not less than 8 percent of the floor area of the interior room or space, but not less than 20 square feet (1.86 m^2). The minimum openable area to the outdoors shall be based on the total floor area being ventilated.

402.4 Openings below grade. Where openings below grade provide required *natural ventilation*, the outdoor horizontal clear space measured perpendicular to the opening shall be one and one-half times the depth of the opening. The depth of the opening shall be measured from the average adjoining ground level to the bottom of the opening.

SECTION 403
MECHANICAL VENTILATION

403.1 Ventilation system. Mechanical ventilation shall be provided by a method of supply air and return or *exhaust air* except that mechanical ventilation air requirements for Group R-2, R-3 and R-4 *occupancies* shall be provided by an exhaust system, supply system or combination thereof. The amount of supply air shall be approximately equal to the amount of return and *exhaust air*. The system shall not be prohibited from producing negative or positive pressure. The system to convey *ventilation air* shall be designed and installed in accordance with Chapter 6.

403.2 Outdoor air required. The minimum outdoor airflow rate shall be determined in accordance with Section 403.3.

> **Exception:** Where the *registered design professional* demonstrates that an engineered ventilation system design will prevent the maximum concentration of contaminants from exceeding that obtainable by the rate of outdoor air ventilation determined in accordance with Section 403.3, the minimum required rate of outdoor air shall be reduced in accordance with such engineered system design.

403.2.1 Recirculation of air. The outdoor air required by Section 403.3 shall not be recirculated. Air in excess of that required by Section 403.3 shall not be prohibited from being recirculated as a component of supply air to building spaces, except that:

1. Ventilation air shall not be recirculated from one *dwelling* to another or to dissimilar *occupancies*.
2. Supply air to a swimming pool and associated deck areas shall not be recirculated unless such air is dehumidified to maintain the relative humidity of the area at 60 percent or less. Air from this area shall not be recirculated to other spaces where more than 10 percent of the resulting supply airstream consists of air recirculated from these spaces. The design and installation of dehumidification systems shall comply with ANSI/ACCA 10 Manual SPS.
3. Where mechanical exhaust is required by Note b in Table 403.3.1.1, recirculation of air from such spaces shall be prohibited. Recirculation of air that is contained completely within such spaces shall not be prohibited. Where recirculation of air is prohibited, all air supplied to such spaces shall be exhausted, including any air in excess of that required by Table 403.3.1.1.
4. Where mechanical exhaust is required by Note g in Table 403.3.1.1, mechanical exhaust is required and recirculation from such spaces is prohibited where more than 10 percent of the resulting supply airstream consists of air recirculated from these spaces. Recirculation of air that is contained completely within such spaces shall not be prohibited.

403.2.2 Transfer air. Air transferred from occupiable spaces is not prohibited from serving as *makeup air* for required exhaust systems in such spaces as kitchens, baths, toilet rooms, elevators and smoking lounges. The amount of transfer air and *exhaust air* shall be sufficient to provide the flow rates as specified in Section 403.3.1.1. The required outdoor airflow rates specified in Table 403.3.1.1 shall be introduced directly into such spaces or into the occupied spaces from which air is transferred or a combination of both.

Exceptions:

1. Where recirculation from such spaces is prohibited by Table 403.3.1.1.
2. Air transferred from spaces served by other fan systems shall not be used if those systems are required to meet either Section 401.6 of this code or the *Energy Code.*
3. Where the ventilation schedule of the HVAC system supplying transfer air is not similar to the exhaust system operating schedule.

403.3 Outdoor air and local exhaust airflow rates. Group R-2, R-3 and R-4 occupancies three stories and less in height above grade plane shall be provided with outdoor air and local exhaust in accordance with Section 403.3.2. Other buildings intended to be occupied shall be provided with outdoor air and local exhaust in accordance with Section 403.3.1.

403.3.1 Other buildings intended to be occupied. The design of local exhaust systems and ventilation systems for outdoor air for *occupancies* other than Group R-2, R-3 and R-4 three stories and less above grade plane shall comply with Sections 403.3.1.1 through 403.3.1.4.

403.3.1.1 Outdoor airflow rate. Ventilation systems shall be designed to have the capacity to supply the minimum outdoor airflow rate, determined in accordance with this section. The occupant load utilized for design of the ventilation system shall be not less than the number determined from the estimated maximum occupant load rate indicated in Table 403.3.1.1. The ventilation occupancy load and occupancy ventilation design methods shall be documented on plans and specifications. Ventilation rates for occupancies not represented in Table 403.3.1.1 shall be those for a listed *occupancy* classification that is most similar in terms of occupant density, activities and building construction; or shall be determined by an *approved* engineering analysis. The ventilation system shall be designed to supply the required rate of *ventilation air* continuously during the period the building is occupied, except as otherwise stated in other provisions of the code.

With the exception of smoking lounges, the ventilation rates in Table 403.3.1.1 are based on the absence of smoking in occupiable spaces. Where smoking is anticipated in a space other than a smoking lounge, the ventilation system serving the space shall be designed to provide ventilation over and above that required by Table 403.3.1.1 in accordance with accepted engineering practice.

Exception: The occupant load is not required to be determined based on the estimated maximum occupant load rate indicated in Table 403.3.1.1 where *approved* statistical data document the accuracy of an alternative anticipated occupant density. The occupant load shall be not less than one-half the number determined from Table 403.3.1.1.

TABLE 403.3.1.1
MINIMUM VENTILATION RATES

OCCUPANCY CLASSIFICATION	OCCUPANT DENSITY #/1000 FT^{2}[a]	PEOPLE OUTDOOR AIRFLOW RATE IN BREATHING ZONE, R_p CFM/PERSON	AREA OUTDOOR AIRFLOW RATE IN BREATHING ZONE, R_a CFM/FT^{2}[a]	EXHAUST AIRFLOW RATE CFM/FT^{2}[a]
Correctional facilities				
Booking/waiting	50	7.5	0.06	—
Cells				
without plumbing fixtures	25	5	0.12	—
with plumbing fixtures[g]	25	5	0.12	1.0
Day room	30	5	0.06	—
Dining halls (see "Food and beverage service")	—	—	—	—
Guard stations	15	5	0.06	—
Dry cleaners, laundries				
Coin-operated dry cleaner	20	15	—	—
Coin-operated laundries	20	7.5	0.12	—
Commercial dry cleaner	30	30	—	—
Commercial laundry	10	5	0.12	—
Storage, pick up	30	7.5	0.12	—
Education				
Art classroom[g]	20	10	0.18	0.7
Auditoriums	150	5	0.06	—
Classrooms (ages 5–8)	25	10	0.12	—
Classrooms (age 9 plus)	35	10	0.12	—
Computer lab	25	10	0.12	—
Corridors (see "Public spaces")	—	—	—	—
Day care (through age 4)	25	10	0.18	—
Lecture classroom	65	7.5	0.06	—
Lecture hall (fixed seats)	150	7.5	0.06	—
Locker/dressing rooms[g]	—	—	—	0.25
Media center	25	10	0.12	—
Multiuse assembly	100	7.5	0.06	—
Music/theater/dance	35	10	0.06	—
Science laboratories[g]	25	10	0.18	1.0
Smoking lounges[b]	70	60	—	—
Sports locker rooms[g]	—	—	—	0.5
Wood/metal shops[g]	20	10	0.18	0.5
Food and beverage service				
Bars, cocktail lounges	100	7.5	0.18	—
Cafeteria, fast food	100	7.5	0.18	—
Dining rooms	70	7.5	0.18	—
Kitchens (cooking)[b]	20	7.5	0.12	0.7

(continued)

TABLE 403.3.1.1—continued
MINIMUM VENTILATION RATES

OCCUPANCY CLASSIFICATION	OCCUPANT DENSITY #/1000 FT^2 [a]	PEOPLE OUTDOOR AIRFLOW RATE IN BREATHING ZONE, R_p CFM/PERSON	AREA OUTDOOR AIRFLOW RATE IN BREATHING ZONE, R_a CFM/FT^2 [a]	EXHAUST AIRFLOW RATE CFM/FT^2 [a]
Hotels, motels, resorts and dormitories				
Bathrooms/toilet—private[g]	—	—	—	25/50[f]
Bedroom/living room	10	5	0.06	—
Conference/meeting	50	5	0.06	—
Dormitory sleeping areas	20	5	0.06	—
Gambling casinos	120	7.5	0.18	—
Lobbies/prefunction	30	7.5	0.06	—
Multipurpose assembly	120	5	0.06	—
Offices				
Conference rooms	50	5	0.06	—
Main entry lobbies	10	5	0.06	—
Office spaces	5	5	0.06	—
Reception areas	30	5	0.06	—
Telephone/data entry	60	5	0.06	—
Private dwellings, single and multiple				
Garages, common for multiple units[b]	—	—	—	0.75
Kitchens[b]	—	—	—	50/150[f]
Living areas[c]	Based on number of bedrooms. First bedroom, 2; each additional bedroom, 1	0.35 ACH but not less than 15 cfm/person	—	—
Toilet rooms and bathrooms[g, i, j]	—	—	—	25/80[f]
Public spaces				
Corridors	—	—	0.06	—
Courtrooms	70	5	0.06	—
Elevator car	—	—	—	1.0
Legislative chambers	50	5	0.06	—
Libraries	10	5	0.12	—
Museums (children's)	40	7.5	0.12	—
Museums/galleries	40	7.5	0.06	—
Places of religious worship	120	5	0.06	—
Shower room (per shower head)[g]	—	—	—	50/20[f]
Smoking lounges[b]	70	60	—	—
Toilet rooms — public[g]	—	—	—	50/70[e]
Retail stores, sales floors and showroom floors				
Dressing rooms	—	—	—	0.25
Mall common areas	40	7.5	0.06	—
Sales	15	7.5	0.12	—
Shipping and receiving	2	10	0.12	—
Smoking lounges[b]	70	60	—	—
Storage rooms	—	—	0.12	—
Warehouses (see "Storage")	—	10	0.06	—
Specialty shops				
Automotive motor fuel-dispensing stations[b]	—	—	—	1.5
Barber	25	7.5	0.06	0.5
Beauty salons[b]	25	20	0.12	0.6
Embalming room[b]	—	—	—	2.0
Nail salons[b, h]	25	20	0.12	0.6
Pet shops (animal areas)[b]	10	7.5	0.18	0.9
Supermarkets	8	7.5	0.06	—

(continued)

TABLE 403.3.1.1—continued MINIMUM VENTILATION RATES

OCCUPANCY CLASSIFICATION	OCCUPANT DENSITY #/1000 FT^2 [a]	PEOPLE OUTDOOR AIRFLOW RATE IN BREATHING ZONE, R_p CFM/PERSON	AREA OUTDOOR AIRFLOW RATE IN BREATHING ZONE, R_a CFM/FT^2 [a]	EXHAUST AIRFLOW RATE CFM/FT^2 [a]
Sports and amusement				
Bowling alleys (seating areas)	40	10	0.12	—
Disco/dance floors	100	20	0.06	—
Game arcades	20	7.5	0.18	—
Gym, stadium, arena (play area)	7	20	0.18	—
Health club/aerobics room	40	20	0.06	—
Health club/weight room	10	20	0.06	—
Ice arenas without combustion engines	—	—	0.30	0.5
Spectator areas	150	7.5	0.06	—
Swimming pools (pool and deck area)	—	—	0.48	—
Storage				
Refrigerated warehouses/freezers	—	10	—	0.75
Repair garages, enclosed parking garages[b, d]	—	—	—	0.75
Warehouses	—	10	0.06	—
Theaters				
Auditoriums (see “Education”)	—	—	—	—
Lobbies	150	5	0.06	—
Stages, studios	70	10	0.06	—
Ticket booths	60	5	0.06	—
Transportation				
Platforms	100	7.5	0.06	—
Transportation waiting	100	7.5	0.06	—
Workrooms				
Bank vaults/safe deposit	5	5	0.06	—
Computer (without printing)	4	5	0.06	—
Copy, printing rooms	4	5	0.06	0.5
Darkrooms	—	—	—	1.0
Meat processing[c]	10	15	—	—
Pharmacy (prep. area)	10	5	0.18	—
Photo studios	10	5	0.12	—

For SI: 1 cubic foot per minute = 0.0004719 m^3/s, 1 ton = 908 kg, 1 cubic foot per minute per square foot = 0.00508 m^3/(s • m^2), °C = [(°F) – 32]/1.8, 1 square foot = 0.0929 m^2.

a. Based on net occupiable floor area.

b. Mechanical exhaust required and the recirculation of air from such spaces is prohibited. Recirculation of air that is contained completely within such spaces shall not be prohibited (see Section 403.2.1, Item 3).

c. Spaces unheated or maintained below 50°F are not covered by these requirements unless the occupancy is continuous.

d. Ventilation systems in enclosed parking garages shall comply with Section 404.

e. Rates are per water closet or urinal. The higher rate shall be provided where the exhaust system is designed to operate intermittently. The lower rate shall be permitted only where the exhaust system is designed to operate continuously while occupied.

f. Rates are per room unless otherwise indicated. The higher rate shall be provided where the exhaust system is designed to operate intermittently. The lower rate shall be permitted only where the exhaust system is designed to operate continuously while occupied.

g. Mechanical exhaust is required and recirculation from such spaces is prohibited. For environmental air exhaust, where there is a wheel-type energy recovery ventilation (ERV) unit in the exhaust system design, the volume of air leaked from the exhaust airstream into the outdoor airstream within the ERV shall be less than 10 percent of the outdoor air volume. Recirculation of air that is contained completely within such spaces shall not be prohibited (see Section 403.2.1, Items 2 and 4).

h. For nail salons, each manicure and pedicure station shall be provided with a source capture system capable of exhausting not less than 50 cfm per station. Exhaust inlets shall be located in accordance with Section 502.20. Where one or more required source capture systems operate continuously during occupancy, the exhaust rate from such systems shall be permitted to be applied to the exhaust flow rate required by Table 403.3.1.1 for the nail salon.

i. All rooms containing bathing or residential spa facilities shall be provided with a mechanical ventilation system controlled by a dehumidistat, timer or similar means of automatic control.

j. Rooms containing bathing or residential spa facilities: Continuous ventilation fans shall be rated for sound at a maximum of 1.0 sone. Intermittent fans shall be rated for sound at a maximum of 3 sone unless their maximum rated airflow exceeds 400 cfm. Remotely installed fans located at least 4 feet away from the inlet grill are exempt from the sone rating requirements.

403.3.1.1.1 Zone outdoor airflow. The minimum outdoor airflow required to be supplied to each zone shall be determined as a function of *occupancy* classification and space air distribution effectiveness in accordance with Sections 403.3.1.1.1.1 through 403.3.1.1.1.3.

403.3.1.1.1.1 Breathing zone outdoor airflow. The outdoor airflow rate required in the *breathing zone* (V_{bz}) of the *occupiable space* or spaces in a zone shall be determined in accordance with Equation 4-1.

$$V_{bz} = R_p P_z + R_a A_z \qquad \textbf{(Equation 4-1)}$$

where:

A_z = Zone floor area: the net *occupiable floor area* of the space or spaces in the zone.

P_z = Zone population: the number of people in the space or spaces in the zone.

R_p = People outdoor air rate: the outdoor airflow rate required per person from Table 403.3.1.1.

R_a = Area outdoor air rate: the outdoor airflow rate required per unit area from Table 403.3.1.1.

403.3.1.1.1.2 Zone air distribution effectiveness. The zone air distribution effectiveness (E_z) shall be determined using Table 403.3.1.1.1.2.

TABLE 403.3.1.1.1.2
ZONE AIR DISTRIBUTION EFFECTIVENESS[a, b, c, d]

AIR DISTRIBUTION CONFIGURATION	E_z
Ceiling or floor supply of cool air	1.0[e]
Ceiling or floor supply of warm air and floor return	1.0
Ceiling supply of warm air and ceiling return	0.8[f]
Floor supply of warm air and ceiling return	0.7
Makeup air drawn in on the opposite side of the room from the exhaust or return	0.8
Makeup air drawn in near to the exhaust or return location	0.5

For SI: 1 foot = 304.8 mm, 1 foot per minute = 0.00506 m/s, °C = [(°F) – 32]/1.8.

a. "Cool air" is air cooler than space temperature.

b. "Warm air" is air warmer than space temperature.

c. "Ceiling" includes any point above the breathing zone.

d. "Floor" includes any point below the breathing zone.

e. Zone air distribution effectiveness of 1.2 shall be permitted for systems with a floor supply of cool air and ceiling return, provided that low-velocity displacement ventilation achieves unidirectional flow and thermal stratification.

f. Zone air distribution effectiveness of 1.0 shall be permitted for systems with a ceiling supply of warm air, provided that supply air temperature is less than 15°F above space temperature and provided that the 150-foot-per-minute supply air jet reaches to within $4^1/_2$ feet of floor level.

403.3.1.1.1.3 Zone outdoor airflow. The zone outdoor airflow rate (V_{oz}), shall be determined in accordance with Equation 4-2.

$$V_{oz} = \frac{V_{bz}}{E_z} \qquad \textbf{(Equation 4-2)}$$

403.3.1.1.2 System outdoor airflow. The outdoor air required to be supplied by each ventilation system shall be determined in accordance with Sections 403.3.1.1.2.1 through 403.3.1.1.2.3.4 as a function of system type and zone outdoor airflow rates.

403.3.1.1.2.1 Single zone systems. Where one air handler supplies a mixture of outdoor air and recirculated return air to only one zone, the system outdoor air intake flow rate (V_{ot}) shall be determined in accordance with Equation 4-3.

$$V_{ot} = V_{oz} \qquad \textbf{(Equation 4-3)}$$

403.3.1.1.2.2 100-percent outdoor air systems. Where one air handler supplies only outdoor air to one or more zones, the system outdoor air intake flow rate (V_{ot}) shall be determined using Equation 4-4.

$$V_{ot} = \Sigma_{all\ zones} V_{oz} \qquad \textbf{(Equation 4-4)}$$

403.3.1.1.2.3 Multiple zone recirculating systems. Where one air handler supplies a mixture of outdoor air and recirculated return air to more than one zone, the system outdoor air intake flow rate (V_{ot}) shall be determined in accordance with Sections 403.3.1.1.2.3.1 through 403.3.1.1.2.3.4.

403.3.1.1.2.3.1 Primary outdoor air fraction. The primary outdoor air fraction (Z_p) shall be determined for each zone in accordance with Equation 4-5.

$$Z_p = \frac{V_{oz}}{V_{pz}} \qquad \textbf{(Equation 4-5)}$$

where:

V_{pz} = Primary airflow: The airflow rate supplied to the zone from the airhandling unit at which the outdoor air intake is located. It includes outdoor intake air and recirculated air from that air-handling unit but does not include air transferred or air recirculated to the zone by other means. For design purposes, V_{pz} shall be the zone design primary airflow rate, except for zones with variable air volume supply and V_{pz} shall be the lowest expected primary airflow rate to the zone when it is fully occupied.

403.3.1.1.2.3.2 System ventilation efficiency. The system ventilation efficiency (E_v) shall be determined using Table 403.3.1.1.2.3.2 or Appendix A of ASHRAE 62.1.

TABLE 403.3.1.1.2.3.2
SYSTEM VENTILATION EFFICIENCY[a, b]

Max (Z_p)	E_v
≤ 0.15	1
≤ 0.25	0.9
≤ 0.35	0.8
≤ 0.45	0.7
≤ 0.55	0.6
≤ 0.65	0.5
≤ 0.75	0.4
> 0.75	0.3

a. *Max* (Z_p) is the largest value of Z_p calculated using Equation 4-5 among all the zones served by the system.

b. Interpolating between table values shall be permitted.

403.3.1.1.2.3.3 Uncorrected outdoor air intake. The uncorrected outdoor air intake flow rate (V_{ou}) shall be determined in accordance with Equation 4-6.

$$V_{ou} = D\Sigma_{all\,zones}R_pP_z + \Sigma_{all\,zones}R_aA_z$$

(Equation 4-6)

where:

D = Occupant diversity: the ratio of the system population to the sum of the zone populations, determined in accordance with Equation 4-7.

$$D = \frac{P_s}{\Sigma_{all\,zones}P_z}$$

(Equation 4-7)

where:

P_s = System population: The total number of occupants in the area served by the system. For design purposes, P_s shall be the maximum number of occupants expected to be concurrently in all zones served by the system.

403.3.1.1.2.3.4 Outdoor air intake flow rate. The outdoor air intake flow rate (V_{ot}) shall be determined in accordance with Equation 4-8.

$$V_{ot} = \frac{V_{ou}}{E_v}$$

(Equation 4-8)

403.3.1.2 Exhaust ventilation. Exhaust airflow rate shall be provided in accordance with the requirements of Table 403.3.1.1. Outdoor air introduced into a space by an exhaust system shall be considered as contributing to the outdoor airflow required by Table 403.3.1.1.

403.3.1.3 System operation. The minimum flow rate of outdoor air that the ventilation system must be capable of supplying during its operation shall be permitted to be based on the rate per person indicated in Table 403.3.1.1 and the actual number of occupants present. Where demand-controlled ventilation is employed to adjust the outdoor airflow rate based on the actual number of occupants present, the minimum quantity of outdoor air shall not fall below that determined from the area outdoor airflow rate column of Table 403.3.1.1 during periods when the building is expected to be occupied.

403.3.1.4 Variable air volume system control. Variable air volume air distribution systems, other than those designed to supply only 100-percent outdoor air, shall be provided with controls to regulate the flow of outdoor air. Such control system shall be designed to maintain the flow rate of outdoor air at a rate of not less than that required by Section 403.3 over the entire range of supply air operating rates.

403.3.2 Group R-2, R-3 and R-4 occupancies, three stories and less. The design of local exhaust systems and ventilation systems for outdoor air in Group R-2, R-3 and R-4 *occupancies* three stories and less in height above grade plane shall comply with Sections 403.3.2.1 through 403.3.2.5.

403.3.2.1 Outdoor air for dwelling units. An outdoor air ventilation system consisting of a mechanical exhaust system, supply system or combination thereof shall be installed for each *dwelling unit*. Local exhaust or supply systems, including outdoor air ducts connected to the return side of an air handler, are permitted to serve as such a system. The outdoor air ventilation system shall be designed to provide the required rate of outdoor air continuously during the period that the building is occupied. The minimum continuous outdoor airflow rate shall be determined in accordance with Equation 4-9.

$$Q_{OA} = 0.01A_{floor} + 7.5(N_{br} + 1)$$

(Equation 4-9)

where:

Q_{OA} = outdoor airflow rate, cfm

A_{floor} = floor area, ft^2

N_{br} = number of bedrooms; not to be less than one

Exceptions:

1. The outdoor air ventilation system is not required to operate continuously where the system has controls that enable operation for not less than 1 hour of each 4-hour period. The average outdoor airflow rate over the 4-hour period shall be not less than that prescribed by Equation 4-9.
2. The minimum mechanical ventilation rate determined in accordance with Equation 4-9 shall be reduced by 30 percent provided that both of the following conditions apply:

2.1. A ducted system supplies ventilation air directly to each bedroom and to one or more of the following rooms:

2.1.1. Living room.

2.1.2. Dining room.

2.1.3. Kitchen.

2.2. The whole-house ventilation system is a *balanced ventilation* system.

403.3.2.2 Outdoor air for other spaces. Corridors and other common areas within the conditioned space shall be provided with outdoor air at a rate of not less than 0.06 cfm per square foot [0.0003 $m^3/(s \cdot m^2)$] of floor area.

403.3.2.3 Local exhaust. Local exhaust systems shall be provided in kitchens, bathrooms and toilet rooms and shall have the capacity to exhaust the minimum airflow rate determined in accordance with Table 403.3.2.3.

TABLE 403.3.2.3
MINIMUM REQUIRED LOCAL EXHAUST RATES FOR GROUP R-2, R-3 AND R-4 OCCUPANCIES

AREA TO BE EXHAUSTED	EXHAUST RATE CAPACITY
Kitchens	150 cfm intermittent or 25 cfm continuous
Bathrooms and toilet rooms	80 cfm intermittent or 20 cfm continuous

For SI: 1 cubic foot per minute = 0.0004719 m^3/s.

403.3.2.4 System controls. Where provided within a *dwelling unit*, controls for outdoor air ventilation systems shall include text or a symbol indicating the system's function.

403.3.2.5 Ventilating equipment. Fans providing exhaust or outdoor air shall be *listed* and *labeled* to provide the minimum required air flow in accordance with ANSI/AMCA 210-ANSI/ASHRAE 51.

SECTION 404
ENCLOSED PARKING GARAGES

404.1 Enclosed parking garages. Mechanical ventilation systems for enclosed parking garages shall be permitted to operate intermittently in accordance with the *Energy Code*.

The system shall be automatically operated by means of carbon monoxide detectors applied in conjunction with nitrogen dioxide detectors. Such detectors shall be listed in accordance with UL 2075 and installed in accordance with their listing and the manufacturer's instructions. Automatic operation shall cycle the ventilation system between the following two modes of operation:

1. Full-on at an airflow rate of not less than 0.75 cfm per square foot [0.0038 $m^3/(s \cdot m^2)$] of the floor area served.
2. Standby at an airflow rate of not less than 0.05 cfm per square foot [0.00025 $m^3/(s \cdot m^2)$] of the floor area served.

404.2 Occupied spaces accessory to public garages. Connecting offices, waiting rooms, ticket booths and similar uses that are accessory to a public garage shall be maintained at a positive pressure and shall be provided with ventilation in accordance with Section 403.3.1.

SECTION 405
SYSTEMS CONTROL

405.1 General. Mechanical ventilation systems shall be provided with manual or automatic controls that will operate such systems whenever the spaces are occupied. Air-conditioning systems that supply required *ventilation air* shall be provided with controls designed to automatically maintain the required outdoor air supply rate during occupancy.

405.1.1 Ventilation controls for high occupancy areas. Ventilation controls for high occupancy areas shall comply with the *Energy Code*.

SECTION 406
VENTILATION OF UNINHABITED SPACES

406.1 General. Uninhabited spaces, such as crawl spaces and attics, shall be provided with *natural ventilation* openings as required by the *Building Code* or shall be provided with a mechanical exhaust and supply air system. The mechanical exhaust rate shall be not less than 0.02 cfm per square foot (0.00001 $m^3/s \cdot m^2$) of horizontal area and shall be automatically controlled to operate when the relative humidity in the space served exceeds 60 percent.

SECTION 407
AMBULATORY CARE FACILITIES AND GROUP I-2 OCCUPANCIES

407.1 General. Mechanical ventilation for ambulatory care facilities and Group I-2 *occupancies* subject to licensure by the Oregon Health Authority (OHA) shall be designed and installed in accordance with OHA requirements (see OAR Chapter 333, Division 76 and 535 for ambulatory care facilities and OAR Chapter 333, Division 87 for Group I-2 occupancies). Mechanical ventilation for all other ambulatory care facilities and Group I-2 occupancies shall be designed and installed in accordance with this code, ASHRAE 170 and NFPA 99.

CHAPTER 5

EXHAUST SYSTEMS

SECTION 501
GENERAL

501.1 Scope. This chapter shall govern the design, construction and installation of mechanical exhaust systems, including exhaust systems serving clothes dryers and cooking *appliances*; hazardous exhaust systems; dust, stock and refuse conveyor systems; subslab soil exhaust systems; smoke control systems; energy recovery ventilation systems and other systems specified in Section 502.

501.2 Independent system required. Single or combined mechanical exhaust systems for environmental air shall be independent of all other exhaust systems. Dryer, domestic kitchen and hazardous exhaust shall be independent of all other systems. Type I exhaust systems shall be independent of all other exhaust systems except as provided in Section 506.3.5. Single or combined Type II exhaust systems for food-processing operations shall be independent of all other exhaust systems. Commercial kitchen exhaust systems shall be constructed in accordance with Sections 506 through 509.

501.3 Exhaust discharge. The air removed by every mechanical exhaust system shall be discharged outdoors at a point where it will not cause a public nuisance and not less than the distances specified in Section 501.3.1. The air shall be discharged to a location from which it cannot again be readily drawn in by a ventilating system. Air shall not be exhausted into an attic or crawl space, or be directed onto walkways.

Exceptions:

1. Whole-house ventilation-type attic fans shall be permitted to discharge into the attic space of *dwelling units* having private attics.
2. Commercial cooking recirculating systems.
3. Where installed in accordance with the manufacturer's instructions and where mechanical or *natural ventilation* is otherwise provided in accordance with Chapter 4, *listed* and *labeled* domestic ductless range hoods shall not be required to discharge to the outdoors.

501.3.1 Location of exhaust outlets. The termination point of exhaust outlets and ducts discharging to the outdoors shall be located with the following minimum distances:

1. For ducts conveying explosive or flammable vapors, fumes or dusts: 30 feet (9144 mm) from property lines; 10 feet (3048 mm) from operable openings into buildings; 6 feet (1829 mm) from exterior walls and roofs; 30 feet (9144 mm) from combustible walls and operable openings into buildings that are in the direction of the exhaust discharge; 10 feet (3048 mm) above adjoining grade.
2. For other product-conveying outlets: 10 feet (3048 mm) from the property lines; 3 feet (914 mm) from exterior walls and roofs; 10 feet (3048 mm) from operable openings into buildings; 10 feet (3048 mm) above adjoining grade.
3. For all *environmental air* exhaust: 3 feet (914 mm) from property lines; 3 feet (914 mm) from operable openings into buildings for all *occupancies* other than Group U; and 10 feet (3048 mm) from mechanical air intakes. Such exhaust shall not be considered hazardous or noxious. Separation is not required between intake air openings and living space *exhaust air* openings of an individual *dwelling unit* or *sleeping unit* where a factory-built intake/exhaust combination termination fitting is used to separate the air streams in accordance with the manufacturer's instructions.
4. Exhaust outlets serving structures in flood hazard areas shall be installed at or above the elevation established by the *flood plain administrator* for utilities and attendant equipment.
5. For specific systems, see the following sections:
    - 5.1. Clothes dryer exhaust, Section 504.4.
    - 5.2. Kitchen hoods and other kitchen exhaust *equipment*, Sections 506.3.13, 506.4 and 506.5.
    - 5.3. Dust, stock and refuse conveying systems, Section 511.2.
    - 5.4. Subslab soil exhaust systems, Section 512.4.
    - 5.5. Smoke control systems, Section 513.10.3.
    - 5.6. Refrigerant discharge, Section 1105.7.
    - 5.7. *Machinery room* discharge, Section 1105.6.1.

501.3.2 Exhaust opening protection. Exhaust openings that terminate outdoors shall be protected with corrosion-resistant screens, louvers or grilles. Openings in screens, louvers and grilles shall be sized not less than $^1/_4$ inch (6.4 mm) and not larger than $^1/_2$ inch (12.7 mm). Openings shall be protected against local weather conditions. Louvers that protect exhaust openings in structures located in hurricane-prone regions, as defined in the *Building Code*, shall comply with AMCA Standard 550. Outdoor openings located in exterior walls shall meet the provisions for exterior wall opening protectives in accordance with the *Building Code*.

501.4 Pressure equalization. Mechanical exhaust systems shall be sized to remove the quantity of air required by this chapter to be exhausted. The system shall operate when air is required to be exhausted. Where mechanical exhaust is required in a room or space in other than *occupancies* in Group R-3 and *dwelling units* in Group R-2, such space shall be maintained with a neutral or negative pressure. If a greater quantity of air is supplied by a mechanical ventilating supply system than is removed by a mechanical exhaust for a room, adequate means shall be provided for the natural or mechanical exhaust of the excess air supplied. If only a mechanical exhaust system is installed for a room or if a greater quantity of air is removed by a mechanical exhaust system than is supplied by a mechanical ventilating supply system for a room, adequate *makeup air* shall be provided to satisfy the deficiency.

501.5 Ducts. Where exhaust duct construction is not specified in this chapter, such construction shall comply with Chapter 6.

SECTION 502
REQUIRED SYSTEMS

502.1 General. An exhaust system shall be provided, maintained and operated as specifically required by this section and for all occupied areas where machines, vats, tanks, furnaces, forges, salamanders and other *appliances, equipment* and processes in such areas produce or throw off dust or particles sufficiently light to float in the air, or emit heat, odors, fumes, spray, gas or smoke in such quantities so as to be irritating or injurious to health or safety.

502.1.1 Exhaust location. The inlet to an exhaust system shall be located in the area of heaviest concentration of contaminants.

502.1.2 Fuel-dispensing areas. The bottom of an air inlet or exhaust opening in fuel-dispensing areas shall be located not more than 18 inches (457 mm) above the floor.

502.1.3 Equipment, appliance and service rooms. *Equipment*, *appliance* and system service rooms that house sources of odors, fumes, noxious gases, smoke, steam, dust, spray or other contaminants shall be designed and constructed so as to prevent spreading of such contaminants to other occupied parts of the building.

502.1.4 Hazardous exhaust. The mechanical exhaust of high concentrations of dust or hazardous vapors shall conform to the requirements of Section 510.

502.2 Aircraft fueling and defueling. Compartments housing piping, pumps, air eliminators, water separators, hose reels and similar *equipment* used in aircraft fueling and defueling operations shall be adequately ventilated at floor level or within the floor itself.

502.3 Battery-charging areas for powered industrial trucks and equipment. Ventilation shall be provided in an *approved* manner in battery-charging areas for powered industrial trucks and *equipment* to prevent a dangerous accumulation of flammable gases.

502.4 Stationary storage battery systems. Stationary storage battery systems shall be provided with ventilation in accordance with Section 502.4.1 or 502.4.2.

502.4.1 Large stationary storage battery systems. Large stationary storage battery systems shall be provided with ventilation in accordance with the *Building Code*.

502.4.2 Small stationary storage battery systems. Flooded lead-acid, flooded nickel-cadmium and valve-regulated lead-acid (VRLA) battery storage systems exceeding seven batteries or 600 amp-hour total capacity shall be provided with continuous ventilation at a rate of not less than 1 cubic foot per minute per square foot (cfm/ft^2) [0.00508 m^3/(s • m^2)] of floor area of the room and not less than 150 cfm (4.25 m^3/min). Stationary storage battery systems shall not be located in a space with an open combustion source.

The exhaust system shall be designed to provide air movement across all parts of the floor for gases having a vapor density greater than air and across all parts of the vault ceiling for gases having a vapor density less than air.

502.5 Ventilation of battery systems in cabinets. Flooded lead-acid, flooded nickel-cadmium and VRLA battery storage systems exceeding seven batteries or 600 amp-hour total capacity shall be provided with ventilation in accordance with the *Building Code*.

502.6 Dry cleaning plants. Ventilation in dry cleaning plants shall be adequate to protect employees and the public in accordance with this section where applicable.

502.6.1 Type II systems. Type II dry cleaning systems shall be provided with a mechanical ventilation system that is designed to exhaust 1 cubic foot of air per minute for each square foot of floor area (1 cfm/ft^2) [0.00508 m^3/(s • m^2)] in dry cleaning rooms and in drying rooms. The ventilation system shall operate automatically when the dry cleaning *equipment* is in operation and shall have manual controls at an *approved* location.

502.6.2 Type IV and V systems. Type IV and V dry cleaning systems shall be provided with an automatically activated exhaust ventilation system to maintain an air velocity of not less than 100 feet per minute (0.51 m/s) through the loading door when the door is opened.

Exception: Dry cleaning units are not required to be provided with exhaust ventilation where an exhaust hood is installed immediately outside of and above the loading door and operates at an airflow rate as follows:

$$Q = 100 \times A_{LD} \qquad \textbf{(Equation 5-1)}$$

where:

Q = Flow rate exhausted through the hood, cubic feet per minute.

A_{LD} = Area of the loading door, square feet.

502.6.3 Spotting and pretreating. Scrubbing tubs, scouring, brushing or spotting operations shall be located such that solvent vapors are captured and exhausted by the ventilating system.

502.7 Application of flammable finishes. Mechanical exhaust as required by this section shall be provided for operations involving the application of flammable finishes.

502.7.1 Limited spraying spaces. Positive mechanical ventilation that provides not less than six complete air changes per hour shall be installed in limited spraying spaces. Such system shall meet the requirements of the

Building Code for handling flammable vapors. Explosion venting is not required.

502.7.2 Flammable vapor areas. Mechanical ventilation of flammable vapor areas shall be provided in accordance with Sections 502.7.2.1 through 502.7.2.6.

502.7.2.1 Operation. Mechanical ventilation shall be kept in operation at all times while spraying operations are being conducted and for a sufficient time thereafter to allow vapors from drying coated articles and finishing material residue to be exhausted. Spraying *equipment* shall be interlocked with the ventilation of the flammable vapor area such that spraying operations cannot be conducted unless the ventilation system is in operation.

502.7.2.2 Recirculation. Air exhausted from spraying operations shall not be recirculated.

Exceptions:

1. Air exhausted from spraying operations shall be permitted to be recirculated as *makeup air* for unmanned spray operations provided that:
    - 1.1. The solid particulate has been removed.
    - 1.2. The vapor concentration is less than 25 percent of the lower flammable limit (LFL).
    - 1.3. *Approved equipment* is used to monitor the vapor concentration.
    - 1.4. An alarm is sounded and spray operations are automatically shut down if the vapor concentration exceeds 25 percent of the LFL.
    - 1.5. In the event of shutdown of the vapor concentration monitor, 100 percent of the air volume specified in Section 510 is automatically exhausted.
2. Air exhausted from spraying operations is allowed to be recirculated as *makeup air* to manned spraying operations where all of the conditions provided in Exception 1 are included in the installation and documents have been prepared to show that the installation does not pose a life safety hazard to personnel inside the spray booth, spraying space or spray room.

502.7.2.3 Air velocity. The ventilation system shall be designed, installed and maintained so that the flammable contaminants are diluted in noncontaminated air to maintain concentrations in the exhaust airflow below 25 percent of the contaminant's lower flammable limit (LFL). In addition, the spray booth shall be provided with mechanical ventilation so that the average air velocity through openings is in accordance with Sections 502.7.2.3.1 and 502.7.2.3.2.

502.7.2.3.1 Open face or open front spray booth. For spray application operations conducted in an open face or open front spray booth, the ventilation system shall be designed, installed and maintained so that the average air velocity into the spray booth through all openings is not less than 100 feet per minute (0.51 m/s).

Exception: For fixed or automated electrostatic spray application equipment, the average air velocity into the spray booth through all openings shall be not less than 50 feet per minute (0.25 m/s).

502.7.2.3.2 Enclosed spray booth or spray room with openings for product conveyance. For spray application operations conducted in an enclosed spray booth or spray room with openings for product conveyance, the ventilation system shall be designed, installed and maintained so that the average air velocity into the spray booth through openings is not less than 100 feet per minute (0.51 m/s).

Exceptions:

1. For fixed or automated electrostatic spray application equipment, the average air velocity into the spray booth through all openings shall be not less than 50 feet per minute (0.25 m/s).
2. Where methods are used to reduce cross drafts that can draw vapors and overspray through openings from the spray booth or spray room, the average air velocity into the spray booth or spray room shall be that necessary to capture and confine vapors and overspray to the spray booth or spray room.

502.7.2.4 Ventilation obstruction. Articles being sprayed shall be positioned in a manner that does not obstruct collection of overspray.

502.7.2.5 Independent ducts. Each spray booth and spray room shall have an independent exhaust duct system discharging to the outdoors.

Exceptions:

1. Multiple spray booths having a combined frontal area of 18 square feet (1.67 m^2) or less are allowed to have a common exhaust where identical spray-finishing material is used in each booth. If more than one fan serves one booth, such fans shall be interconnected so that all fans operate simultaneously.
2. Where treatment of exhaust is necessary for air pollution control or energy conservation, ducts shall be allowed to be manifolded if all of the following conditions are met:
    - 2.1. The sprayed materials used are compatible and will not react or cause ignition of the residue in the ducts.
    - 2.2. Nitrocellulose-based finishing material shall not be used.
    - 2.3. A filtering system shall be provided to reduce the amount of overspray carried into the duct manifold.

2.4. Automatic sprinkler protection shall be provided at the junction of each booth exhaust with the manifold, in addition to the protection required by this chapter.

502.7.2.6 Fan motors and belts. Electric motors driving exhaust fans shall not be placed inside booths or ducts. Fan rotating elements shall be nonferrous or nonsparking or the casing shall consist of, or be lined with, such material. Belts shall not enter the duct or booth unless the belt and pulley within the duct are tightly enclosed.

502.7.3 Dipping operations. Flammable vapor areas of dip tank operations shall be provided with mechanical ventilation adequate to prevent the dangerous accumulation of vapors. Required ventilation systems shall be so arranged that the failure of any ventilating fan will automatically stop the dipping conveyor system.

502.7.4 Electrostatic apparatus. The flammable vapor area in spray-finishing operations involving electrostatic apparatus and devices shall be ventilated in accordance with Section 502.7.2.

502.7.5 Powder coating. Exhaust ventilation for powder-coating operations shall be sufficient to maintain the atmosphere below one-half of the minimum explosive concentration for the material being applied. Nondeposited, air-suspended powders shall be removed through exhaust ducts to the powder recovery system.

502.8 Hazardous materials—general requirements. Exhaust ventilation systems for structures containing hazardous materials shall be provided as required in Sections 502.8.1 through 502.8.5.

502.8.1 Storage in excess of the maximum allowable quantities. Indoor storage areas and storage buildings for hazardous materials in amounts exceeding the maximum allowable quantity per control area shall be provided with mechanical exhaust ventilation or *natural ventilation* where *natural ventilation* can be shown to be acceptable for the materials as stored.

Exceptions:

1. Storage areas for flammable solids complying with the *Building Code*.
2. Storage areas and storage buildings for fireworks and explosives complying with the *Building Code*.

502.8.1.1 System requirements. Exhaust ventilation systems shall comply with all of the following:

1. The installation shall be in accordance with this code.
2. Mechanical ventilation shall be provided at a rate of not less than 1 cfm per square foot [0.00508 $\mathrm{m}^3/(\mathrm{s} \cdot \mathrm{m}^2)$] of floor area over the storage area.
3. The systems shall operate continuously unless alternate designs are *approved*.
4. A manual shutoff control shall be provided outside of the room in a position adjacent to the access door to the room or in another *approved* location. The switch shall be a break-glass or other *approved* type and shall be *labeled*: VENTILATION SYSTEM EMERGENCY SHUTOFF.
5. The exhaust ventilation shall be designed to consider the density of the potential fumes or vapors released. For fumes or vapors that are heavier than air, exhaust shall be taken from a point within 12 inches (305 mm) of the floor. For fumes or vapors that are lighter than air, exhaust shall be taken from a point within 12 inches (305 mm) of the highest point of the room.
6. The location of both the exhaust and inlet air openings shall be designed to provide air movement across all portions of the floor or room to prevent the accumulation of vapors.
7. The *exhaust air* shall not be recirculated to occupied areas if the materials stored are capable of emitting hazardous vapors and contaminants have not been removed. Air contaminated with explosive or flammable vapors, fumes or dusts; flammable, highly toxic or toxic gases; or radioactive materials shall not be recirculated.

502.8.2 Gas rooms, exhausted enclosures and gas cabinets. The ventilation system for gas rooms, exhausted enclosures and gas cabinets for any quantity of hazardous material shall be designed to operate at a negative pressure in relation to the surrounding area. Highly toxic and toxic gases shall comply with Sections 502.9.7.1, 502.9.7.2 and 502.9.8.4.

502.8.3 Indoor dispensing and use. Indoor dispensing and use areas for hazardous materials in amounts exceeding the maximum allowable quantity per control area shall be provided with exhaust ventilation in accordance with Section 502.8.1.

Exception: Ventilation is not required for dispensing and use of flammable solids other than finely divided particles.

502.8.4 Indoor dispensing and use—point sources. Where gases, liquids or solids in amounts exceeding the maximum allowable quantity per control area and having a hazard ranking of 3 or 4 in accordance with NFPA 704 are dispensed or used, mechanical exhaust ventilation shall be provided to capture gases, fumes, mists or vapors at the point of generation.

Exception: Where it can be demonstrated that the gases, liquids or solids do not create harmful gases, fumes, mists or vapors.

502.8.5 Closed systems. Where closed systems for the use of hazardous materials in amounts exceeding the maximum allowable quantity per control area are designed to be opened as part of normal operations, ventilation shall be provided in accordance with Section 502.8.4.

502.9 Hazardous materials—requirements for specific materials. Exhaust ventilation systems for specific hazardous materials shall be provided as required in Section 502.8 and Sections 502.9.1 through 502.9.11.

502.9.1 Compressed gases—medical gas systems. Rooms for the storage of compressed medical gases in amounts exceeding the permit amounts for compressed gases in the *Building Code*, and that do not have an exterior wall, shall be exhausted through a duct to the exterior of the building. Both separate airstreams shall be enclosed in a 1-hour-rated shaft enclosure from the room to the exterior. *Approved* mechanical ventilation shall be provided at a minimum rate of 1 cfm/ft^2 [0.00508 m^3/(s • m^2)] of the area of the room.

Gas cabinets for the storage of compressed medical gases in amounts exceeding the permit amounts for compressed gases in the *Building Code* shall be connected to an exhaust system. The average velocity of ventilation at the face of access ports or windows shall be not less than 200 feet per minute (1.02 m/s) with a minimum velocity of 150 feet per minute (0.76 m/s) at any point at the access port or window.

502.9.2 Corrosives. Where corrosive materials in amounts exceeding the maximum allowable quantity per control area are dispensed or used, mechanical exhaust ventilation in accordance with Section 502.8.4 shall be provided.

502.9.3 Cryogenics. Storage areas for stationary or portable containers of cryogenic fluids in any quantity shall be ventilated in accordance with Section 502.8. Indoor areas where cryogenic fluids in any quantity are dispensed shall be ventilated in accordance with the requirements of Section 502.8.4 in a manner that captures any vapor at the point of generation.

Exception: Ventilation for indoor dispensing areas is not required where it can be demonstrated that the cryogenic fluids do not create harmful vapors.

502.9.4 Explosives. Squirrel cage blowers shall not be used for exhausting hazardous fumes, vapors or gases in operating buildings and rooms for the manufacture, assembly or testing of explosives. Only nonferrous fan blades shall be used for fans located within the ductwork and through which hazardous materials are exhausted. Motors shall be located outside the duct.

502.9.5 Flammable and combustible liquids. Exhaust ventilation systems shall be provided as required by Sections 502.9.5.1 through 502.9.5.5 for the storage, use, dispensing, mixing and handling of flammable and combustible liquids. Unless otherwise specified, this section shall apply to any quantity of flammable and combustible liquids.

Exception: This section shall not apply to flammable and combustible liquids that are exempt from the *Building Code.*

502.9.5.1 Vaults. Vaults that contain tanks of Class I liquids shall be provided with continuous ventilation at a rate of not less than 1 cfm/ft^2 of floor area [0.00508 m^3/(s • m^2)], but not less than 150 cfm (4.25 m^3/min). Failure of the exhaust airflow shall automatically shut down the dispensing system. The exhaust system shall be designed to provide air movement across all parts of the vault floor. Supply and exhaust ducts shall extend to a point not greater than 12 inches (305 mm) and not less than 3 inches (76 mm) above the floor. The exhaust system shall be installed in accordance with the provisions of NFPA 91. Means shall be provided to automatically detect any flammable vapors and to automatically shut down the dispensing system upon detection of such flammable vapors in the exhaust duct at a concentration of 25 percent of the LFL.

502.9.5.2 Storage rooms and warehouses. Liquid storage rooms and liquid storage warehouses for quantities of liquids exceeding those specified in the *Building Code* shall be ventilated in accordance with Section 502.8.1.

502.9.5.3 Cleaning machines. Areas containing machines used for parts cleaning in accordance with the *Building Code* shall be adequately ventilated to prevent accumulation of vapors.

502.9.5.4 Use, dispensing and mixing. Continuous mechanical ventilation shall be provided for the use, dispensing and mixing of flammable and combustible liquids in open or closed systems in amounts exceeding the maximum allowable quantity per control area and for bulk transfer and process transfer operations. The ventilation rate shall be not less than 1 cfm/ft^2 [0.00508 m^3/(s • m^2)] of floor area over the design area. Provisions shall be made for the introduction of *makeup air* in a manner that will include all floor areas or pits where vapors can collect. Local or spot ventilation shall be provided where needed to prevent the accumulation of hazardous vapors.

Exception: Where *natural ventilation* can be shown to be effective for the materials used, dispensed or mixed.

502.9.5.5 Bulk plants or terminals. Ventilation shall be provided for portions of properties where flammable and combustible liquids are received by tank vessels, pipelines, tank cars or tank vehicles and are stored or blended in bulk for the purpose of distributing such liquids by tank vessels, pipelines, tank cars, tank vehicles or containers as required by Sections 502.9.5.5.1 through 502.9.5.5.3.

502.9.5.5.1 General. Ventilation shall be provided for rooms, buildings and enclosures in which Class I liquids are pumped, used or transferred. Design of ventilation systems shall consider the relatively high specific gravity of the vapors. Where *natural ventilation* is used, adequate openings in outside walls at floor level, unobstructed except by louvers or coarse screens, shall be provided. Where *natural ventilation* is inadequate, mechanical ventilation shall be provided.

502.9.5.5.2 Basements and pits. Class I liquids shall not be stored or used within a building having a basement or pit into which flammable vapors can travel, unless such area is provided with ventilation designed to prevent the accumulation of flammable vapors therein.

502.9.5.5.3 Dispensing of Class I liquids. Containers of Class I liquids shall not be drawn from or filled within buildings unless a provision is made to prevent the accumulation of flammable vapors in hazardous concentrations. Where mechanical ventilation is required, it shall be kept in operation while flammable vapors could be present.

502.9.6 Highly toxic and toxic liquids. Ventilation exhaust shall be provided for highly toxic and toxic liquids as required by Sections 502.9.6.1 and 502.9.6.2.

502.9.6.1 Treatment system. This provision shall apply to indoor and outdoor storage and use of highly toxic and toxic liquids in amounts exceeding the maximum allowable quantities per control area. Exhaust scrubbers or other systems for processing vapors of highly toxic liquids shall be provided where a spill or accidental release of such liquids can be expected to release highly toxic vapors at normal temperature and pressure.

502.9.6.2 Open and closed systems. Mechanical exhaust ventilation shall be provided for highly toxic and toxic liquids used in open systems in accordance with Section 502.8.4. Mechanical exhaust ventilation shall be provided for highly toxic and toxic liquids used in closed systems in accordance with Section 502.8.5.

Exception: Liquids or solids that do not generate highly toxic or toxic fumes, mists or vapors.

502.9.7 Highly toxic and toxic compressed gases—any quantity. Ventilation exhaust shall be provided for highly toxic and toxic compressed gases in any quantity as required by Sections 502.9.7.1 and 502.9.7.2.

502.9.7.1 Gas cabinets. Gas cabinets containing highly toxic or toxic compressed gases in any quantity shall comply with Section 502.8.2 and the following requirements:

1. The average ventilation velocity at the face of gas cabinet access ports or windows shall be not less than 200 feet per minute (1.02 m/s) with a minimum velocity of 150 feet per minute (0.76 m/s) at any point at the access port or window.
2. Gas cabinets shall be connected to an exhaust system.
3. Gas cabinets shall not be used as the sole means of exhaust for any room or area.

502.9.7.2 Exhausted enclosures. Exhausted enclosures containing highly toxic or toxic compressed gases in any quantity shall comply with Section 502.8.2 and the following requirements:

1. The average ventilation velocity at the face of the enclosure shall be not less than 200 feet per minute (1.02 m/s) with a minimum velocity of 150 feet per minute (0.76 m/s).
2. Exhausted enclosures shall be connected to an exhaust system.
3. Exhausted enclosures shall not be used as the sole means of exhaust for any room or area.

502.9.8 Highly toxic and toxic compressed gases—quantities exceeding the maximum allowable quantity per control area. Ventilation exhaust shall be provided for highly toxic and toxic compressed gases in amounts exceeding the maximum allowable quantities per control area as required by Sections 502.9.8.1 through 502.9.8.6.

502.9.8.1 Ventilated areas. The room or area in which indoor gas cabinets or exhausted enclosures are located shall be provided with exhaust ventilation. Gas cabinets or exhausted enclosures shall not be used as the sole means of exhaust for any room or area.

502.9.8.2 Local exhaust for portable tanks. A means of local exhaust shall be provided to capture leakage from indoor and outdoor portable tanks. The local exhaust shall consist of portable ducts or collection systems designed to be applied to the site of a leak in a valve or fitting on the tank. The local exhaust system shall be located in a gas room. Exhaust shall be directed to a treatment system where required by the *Building Code*.

502.9.8.3 Piping and controls—stationary tanks. Filling or dispensing connections on indoor stationary tanks shall be provided with a means of local exhaust. Such exhaust shall be designed to capture fumes and vapors. The exhaust shall be directed to a treatment system where required by the *Building Code*.

502.9.8.4 Gas rooms. The ventilation system for gas rooms shall be designed to operate at a negative pressure in relation to the surrounding area. The exhaust ventilation from gas rooms shall be directed to an exhaust system.

502.9.8.5 Treatment system. The exhaust ventilation from gas cabinets, exhausted enclosures and gas rooms, and local exhaust systems required in Sections 502.9.8.2 and 502.9.8.3 shall be directed to a treatment system where required by the *Building Code.*

502.9.8.6 Process equipment. Effluent from indoor and outdoor process *equipment* containing highly toxic or toxic compressed gases which could be discharged to the atmosphere shall be processed through an exhaust scrubber or other processing system. Such systems shall be in accordance with the *Building Code*.

502.9.9 Ozone gas generators. Ozone cabinets and ozone gas-generator rooms for systems having a maximum ozone-generating capacity of $^1/_2$ pound (0.23 kg) or more over a 24-hour period shall be mechanically ventilated at a rate of not less than six air changes per hour. For cabinets, the average velocity of ventilation at *makeup air* openings with cabinet doors closed shall be not less than 200 feet per minute (1.02 m/s).

502.9.10 LP-gas distribution facilities. LP-gas distribution facilities shall be ventilated in accordance with NFPA 58.

502.9.10.1 Portable container use. Above-grade underfloor spaces or basements in which portable LP-gas containers are used or are stored awaiting use or resale shall be provided with an *approved* means of ventilation.

> **Exception:** Department of Transportation (DOT) specification cylinders with a maximum water capacity of 2.7 pounds (1.2 kg) for use in completely self-contained hand torches and similar applications. The quantity of LP-gas shall not exceed 20 pounds (9 kg).

502.9.11 Silane gas. Exhausted enclosures and gas cabinets for the indoor storage of silane gas in amounts exceeding the maximum allowable quantities per control area shall comply with the *Building Code*.

502.10 Hazardous production materials (HPM). Exhaust ventilation systems and materials for ducts utilized for the exhaust of HPM shall comply with this section, other applicable provisions of this code and the *Building Code*.

502.10.1 Where required. Exhaust ventilation systems shall be provided in the following locations in accordance with the requirements of this section and the *Building Code*.

1. Fabrication areas: Exhaust ventilation for fabrication areas shall comply with the *Building Code*. Additional manual control switches shall be provided where required by the *building official*.
2. Workstations: A ventilation system shall be provided to capture and exhaust gases, fumes and vapors at workstations.
3. Liquid storage rooms: Exhaust ventilation for liquid storage rooms shall comply with Section 502.8.1.1 and the *Building Code*.
4. HPM rooms: Exhaust ventilation for HPM rooms shall comply with Section 502.8.1.1 and the *Building Code*.
5. Gas cabinets: Exhaust ventilation for gas cabinets shall comply with Section 502.8.2. The gas cabinet ventilation system is allowed to connect to a workstation ventilation system. Exhaust ventilation for gas cabinets containing highly toxic or toxic gases shall also comply with Sections 502.9.7 and 502.9.8.
6. Exhausted enclosures: Exhaust ventilation for exhausted enclosures shall comply with Section 502.8.2. Exhaust ventilation for exhausted enclosures containing highly toxic or toxic gases shall also comply with Sections 502.9.7 and 502.9.8.
7. Gas rooms: Exhaust ventilation for gas rooms shall comply with Section 502.8.2. Exhaust ventilation for gas rooms containing highly toxic or toxic gases shall also comply with Sections 502.9.7 and 502.9.8.
8. Cabinets containing pyrophoric liquids or Class 3 water-reactive liquids: Exhaust ventilation for cabinets in fabrication areas containing pyrophoric liquids shall be as required in the *Building Code*.

502.10.2 Penetrations. Exhaust ducts penetrating fire barriers constructed in accordance with Section 707 of the *Building Code* or horizontal assemblies constructed in accordance with Section 711 of the *Building Code* shall be contained in a shaft of equivalent fire-resistance-rated construction. Exhaust ducts shall not penetrate fire walls. Fire dampers shall not be installed in exhaust ducts.

502.10.3 Treatment systems. Treatment systems for highly toxic and toxic gases shall comply with the *Building Code*.

502.11 Motion picture projectors. Motion picture projectors shall be exhausted in accordance with Section 502.11.1 or 502.11.2.

502.11.1 Projectors with an exhaust discharge. Projectors equipped with an exhaust discharge shall be directly connected to a mechanical exhaust system. The exhaust system shall operate at an exhaust rate as indicated by the manufacturer's installation instructions.

502.11.2 Projectors without exhaust connection. Projectors without an exhaust connection shall have contaminants exhausted through a mechanical exhaust system. The exhaust rate for electric arc projectors shall be not less than 200 cubic feet per minute (cfm) (0.09 m^3/s) per lamp. The exhaust rate for xenon projectors shall be not less than 300 cfm (0.14 m^3/s) per lamp. Xenon projector exhaust shall be at a rate such that the exterior temperature of the lamp housing does not exceed 130°F (54°C). The lamp and projection room exhaust systems, whether combined or independent, shall not be interconnected with any other exhaust or return system within the building.

502.12 Organic coating processes. Enclosed structures involving organic coating processes in which Class I liquids are processed or handled shall be ventilated at a rate of not less than 1 cfm/ft^2 [0.00508 $m^3/(s \cdot m^2)$] of solid floor area. Ventilation shall be accomplished by exhaust fans that intake at floor levels and discharge to a safe location outside the structure. Noncontaminated intake air shall be introduced in such a manner that all portions of solid floor areas are provided with continuous uniformly distributed air movement.

502.13 Public garages. Mechanical exhaust systems for public garages, as required in Chapter 4, shall operate continuously or in accordance with Section 404.

502.14 Motor vehicle operation. In areas where motor vehicles operate, mechanical ventilation shall be provided in accordance with Section 403. Additionally, areas in which stationary motor vehicles are operated shall be provided with a *source capture system* that connects directly to the motor vehicle exhaust systems. Such system shall be engineered by a registered design professional or shall be factory-built *equipment* designed and sized for the purpose.

> **Exceptions:**
>
> 1. This section shall not apply where the motor vehicles being operated or repaired are electrically powered.
> 2. This section shall not apply to one- and two-family dwellings.

3. This section shall not apply to motor vehicle service areas where engines are operated inside the building only for the duration necessary to move the motor vehicles in and out of the building.

502.15 Repair garages. Where Class I liquids or LP-gas are stored or used within a building having a basement or pit wherein flammable vapors could accumulate, the basement or pit shall be provided with ventilation designed to prevent the accumulation of flammable vapors therein.

502.16 Repair garages for vehicles fueled by lighter-than-air fuels. Repair garages used for the conversion and repair of vehicles that use compressed natural gas, liquefied natural gas, hydrogen or other lighter-than-air motor fuels shall be provided with an *approved* mechanical exhaust ventilation system. The mechanical exhaust ventilation system shall be in accordance with Section 502.16.1 or 502.16.2 as applicable.

Exceptions:

1. Repair garages where work is not performed on the fuel system and is limited to exchange of parts and maintenance not requiring open flame or welding on the compressed natural gas, liquefied natural gas, hydrogen or other lighter-than-air-fueled motor vehicle.
2. Repair garages for hydrogen-fueled vehicles where work is not performed on the hydrogen storage tank and is limited to the exchange of parts and maintenance not requiring open flame or welding on the hydrogen-fueled vehicle. During the work, the entire hydrogen fuel system shall contain a quantity of hydrogen that is less than 200 cubic feet (5.6 m^3).

502.16.1 Repair garages for hydrogen-fueled vehicles. Repair garages used for the repair of hydrogen-fueled vehicles shall be provided with an approved exhaust ventilation system in accordance with this code and Chapter 6 of NFPA 2.

502.16.2 Exhaust ventilation system. Repair garages used for the repair of compressed natural gas, liquefied natural gas or other lighter-than-air motor fuel, other than hydrogen, shall be provided with an approved mechanical exhaust ventilation system. The mechanical exhaust ventilation system shall be in accordance with this code and Sections 502.16.2.1 and 502.16.2.2.

Exception: Where approved, natural ventilation shall be an alternative to mechanical exhaust ventilation.

502.16.2.1 Design. For indoor locations, air supply inlets and exhaust outlets for mechanical ventilation shall be arranged to provide uniformly distributed air movement with inlets uniformly arranged on walls near floor level and outlets located at the high point of the room in walls or the roof.

Failure of the exhaust ventilation system shall cause the fueling system to shut down.

The exhaust ventilation rate shall be not less than 1 cubic foot per minute (0.03 m^3/min) per 12 cubic feet (0.34 m^3) of room volume.

502.16.2.2 Operation. The mechanical exhaust ventilation system shall operate continuously.

Exceptions:

1. Mechanical exhaust ventilation systems that are interlocked with a gas detection system designed in accordance with the *Building Code*.
2. Mechanical exhaust ventilation systems in garages that are used only for the repair of vehicles fueled by liquid fuels or odorized gases, such as compressed natural gas, where the exhaust ventilation system is electrically interlocked with the lighting circuit.

502.17 Tire rebuilding or recapping. Each room where rubber cement is used or mixed, or where flammable or combustible solvents are applied, shall be ventilated in accordance with the applicable provisions of NFPA 91.

502.17.1 Buffing machines. Each buffing machine shall be connected to a dust-collecting system that prevents the accumulation of the dust produced by the buffing process.

502.18 Specific rooms. Specific rooms, including bathrooms, locker rooms, smoking lounges and toilet rooms, shall be exhausted in accordance with the ventilation requirements of Chapter 4.

502.19 Indoor firing ranges. Ventilation shall be provided in an *approved* manner in areas utilized as indoor firing ranges.

502.20 Manicure and pedicure stations. Manicure and pedicure stations shall be provided with an exhaust system in accordance with Table 403.3.1.1, Note h. Manicure tables and pedicure stations not provided with factory-installed exhaust inlets shall be provided with exhaust inlets located not more than 12 inches (305 mm) horizontally and vertically from the point of chemical application.

502.20.1 Operation. The exhaust system for manicure and pedicure stations shall have controls that operate the system continuously when the space is occupied.

SECTION 503
MOTORS AND FANS

503.1 General. Motors and fans shall be sized to provide the required air movement. Motors in areas that contain flammable vapors or dusts shall be of a type *approved* for such environments. A manually operated remote control installed at an *approved* location shall be provided to shut off fans or blowers in flammable vapor or dust systems. Electrical *equipment* and *appliances* used in operations that generate explosive or flammable vapors, fumes or dusts shall be interlocked with the ventilation system so that the *equipment* and *appliances* cannot be operated unless the ventilation fans are in operation. Motors for fans used to convey flammable vapors or dusts shall be located outside the duct or shall be protected with *approved* shields and dustproofing. Motors and fans shall be provided with a means of access for servicing and maintenance.

503.2 Fans. Parts of fans in contact with explosive or flammable vapors, fumes or dusts shall be of nonferrous or nonsparking materials, or their casing shall be lined or constructed of such material. Where the size and hardness of materials passing through a fan are capable of producing a spark, both the fan and the casing shall be of nonsparking materials. Where fans are required to be spark resistant, their bearings shall not be within the airstream, and all parts of the fan shall be grounded. Fans in systems-handling materials that are capable of clogging the blades, and fans in buffing or woodworking exhaust systems, shall be of the radial-blade or tube-axial type.

503.3 Equipment and appliance identification plate. *Equipment* and *appliances* used to exhaust explosive or flammable vapors, fumes or dusts shall bear an identification plate stating the ventilation rate for which the system was designed.

503.4 Corrosion-resistant fans. Fans located in systems conveying corrosives shall be of materials that are resistant to the corrosive or shall be coated with corrosion-resistant materials.

SECTION 504
CLOTHES DRYER EXHAUST

504.1 Installation. Clothes dryers shall be exhausted in accordance with the manufacturer's instructions. Dryer exhaust systems shall convey the moisture and any products of *combustion* to the outside of the building.

> **Exception:** This section shall not apply to *listed* and *labeled* condensing (ductless) clothes dryers.

504.2 Exhaust penetrations. Where a clothes dryer exhaust duct penetrates a wall or ceiling membrane, the annular space shall be sealed with noncombustible material, *approved* fire caulking or a noncombustible dryer exhaust duct wall receptacle. Ducts that exhaust clothes dryers shall not penetrate or be located within any fireblocking, draft-stopping or any wall, floor/ceiling or other assembly required by the *Building Code* to be fire-resistance rated, unless such duct is constructed of galvanized steel or aluminum of the thickness specified in Section 603.4 and the fire-resistance rating is maintained in accordance with the *Building Code*. Fire dampers, combination fire/smoke dampers and any similar devices that will obstruct the exhaust flow shall be prohibited in clothes dryer exhaust ducts.

504.3 Cleanout. Each vertical riser shall be provided with a means for cleanout.

504.4 Exhaust installation. Dryer exhaust ducts for clothes dryers shall terminate on the outside of the building and shall be equipped with a backdraft damper. Screens shall not be installed at the duct termination. Ducts shall not be connected or installed with sheet metal screws or other fasteners that will obstruct the exhaust flow. Clothes dryer exhaust ducts shall not be connected to a vent connector, vent or *chimney*. Clothes dryer exhaust ducts shall not extend into or through ducts or *plenums*. Clothes dryer exhaust ducts shall be sealed in accordance with Section 603.9.

504.4.1 Termination location. Exhaust duct terminations shall be in accordance with the dryer manufacturer's installation instructions. Where the manufacturer's instructions do not specify a termination location, the exhaust duct shall terminate not less than 3 feet (914 mm) in any direction from openings into buildings, including openings in ventilated soffits.

504.4.2 Exhaust termination outlet and passageway size. The passageway of dryer exhaust duct terminals shall be undiminished in size and shall provide an open area of not less than 12.5 square inches (8065 mm^2).

504.5 Dryer exhaust duct power ventilators. Domestic dryer exhaust duct power ventilators shall be *listed* and *labeled* to UL 705 for use in dryer exhaust duct systems. The dryer exhaust duct power ventilator shall be installed in accordance with the manufacturer's instructions.

504.6 Booster fans prohibited. Domestic booster fans shall not be installed in dryer exhaust systems.

504.7 Makeup air. Installations exhausting more than 200 cfm (0.09 m^3/s) shall be provided with *makeup air*. Where a closet is designed for the installation of a clothes dryer, an opening having an area of not less than 100 square inches (0.0645 m^2) shall be provided in the closet enclosure or *makeup air* shall be provided by other *approved* means.

504.8 Protection required. Protective shield plates shall be placed where nails or screws from finish or other work are likely to penetrate the clothes dryer exhaust duct. Shield plates shall be placed on the finished face of all framing members where there is less than $1^1/_4$ inches (32 mm) between the duct and the finished face of the framing member. Protective shield plates shall be constructed of steel, have a thickness of 0.062 inch (1.6 mm) and extend not less than 2 inches (51 mm) above sole plates and below top plates.

504.9 Domestic clothes dryer ducts. Exhaust ducts for domestic clothes dryers shall conform to the requirements of Sections 504.9.1 through 504.9.6.

504.9.1 Material and size. Exhaust ducts shall have a smooth interior finish and shall be constructed of metal not less than 0.016 inch (0.4 mm) in thickness. The exhaust duct size shall be 4 inches (102 mm) nominal in diameter.

504.9.2 Duct installation. Exhaust ducts shall be supported at 4-foot (1219 mm) intervals and secured in place. The insert end of the duct shall extend into the adjoining duct or fitting in the direction of airflow.

Where dryer exhaust ducts are enclosed in wall or ceiling cavities, such cavities shall allow the installation of the duct without deformation.

504.9.3 Transition ducts. Transition ducts used to connect the dryer to the exhaust duct system shall be a single length. Transition ducts shall be not greater than 8 feet (2438 mm) in length and shall not be concealed within construction.

504.9.4 Duct length. The maximum allowable exhaust duct length shall be determined by one of the methods specified in Sections 504.9.4.1 through 504.9.4.3.

504.9.4.1 Specified length. The maximum length of the exhaust duct shall be 35 feet (10 668 mm) from the connection to the transition duct from the dryer to the outlet terminal. Where fittings are used, the maximum length of the exhaust duct shall be reduced in accordance with Table 504.9.4.1.

TABLE 504.9.4.1
DRYER EXHAUST DUCT FITTING EQUIVALENT LENGTH

DRYER EXHAUST DUCT FITTING TYPE	EQUIVALENT LENGTH
4″ radius mitered 45-degree elbow	2 feet 6 inches
4″ radius mitered 90-degree elbow	5 feet
6″ radius smooth 45-degree elbow	1 foot
6″ radius smooth 90-degree elbow	1 foot 9 inches
8″ radius smooth 45-degree elbow	1 foot
8″ radius smooth 90-degree elbow	1 foot 7 inches
10″ radius smooth 45-degree elbow	9 inches
10″ radius smooth 90-degree elbow	1 foot 6 inches

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 degree = 0.0175 rad.

504.9.4.2 Manufacturer's instructions. The maximum length of the exhaust duct shall be determined by the dryer manufacturer's installation instructions. The *building official* shall be provided with a copy of the installation instructions for the make and model of the dryer. Where the exhaust duct is to be concealed, the installation instructions shall be provided to the *building official* prior to the concealment inspection. In the absence of fitting equivalent length calculations from the clothes dryer manufacturer, Table 504.9.4.1 shall be used.

504.9.4.3 Dryer exhaust duct power ventilator length. The maximum length of the exhaust duct shall be determined by the dryer exhaust duct power ventilator manufacturer's installation instructions.

504.9.5 Length identification. Where the exhaust duct equivalent length exceeds 35 feet (10 668 mm), the equivalent length of the exhaust duct shall be identified on a permanent label or tag. The label or tag shall be located within 6 feet (1829 mm) of the exhaust duct connection.

504.9.6 Exhaust duct required. Where space for a clothes dryer is provided, an exhaust duct system shall be installed. Where the clothes dryer is not installed at the time of occupancy, the exhaust duct shall be capped at the location of the future dryer.

Exception: Where a *listed* condensing clothes dryer is installed prior to occupancy of structure.

504.10 Commercial clothes dryers. The installation of dryer exhaust ducts serving commercial clothes dryers shall comply with the *appliance* manufacturer's installation instructions. Exhaust fan motors installed in exhaust systems shall be located outside of the airstream. In multiple installations, the fan shall operate continuously or be interlocked to operate when any individual unit is operating. Ducts shall have a minimum *clearance* of 6 inches (152 mm) to combustible materials. Clothes dryer transition ducts used to connect the *appliance* to the exhaust duct system shall be limited to single lengths not to exceed 8 feet (2438 mm) in length and shall be *listed* and *labeled* for the application. Transition ducts shall not be concealed within construction.

504.11 Common exhaust systems for clothes dryers located in multistory structures. Where a common multistory duct system is designed and installed to convey exhaust from multiple clothes dryers, the construction of the system shall be in accordance with all of the following:

1. The shaft in which the duct is installed shall be constructed and fire-resistance rated as required by the *Building Code*.
2. Dampers shall be prohibited in the exhaust duct. Penetrations of the shaft and ductwork shall be protected in accordance with Section 607.5.5, Exception 2.
3. Rigid metal ductwork shall be installed within the shaft to convey the exhaust. The ductwork shall be constructed of sheet steel having a minimum thickness of 0.0187 inch (0.4712 mm) (No. 26 gage) and in accordance with SMACNA Duct Construction Standards.
4. The ductwork within the shaft shall be designed and installed without offsets.
5. The exhaust fan motor design shall be in accordance with Section 503.2.
6. The exhaust fan motor shall be located outside of the airstream.
7. The exhaust fan shall run continuously, and shall be connected to a standby power source.
8. Exhaust fan operation shall be monitored in an *approved* location and shall initiate an audible or visual signal when the fan is not in operation.
9. *Makeup air* shall be provided for the exhaust system.
10. A cleanout opening shall be located at the base of the shaft to provide *access* to the duct to allow for cleaning and inspection. The finished opening shall be not less than 12 inches by 12 inches (305 mm by 305 mm).
11. Screens shall not be installed at the termination.
12. The common multistory duct system shall serve only clothes dryers and shall be independent of other exhaust systems.

SECTION 505
DOMESTIC COOKING EXHAUST EQUIPMENT

505.1 General. Domestic cooking exhaust *equipment* shall comply with the requirements of this section.

505.2 Domestic cooking exhaust. Where domestic cooking exhaust *equipment* is provided, it shall comply with the following as applicable:

1. The fan for overhead range hoods and downdraft exhaust *equipment* not integral with the cooking *appli-*

ance shall be *listed* and *labeled* in accordance with UL 507.

2. Overhead range hoods and downdraft exhaust *equipment* with integral fans shall comply with UL 507.
3. Domestic cooking *appliances* with integral downdraft exhaust *equipment* shall be *listed* and *labeled* in accordance with UL 858 or ANSI Z21.1.
4. Microwave ovens with integral exhaust for installation over the cooking surface shall be *listed* and *labeled* in accordance with UL 923.
5. Cooktops and ranges installed in Group I-1, I-2 Condition 2, and R-2 college dormitories operated by a college or university for student housing shall comply with Section 904.13 of the *Building Code.*

505.3 Exhaust ducts. Domestic cooking exhaust *equipment* shall discharge to the outdoors through sheet metal ducts constructed of galvanized steel, stainless steel, aluminum or copper. Such ducts shall have smooth inner walls, shall be airtight and shall be equipped with a backdraft damper. Installations in Group I-1 and I-2 *occupancies* shall be in accordance with the *Building Code*.

Exceptions:

1. In other than Groups I-1 and I-2, where installed in accordance with the manufacturer's instructions and where mechanical ventilation is otherwise provided in accordance with Chapter 4, *listed* and *labeled* ductless range hoods shall not be required to discharge to the outdoors.
2. Ducts for domestic kitchen cooking *appliances* equipped with downdraft exhaust systems shall be permitted to be constructed of Schedule 40 PVC pipe and fittings provided that the installation complies with all of the following:
   - 2.1. The duct shall be installed under a concrete slab poured on grade.
   - 2.2. The underfloor trench in which the duct is installed shall be completely backfilled with sand or gravel.
   - 2.3. The PVC duct shall extend not more than 1 inch (25 mm) above the indoor concrete floor surface.
   - 2.4. The PVC duct shall extend not more than 1 inch (25 mm) above grade outside of the building.
   - 2.5. The PVC ducts shall be solvent cemented.

505.4 Makeup air required Exhaust hood systems capable of exhausting in excess of 400 cfm (0.19 m^3/s) shall be provided with *makeup air* at a rate approximately equal to the *exhaust air* rate. Such *makeup air* systems shall be equipped with a means of closure and shall be automatically controlled to start and operate simultaneously with the exhaust system.

505.5 Common exhaust systems for domestic kitchens located in multistory structures. Where a common multistory duct system is designed and installed to convey exhaust from multiple domestic kitchen exhaust systems, the construction of the system shall be in accordance with all of the following:

1. The shaft in which the duct is installed shall be constructed and fire-resistance rated as required by the *Building Code.*
2. Dampers shall be prohibited in the exhaust duct, except as specified in Section 505.3. Penetrations of the shaft and ductwork shall be protected in accordance with Section 607.5.5, Exception 2.
3. Rigid metal ductwork shall be installed within the shaft to convey the exhaust. The ductwork shall be constructed of sheet steel having a minimum thickness of 0.0187 inch (0.4712 mm) (No. 26 gage) and in accordance with SMACNA Duct Construction Standards.
4. The ductwork within the shaft shall be designed and installed without offsets.
5. The exhaust fan motor design shall be in accordance with Section 503.2.
6. The exhaust fan motor shall be located outside of the airstream.
7. The exhaust fan shall run continuously, and shall be connected to a standby power source.
8. Exhaust fan operation shall be monitored in an approved location and shall initiate an audible or visual signal when the fan is not in operation.
9. Where the exhaust rate for an individual kitchen exceeds 400 cfm (0.19 m^3/s) *makeup air* shall be provided in accordance with Section 505.4.
10. A cleanout opening shall be located at the base of the shaft to provide access to the duct to allow for cleanout and inspection. The finished openings shall be not less than 12 inches by 12 inches (305 mm by 305 mm).
11. Screens shall not be installed at the termination.
12. The common multistory duct system shall serve only kitchen exhaust and shall be independent of other exhaust systems.

SECTION 506
COMMERCIAL KITCHEN HOOD VENTILATION SYSTEM DUCTS AND EXHAUST EQUIPMENT

506.1 General. Commercial kitchen hood ventilation ducts and exhaust *equipment* shall comply with the requirements of this section. Commercial kitchen grease ducts shall be designed for the type of cooking *appliance* and hood served.

506.2 Corrosion protection. Ducts exposed to the outside atmosphere or subject to a corrosive environment shall be protected against corrosion in an *approved* manner.

506.3 Ducts serving Type I hoods. Type I exhaust ducts shall be independent of all other exhaust systems except as provided in Section 506.3.5. Commercial kitchen duct systems serving Type I hoods shall be designed, constructed and installed in accordance with Sections 506.3.1 through 506.3.13.3.

506.3.1 Duct materials. Ducts serving Type I hoods shall be constructed of materials in accordance with Sections 506.3.1.1 and 506.3.1.2.

506.3.1.1 Grease duct materials. Grease ducts serving Type I hoods shall be constructed of steel having a minimum thickness of 0.0575 inch (1.463 mm) (No. 16 gage) or stainless steel not less than 0.0450 inch (1.14 mm) (No. 18 gage) in thickness.

Exception: Factory-built commercial kitchen grease ducts *listed* and *labeled* in accordance with UL 1978 and installed in accordance with Section 304.1.

506.3.1.2 Makeup air ducts. *Makeup air* ducts connecting to or within 18 inches (457 mm) of a Type I hood shall be constructed and installed in accordance with Sections 603.1, 603.3, 603.4, 603.9, 603.10 and 603.12. Duct insulation installed within 18 inches (457 mm) of a Type I hood shall be noncombustible or shall be *listed* for the application.

506.3.2 Joints, seams and penetrations of grease ducts. Joints, seams and penetrations of grease ducts shall be made with a continuous liquid-tight weld or braze made on the external surface of the duct system.

Exceptions:

1. Penetrations shall not be required to be welded or brazed where sealed by devices that are *listed* for the application.
2. Internal welding or brazing shall not be prohibited provided that the joint is formed or ground smooth and is provided with ready access for inspection.
3. Factory-built commercial kitchen grease ducts *listed* and *labeled* in accordance with UL 1978 and installed in accordance with Section 304.1.

506.3.2.1 Duct joint types. Duct joints shall be butt joints, welded flange joints with a maximum flange depth of $^1/_2$ inch (12.7 mm) or overlapping duct joints of either the telescoping or bell type. Overlapping joints shall be installed to prevent ledges and obstructions from collecting grease or interfering with gravity drainage to the intended collection point. The difference between the inside cross-sectional dimensions of overlapping sections of duct shall not exceed $^1/_4$ inch (6.4 mm). The length of overlap for overlapping duct joints shall not exceed 2 inches (51 mm).

506.3.2.2 Duct-to-hood joints. Duct-to-hood joints shall be made with continuous internal or external liquid-tight welded or brazed joints. Such joints shall be smooth, accessible for inspection, and without grease traps.

Exceptions: This section shall not apply to:

1. A vertical duct-to-hood collar connection made in the top plane of the hood in accordance with all of the following:
    - 1.1. The hood duct opening shall have a 1-inch-deep (25 mm), full perimeter, welded flange turned down into the hood interior at an angle of 90 degrees (1.57 rad) from the plane of the opening.
    - 1.2. The duct shall have a 1-inch-deep (25 mm) flange made by a 1-inch by 1-inch (25 mm by 25 mm) angle iron welded to the full perimeter of the duct not less than 1 inch (25 mm) above the bottom end of the duct.
    - 1.3. A gasket rated for use at not less than 1,500ºF (816ºC) is installed between the duct flange and the top of the hood.
    - 1.4. The duct-to-hood joint shall be secured by stud bolts not less than $^1/_4$ inch (6.4 mm) in diameter welded to the hood with a spacing not greater than 4 inches (102 mm) on center for the full perimeter of the opening. The bolts and nuts shall be secured with lockwashers.
2. *Listed* and *labeled* duct-to-hood collar connections installed in accordance with Section 304.1.

506.3.2.3 Duct-to-exhaust fan connections. Duct-to-exhaust fan connections shall be flanged and gasketed at the base of the fan for vertical discharge fans; shall be flanged, gasketed and bolted to the inlet of the fan for side-inlet utility fans; and shall be flanged, gasketed and bolted to the inlet and outlet of the fan for in-line fans. Gasket and sealing materials shall be rated for continuous duty at a temperature of not less than 1,500ºF (816ºC).

506.3.2.4 Vibration isolation. A vibration isolation connector for connecting a duct to a fan shall consist of noncombustible packing in a metal sleeve joint of *approved* design or shall be a coated-fabric flexible duct connector *listed* and *labeled* for the application. Vibration isolation connectors shall be installed only at the connection of a duct to a fan inlet or outlet.

506.3.2.5 Grease duct test. Prior to the use or concealment of any portion of a grease duct system, a leakage test shall be performed. Ducts shall be considered to be concealed where installed in shafts or covered by coatings or wraps that prevent the ductwork from being visually inspected on all sides. The permit holder shall be responsible to provide the necessary *equipment* and perform the grease duct leakage test. A light test or approved equivalent pressure test shall be performed to determine that all welded and brazed joints are liquid tight.

A light test shall be performed by passing a lamp having a power rating of not less than 100 watts through the entire section of ductwork to be tested. The lamp shall be open so as to emit light equally in all directions perpendicular to the duct walls. A test shall be performed for the entire duct system, including the hood-to-duct connection. The duct work shall be permitted to be tested in sections, provided that every joint is tested. For *listed* factory-built grease ducts, this test shall be limited to duct joints assembled in the field and shall exclude factory welds.

506.3.3 Grease duct supports. Grease duct bracing and supports shall be of noncombustible material securely attached to the structure and designed to carry gravity and seismic loads within the stress limitations of the *Building Code*. Bolts, screws, rivets and other mechanical fasteners shall not penetrate duct walls.

506.3.4 Air velocity. Grease duct systems serving a Type I hood shall be designed and installed to provide an air velocity within the duct system of not less than 500 feet per minute (2.5 m/s).

> **Exception:** The velocity limitations shall not apply within duct transitions utilized to connect ducts to differently sized or shaped openings in hoods and fans, provided that such transitions do not exceed 3 feet (914 mm) in length and are designed to prevent the trapping of grease.

506.3.5 Separation of grease duct system. A separate grease duct system shall be provided for each Type I hood. A separate grease duct system is not required where all of the following conditions are met:

1. All interconnected hoods are located within the same story.
2. All interconnected hoods are located within the same room or in adjoining rooms.
3. Interconnecting ducts do not penetrate assemblies required to be fire-resistance rated.
4. The grease duct system does not serve solid-fuel-fired *appliances*.

506.3.6 Grease duct clearances. Where enclosures are not required, grease duct systems and exhaust *equipment* serving a Type I hood shall have a *clearance* to combustible construction of not less than 18 inches (457 mm), and shall have a *clearance* to noncombustible construction and gypsum wallboard attached to noncombustible structures of not less than 3 inches (76 mm).

Exceptions:

1. Factory-built commercial kitchen grease ducts *listed* and *labeled* in accordance with UL 1978.
2. *Listed* and *labeled* exhaust *equipment* installed in accordance with Section 304.1.
3. Where commercial kitchen grease ducts are continuously covered on all sides with a *listed* and *labeled* field-applied grease duct enclosure material, system, product or method of construction specifically evaluated for such purpose in accordance with ASTM E2336, the required *clearance* shall be in accordance with the listing of such material, system, product or method.

506.3.7 Prevention of grease accumulation in grease ducts. Duct systems serving a Type I hood shall be constructed and installed so that grease cannot collect in any portion thereof, and the system shall slope not less than $^{1}/_{4}$ unit vertical in 12 units horizontal (2-percent slope) toward the hood or toward a grease reservoir designed and installed in accordance with Section 506.3.7.1. Where horizontal ducts exceed 75 feet (22 860 mm) in length, the slope shall be not less than 1 unit vertical in 12 units horizontal (8.3-percent slope).

> **Exception:** Factory-built grease ducts shall be installed at a slope that is in accordance with the listing and manufacturer's installation instructions.

506.3.7.1 Grease duct reservoirs. Grease duct reservoirs shall:

1. Be constructed as required for the grease duct they serve.
2. Be located on the bottom of the horizontal duct or the bottommost section of the duct riser.
3. Extend across the full width of the duct and have a length of not less than 12 inches (305 mm).
4. Have a depth of not less than 1 inch (25 mm).
5. Have a bottom that slopes to a drain.
6. Be provided with a cleanout opening constructed in accordance with Section 506.3.8 and installed to provide direct access to the reservoir. The cleanout opening shall be located on a side or on top of the duct so as to permit cleaning of the reservoir.
7. Be installed in accordance with the manufacturer's instructions where manufactured devices are utilized.

506.3.8 Grease duct cleanouts and openings. Grease duct cleanouts and openings shall comply with all of the following:

1. Grease ducts shall not have openings except where required for the operation and maintenance of the system.
2. Sections of grease ducts that are inaccessible from the hood or discharge openings shall be provided with cleanout openings spaced not more than 20 feet (6096 mm) apart and not more than 10 feet (3048 mm) from changes in direction greater than 45 degrees (0.79 rad).
3. Cleanouts and openings shall be equipped with tight-fitting doors constructed of steel having a thickness not less than that required for the duct.
4. Cleanout doors shall be installed liquid tight.
5. Door assemblies including any frames and gaskets shall be approved for the application and shall not have fasteners that penetrate the duct.
6. Gasket and sealing materials shall be rated for not less than 1,500°F (816°C).
7. Listed door assemblies shall be installed in accordance with the manufacturer's instructions.

506.3.8.1 Personnel entry. Where ductwork is large enough to allow entry of personnel, not less than one *approved* or *listed* opening having dimensions not less than 22 inches by 20 inches (559 mm by 508 mm) shall be provided in the horizontal sections, and in the top of vertical risers. Where such entry is provided, the duct and its supports shall be capable of supporting the additional load, and the cleanouts specified in Section 506.3.8 are not required.

506.3.8.2 Cleanouts serving in-line fans. A cleanout shall be provided for both the inlet side and outlet side of an in-line fan except where a duct does not connect to the fan. Such cleanouts shall be located within 3 feet (914 mm) of the fan duct connections.

506.3.9 Grease duct horizontal cleanouts. Cleanouts serving horizontal sections of grease ducts shall:

1. Be spaced not more than 20 feet (6096 mm) apart.
2. Be located not more than 10 feet (3048 mm) from changes in direction that are greater than 45 degrees (0.79 rad).
3. Be located on the bottom only where other locations are not available and shall be provided with internal damming of the opening such that grease will flow past the opening without pooling. Bottom cleanouts and openings shall be approved for the application and installed liquid tight.
4. Not be closer than 1 inch (25 mm) from the edges of the duct.
5. Have opening dimensions of not less than 12 inches by 12 inches (305 mm by 305 mm). Where such dimensions preclude installation, the opening shall be not less than 12 inches (305 mm) on one side and shall be large enough to provide access for cleaning and maintenance.
6. Be located at grease reservoirs.
7. Be located within 3 feet (914 mm) of horizontal discharge fans.

506.3.10 Underground grease duct installation. Underground grease duct installations shall comply with all of the following:

1. Underground grease ducts shall be constructed of steel having a minimum thickness of 0.0575 inch (1.463 mm) (No. 16 gage) and shall be coated to provide protection from corrosion or shall be constructed of stainless steel having a minimum thickness of 0.0450 inch (1.140 mm) (No. 18 gage).
2. The underground duct system shall be tested and approved in accordance with Section 506.3.2.5 prior to coating or placement in the ground.
3. The underground duct system shall be completely encased in concrete with a minimum thickness of 4 inches (102 mm).
4. Ducts shall slope toward grease reservoirs.
5. A grease reservoir with a cleanout to allow cleaning of the reservoir shall be provided at the base of each vertical duct riser.
6. Cleanouts shall be provided with *access* to permit cleaning and inspection of the duct in accordance with Section 506.3.
7. Cleanouts in horizontal ducts shall be installed on the topside of the duct.
8. Cleanout locations shall be legibly identified at the point of access from the interior space.

506.3.11 Grease duct enclosures. A commercial kitchen grease duct serving a Type I hood that penetrates a ceiling, wall, floor or any concealed space shall be enclosed from the point of penetration to the outlet terminal. In-line exhaust fans not located outdoors shall be enclosed as required for grease ducts. A duct shall penetrate exterior walls only at locations where unprotected openings are permitted by the *Building Code*. The duct enclosure shall serve a single grease duct and shall not contain other ducts, piping or wiring systems. Duct enclosures shall be a shaft enclosure in accordance with Section 506.3.11.1, a field-applied enclosure assembly in accordance with Section 506.3.11.2 or a factory-built enclosure assembly in accordance with Section 506.3.11.3. Duct enclosures shall have a fire-resistance rating of not less than that of the assembly penetrated and not less than 1 hour. Fire dampers and smoke dampers shall not be installed in grease ducts.

Exception: A duct enclosure shall not be required for a grease duct that penetrates only a nonfire-resistance-rated roof/ceiling assembly.

506.3.11.1 Shaft enclosure. Grease ducts constructed in accordance with Section 506.3.1 shall be permitted to be enclosed in accordance with the *Building Code* requirements for shaft construction. Such grease duct systems and exhaust *equipment* shall have a *clearance* to combustible construction of not less than 18 inches (457 mm), and shall have a *clearance* to noncombustible construction and gypsum wallboard attached to noncombustible structures of not less than 6 inches (152 mm). Duct enclosures shall be sealed around the duct at the point of penetration and vented to the outside of the building through the use of weather-protected openings.

506.3.11.2 Field-applied grease duct enclosure. Grease ducts constructed in accordance with Section 506.3.1 shall be enclosed by a *listed* and *labeled* field-applied grease duct enclosure material, systems, product, or method of construction specifically evaluated for such purpose in accordance with ASTM E2336. The surface of the duct shall be continuously covered on all sides from the point at which the duct originates to the outlet terminal. Duct penetrations shall be protected with a through-penetration firestop system tested and *listed* in accordance with ASTM E814 or UL 1479 and having a "F" and "T" rating equal to the fire-resistance rating of the assembly being penetrated. The grease duct enclosure and firestop system shall be installed in accordance with the listing and the manufacturer's instructions. Partial application of a field-applied grease duct enclosure shall not be installed for the sole purpose of reducing *clearances* to combustibles at isolated sections of grease duct. Exposed duct-wrap systems shall be protected where subject to physical damage.

506.3.11.3 Factory-built grease duct enclosure assemblies. Factory-built grease ducts incorporating integral enclosure materials shall be *listed* and *labeled* for use as grease duct enclosure assemblies specifically evaluated for such purpose in accordance with UL 2221. Duct penetrations shall be protected with a through-penetration firestop system tested and *listed* in accordance with ASTM E814 or UL 1479 and having an "F" and "T" rating equal to the fire-resistance rating of the assembly being penetrated. The grease duct enclosure assembly and firestop system shall be installed in accordance with the listing and the manufacturer's instructions.

506.3.12 Grease duct fire-resistive access opening. Where cleanout openings are located in ducts within a fire-resistance-rated enclosure, access openings shall be provided in the enclosure at each cleanout point. Access openings shall be equipped with tight-fitting sliding or hinged doors that are equal in fire-resistive protection to that of the shaft or enclosure. An *approved* sign shall be placed on access opening panels with wording as follows: "ACCESS PANEL. DO NOT OBSTRUCT."

506.3.13 Exhaust outlets serving Type I hoods. Exhaust outlets for grease ducts serving Type I hoods shall conform to the requirements of Sections 506.3.13.1 through 506.3.13.3.

506.3.13.1 Termination above the roof. Exhaust outlets that terminate above the roof shall have the discharge opening located not less than 40 inches (1016 mm) above the roof surface.

506.3.13.2 Termination through an exterior wall. Exhaust outlets shall be permitted to terminate through exterior walls where the smoke, grease, gases, vapors and odors in the discharge from such terminations do not create a public nuisance or a fire hazard. Such terminations shall not be located where protected openings are required by the *Building Code*. Such terminations shall be located in accordance with Section 506.3.13.3 and shall not be located within 3 feet (914 mm) of any opening in the exterior wall.

506.3.13.3 Termination location. Exhaust outlets shall be located not less than 10 feet (3048 mm) horizontally from parts of the same or contiguous buildings, adjacent buildings and adjacent property lines and shall be located not less than 10 feet (3048 mm) above the adjoining grade level. Exhaust outlets shall be located not less than 10 feet (3048 mm) horizontally from or not less than 3 feet (914 mm) above air intake openings into any building.

Exception: Exhaust outlets shall terminate not less than 5 feet (1524 mm) horizontally from parts of the same or contiguous building, an adjacent building, adjacent property line and air intake openings into a building where air from the exhaust outlet discharges away from such locations.

506.4 Ducts serving Type II hoods. Commercial kitchen exhaust systems serving Type II hoods shall comply with Sections 506.4.1 and 506.4.2.

506.4.1 Ducts. Ducts and *plenums* serving Type II hoods shall be constructed of rigid metallic materials. Duct construction, installation, bracing and supports shall comply with Chapter 6. Ducts subject to positive pressure and ducts conveying moisture-laden or waste-heat-laden air shall be constructed, joined and sealed in an *approved* manner.

506.4.2 Type II terminations. Exhaust outlets serving Type II hoods shall terminate in accordance with the hood manufacturer's installation instructions and shall comply with all of the following:

1. Exhaust outlets shall terminate not less than 3 feet (914 mm) in any direction from openings into the building.
2. Outlets shall terminate not less than 10 feet (3048 mm) from property lines or buildings on the same lot.
3. Outlets shall terminate not less than 10 feet (3048 mm) above grade.
4. Outlets that terminate above a roof shall terminate not less than 30 inches (762 mm) above the roof surface.
5. Outlets shall terminate not less than 30 inches (762 mm) from exterior vertical walls.
6. Outlets shall be protected against local weather conditions.
7. Outlets shall not be directed onto walkways.
8. Outlets shall meet the provisions for exterior wall opening protectives in accordance with the *Building Code*.

506.5 Exhaust equipment. Exhaust *equipment*, including fans and grease reservoirs, shall comply with Sections 506.5.1 through 506.5.6 and shall be of an *approved* design or shall be *listed* for the application.

506.5.1 Exhaust fans. Exhaust fan housings serving a Type I hood shall be constructed as required for grease ducts in accordance with Section 506.3.1.1.

Exception: Fans *listed* and *labeled* in accordance with UL 762.

506.5.1.1 Fan motor. Exhaust fan motors shall be located outside of the exhaust airstream.

506.5.1.2 In-line fan location. Where enclosed duct systems are connected to in-line fans not located outdoors, the fan shall be located in a room or space having the same fire-resistance rating as the duct enclosure. Access shall be provided for servicing and cleaning of fan components. Such rooms or spaces shall be ventilated in accordance with the fan manufacturer's installation instructions.

506.5.2 Pollution-control units. The installation of pollution-control units shall be in accordance with all of the following:

1. Pollution-control units shall be *listed* and *labeled* in accordance with UL 8782.
2. Fans serving pollution-control units shall be *listed* and *labeled* in accordance with UL 762.

3. Bracing and supports for pollution-control units shall be of noncombustible material securely attached to the structure and designed to carry gravity and seismic loads within the stress limitations of the *Building Code*.
4. Pollution-control units located indoors shall be *listed* and *labeled* for such use. Where enclosed duct systems, as required by Section 506.3.11, are connected to a pollution control unit, such unit shall be *listed* and *labeled*, in accordance with UL 2221 or ASTM E2336, for location in an enclosure having the same fire-resistance rating as the duct enclosure. Access shall be provided for servicing and cleaning of the unit. The space or enclosure shall be ventilated in accordance with the manufacturer's installation instructions.
5. *Clearances* shall be maintained between the pollution-control unit and combustible material in accordance with the listing.
6. Roof-mounted pollution-control units shall be listed for outdoor installation and shall be mounted not less than 18 inches (457 mm) above the roof.
7. Exhaust outlets for pollution-control units shall be in accordance with Section 506.3.13.
8. An airflow differential pressure control shall be provided to monitor the pressure drop across the filter sections of a pollution-control unit. When the airflow is reduced below the design velocity, the airflow differential pressure control shall activate a visual alarm located in the area where cooking operations occur.
9. Pollution-control units shall be provided with a factory-installed fire suppression system.
10. Service space shall be provided in accordance with the manufacturer's instructions for the pollution control unit and the requirements of Section 306.
11. Wash-down drains shall discharge through a grease interceptor and shall be sized for the flow. Drains shall be sealed with a trap or other approved means to prevent air bypass. Where a trap is utilized it shall have a seal depth that accounts for the system pressurization and evaporation between cleanings.
12. Protection from freezing shall be provided for the water supply and fire suppression systems where such systems are subject to freezing.
13. Duct connections to pollution-control units shall be in accordance with Section 506.3.2.3. Where water splash or carryover can occur in the transition duct as a result of a washing operation, the transition duct shall slope downward toward the cabinet drain pan for a length not less than 18 inches (457 mm). Ducts shall transition to the full size of the unit's inlet and outlet openings.
14. Extra-heavy-duty *appliance* exhaust systems shall not be connected to pollution-control units except where such units are specifically designed and listed for use with solid fuels.
15. Pollution-control units shall be maintained in accordance with the manufacturer's instructions.

506.5.3 Exhaust fan discharge. Exhaust fans shall be positioned so that the discharge will not impinge on the roof, other *equipment* or *appliances* or parts of the structure. A vertical discharge fan shall be manufactured with an *approved* drain outlet at the lowest point of the housing to permit drainage of grease to an *approved* grease reservoir.

506.5.4 Exhaust fan mounting. Upblast fans serving Type I hoods and installed in a vertical or horizontal position shall be hinged, supplied with a flexible weatherproof electrical cable to permit inspection and cleaning and shall be equipped with a means of restraint to limit the swing of the fan on its hinge. The ductwork shall extend not less than 18 inches (457 mm) above the roof surface.

506.5.5 Clearances. Exhaust *equipment* serving a Type I hood shall have a *clearance* to combustible construction of not less than 18 inches (457 mm).

> **Exception:** Factory-built exhaust *equipment* installed in accordance with Section 304.1 and *listed* for a lesser *clearance*.

506.5.6 Termination location. The outlet of exhaust *equipment* serving Type I hoods shall be in accordance with Section 506.3.13.

> **Exception:** The minimum horizontal distance between vertical discharge fans and parapet-type building structures shall be 2 feet (610 mm), provided that such structures are not higher than the top of the fan discharge opening.

SECTION 507
COMMERCIAL KITCHEN HOODS

507.1 General. Commercial kitchen exhaust hoods shall comply with the requirements of this section. Hoods shall be Type I or II and shall be designed to capture and confine cooking vapors and residues. A Type I or Type II hood shall be installed at or above *appliances* in accordance with Sections 507.2 and 507.3. Where any cooking *appliance* under a single hood requires a Type I hood, a Type I hood shall be installed. Where a Type II hood is required, a Type I or Type II hood shall be installed. Where a Type I hood is installed, the installation of the entire system, including the hood, ducts, exhaust *equipment* and *makeup air* system shall comply with the requirements of Sections 506, 507, 508 and 509.

Exceptions:

1. Factory-built commercial exhaust hoods that are *listed* and *labeled* in accordance with UL 710, and installed in accordance with Section 304.1, shall not be required to comply with Sections 507.1.5, 507.2.3, 507.2.5, 507.2.8, 507.3.1, 507.3.3, 507.4 and 507.5.

2. Factory-built commercial cooking recirculating systems that are *listed* and *labeled* in accordance with UL 710B, and installed in accordance with Section 304.1, shall not be required to comply with Sections 507.1.5, 507.2.3, 507.2.5, 507.2.8, 507.3.1, 507.3.3, 507.4 and 507.5. Spaces in which such systems are located shall be considered to be kitchens and shall be ventilated in accordance with Table 403.3.1.1. For the purpose of determining the floor area required to be ventilated, each individual *appliance* shall be considered as occupying not less than 100 square feet (9.3 m^2).
3. Where cooking *appliances* are equipped with integral down-draft exhaust systems and such *appliances* and exhaust systems are *listed* and *labeled* for the application in accordance with NFPA 96, a hood shall not be required at or above them.
4. Smoker ovens with integral exhaust systems, provided that the *appliance* is installed in accordance with the manufacturer's installation instructions, is listed and tested for the application, and complies with Chapter 5.

507.1.1 Operation. Commercial kitchen exhaust hood systems shall operate during the cooking operation. The hood exhaust rate shall comply with the listing of the hood or shall comply with Section 507.5. The exhaust fan serving a Type I hood shall have automatic controls that will activate the fan when any *appliance* that requires such Type I hood is turned on, or a means of interlock shall be provided that will prevent operation of such *appliances* when the exhaust fan is not turned on. Where one or more temperature or radiant energy sensors are used to activate a Type I hood exhaust fan, the fan shall activate not more than 15 minutes after the first *appliance* served by that hood has been turned on. A method of interlock between an exhaust hood system and *appliances* equipped with standing pilot burners shall not cause the pilot burners to be extinguished. A method of interlock between an exhaust hood system and cooking *appliances* shall not involve or depend on any component of a fire-extinguishing system.

The net exhaust volumes for hoods shall be permitted to be reduced during part-load cooking conditions, where engineered or *listed* multispeed or variable speed controls automatically operate the exhaust system to maintain capture and removal of cooking effluents as required by this section. Reduced volumes shall not be below that required to maintain capture and removal of effluents from the idle cooking *appliances* that are operating in a standby mode.

507.1.1.1 Multiple hoods utilizing a single exhaust system. Where heat or radiant energy sensors are utilized in hood systems consisting of multiple hoods served by a single exhaust system, such sensors shall be provided in each hood. Sensors shall be capable of being accessed from the hood outlet or from a cleanout location.

507.1.2 Domestic cooking appliances used for commercial purposes. Domestic cooking *appliances* utilized for commercial purposes shall be provided with Type I or Type II hoods as required for the type of *appliances* and processes in accordance with Sections 507.2 and 507.3. Domestic cooking *appliances* utilized for domestic cooking shall comply with Section 505.

Exception: A single domestic cooking appliance installed where domestic cooking operations occur, such as in a church, day care center, fire station, employee lunchroom or similar types of commercial occupancies, shall meet the requirements of Section 505.1.

507.1.3 Fuel-burning appliances. Where vented fuel-burning *appliances* are located in the same room or space as the hood, provisions shall be made to prevent the hood system from interfering with normal operation of the *appliance* vents.

507.1.4 Cleaning. A hood shall be designed to provide for thorough cleaning of the entire hood.

507.1.5 Exhaust outlets. Exhaust outlets located within the hood shall be located so as to optimize the capture of particulate matter. Each outlet shall serve not more than a 12-foot (3658 mm) section of hood.

507.2 Type I hoods. Type I hoods shall be installed where cooking *appliances* produce grease or smoke as a result of the cooking process. Type I hoods shall be installed over *medium-duty, heavy-duty* and *extra-heavy-duty cooking appliances*.

Exception: A Type I hood shall not be required for an electric cooking *appliance* where an approved testing agency provides documentation that the *appliance* effluent contains 5 mg/m^3 or less of grease when tested at an exhaust flow rate of 500 cfm (0.236 m^3/s) in accordance with UL 710B.

507.2.1 Type I exhaust flow rate label. Type I hoods shall bear a label indicating the minimum exhaust flow rate in cfm per linear foot (1.55 L/s per linear meter) of hood that provides for capture and containment of the exhaust effluent for the cooking *appliances* served by the hood, based on the cooking *appliance* duty classifications defined in this code.

507.2.2 Type I extra-heavy-duty. Type I hoods for use over *extra-heavy-duty cooking appliances* shall not cover *heavy-, medium-* or *light-duty appliances*. Such hoods shall discharge to an exhaust system that is independent of other exhaust systems.

507.2.3 Type I materials. Type I hoods shall be constructed of steel having a minimum thickness of 0.0466 inch (1.181 mm) (No. 18 gage) or stainless steel not less than 0.0335 inch [0.8525 mm (No. 20 MSG)] in thickness.

507.2.4 Type I supports. Type I hoods shall be secured in place by noncombustible supports. Type I hood supports shall be adequate for the applied load of the hood, the unsupported ductwork, the effluent loading and the possible weight of personnel working in or on the hood.

507.2.5 Type I hoods. External hood joints, seams and penetrations for Type I hoods shall be made with a continuous external liquid-tight weld or braze to the lowest outermost perimeter of the hood. Internal hood joints, seams, penetrations, filter support frames and other appendages attached inside the hood shall not be required to be welded or brazed but shall be otherwise sealed to be grease tight.

Exceptions:

1. Penetrations shall not be required to be welded or brazed where sealed by devices that are *listed* for the application.
2. Internal welding or brazing of seams, joints and penetrations of the hood shall not be prohibited provided that the joint is formed smooth or ground so as to not trap grease, and is readily cleanable.

507.2.6 Clearances for Type I hood. A Type I hood shall be installed with a *clearance* to combustibles of not less than 18 inches (457 mm). This clearance may be reduced to 3 inches (76 mm), provided that the combustible material is protected with materials as specified for 1-hour fire-resistive construction on the hood side. Hoods less than 12 inches (305 mm) from the ceiling or wall shall be flashed solidly with materials of the thickness specified in Section 507.2.3 or materials conforming to 1-hour fire-resistive construction.

Exceptions:

1. *Clearance* shall not be required from gypsum wallboard or $^1/_2$-inch (12.7 mm) or thicker cementitious wallboard attached to noncombustible structures provided that a smooth, cleanable, nonabsorbent and noncombustible material is installed between the hood and the gypsum or cementitious wallboard over an area extending not less than 18 inches (457 mm) in all directions from the hood.
2. Type I hoods *listed* and *labeled* for *clearances* less than 18 inches (457 mm) in accordance with UL 710 shall be installed with the *clearances* specified by such listings.

507.2.7 Type I hoods penetrating a ceiling. Type I hoods or portions thereof penetrating a ceiling, wall or furred space shall comply with Section 506.3.11. Field-applied grease duct enclosure systems, as addressed in Section 506.3.11.2, shall not be utilized to satisfy the requirements of this section.

507.2.8 Type I grease filters. Type I hoods shall be equipped with grease filters *listed* and *labeled* in accordance with UL 1046. Grease filters shall be provided with access for cleaning or replacement. The lowest edge of a grease filter located above the cooking surface shall be not less than the height specified in Table 507.2.8.

TABLE 507.2.8
MINIMUM DISTANCE BETWEEN THE LOWEST EDGE OF A GREASE FILTER AND THE COOKING SURFACE OR THE HEATING SURFACE

TYPE OF COOKING APPLIANCES	HEIGHT ABOVE COOKING SURFACE (feet)
Without exposed flame	0.5
Exposed flame and burners	2
Exposed charcoal and charbroil type	3.5

For SI: 1 foot = 304.8 mm.

507.2.8.1 Criteria. Filters shall be of such size, type and arrangement as will permit the required quantity of air to pass through such units at rates not exceeding those for which the filter or unit was designed or *approved*. Filter units shall be installed in frames or holders so as to be readily removable without the use of separate tools, unless designed and installed to be cleaned in place and the system is equipped for such cleaning in place. Where filters are designed and required to be cleaned, removable filter units shall be of a size that will allow them to be cleaned in a dishwashing machine or pot sink. Filter units shall be arranged in place or provided with drip-intercepting devices to prevent grease or other condensate from dripping into food or on food preparation surfaces.

507.2.8.2 Mounting position of grease filters. Filters shall be installed at an angle of not less than 45 degrees (0.79 rad) from the horizontal and shall be equipped with a drip tray beneath the lower edge of the filters.

507.2.9 Grease gutters for Type I hood. Grease gutters shall drain to an *approved* collection receptacle that is fabricated, designed and installed to allow access for cleaning.

507.3 Type II hoods. Type II hoods shall be installed above dishwashers and *appliances* that produce heat or moisture and do not produce grease or smoke as a result of the cooking process. <

Exception: Type II hoods shall not be required where all of the following are met:

1. The appliance does not produce products of combustion.
2. The heat and moisture loads from such appliances are incorporated into the HVAC system design or into the design of a separate removal system.
3. The general space exhaust required by Section 403.3 is increased by 70 cfm per appliance without a Type II hood.

507.3.1 Type II hood materials. Type II hoods shall be constructed of steel having a minimum thickness of 0.0296 inch (0.7534 mm) (No. 22 gage) or stainless steel not less than 0.0220 inch (0.5550 mm) (No. 24 gage) in thickness, copper sheets weighing not less than 24 ounces per square foot (7.3 kg/m^2) or of other *approved* material and gage.

507.3.2 Type II supports. Type II hood supports shall be adequate for the applied load of the hood, the unsupported ductwork, the effluent loading and the possible weight of personnel working in or on the hood.

507.3.3 Type II hoods joint, seams and penetrations. Joints, seams and penetrations for Type II hoods shall be constructed as set forth in Chapter 6, shall be sealed on the interior of the hood and shall provide a smooth surface that is readily cleanable and watertight.

507.4 Hood size and location. Hoods shall comply with the overhang, setback and height requirements in accordance with Sections 507.4.1 and 507.4.2, based on the type of hood.

507.4.1 Canopy size and location. The inside lower edge of canopy-type Type I and II commercial hoods shall overhang or extend a horizontal distance of not less than 6 inches (152 mm) beyond the edge of the top horizontal surface of the *appliance* on all open sides. The vertical distance between the front lower lip of the hood and such surface shall not exceed 4 feet (1219 mm).

Exception: The hood shall be permitted to be flush with the outer edge of the cooking surface where the hood is closed to the *appliance* side by a noncombustible wall or panel.

507.4.2 Noncanopy size and location. Noncanopy-type hoods shall be located not greater than 3 feet (914 mm) above the cooking surface. The edge of the hood shall be set back not greater than 1 foot (305 mm) from the edge of the cooking surface.

507.5 Capacity of hoods. Commercial food service hoods shall exhaust a minimum net quantity of air determined in accordance with this section and Sections 507.5.1 through 507.5.5. The net quantity of *exhaust air* shall be calculated by subtracting any airflow supplied directly to a hood cavity from the total exhaust flow rate of a hood. Where any combination of *heavy-duty, medium-duty* and *light-duty cooking appliances* are utilized under a single hood, the exhaust rate required by this section for the heaviest duty *appliance* covered by the hood shall be used for the entire hood.

507.5.1 Extra-heavy-duty cooking appliances. The minimum net airflow for hoods, as determined by Section 507.1, used for *extra-heavy-duty cooking appliances* shall be determined as follows:

Type of Hood	CFM per linear foot of hood
Backshelf/pass-over	Not allowed
Double island canopy (per side)	550
Eyebrow	Not allowed
Single island canopy	700
Wall-mounted canopy	550

For SI:1 cfm per linear foot = 1.55 L/s per linear meter.

507.5.2 Heavy-duty cooking appliances. The minimum net airflow for hoods, as determined by Section 507.1, used for *heavy-duty cooking appliances* shall be determined as follows:

Type of Hood	CFM per linear foot of hood
Backshelf/pass-over	400
Double island canopy (per side)	400
Eyebrow	Not allowed
Single island canopy	600
Wall-mounted canopy	400

For SI:1 cfm per linear foot = 1.55 L/s per linear meter.

507.5.3 Medium-duty cooking appliances. The minimum net airflow for hoods, as determined by Section 507.1, used for *medium-duty cooking appliances* shall be determined as follows:

Type of Hood	CFM per linear foot of hood
Backshelf/pass-over	300
Double island canopy (per side)	300
Eyebrow	250
Single island canopy	500
Wall-mounted canopy	300

For SI:1 cfm per linear foot = 1.55 L/s per linear meter.

507.5.4 Light-duty cooking appliances. The minimum net airflow for hoods, as determined by Section 507.1, used for *light-duty* cooking *appliances* and food service preparation shall be determined as follows:

Type of Hood	CFM per linear foot of hood
Backshelf/pass-over	250
Double island canopy (per side)	250
Eyebrow	250
Single island canopy	400
Wall-mounted canopy	200

For SI:1 cfm per linear foot = 1.55 L/s per linear meter.

507.5.5 Dishwashing appliances. The minimum net airflow for Type II hoods used for dishwashing *appliances* shall be 100 cfm per linear foot (155 L/s per linear meter) of hood length.

Exception: Dishwashing *appliances* and *equipment* installed in accordance with Section 507.3.

507.6 Performance test. A performance test shall be conducted upon completion and before final approval of the installation of a ventilation system serving *commercial cooking appliances*. The test shall verify the rate of exhaust airflow required by Section 507.5, makeup airflow required by Section 508 and proper operation as specified in this chapter. The permit holder shall furnish the necessary test *equipment* and devices required to perform the tests.

507.6.1 Capture and containment test. The permit holder shall verify capture and containment performance of the exhaust system. This field test shall be conducted with all *appliances* under the hood at operating temperatures, with all sources of outdoor air providing *makeup air* for the hood operating and with all sources of recirculated air providing conditioning for the space in which the hood is located operating. Capture and containment shall be verified visually by observing smoke or steam produced by actual or simulated cooking, such as that provided by smoke generators.

SECTION 508
COMMERCIAL KITCHEN MAKEUP AIR

508.1 Makeup air. *Makeup air* shall be supplied during the operation of commercial kitchen exhaust systems that are provided for *commercial cooking appliances*. The amount of *makeup air* supplied to the building from all sources shall be approximately equal to the amount of *exhaust air* for all exhaust systems for the building. The *makeup air* shall not reduce the effectiveness of the exhaust system. *Makeup air* shall be provided by gravity or mechanical means or both. Mechanical *makeup air* systems shall be automatically controlled to start and operate simultaneously with the exhaust system. *Makeup air* intake opening locations shall comply with Section 401.4.

508.1.1 Makeup air temperature. The temperature differential between *makeup air* and the air in the conditioned space shall not exceed 10ºF (6ºC) except where the added heating and cooling loads of the *makeup air* do not exceed the capacity of the HVAC system.

508.1.2 Air balance. Design plans for a facility with a commercial kitchen ventilation system shall include a schedule or diagram indicating the design outdoor air balance. The design outdoor air balance shall indicate all exhaust and replacement air for the facility, plus the net exfiltration if applicable. The total replacement air airflow rate shall equal the total exhaust airflow rate plus the net exfiltration.

508.2 Compensating hoods. Manufacturers of compensating hoods shall provide a label indicating the minimum exhaust flow, the maximum makeup airflow or both that provides capture and containment of the exhaust effluent.

Exception: Compensating hoods with *makeup air* supplied only from the front face discharge and side face discharge openings shall not be required to be labeled with the maximum makeup airflow.

SECTION 509
FIRE SUPPRESSION SYSTEMS

509.1 Where required. *Cooking appliances* required by Section 507.2 to have a Type I hood shall be provided with an *approved* automatic fire suppression system complying with the *Building Code*.

SECTION 510
HAZARDOUS EXHAUST SYSTEMS

510.1 General. This section shall govern the design and construction of duct systems for hazardous exhaust and shall determine where such systems are required. Hazardous exhaust systems are systems designed to capture and control hazardous emissions generated from product handling or processes, and convey those emissions to the outdoors. Hazardous emissions include flammable vapors, gases, fumes, mists or dusts, and volatile or airborne materials posing a health hazard, such as toxic or corrosive materials. For the purposes of this section, the health-hazard rating of materials shall be as specified in NFPA 704.

For the purposes of the provisions of Section 510, a laboratory shall be defined as a facility where the use of chemicals is related to testing, analysis, teaching, research or developmental activities. Chemicals are used or synthesized on a nonproduction basis, rather than in a manufacturing process.

510.2 Where required. A hazardous exhaust system shall be required wherever operations involving the handling or processing of hazardous materials, in the absence of such exhaust systems and under normal operating conditions, have the potential to create one of the following conditions:

1. A flammable vapor, gas, fume, mist or dust is present in concentrations exceeding 25 percent of the lower flammability limit of the substance for the expected room temperature.
2. A vapor, gas, fume, mist or dust with a health-hazard rating of 4 is present in any concentration.
3. A vapor, gas, fume, mist or dust with a health-hazard rating of 1, 2 or 3 is present in concentrations exceeding 1 percent of the median lethal concentration of the substance for acute inhalation toxicity.

Exception: Laboratories, as defined in Section 510.1, except where the concentrations listed in Item 1 are exceeded or a vapor, gas, fume, mist or dust with a health-hazard rating of 1, 2, 3 or 4 is present in concentrations exceeding 1 percent of the median lethal concentration of the substance for acute inhalation toxicity.

510.2.1 Lumber yards and woodworking facilities. *Equipment* or machinery located inside buildings at lumber yards and woodworking facilities that generates or emits combustible dust shall be provided with an *approved* dust-collection and exhaust system installed in accordance with this section. *Equipment* and systems that are used to collect, process or convey combustible dusts shall be provided with an *approved* explosion-control system.

510.2.2 Combustible fibers. *Equipment* or machinery within a building that generates or emits combustible fibers shall be provided with an *approved* dust-collecting and exhaust system. Such systems shall comply with this code.

510.3 Design and operation. The design and operation of the exhaust system shall be such that flammable contaminants are diluted in noncontaminated air to maintain concentrations in the exhaust flow below 25 percent of the contaminant's lower flammability limit.

510.4 Incompatible materials and common shafts. Incompatible materials shall not be exhausted through the same hazardous exhaust system. Hazardous exhaust systems shall not share common shafts with other duct systems, except where such systems are hazardous exhaust systems originating in the same fire area.

Exception: The provisions of this section shall not apply to laboratory exhaust systems where all of the following conditions apply:

1. All of the hazardous exhaust ductwork and other laboratory exhaust within both the occupied space and the shafts are under negative pressure while in operation.
2. The hazardous exhaust ductwork manifolded together within the occupied space must originate within the same fire area.
3. Hazardous exhaust ductwork originating in different fire areas and manifolded together in a common shaft shall meet the provisions of Section 717.5.3, Exception 1, Item 1.1 of the *Building Code*.
4. Each control branch has a flow-regulating device.
5. Perchloric acid hoods and connected exhaust shall be prohibited from manifolding.
6. Radioisotope hoods are equipped with filtration, carbon beds or both where required by the *registered design professional*.
7. Biological safety cabinets are filtered.
8. Each hazardous exhaust duct system shall be served by redundant exhaust fans that comply with either of the following:
    - 8.1. The fans shall operate simultaneously in parallel and each fan shall be individually capable of providing the required exhaust rate.
    - 8.2. Each of the redundant fans is controlled so as to operate when the other fan has failed or is shut down for servicing.

510.5 Design. Systems for removal of vapors, gases and smoke shall be designed by the constant velocity or equal friction methods. Systems conveying particulate matter shall be designed employing the constant velocity method.

510.5.1 Balancing. Systems conveying explosive or radioactive materials shall be prebalanced by duct sizing. Other systems shall be balanced by duct sizing with balancing devices, such as dampers. Dampers provided to balance airflow shall have securely fixed minimum-position blocking devices to prevent restricting the flow below the required volume or velocity.

510.5.2 Emission control. The design of the system shall be such that the emissions are confined to the area in which they are generated by air currents, hoods or enclosures and shall be exhausted by a duct system to a safe location or treated by removing contaminants.

510.5.3 Hoods required. Hoods or enclosures shall be used where contaminants originate in a limited area of a space. The design of the hood or enclosure shall be such that air currents created by the exhaust systems will capture the contaminants and transport them directly to the exhaust duct.

510.5.4 Contaminant capture and dilution. The velocity and circulation of air in work areas shall be such that contaminants are captured by an airstream at the area where the emissions are generated and conveyed into a product-conveying duct system. Contaminated air from work areas where hazardous contaminants are generated shall be diluted below the thresholds specified in Section 510.2 with air that does not contain other hazardous contaminants.

510.5.5 Makeup air. *Makeup air* from all sources shall be provided during operations at a rate approximately equal to the rate that air is exhausted by the hazardous exhaust system. *Makeup air* shall be provided by gravity or mechanical means or both. Mechanical *makeup air* systems shall be automatically controlled to start and operate simultaneously with the exhaust system. The *makeup air* shall not reduce the effectiveness of the exhaust system. *Makeup air* intakes shall be located in accordance with Section 401.4.

510.5.6 Clearances. The minimum *clearance* between hoods and combustible construction shall be the *clearance* required by the duct system.

510.5.7 Ducts. Hazardous exhaust duct systems shall extend directly to the exterior of the building and shall not extend into or through ducts and *plenums*.

510.6 Penetrations. Penetrations of structural elements by a hazardous exhaust system shall conform to Sections 510.6.1 through 510.6.4.

Exception: Duct penetrations within Group H-5 *occupancies* as allowed by the *Building Code*.

510.6.1 Fire dampers and smoke dampers. Fire dampers and smoke dampers are prohibited in hazardous exhaust ducts.

510.6.1.1 Shaft penetrations. Hazardous exhaust ducts that penetrate fire-resistance-rated shafts shall comply with Section 714.4.1 or 714.4.1.2 of the *Building Code*.

510.6.2 Floors. Hazardous exhaust systems that penetrate a floor/ceiling assembly shall be enclosed in a fire-resistance-rated shaft constructed in accordance with the *Building Code*.

510.6.3 Wall assemblies. Hazardous exhaust duct systems that penetrate fire-resistance-rated wall assemblies shall be enclosed in fire-resistance-rated construction from the point of penetration to the outlet terminal, except where the interior of the duct is equipped with an approved automatic fire suppression system. Ducts shall be enclosed in accordance with the *Building Code* requirements for shaft construction and such enclosure shall have a minimum fire-resistance rating of not less than the highest fire-resistance-rated wall assembly penetrated.

510.6.4 Fire walls. Ducts shall not penetrate a fire wall.

510.7 Suppression required. Ducts shall be protected with an *approved* automatic fire suppression system installed in accordance with the *Building Code*.

Exceptions:

1. An approved automatic fire suppression system shall not be required in ducts conveying materials, fumes, mists and vapors that are nonflammable and noncombustible under all conditions and at any concentrations.
2. Automatic fire suppression systems shall not be required in metallic and noncombustible, non-metallic exhaust ducts in semiconductor fabrication facilities.
3. An *approved* automatic fire suppression system shall not be required in ducts where the largest cross-sectional diameter of the duct is less than 10 inches (254 mm).
4. For laboratories, as defined in Section 510.1, automatic fire protection systems shall not be required in laboratory hoods or exhaust systems.

510.7.1 Duct cleanout. Ducts conveying combustible dust as part of a dust collection system shall be equipped with cleanouts that are provided with approved access, predesigned to be disassembled for cleaning, or engineered for automatic cleanouts. Where provided, cleanouts shall be located at the base of each vertical duct riser and at intervals not exceeding 20 feet (6096 mm) in horizontal sections of duct.

510.8 Duct construction. Ducts used to convey hazardous exhaust shall be constructed of materials *approved* for installation in such an exhaust system and shall comply with one of the following:

1. Ducts shall be constructed of *approved* G90 galvanized sheet steel, with a minimum nominal thickness as specified in Table 510.8.
2. Ducts used in systems exhausting nonflammable corrosive fumes or vapors shall be constructed of nonmetallic materials that exhibit a flame spread index of 25 or less and a smoke-developed index of 50 or less when tested in accordance with ASTM E84 or UL 723 and that are *listed* and *labeled* for the application.

Where the products being exhausted are detrimental to the duct material, the ducts shall be constructed of alternative materials that are compatible with the exhaust.

510.8.1 Duct joints. Ducts shall be made tight with lap joints having a minimum lap of 1 inch (25 mm). Joints used in ANSI/SMACNA Round Industrial Duct Construction Standards and ANSI/SMACNA Rectangular Industrial Duct Construction Standards are also acceptable.

510.8.2 Clearance to combustibles. Ducts shall have a *clearance* to combustibles in accordance with Table 510.8.2. Exhaust gases having temperatures in excess of 600°F (316°C) shall be exhausted to a *chimney* in accordance with Section 511.2.

TABLE 510.8.2
CLEARANCE TO COMBUSTIBLES

TYPE OF EXHAUST OR TEMPERATURE OF EXHAUST (°F)	CLEARANCE TO COMBUSTIBLES (inches)
Less than 100	1
100–600	12
Flammable vapors	6

For SI: 1 inch = 25.4 mm, °C = [(°F) – 32]/1.8.

510.8.3 Explosion relief. Systems exhausting potentially explosive mixtures shall be protected with an *approved* explosion relief system or by an *approved* explosion prevention system designed and installed in accordance with NFPA 69. An explosion relief system shall be designed to minimize the structural and mechanical damage resulting from an explosion or deflagration within the exhaust system. An explosion prevention system shall be designed to prevent an explosion or deflagration from occurring.

510.9 Supports. Ducts shall be supported at intervals not exceeding 10 feet (3048 mm). Supports shall be constructed of noncombustible material.

TABLE 510.8
MINIMUM DUCT THICKNESS

DIAMETER OF DUCT OR MAXIMUM SIDE DIMENSION	MINIMUM NOMINAL THICKNESS		
	Nonabrasive materials	Nonabrasive/abrasive materials	Abrasive materials
0–8 inches	0.028 inch (No. 24 gage)	0.034 inch (No. 22 gage)	0.040 inch (No. 20 gage)
9–18 inches	0.034 inch (No. 22 gage)	0.040 inch (No. 20 gage)	0.052 inch (No. 18 gage)
19–30 inches	0.040 inch (No. 20 gage)	0.052 inch (No. 18 gage)	0.064 inch (No. 16 gage)
Over 30 inches	0.052 inch (No. 18 gage)	0.064 inch (No. 16 gage)	0.079 inch (No. 14 gage)

For SI: 1 inch = 25.4 mm.

SECTION 511
DUST, STOCK AND REFUSE CONVEYING SYSTEMS

511.1 Dust, stock and refuse conveying systems. Dust, stock and refuse conveying systems shall comply with the provisions of Section 510 and Sections 511.1.1 through 511.2.

511.1.1 Collectors and separators. Collectors and separators involving such systems as centrifugal separators, bag filter systems and similar devices, and associated supports shall be constructed of noncombustible materials and shall be located on the exterior of the building or structure. A collector or separator shall not be located nearer than 10 feet (3048 mm) to combustible construction or to an unprotected wall or floor opening, unless the collector is provided with a metal vent pipe that extends above the highest part of any roof with a distance of 30 feet (9144 mm).

Exceptions:

1. Collectors such as "Point of Use" collectors, close extraction weld fume collectors, spray finishing booths, stationary grinding tables, sanding booths, and integrated or machine-mounted collectors shall be permitted to be installed indoors provided that the installation is in accordance with the *Building Code* and the *Electrical Code* and is *approved* by the *building official*.
2. Collectors in independent exhaust systems handling combustible dusts in a facility shall be permitted to be installed indoors provided that all of the following conditions are met:
    - 2.1. There are not more than three independent collectors.
    - 2.2. Each collector does not service more than five dust-producing appliances.
    - 2.3. Such collectors are installed in compliance with the *Building Code* and the *Electrical Code* and are *approved* by the *building official*.

511.1.2 Discharge pipe. Discharge piping shall conform to the requirements for ducts, including clearances required for high-heat *appliances*, as contained in this code. A delivery pipe from a cyclone collector shall not convey refuse directly into the firebox of a boiler, furnace, Dutch oven, refuse burner, incinerator or other *appliance*.

511.1.3 Conveying systems exhaust discharge. An exhaust system shall discharge to the outside of the building either directly by flue or indirectly through the bin or vault into which the system discharges except where the contaminants have been removed. Exhaust system discharge shall be permitted to be recirculated provided that the solid particulate has been removed at a minimum efficiency of 99.9 percent at 10 microns (10.01 mm), vapor concentrations are less than 25 percent of the LFL, and *approved equipment* is used to monitor the vapor concentration.

511.1.4 Spark protection. The outlet of an open-air exhaust terminal shall be protected with an *approved* metal or other noncombustible screen to prevent the entry of sparks.

511.1.5 Explosion control. Explosion control shall be provided in accordance with the requirements of the *Building Code* on all systems that convey combustible dust or combustible refuse or stock that produces combustible dusts in such a manner that the concentration and conditions could create a fire or explosion hazard. Determination of concentrations or conditions that are deemed to not create a fire or explosion hazard shall be based on a Dust Hazard Analysis prepared in accordance with the *Building Code*

511.1.5.1 Screens. Where a screen is installed in a safety relief vent, the screen shall be attached so as to permit ready release under the explosion pressure.

511.1.5.2 Hoods. The relief vent shall be provided with an *approved* noncombustible cowl or hood, or with a counterbalanced relief valve or cover arranged to prevent the escape of hazardous materials, gases or liquids.

511.2 Exhaust outlets. Outlets for exhaust that exceed 600ºF (315ºC) shall be designed as a *chimney* in accordance with Table 511.2.

TABLE 511.2
CONSTRUCTION, CLEARANCE AND TERMINATION REQUIREMENTS FOR SINGLE-WALL METAL CHIMNEYS

CHIMNEYS SERVING	MINIMUM THICKNESS		TERMINATION				CLEARANCE			
	Walls (inch)	Lining	Above roof opening (feet)	Above any part of building within (feet)			Combustible construction (inches)		Noncombustible construction	
				10	25	50	Interior inst.	Exterior inst.	Interior inst.	Exterior inst.
High-heat appliances (Over 2,000°F)[a]	0.127 (No. 10 MSG)	$4^{1}/_{2}$″ laid on $4^{1}/_{2}$″ bed	20	—	—	20	See Note c			
Low-heat appliances (1,000°F normal operation)	0.127 (No. 10 MSG)	None	3	2	—	—	18	6	Up to 18″ diameter, 2″ Over 18″ diameter, 4″	
Medium-heat appliances (2,000°F maximum)[b]	0.127 (No. 10 MSG)	Up to 18″ dia.—$2^{1}/_{2}$″ Over 18″—$4^{1}/_{2}$″ on $4^{1}/_{2}$″ bed	10	—	10	—	36	24		

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, °C = [(°F) – 32]/1.8.

a. Lining shall extend from bottom to top of outlet.

b. Lining shall extend from 24 inches below connector to 24 feet above.

c. Clearance shall be as specified by the design engineer and shall have sufficient clearance from buildings and structures to avoid overheating combustible materials (maximum 160°F).

SECTION 512
SUBSLAB SOIL EXHAUST SYSTEMS

512.1 General. Where a subslab soil exhaust system is provided, the duct shall conform to the requirements of this section.

512.2 Materials. Subslab soil exhaust system duct material shall be air duct material *listed* and *labeled* to the requirements of UL 181 for Class 0 air ducts, or any of the following piping materials that comply with the *Plumbing Code* as building sanitary drainage and vent pipe: cast iron; galvanized steel; copper or copper-alloy pipe and tube of a weight not less than type DWV; and plastic piping.

512.3 Grade. Exhaust system ducts shall not be trapped and shall have a minimum slope of $^{1}/_{8}$ unit vertical in 12 units horizontal (1-percent slope).

512.4 Termination. Subslab soil exhaust system ducts shall extend through the roof and terminate not less than 6 inches (152 mm) above the roof and not less than 10 feet (3048 mm) from any operable openings or air intake.

512.5 Identification. Subslab soil exhaust ducts shall be permanently identified within each floor level by means of a tag, stencil or other *approved* marking.

SECTION 513
SMOKE CONTROL SYSTEMS

513.1 Scope and purpose. This section applies to mechanical and passive smoke control systems that are required by the *Building Code*. The purpose of this section is to establish minimum requirements for the design, installation and acceptance testing of smoke control systems that are intended to provide a tenable environment for the evacuation or relocation of occupants. These provisions are not intended for the preservation of contents, the timely restoration of operations, or for assistance in fire suppression or overhaul activities. Smoke control systems regulated by this section serve a different purpose than the smoke and heat removal provisions found in Section 910 of the *Building Code*.

513.2 General design requirements. Buildings, structures, or parts thereof required by the *Building Code* to have a smoke control system or systems shall have such systems designed in accordance with the applicable requirements of Section 909 of the *Building Code* and the generally accepted and well-established principles of engineering relevant to the design. The *construction documents* shall include sufficient information and detail to describe adequately the elements of the design necessary for the proper implementation of the smoke control systems. These documents shall be accompanied with sufficient information and analysis to demonstrate compliance with these provisions.

513.3 Special inspection and test requirements. In addition to the ordinary inspection and test requirements that buildings, structures and parts thereof are required to undergo, smoke control systems subject to the provisions of Section 909 of the *Building Code* shall undergo special inspections and tests sufficient to verify the proper commissioning of the smoke control design in its final installed condition. The design submission accompanying the *construction documents* shall clearly detail procedures and methods to be used and the items subject to such inspections and tests. Such commissioning shall be in accordance with generally accepted engineering practice and, where possible, based on published standards for the particular testing involved. The special inspections and tests required by this section shall be conducted under the same terms as found in Section 1704 of the *Building Code*.

513.4 Analysis. A rational analysis supporting the types of smoke control systems to be employed, their methods of operation, the systems supporting them and the methods of construction to be utilized shall accompany the submitted *construction documents* and shall include, but not be limited to, the items indicated in Sections 513.4.1 through 513.4.7.

513.4.1 Stack effect. The system shall be designed such that the maximum probable normal or reverse stack effects will not adversely interfere with the system's capabilities. In determining the maximum probable stack effects, altitude, elevation, weather history and interior temperatures shall be used.

513.4.2 Temperature effect of fire. Buoyancy and expansion caused by the design fire in accordance with Section 513.9 shall be analyzed. The system shall be designed such that these effects do not adversely interfere with its capabilities.

513.4.3 Wind effect. The design shall consider the adverse effects of wind. Such consideration shall be consistent with the wind-loading provisions of the *Building Code*.

513.4.4 HVAC systems. The design shall consider the effects of the heating, ventilating and air-conditioning (HVAC) systems on both smoke and fire transport. The analysis shall include all permutations of systems' status. The design shall consider the effects of fire on the HVAC systems.

513.4.5 Climate. The design shall consider the effects of low temperatures on systems, property and occupants. Air inlets and exhausts shall be located so as to prevent snow or ice blockage.

513.4.6 Duration of operation. All portions of active or engineered smoke control systems shall be capable of continued operation after detection of the fire event for a period of not less than either 20 minutes or 1.5 times the calculated egress time, whichever is greater.

513.4.7 Smoke control system interaction. The design shall consider the interaction effects of the operation of multiple smoke control systems for all design scenarios.

513.5 Smoke barrier construction. Smoke barriers required for passive smoke control and a smoke control system using the pressurization method shall comply with Section 709 of the *Building Code*. The maximum allowable leakage area shall be the aggregate area calculated using the following leakage area ratios:

1. Walls: $A/A_w = 0.00100$

2. Interior exit stairways and ramps and exit passageways: $A/A_w = 0.00035$
3. Enclosed exit access stairways and ramps and all other shafts: $A/A_w = 0.00150$
4. Floors and roofs: $A/A_F = 0.00050$

where:

A = Total leakage area, square feet (m^2).

A_F = Unit floor or roof area of barrier, square feet (m^2).

A_w = Unit wall area of barrier, square feet (m^2).

The leakage area ratios shown do not include openings created by gaps around doors and operable windows. The total leakage area of the smoke barrier shall be determined in accordance with Section 513.5.1 and tested in accordance with Section 513.5.2.

513.5.1 Total leakage area. Total leakage area of the barrier is the product of the smoke barrier gross area times the allowable leakage area ratio, plus the area of other openings such as gaps around doors and operable windows.

513.5.2 Testing of leakage area. Compliance with the maximum total leakage area shall be determined by achieving the minimum air pressure difference across the barrier with the system in the smoke control mode for mechanical smoke control systems utilizing the pressurization method. Compliance with the maximum total leakage area of passive smoke control systems shall be verified through methods such as door fan testing or other methods, as *approved* by the *building official.*

513.5.3 Opening protection. Openings in smoke barriers shall be protected by automatic-closing devices actuated by the required controls for the mechanical smoke control system. Door openings shall be protected by door assemblies complying with the requirements of the *Building Code* for doors in smoke barriers.

Exceptions:

1. Passive smoke control systems with automatic-closing devices actuated by spot-type smoke detectors *listed* for releasing service installed in accordance with the *Building Code*.
2. Fixed openings between smoke zones that are protected utilizing the airflow method.
3. In Group I-1 Condition 2, Group I-2 and ambulatory care facilities, where a pair of opposite-swinging doors are installed across a corridor in accordance with Section 513.5.3.1, the doors shall not be required to be protected in accordance with Section 716 of the *Building Code*. The doors shall be close-fitting within operational tolerances and shall not have a center mullion or undercuts in excess of $^3/_4$ inch (19.1 mm), louvers or grilles. The doors shall have head and jamb stops and astragals or rabbets at meeting edges and, where permitted by the door manufacturer's listing, positive-latching devices are not required.
4. In Group I-2 and *ambulatory care facilities*, where such doors are special-purpose horizontal sliding, accordion or folding door assemblies installed in accordance with Section 1010.1.4.3 of the *Building Code* and are automatic closing by smoke detection in accordance with Section 716.2.6.5 of the *Building Code.*
5. Group I-3.
6. Openings between smoke zones with clear ceiling heights of 14 feet (4267 mm) or greater and bank down capacity of greater than 20 minutes as determined by the design fire size.

513.5.3.1 Group I-1 Condition 2, Group I-2 and ambulatory care facilities. In Group I-1 Condition 2, Group I-2 and *ambulatory care facilities*, where doors are installed across a *corridor*, the doors shall be automatic closing by smoke detection in accordance with Section 716.2.6.5 of the *Building Code* and shall have a vision panel with fire-protection-rated glazing materials in fire-protection-rated frames, the area of which shall not exceed that tested.

513.5.3.2 Ducts and air transfer openings. Ducts and air transfer openings are required to be protected with a minimum Class II, 250°F (121°C) smoke damper complying with the *Building Code.*

513.6 Pressurization method. The primary mechanical means of controlling smoke shall be by pressure differences across smoke barriers. Maintenance of a tenable environment is not required in the smoke control zone of fire origin.

513.6.1 Minimum pressure difference. The pressure difference across a smoke barrier used to separate smoke zones shall be not less than 0.05-inch water gage (12.4 Pa) in fully sprinklered buildings.

In buildings permitted to be other than fully sprinklered, the smoke control system shall be designed to achieve pressure differences not less than two times the maximum calculated pressure difference produced by the design fire.

513.6.2 Maximum pressure difference. The maximum air pressure difference across a smoke barrier shall be determined by required door-opening or closing forces. The actual force required to open exit doors when the system is in the smoke control mode shall be in accordance with the *Building Code*. Opening and closing forces for other doors shall be determined by standard engineering methods for the resolution of forces and reactions. The calculated force to set a side-hinged, swinging door in motion shall be determined by:

$$F = F_{dc} + K(WA\Delta P)/2(W - d) \qquad \textbf{(Equation 5-2)}$$

where:

A = Door area, square feet (m^2).

d = Distance from door handle to latch edge of door, feet (m).

F = Total door opening force, pounds (N).

F_{dc} = Force required to overcome closing device, pounds (N).

K = Coefficient 5.2 (1.0).

W = Door width, feet (m).

ΔP = Design pressure difference, inches (Pa) water gage.

513.6.3 Pressurized stairways and elevator hoistways. Where stairways or elevator hoistways are pressurized, such pressurization systems shall comply with Section 513 as smoke control systems, in addition to the requirements of Sections 909.20 of the *Building Code*.

513.7 Airflow design method. Where *approved* by the *building official*, smoke migration through openings fixed in a permanently open position, which are located between smoke control zones by the use of the airflow method, shall be permitted. The design airflows shall be in accordance with this section. Airflow shall be directed to limit smoke migration from the fire zone. The geometry of openings shall be considered to prevent flow reversal from turbulent effects. Smoke control systems using the airflow method shall be designed in accordance with NFPA 92.

513.7.1 Prohibited conditions. This method shall not be employed where either the quantity of air or the velocity of the airflow will adversely affect other portions of the smoke control system, unduly intensify the fire, disrupt plume dynamics or interfere with exiting. Airflow toward the fire shall not exceed 200 feet per minute (1.02 m/s). Where the calculated airflow exceeds this limit, the airflow method shall not be used.

513.8 Exhaust method. Where *approved* by the *building official*, mechanical smoke control for large enclosed volumes, such as in atriums or malls, shall be permitted to utilize the exhaust method. Smoke control systems using the exhaust method shall be designed in accordance with NFPA 92.

513.8.1 Exhaust rate. The height of the lowest horizontal surface of the accumulating smoke layer shall be maintained not less than 6 feet (1829 mm) above any walking surface that forms a portion of a required egress system within the smoke zone.

513.9 Design fire. The design fire shall be based on a rational analysis performed by the *registered design professional* and *approved* by the *building official*. The design fire shall be based on the analysis in accordance with Section 513.4 and this section.

513.9.1 Factors considered. The engineering analysis shall include the characteristics of the fuel, fuel load, effects included by the fire and whether the fire is likely to be steady or unsteady.

513.9.2 Design fire fuel. Determination of the design fire shall include consideration of the type of fuel, fuel spacing and configuration.

513.9.3 Heat-release assumptions. The analysis shall make use of the best available data from *approved* sources and shall not be based on excessively stringent limitations of combustible material.

513.9.4 Sprinkler effectiveness assumptions. A documented engineering analysis shall be provided for conditions that assume fire growth is halted at the time of sprinkler activation.

513.10 Equipment. *Equipment* such as, but not limited to, fans, ducts, automatic dampers and balance dampers shall be suitable for their intended use, suitable for the probable exposure temperatures that the rational analysis indicates, and as *approved* by the *building official*.

513.10.1 Exhaust fans. Components of exhaust fans shall be rated and certified by the manufacturer for the probable temperature rise to which the components will be exposed. This temperature rise shall be computed by:

$$T_s = (Q_c/mc) + (T_a) \qquad \textbf{(Equation 5-3)}$$

where:

c = Specific heat of smoke at smoke-layer temperature, Btu/lb°F (kJ/kg • K).

m = Exhaust rate, pounds per second (kg/s).

Q_c = Convective heat output of fire, Btu/s (kW).

T_a = Ambient temperature, °F (K).

T_s = Smoke temperature, °F (K).

Exception: Reduced T_s as calculated based on the assurance of adequate dilution air.

513.10.2 Ducts. Duct materials and joints shall be capable of withstanding the probable temperatures and pressures to which they are exposed as determined in accordance with Section 513.10.1. Ducts shall be constructed and supported in accordance with Chapter 6. Ducts shall be leak tested to 1.5 times the maximum design pressure in accordance with nationally accepted practices. Measured leakage shall not exceed 5 percent of design flow. Results of such testing shall be a part of the documentation procedure. Ducts shall be supported directly from fire-resistance-rated structural elements of the building by substantial, noncombustible supports.

Exception: Flexible connections, for the purpose of vibration isolation, that are constructed of *approved* fire-resistance-rated materials.

513.10.3 Equipment, inlets and outlets. *Equipment* shall be located so as to not expose uninvolved portions of the building to an additional fire hazard. Outdoor air inlets shall be located so as to minimize the potential for introducing smoke or flame into the building. Exhaust outlets shall be so located as to minimize reintroduction of smoke into the building and to limit exposure of the building or adjacent buildings to an additional fire hazard.

513.10.4 Automatic dampers. Automatic dampers, regardless of the purpose for which they are installed within the smoke control system, shall be *listed* and conform to the requirements of *approved* recognized standards.

513.10.5 Fans. In addition to other requirements, belt-driven fans shall have 1.5 times the number of belts required for the design duty with the minimum number of belts being two. Fans shall be selected for stable performance based on normal temperature and, where applicable, elevated temperature. Calculations and manufacturer's fan curves shall be part of the documentation procedures. Fans shall be supported and restrained by noncombustible devices in accordance with the structural design requirements of the *Building Code*. Motors driving fans shall not be operating beyond their nameplate horsepower (kilowatts) as determined from measurement of actual current draw. Motors driving fans shall have a minimum service factor of 1.15.

513.11 Standby power. The smoke control system shall be supplied with standby power in accordance with Section 2702 of the *Building Code*.

513.11.1 Equipment room. The standby power source and its transfer switches shall be in a room separate from the normal power transformers and switch gear and ventilated directly to and from the exterior. The room shall be enclosed with not less than 1-hour fire-resistance-rated fire barriers constructed in accordance with Section 707 of the *Building Code* or horizontal assemblies constructed in accordance with Section 711 of the *Building Code,* or both.

513.11.2 Power sources and power surges. Elements of the smoke management system relying on volatile memories or the like shall be supplied with uninterruptible power sources of sufficient duration to span 15-minute primary power interruption. Elements of the smoke management system susceptible to power surges shall be suitably protected by conditioners, suppressors or other *approved* means.

513.12 Detection and control systems. Fire detection systems providing control input or output signals to mechanical smoke control systems or elements thereof shall comply with the requirements of Section 907 of the *Building Code*. Such systems shall be equipped with a control unit complying with UL 864 and listed as smoke control *equipment*.

513.12.1 Verification. Control systems for mechanical smoke control systems shall include provisions for verification. Verification shall include positive confirmation of actuation, testing, manual override and the presence of power downstream of all disconnects. A preprogrammed weekly test sequence shall report abnormal conditions audibly, visually and by printed report. The preprogrammed weekly test shall operate all devices, *equipment* and components used for smoke control.

Exception: Where verification of individual components tested through the preprogrammed weekly testing sequence will interfere with, and produce unwanted effects to, normal building operation, such individual components are permitted to be bypassed from the preprogrammed weekly testing, where *approved* by the *building official* and in accordance with both of the following:

1. Where the operation of components is bypassed from the preprogrammed weekly test, presence of power downstream of all disconnects shall be verified weekly by a listed control unit.
2. Testing of all components bypassed from the preprogrammed weekly test shall be in accordance with the *Building Code*.

513.12.2 Wiring. In addition to meeting the requirements of the *Electrical Code*, all wiring, regardless of voltage, shall be fully enclosed within continuous raceways.

513.12.3 Activation. Smoke control systems shall be activated in accordance with the *Building Code*. <

513.12.4 Automatic control. Where complete automatic control is required or used, the automatic control sequences shall be initiated from an appropriately zoned automatic sprinkler system complying with the *Building Code*, from manual controls provided with *ready access* for the fire department, and any smoke detectors required by engineering analysis.

513.13 Control-air tubing. Control-air tubing shall be of sufficient size to meet the required response times. Tubing shall be flushed clean and dry prior to final connections. Tubing shall be adequately supported and protected from damage. Tubing passing through concrete or masonry shall be sleeved and protected from abrasion and electrolytic action.

513.13.1 Materials. Control-air tubing shall be hard-drawn copper, Type L, ACR in accordance with ASTM B42, ASTM B43, ASTM B68, ASTM B88, ASTM B251 and ASTM B280. Fittings shall be wrought copper or copper alloy, solder type in accordance with ASME B16.18 or ASME B16.22. Changes in direction shall be made with appropriate tool bends. Copper-alloy compression-type fittings shall be used at final connection to devices; other joints shall be brazed using a BCuP5 brazing alloy with solidus above 1,100°F (593°C) and liquidus below 1,500°F (816°C). Brazing flux shall be used on copper-to-copper alloy joints only.

Exception: Nonmetallic tubing used within control panels and at the final connection to devices provided that all of the following conditions are met:

1. Tubing shall comply with the requirements of Section 602.2.1.3.
2. Tubing and connected device shall be completely enclosed within a galvanized or paint-grade steel enclosure having a minimum thickness of 0.0296 inch (0.7534 mm) (No. 22 gage). Entry to the enclosure shall be by copper tubing with a protective grommet of Neoprene or Teflon or by suitable brass compression to male barbed adapter.
3. Tubing shall be identified by appropriately documented coding.
4. Tubing shall be neatly tied and supported within the enclosure. Tubing bridging cabinets and doors or movable devices shall be of sufficient length to avoid tension and excessive stress. Tubing shall be protected against abrasion. Tubing connected to devices on doors shall be fastened along hinges.

513.13.2 Isolation from other functions. Control tubing serving other than smoke control functions shall be isolated by automatic isolation valves or shall be an independent system.

513.13.3 Testing. Control-air tubing shall be tested at three times the operating pressure for not less than 30 minutes without any noticeable loss in gauge pressure prior to final connection to devices.

513.14 Marking and identification. The detection and control systems shall be clearly marked at all junctions, accesses and terminations.

513.15 Control diagrams. Identical control diagrams shall be provided and maintained as required by the *Building Code*.

513.16 Fire fighter's smoke control panel. A fire fighter's smoke control panel for fire department emergency response purposes only shall be provided in accordance with the *Building Code*..

513.17 System response time. Smoke control system activation shall comply with the *Building Code*..

513.18 Acceptance testing. Devices, *equipment*, components and sequences shall be tested in accordance with the *Building Code*..

513.19 System acceptance. Acceptance of the smoke control system shall be in accordance with the *Building Code*..

SECTION 514
ENERGY RECOVERY VENTILATION SYSTEMS

514.1 General. Energy recovery ventilation systems shall be installed in accordance with this section. Where required for purposes of energy conservation, energy recovery ventilation systems shall comply with the *Energy Code*. Ducted heat recovery ventilators shall be *listed* and *labeled* in accordance with UL 1812. Nonducted heat recovery ventilators shall be *listed* and *labeled* in accordance with UL 1815.

514.2 Prohibited applications. Energy recovery ventilation systems shall not be used in the following systems:

1. Hazardous exhaust systems covered in Section 510.
2. Dust, stock and refuse systems that convey explosive or flammable vapors, fumes or dust.
3. Smoke control systems covered in Section 513.
4. Commercial kitchen exhaust systems serving Type I hoods.
5. Clothes dryer exhaust systems covered in Section 504.

Exception: The application of ERV *equipment* that recovers sensible heat only utilizing coil-type heat exchangers shall not be limited by this section.

514.3 Access. A means of access shall be provided to the heat exchanger and other components of the system as required for service, maintenance, repair or replacement.

514.4 Recirculated air. Air conveyed within energy recovery systems shall not be considered as recirculated air where the energy recovery ventilation system is constructed to limit cross-leakage between air streams to less than 10 percent of the total airflow design capacity.

CHAPTER 6

DUCT SYSTEMS

SECTION 601
GENERAL

601.1 Scope. Duct systems used for the movement of air in air-conditioning, heating, ventilating and exhaust systems shall conform to the provisions of this chapter except as otherwise specified in Chapters 5 and 7.

> **Exception:** Ducts discharging combustible material directly into any *combustion* chamber shall conform to the requirements of NFPA 82.

601.2 Air movement in egress elements. Corridors shall not serve as supply, return, exhaust, relief or *ventilation air* ducts.

Exceptions:

1. Use of a corridor as a source of *makeup air* for exhaust systems in rooms that open directly onto such corridors, including toilet rooms, bathrooms, dressing rooms, smoking lounges and janitor closets, shall be permitted, provided that each such corridor is directly supplied with outdoor air at a rate greater than the rate of *makeup air* taken from the corridor.
2. Where located within a *dwelling unit*, the use of corridors for conveying return air shall not be prohibited.
3. Where located within tenant spaces of 1,000 square feet (93 m^2) or less in area, use of corridors for conveying return air is permitted.
4. Transfer air movement required to maintain pressurization difference within health care facilities in accordance with ASHRAE 170.

601.2.1 Corridor ceiling. Use of the space between the corridor ceiling and the floor or roof structure above as a return air *plenum* is permitted for one or more of the following conditions:

1. The corridor is not required to be of fire-resistance-rated construction.
2. The corridor is separated from the *plenum* by fire-resistance-rated construction.
3. The air-handling system serving the corridor is shut down upon activation of the air-handling unit smoke detectors required by this code.
4. The air-handling system serving the corridor is shut down upon detection of sprinkler waterflow where the building is equipped throughout with an automatic sprinkler system.
5. The space between the corridor ceiling and the floor or roof structure above the corridor is used as a component of an *approved* engineered smoke control system.

601.3 Exits. *Equipment* and ductwork for exit enclosure ventilation shall comply with one of the following items:

1. Such *equipment* and ductwork shall be located exterior to the building and shall be directly connected to the exit enclosure by ductwork enclosed in construction as required by the *Building Code* for shafts.
2. Where such *equipment* and ductwork is located within the exit enclosure, the intake air shall be taken directly from the outdoors and the *exhaust air* shall be discharged directly to the outdoors, or such air shall be conveyed through ducts enclosed in construction as required by the *Building Code* for shafts.
3. Where located within the building, such *equipment* and ductwork shall be separated from the remainder of the building, including other mechanical *equipment*, with construction as required by the *Building Code* for shafts.

In each case, openings into fire-resistance-rated construction shall be limited to those needed for maintenance and operation and shall be protected by self-closing fire-resistance-rated devices in accordance with the *Building Code* for enclosure wall opening protectives. Exit enclosure ventilation systems shall be independent of other building ventilation systems.

601.4 Contamination prevention. Exhaust ducts under positive pressure, *chimneys* and vents shall not extend into or pass through ducts or *plenums*.

Exceptions:

1. Exhaust systems located in ceiling return air *plenums* over spaces that are permitted to have 10 percent recirculation in accordance with Section 403.2.1, Item 4. The exhaust duct joints, seams and connections shall comply with Section 603.9.
2. This section shall not apply to *chimneys* and vents that pass through *plenums* where such venting systems comply with one of the following requirements:
    - 2.1. The venting system shall be listed for positive pressure applications and shall be sealed in accordance with the vent manufacturer's instructions.
    - 2.2. The venting system shall be installed such that fittings and joints between sections are not installed in the above ceiling space.
    - 2.3. The venting system shall be installed in a conduit or enclosure with sealed joints separating the interior of the conduit or enclosure from the ceiling space.

601.5 Return air openings. Return air openings for heating, ventilation and air-conditioning systems shall comply with all of the following:

1. Openings shall not be located less than 10 feet (3048 mm) measured in any direction from an open combustion chamber or draft hood of another *appliance* located in the same room or space.
2. Return air shall not be taken from a hazardous or insanitary location or a refrigeration room as defined in this code.
3. The amount of return air taken from any room or space shall be not greater than the flow rate of supply air delivered to such room or space.
4. Return and transfer openings shall be sized in accordance with the *appliance* or *equipment* manufacturer's installation instructions, ACCA Manual D or the design of the registered design professional.
5. Return air taken from one *dwelling unit* shall not be discharged into another *dwelling unit*.
6. Taking return air from a crawl space shall not be accomplished through a direct connection to the return side of a forced air furnace. Transfer openings in the crawl space enclosure shall not be prohibited.
7. Return air shall not be taken from a closet, bathroom, toilet room, kitchen, garage, boiler room, furnace room or unconditioned attic.
8. Return air shall not be taken from indoor swimming pool enclosures and associated deck areas.

    Exceptions:

    1. Where the air from such spaces is dehumidified in accordance with Section 403.2.1, Item 2.
    2. Dedicated HVAC systems serving only such spaces.

Exceptions:

1. Taking return air from a kitchen is not prohibited where such return air openings serve the kitchen and are located not less than 10 feet (3048 mm) from the cooking *appliances*.
2. Taking return air from a kitchen is not prohibited in a *dwelling unit* where the kitchen and living spaces are in a single room and the cooking *appliance* is electric and located not less than 5 feet (1524 mm) in any direction from the return air intake opening.
3. Dedicated forced air systems serving only the garage shall not be prohibited from obtaining return air from the garage.

SECTION 602
PLENUMS

602.1 General. Supply, return, exhaust, relief and ventilation air *plenums* shall be limited to uninhabited crawl spaces, areas above a ceiling or below the floor, attic spaces, mechanical *equipment* rooms and the framing cavities addressed in Section 602.3. *Plenums* shall be limited to one fire area. Air systems shall be ducted from the boundary of the fire area served directly to the air-handling *equipment*. Fuel-fired *appliances* shall not be installed within a *plenum*.

602.2 Construction. *Plenum* enclosure construction materials that are exposed to the airflow shall comply with the requirements of Section 703.5 of the *Building Code* or such materials shall have a flame spread index of not more than 25 and a smoke-developed index of not more than 50 when tested in accordance with ASTM E84 or UL 723.

The use of gypsum boards to form *plenums* shall be limited to systems where the air temperatures do not exceed 125°F (52°C) and the building and mechanical system design conditions are such that the gypsum board surface temperature will be maintained above the airstream dew-point temperature. Supply air *plenums* formed by gypsum boards shall not be incorporated in air-handling systems utilizing *direct evaporative cooling* systems.

602.2.1 Materials within plenums. Except as required by Sections 602.2.1.1 through 602.2.1.8, materials within *plenums* shall be noncombustible or shall be *listed* and *labeled* as having a flame spread index of not more than 25 and a smoke-developed index of not more than 50 when tested in accordance with ASTM E84 or UL 723.

Exceptions:

1. Rigid and flexible ducts and connectors shall conform to Section 603.
2. Duct coverings, linings, tape and connectors shall conform to Sections 603 and 604.
3. This section shall not apply to materials exposed within *plenums* in one- and two-family dwellings.
4. This section shall not apply to smoke detectors.
5. Combustible materials fully enclosed within one of the following:
    - 5.1. Continuous noncombustible raceways or enclosures.
    - 5.2. Approved gypsum board assemblies.
    - 5.3. Materials *listed* and *labeled* for installation within a *plenum* and listed for the application.
6. Materials in Group H, Division 5 fabrication areas and the areas above and below the fabrication area that share a common air recirculation path with the fabrication area.

602.2.1.1 Wiring. Combustible electrical wires and cables and optical fiber cables exposed within a *plenum* shall be *listed* and *labeled* as having a peak optical density not greater than 0.50, an average optical density not greater than 0.15, and a flame spread distance not greater than 5 feet (1524 mm) when tested in accordance with NFPA 262, or shall be installed in metal raceways or metal sheathed cable. Combustible optical fiber and communication raceways exposed within a *plenum* shall be *listed* and *labeled* as having a peak optical density not greater than 0.5, an average optical density not greater than 0.15, and a flame spread distance not greater than 5 feet (1524 mm) when tested in accordance with UL 2024. Only plenum-rated wires and cables shall be installed in plenum-rated raceways.

602.2.1.2 Fire sprinkler piping. Plastic fire sprinkler piping exposed within a *plenum* shall be used only in wet pipe systems and shall be *listed* and *labeled* as having a peak optical density not greater than 0.50, an average optical density not greater than 0.15, and a flame spread distance not greater than 5 feet (1524 mm) when tested in accordance with UL 1887.

602.2.1.3 Pneumatic tubing. Combustible pneumatic tubing exposed within a *plenum* shall be *listed* and *labeled* as having a peak optical density not greater than 0.50, an average optical density not greater than 0.15, and a flame spread distance not greater than 5 feet (1524 mm) when tested in accordance with UL 1820.

602.2.1.4 Electrical equipment in plenums. Electrical *equipment* exposed within a *plenum* shall comply with Sections 602.2.1.4.1 and 602.2.1.4.2.

602.2.1.4.1 Equipment in metallic enclosures. Electrical *equipment* with metallic enclosures exposed within a *plenum* shall be permitted.

602.2.1.4.2 Equipment in combustible enclosures. Electrical *equipment* with combustible enclosures exposed within a *plenum* shall be *listed* and *labeled* for such use in accordance with UL 2043.

602.2.1.5 Discrete plumbing and mechanical products in plenums. Where discrete plumbing and mechanical products and appurtenances are located in a *plenum* and have exposed combustible material, they shall be *listed* and *labeled* for such use in accordance with UL 2043.

602.2.1.6 Foam plastic in plenums as interior finish or interior trim. Foam plastic in *plenums* used as interior wall or ceiling finish or interior trim shall exhibit a flame spread index of 25 or less and a smoke-developed index of 50 or less when tested in accordance with ASTM E84 or UL 723 at the maximum thickness and density intended for use, and shall be tested in accordance with NFPA 286 and meet the acceptance criteria of Section 803.1.2 of the *Building Code*. As an alternative to testing to NFPA 286, the foam plastic shall be approved based on tests conducted in accordance with Section 2603.9 of the *Building Code*.

Exceptions:

1. Foam plastic in *plenums* used as interior wall or ceiling finish or interior trim shall exhibit a flame spread index of 75 or less and a smoke-developed index of 450 or less when tested in accordance with ASTM E84 or UL 723 at the maximum thickness and density intended for use, where it is separated from the airflow in the *plenum* by a thermal barrier complying with Section 2603.4 of the *Building Code*.
2. Foam plastic in *plenums* used as interior wall or ceiling finish or interior trim, shall exhibit a flame spread index of 75 or less and a smoke-developed index of 450 or less when tested in accordance with ASTM E84 or UL 723 at the maximum thickness and density intended for use, where it is separated from the airflow in the *plenum* by corrosion-resistant steel having a base metal thickness of not less than 0.0160 inch (0.4 mm).
3. Foam plastic in *plenums* used as interior wall or ceiling finish or interior trim, shall exhibit a flame spread index of 75 or less and a smoke-developed index of 450 or less when tested in accordance with ASTM E84 or UL 723 at the maximum thickness and density intended for use, where it is separated from the airflow in the *plenum* by not less than a 1-inch (25 mm) thickness of masonry or concrete.

602.2.1.7 Plastic plumbing piping and tubing. Plastic piping and tubing used in plumbing systems shall be *listed* and *labeled* as having a flame spread index not greater than 25 and a smoke-developed index not greater than 50 when tested in accordance with ASTM E84 or UL 723.

Exception: Plastic water distribution piping and tubing *listed* and *labeled* in accordance with UL 2846 as having a peak optical density not greater than 0.50, an average optical density not greater than 0.15, and a flame spread distance not greater than 5 feet (1524 mm), and installed in accordance with its listing.

602.2.1.8 Pipe and duct insulation within plenums. Pipe and duct insulation contained within *plenums*, including insulation adhesives, shall have a flame spread index of not more than 25 and a smoke-developed index of not more than 50 when tested in accordance with ASTM E84 or UL 723, using the specimen preparation and mounting procedures of ASTM E2231. Pipe and duct insulation shall not flame, glow, smolder or smoke when tested in accordance with ASTM C411 at the temperature to which they are exposed in service. The test temperature shall not fall below 250°F (121°C). Pipe and duct insulation shall be *listed* and *labeled*. Pipe and duct insulation shall not be used to reduce the maximum flame spread and smoke-developed indices except where the pipe or duct and its related insulation, coatings, and adhesives are tested as a composite assembly in accordance with Section 602.2.1.7.

602.3 Stud cavity and joist space plenums. Stud wall cavities and the spaces between solid floor joists to be utilized as air *plenums* shall comply with the following conditions:

1. Such cavities or spaces shall not be utilized as a *plenum* for supply air.
2. Such cavities or spaces shall not be part of a required fire-resistance-rated assembly.
3. Stud wall cavities shall not convey air from more than one floor level.

4. Stud wall cavities and joist space *plenums* shall comply with the floor penetration protection requirements of the *Building Code*.
5. Stud wall cavities and joist space *plenums* shall be isolated from adjacent concealed spaces by *approved* fireblocking as required in the *Building Code*.
6. Stud wall cavities in the outside walls of building envelope assemblies shall not be utilized as air *plenums*.

602.4 Flood hazard. For structures located in flood hazard areas, *plenum* spaces shall be located above the elevation established by the *flood plain administrator* for utilities and attendant equipment or shall be designed and constructed to prevent water from entering or accumulating within the *plenum* spaces during floods up to such elevation. If the *plenum* spaces are located below the elevation established by the *flood plain administrator* for utilities and attendant equipment, they shall be capable of resisting hydrostatic and hydrodynamic loads and stresses, including the effects of buoyancy, during the occurrence of flooding up to such elevation.

SECTION 603
DUCT CONSTRUCTION AND INSTALLATION

603.1 General. An air distribution system shall be designed and installed to supply the required distribution of air. The installation of an air distribution system shall not affect the fire protection requirements specified in the *Building Code*. Ducts shall be constructed, braced, reinforced and installed to provide structural strength and durability.

603.2 Duct sizing. Ducts installed within a single *dwelling unit* shall be sized in accordance with ACCA Manual D or other approved methods. Ducts installed within all other buildings shall be sized in accordance with the ASHRAE *Handbook of Fundamentals* or other equivalent computation procedure.

603.3 Duct classification. Ducts shall be classified based on the maximum operating pressure of the duct at pressures of positive or negative 0.5, 1.0, 2.0, 3.0, 4.0, 6.0 or 10.0 inches (1 inch w.c. = 248.7 Pa) of water column. The pressure classification of ducts shall equal or exceed the design pressure of the air distribution in which the ducts are utilized.

603.4 Metallic ducts. Metallic ducts shall be constructed as specified in the SMACNA *HVAC Duct Construction Standards—Metal and Flexible*.

Exception: Ducts installed within single *dwelling units* shall have a minimum thickness as specified in Table 603.4.

603.4.1 Minimum fasteners. Round metallic ducts shall be mechanically fastened by means of not less than three sheet metal screws or rivets spaced equally around the joint.

Exception: Where a duct connection is made that is partially inaccessible, three screws or rivets shall be equally spaced on the exposed portion so as to prevent a hinge effect.

603.4.2 Duct lap. Crimp joints for round and oval metal ducts shall be lapped not less than 1 inch (25 mm) and the male end of the duct shall extend into the adjoining duct in the direction of airflow.

603.5 Nonmetallic ducts. Nonmetallic ducts shall be constructed with Class 0 or Class 1 duct material and shall comply with UL 181. Fibrous duct construction shall conform to the SMACNA *Fibrous Glass Duct Construction Standards* or NAIMA *Fibrous Glass Duct Construction Standards*. The air temperature within nonmetallic ducts shall not exceed 250°F (121°C).

603.5.1 Gypsum ducts. The use of gypsum boards to form air shafts (ducts) shall be limited to return air systems where the air temperatures do not exceed 125°F (52°C) and the gypsum board surface temperature is maintained above the airstream dew-point temperature. Supply air ducts formed by gypsum boards shall not be incorporated in air-handling systems utilizing *direct evaporative cooling* systems.

603.5.2 Phenolic ducts. Nonmetallic phenolic ducts shall be constructed and installed in accordance with the SMACNA *Phenolic Duct Construction Standards*.

603.6 Flexible air ducts and flexible air connectors. Flexible air ducts, both metallic and nonmetallic, shall comply with Sections 603.6.1, 603.6.1.1, 603.6.3 and 603.6.4. Flexible air connectors, both metallic and nonmetallic, shall comply with Sections 603.6.2 through 603.6.4.

TABLE 603.4
DUCT CONSTRUCTION MINIMUM SHEET METAL THICKNESS FOR SINGLE DWELLING UNITS[a]

DUCT SIZE	GALVANIZED		ALUMINUM MINIMUM THICKNESS (in.)
	Minimum thickness (in.)	Equivalent galvanized gage no.	
Round ducts and enclosed rectangular ducts			
14 inches or less	0.0157	28	0.0175
16 and 18 inches	0.0187	26	0.018
20 inches and over	0.0236	24	0.023
Exposed rectangular ducts			
14 inches or less	0.0157	28	0.0175
Over 14 inches[a]	0.0187	26	0.018

For SI: 1 inch = 25.4 mm, 1-inch water gauge = 249 Pa.

a. For duct gages and reinforcement requirements at static pressures of $^1/_2$-inch, 1-inch and 2-inch w.g., SMACNA *HVAC Duct Construction Standards*, Tables 2-1, 2-2 and 2-3 shall apply.

603.6.1 Flexible air ducts. Flexible air ducts, both metallic and nonmetallic, shall be tested in accordance with UL 181. Such ducts shall be *listed* and *labeled* as Class 0 or Class 1 flexible air ducts and shall be installed in accordance with Section 304.1.

603.6.1.1 Duct length. Flexible air ducts shall not be limited in length.

603.6.2 Flexible air connectors. Flexible air connectors, both metallic and nonmetallic, shall be tested in accordance with UL 181. Such connectors shall be *listed* and *labeled* as Class 0 or Class 1 flexible air connectors and shall be installed in accordance with Section 304.1.

603.6.2.1 Connector length. Flexible air connectors shall be limited in length to 14 feet (4267 mm).

603.6.2.2 Connector penetration limitations. Flexible air connectors shall not pass through any wall, floor or ceiling.

603.6.3 Air temperature. The design temperature of air to be conveyed in flexible air ducts and flexible air connectors shall be less than 250ºF (121ºC).

603.6.4 Flexible air duct and air connector clearance. Flexible air ducts and air connectors shall be installed with a minimum *clearance* to an *appliance* as specified in the *appliance* manufacturer's installation instructions.

603.7 Rigid duct penetrations. Duct system penetrations of walls, floors, ceilings and roofs and air transfer openings in such building components shall be protected as required by Section 607. Ducts in a private garage that penetrate a wall or ceiling that separates a dwelling from a private garage shall be continuous, shall be constructed of sheet steel having a thickness of not less than 0.0187 inch (0.4712 mm) (No. 26 gage) and shall not have openings into the garage. Fire and smoke dampers are not required in such ducts passing through the wall or ceiling separating a dwelling from a private garage except where required by Chapter 7 of the *Building Code*.

603.8 Underground ducts. Ducts shall be *approved* for underground installation. Metallic ducts not having an *approved* protective coating shall be completely encased in not less than 2 inches (51 mm) of concrete.

603.8.1 Slope. Ducts shall have a minimum slope of $^{1}/_{8}$ inch per foot (10.4 mm/m) to allow drainage to a point provided with access.

603.8.2 Sealing. Ducts shall be sealed, secured and tested prior to concrete encasement or direct burial. Ducts shall be leak tested as required by the *Energy Code*.

603.8.3 Plastic ducts and fittings. Plastic ducts shall be constructed of PVC having a minimum pipe stiffness of 8 psi (55 kPa) at 5-percent deflection when tested in accordance with ASTM D2412. Plastic duct fittings shall be constructed of either PVC or high-density polyethylene. Plastic duct and fittings shall be utilized in underground installations only. The maximum design temperature for systems utilizing plastic duct and fittings shall be 150°F (66°C).

603.9 Joints, seams and connections. Longitudinal and transverse joints, seams and connections in metallic and nonmetallic ducts shall be constructed as specified in SMACNA *HVAC Duct Construction Standards—Metal and Flexible* and NAIMA *Fibrous Glass Duct Construction Standards*. Joints, longitudinal and transverse seams and connections in ductwork shall be securely fastened and sealed with welds, gaskets, mastics (adhesives), mastic-plus-embedded-fabric systems, liquid sealants or tapes. Tapes and mastics used to seal fibrous glass ductwork shall be *listed* and *labeled* in accordance with UL 181A and shall be marked "181 A-P" for pressure-sensitive tape, "181 A-M" for mastic or "181 A-H" for heat-sensitive tape. Tapes and mastics used to seal metallic and flexible air ducts and flexible air connectors shall comply with UL 181B and shall be marked "181 B-FX" for pressure-sensitive tape or "181 B-M" for mastic. Duct connections to flanges of air distribution system *equipment* shall be sealed and mechanically fastened. Mechanical fasteners for use with flexible nonmetallic air ducts shall comply with UL 181B and shall be marked "181 B-C." Closure systems used to seal all ductwork shall be installed in accordance with the manufacturer's instructions.

Exceptions:

1. For ducts having a static pressure classification of less than 2 inches of water column (500 Pa), additional closure systems shall not be required for continuously welded joints and seams and locking-type joints and seams. This exception shall not apply to snap-lock and button-lock type joints and seams located outside of conditioned spaces.
2. Adjustable metal elbow gore, longitudinal pipe joints, integral seams within a boot fitting, or similar fitting and integral seams within a "Y" fitting.

603.9.1 Fastening. Duct connections to flanges of air distribution system equipment or sheet metal fittings shall be mechanically fastened. Crimp joints for round ducts shall have a contact lap of at least $1^{1}/_{2}$ inches (38 mm). Connections of metal ducts and the inner core of flexible ducts shall be mechanically fastened in accordance with the manufacturer's installation instructions. Mechanical fasteners for use with flexible nonmetallic air ducts shall comply with UL 181B and shall be marked 181B-C.

603.10 Supports. Ducts shall be supported in accordance with SMACNA *HVAC Duct Construction Standards—Metal and Flexible*. Flexible and other factory-made ducts shall be supported in accordance with the manufacturer's instructions.

603.11 Furnace connections. Ducts connecting to a furnace shall have a *clearance* to combustibles in accordance with the furnace manufacturer's installation instructions.

603.12 Condensation. Provisions shall be made to prevent the formation of condensation on the exterior of any duct.

603.13 Flood hazard areas. For structures in flood hazard areas, ducts shall be located above the elevation established by the *flood plain administrator* for utilities and attendant equipment or shall be designed and constructed to prevent water from entering or accumulating within the ducts during floods up to such elevation. If the ducts are located below the elevation established by the *flood plain administrator* for utilities and attendant equipment, the ducts shall be capable of resisting hydrostatic and hydrodynamic loads and stresses, including the effects of buoyancy, during the occurrence of flooding up to such elevation.

603.14 Location. Ducts shall not be installed in or within 4 inches (102 mm) of the earth, except where such ducts comply with Section 603.8.

603.15 Mechanical protection. Ducts installed in locations where they are exposed to mechanical damage by vehicles or from other causes shall be protected by *approved* barriers.

603.16 Weather protection. Ducts including linings, coverings and vibration isolation connectors installed on the exterior of the building shall be protected against the elements.

603.17 Air dispersion systems. Air dispersion systems shall:

1. Be installed entirely in exposed locations.
2. Be utilized in systems under positive pressure.
3. Not pass through or penetrate fire-resistant-rated construction.
4. Be *listed* and *labeled* in compliance with UL 2518.

603.18 Registers, grilles and diffusers. Duct registers, grilles and diffusers shall be installed in accordance with the manufacturer's instructions. Volume dampers or other means of supply air adjustment shall be provided in the branch ducts or at each individual duct register, grille or diffuser. Each volume damper or other means of supply air adjustment used in balancing shall be provided with access.

603.18.1 Floor registers. Floor registers shall resist, without structural failure, a 200-pound (90.8 kg) concentrated load on a 2-inch-diameter (51 mm) disc applied to the most critical area of the exposed face.

603.18.2 Prohibited locations. Diffusers, registers and grilles shall be prohibited in the floor or its upward extension within toilet and bathing rooms required by the *Building Code* to have smooth, hard, non-absorbent surfaces.

Exception: *Dwelling units*.

SECTION 604
INSULATION

604.1 General. Duct insulation shall conform to the requirements of Sections 604.2 through 604.12 and the *Energy Code*.

604.2 Surface temperature. Ducts that operate at temperatures exceeding 120°F (49°C) shall have sufficient thermal insulation to limit the exposed surface temperature to 120°F (49°C).

604.3 Coverings and linings. Duct coverings and linings, including adhesives where used, shall have a flame spread index not more than 25 and a smoke-developed index not more than 50, when tested in accordance with ASTM E84 or UL 723, using the specimen preparation and mounting procedures of ASTM E2231. Duct coverings and linings shall not flame, glow, smolder or smoke when tested in accordance with ASTM C411 at the temperature to which they are exposed in service. The test temperature shall not fall below 250°F (121°C). Coverings and linings shall be *listed* and *labeled*.

Exception: Polyurethane foam insulation that is spray applied to the exterior of ducts in attics and crawl spaces shall be subject to all of the following requirements:

1. The foam plastic insulation shall have a flame spread index not greater than 25 and a smoke-developed index not greater than 450, when tested in accordance with ASTM E84 or UL 723, using the specimen preparation and mounting procedures of ASTM E2231.
2. The foam plastic insulation shall not flame, glow, smolder or smoke when tested in accordance with ASTM C411 at the temperature to which they are exposed in service. The test temperature shall not fall below 250°F (121°C).
3. The foam plastic insulation complies with the requirements of Section 2603 of the *Building Code*.
4. The foam plastic insulation is protected against ignition in accordance with the requirements of Section 2603.4.1.6 of the *Building Code*.

604.4 Foam plastic insulation. Foam plastic used as duct coverings and linings shall conform to the requirements of Section 604.

604.5 Appliance insulation. *Listed* and *labeled appliances* that are internally insulated shall be considered as conforming to the requirements of Section 604.

604.6 Penetration of assemblies. Duct coverings shall not penetrate a wall or floor required to have a fire-resistance rating or required to be fireblocked.

604.7 Identification. External duct insulation, except spray polyurethane foam, and factory-insulated flexible duct shall be legibly printed or identified at intervals not greater than 36 inches (914 mm) with the name of the manufacturer, the thermal resistance *R*-value at the specified installed thickness and the flame spread and smoke-developed indices of the composite materials. Duct insulation product *R*-values shall be based on insulation only, excluding air films, vapor retarders or other duct components, and shall be based on tested *C*-values at 75ºF (24ºC) mean temperature at the installed thickness, in accordance with recognized industry procedures. The installed thickness of duct insulation used to determine its *R*-value shall be determined as follows:

1. For duct board, duct liner and factory-made rigid ducts not normally subjected to compression, the nominal insulation thickness shall be used.
2. For duct wrap, the installed thickness shall be assumed to be 75 percent (25 percent compression) of nominal thickness.
3. For factory-made flexible air ducts, the installed thickness shall be determined by dividing the difference between the actual outside diameter and nominal inside diameter by two.
4. For spray polyurethane foam, the aged *R*-value per inch (mm), measured in accordance with recognized indus-

try standards, shall be provided to the customer in writing at the time of foam application.

604.8 Lining installation. Linings shall be interrupted at the area of operation of a fire damper and at not less than 6 inches (152 mm) upstream of and 6 inches (152 mm) downstream of electric-resistance and fuel-burning heaters in a duct system. Metal nosings or sleeves shall be installed over exposed duct liner edges that face opposite the direction of airflow.

604.9 Thermal continuity. Where a duct liner has been interrupted, a duct covering of equal thermal performance shall be installed.

604.10 Service openings. Service openings shall not be concealed by duct coverings unless the exact location of the opening is properly identified.

> **604.11 Weatherproof barriers.** Insulated exterior ducts shall be protected with an *approved* weatherproof barrier.

604.12 Internal insulation. Materials used as internal insulation and exposed to the airstream in ducts shall be shown to be durable when tested in accordance with UL 181. Exposed internal insulation that is not impermeable to water shall not be used to line ducts or *plenums* from the exit of a cooling coil to the downstream end of the drain pan.

SECTION 605
AIR FILTERS

605.1 General. Heating and air-conditioning systems shall be provided with *approved* air filters. Filters shall be installed such that all return air, outdoor air and *makeup air* is filtered upstream from any heat exchanger or coil. Filters shall be installed in an *approved* convenient location. Liquid adhesive coatings used on filters shall have a flash point not lower than 325°F (163°C).

605.2 Approval. Media-type and electrostatic-type air filters shall be *listed* and *labeled*. Media-type air filters shall comply with UL 900. High-efficiency particulate air filters shall comply with UL 586. Electrostatic-type air filters shall comply with UL 867. Air filters utilized within *dwelling units* shall be designed for the intended application and shall not be required to be *listed* and *labeled*.

605.3 Airflow over the filter. Ducts shall be constructed to allow an even distribution of air over the entire filter.

SECTION 606
SMOKE DETECTION SYSTEMS CONTROL

606.1 Controls required. Air distribution systems shall be equipped with smoke detectors *listed* and *labeled* for installation in air distribution systems, as required by this section. Duct smoke detectors shall comply with UL 268A. Other smoke detectors shall comply with UL 268.

606.2 Where required. Smoke detectors shall be installed where indicated in Sections 606.2.1 through 606.2.3.

Exception: Smoke detectors shall not be required where air distribution systems are incapable of spreading smoke beyond the enclosing walls, floors and ceilings of the room or space in which the smoke is generated.

606.2.1 Return air systems. Smoke detectors shall be installed in return air systems with a design capacity greater than 2,000 cfm (0.9 m^3/s), in the return air duct or *plenum* upstream of any filters, *exhaust air* connections, outdoor air connections, or decontamination *equipment* and *appliances*.

Exception: Smoke detectors are not required in the return air system where all portions of the building served by the air distribution system are protected by area smoke detectors connected to a fire alarm system in accordance with the *Building Code*. The area smoke detection system shall comply with Section 606.4.

606.2.2 Common supply and return air systems. Where multiple air-handling systems share common supply or return air ducts or *plenums* with a combined design capacity greater than 2,000 cfm (0.9 m^3/s), the return air system shall be provided with smoke detectors in accordance with Section 606.2.1.

Exception: Individual smoke detectors shall not be required for each fan-powered terminal unit, provided that such units do not have an individual design capacity greater than 2,000 cfm (0.9 m^3/s) and will be shut down by activation of one of the following:

1. Smoke detectors required by Sections 606.2.1 and 606.2.3.
2. An *approved* area smoke detector system located in the return air *plenum* serving such units.
3. An area smoke detector system as prescribed in the exception to Section 606.2.1.

In all cases, the smoke detectors shall comply with Sections 606.4 and 606.4.1.

606.2.3 Return air risers. Where return air risers serve two or more stories and serve any portion of a return air system having a design capacity greater than 15,000 cfm (7.1 m^3/s), smoke detectors shall be installed at each story. Such smoke detectors shall be located upstream of the connection between the return air riser and any air ducts or *plenums*.

606.3 Installation. Smoke detectors required by this section shall be installed in accordance with NFPA 72. The required smoke detectors shall be installed to monitor the entire airflow conveyed by the system including return air and exhaust or relief air. Access shall be provided to smoke detectors for inspection and maintenance.

606.4 Controls operation. Upon activation, the smoke detectors shall shut down all operational capabilities of the air distribution system in accordance with the listing and labeling of *appliances* used in the system. Air distribution systems that are part of a smoke control system shall switch to the smoke control mode upon activation of a detector.

606.4.1 Supervision. The duct smoke detectors shall be connected to a fire alarm system where a fire alarm system is required by the *Building Code*. The actuation of a duct smoke detector shall activate a visible and audible supervisory signal at a constantly attended location. In facilities that are required to be monitored by a supervising station, duct smoke detectors shall report only as a supervisory signal, not as a fire alarm.

Exceptions:

1. The supervisory signal at a constantly attended location is not required where the duct smoke detector activates the building's alarm-indicating *appliances*.
2. In *occupancies* not required to be equipped with a fire alarm system, actuation of a smoke detector shall activate a visible and audible signal in an *approved* location. Duct smoke detector trouble conditions shall activate a visible or audible signal in an *approved* location and shall be identified as air duct detector trouble.

SECTION 607
DUCT AND TRANSFER OPENINGS

607.1 General. The provisions of this section shall govern the protection of duct penetrations and air transfer openings in assemblies required to be protected.

607.1.1 Ducts between shafts. Ducts transitioning horizontally between shafts shall not require a shaft enclosure provided that the duct penetration into each associated shaft is protected with dampers complying with this section.

607.1.2 Ducts that penetrate fire-resistance-rated assemblies without dampers. Ducts that penetrate fire-resistance-rated walls and are not required by this section to have dampers shall comply with the requirements of Sections 714.3 through 714.4.3 of the *Building Code*. Ducts that penetrate horizontal assemblies not required to be contained within a shaft and not required by this section to have fire dampers shall comply with the requirements of Section 714.5 of the *Building Code*.

607.1.2.1 Ducts that penetrate nonfire-resistance-rated assemblies. The space around a duct penetrating a nonfire-resistance-rated floor assembly shall comply with Section 717.6.3 of the *Building Code*.

607.2 Installation. Fire dampers, smoke dampers, combination fire/smoke dampers and ceiling radiation dampers located within air distribution and smoke control systems shall be installed in accordance with the manufacturer's instructions, the dampers' listing and Sections 607.2.1 through 607.2.3.

607.2.1 Smoke control system. Where the installation of a fire damper will interfere with the operation of a required smoke control system in accordance with Section 909 of the *Building Code*, *approved* alternative protection shall be used. Where mechanical systems including ducts and dampers used for normal building ventilation serve as part of the smoke control system, the expected performance of these systems in smoke control mode shall be addressed in the rational analysis required by the *Building Code*.

607.2.2 Hazardous exhaust ducts. Fire dampers for hazardous exhaust duct systems shall comply with Section 510.

607.2.3 Static dampers. Fire dampers and ceiling radiation dampers that are listed for use in static systems shall be installed only in heating, ventilation and air-conditioning systems that are automatically shut down in the event of a fire.

607.3 Damper testing, ratings and actuation. Damper testing, ratings and actuation shall be in accordance with Sections 607.3.1 through 607.3.3.5.

607.3.1 Damper testing. *Dampers* shall be *listed* and *labeled* in accordance with the standards in this section. *Fire dampers* shall comply with the requirements of UL 555. *Smoke dampers* shall comply with the requirements of UL 555S. *Combination fire/smoke dampers* shall comply with the requirements of both UL 555 and UL 555S. *Ceiling radiation dampers* shall comply with the requirements of UL 555C or shall be tested as part of a fire-resistance-rated floor/ceiling or roof/ceiling assembly in accordance with ASTM E119 or UL 263. Corridor dampers shall comply with requirements of both UL 555 and UL 555S. Corridor dampers shall demonstrate acceptable closure performance when subjected to 150 feet per minute (0.76 m/s) velocity across the face of the damper using the UL 555 fire exposure test.

607.3.2 Damper rating. Damper ratings shall be in accordance with Sections 607.3.2.1 through 607.3.2.4.

607.3.2.1 Fire damper ratings. Fire dampers shall have the minimum rating specified in Table 607.3.2.1.

TABLE 607.3.2.1
FIRE DAMPER RATING

TYPE OF PENETRATION	MINIMUM DAMPER RATING (hour)
Less than 3-hour fire-resistance-rated assemblies	$1^1/_2$
3-hour or greater fire-resistance-rated assemblies	3

607.3.2.2 Smoke damper ratings. Smoke damper leakage ratings shall be Class I or II. Elevated temperature ratings shall be not less than 250°F (121°C).

607.3.2.3 Combination fire/smoke damper ratings. Combination fire/smoke dampers shall have the minimum fire protection rating specified for fire dampers in Table 607.3.2.1 and shall have the minimum rating specified for smoke dampers in Section 607.3.2.2.

607.3.2.4 Corridor damper ratings. Corridor dampers shall have the following minimum ratings:

1. One-hour fire-resistance rating.
2. Class I or II leakage rating as specified in Section 607.3.2.2.

607.3.3 Damper actuation. Damper actuation shall be in accordance with Sections 607.3.3.1 through 607.3.3.5 as applicable.

607.3.3.1 Fire damper actuation. Primary heat-responsive devices used to actuate fire dampers shall meet one of the following requirements:

1. The operating temperature shall be approximately 50°F (28°C) above the normal temperature within the duct system, but not less than 160°F (71°C).
2. The operating temperature shall be not more than 350°F (177°C) where located in a smoke control system complying with Section 909 of the *Building Code*.

607.3.3.2 Smoke damper actuation. The smoke damper shall close upon actuation of a *listed* smoke detector or detectors installed in accordance with Section 907.3 of the *Building Code* and one of the following methods, as applicable:

1. Where a smoke damper is installed within a duct, a smoke detector shall be installed inside the duct or outside the duct with sampling tubes protruding into the duct. The detector or tubes within the duct shall be within 5 feet (1524 mm) of the damper. Air outlets and inlets shall not be located between the detector or tubes and the damper.The detector shall be *listed* for the air velocity, temperature and humidity anticipated at the point where it is installed. Other than in mechanical smoke control systems, dampers shall be closed upon fan shutdown where local smoke detectors require a minimum velocity to operate.
2. Where a smoke damper is installed above smoke barrier doors in a smoke barrier, a spot-type detector shall be installed on either side of the smoke barrier door opening. The detector shall be listed for releasing service if used for direct interface with the damper.
3. Where a smoke damper is installed within an unducted opening in a wall, a spot-type detector shall be installed within 5 feet (1524 mm) horizontally of the damper. The detector shall be listed for releasing service if used for direct interface with the damper.
4. Where a smoke damper is installed in a corridor wall or ceiling, the damper shall be permitted to be controlled by a smoke detection system installed in the corridor.
5. Where a smoke detection system is installed in all areas served by the duct in which the damper will be located, the smoke dampers shall be permitted to be controlled by the smoke detection system.

607.3.3.3 Combination fire/smoke damper actuation. Combination fire/smoke damper actuation shall be in accordance with Sections 607.3.3.1 and 607.3.3.2. Combination fire/smoke dampers installed in smoke control system shaft penetrations shall not be activated by local area smoke detection unless it is secondary to the smoke management system controls.

607.3.3.4 Ceiling radiation damper actuation. The operating temperature of a ceiling radiation damper actuation device shall be 50°F (28°C) above the normal temperature within the duct system, but not less than 160°F (71°C).

607.3.3.5 Corridor damper actuation. Corridor damper actuation shall be in accordance with Sections 607.3.3.1 and 607.3.3.2.

607.4 Access and identification. Access and identification of fire and smoke dampers shall comply with Sections 607.4.1 through 607.4.2.

607.4.1 Access. Fire and smoke dampers shall be provided with an *approved* means of access that is large enough to permit inspection and maintenance of the damper and its operating parts. Dampers equipped with fusible links, internal operators or both shall be provided with an access door that is not less than 12 inches (305 mm) square or provided with a removable duct section.

607.4.1.1 Fire-resistance rating. The access shall not affect the integrity of fire-resistance-rated assemblies. The access openings shall not reduce the fire-resistance rating of the assembly. Access doors in ducts shall be tight fitting and suitable for the required duct construction.

607.4.1.2 Restricted access. Where space constraints or physical barriers restrict access to a damper for periodic inspection and testing, the damper shall be a single- or multi-blade damper and shall comply with the remote inspection requirements of NFPA 80 or NFPA 105.

607.4.2 Identification. Access points shall be permanently identified on the exterior by a label having letters not less than $^1/_2$ inch (12.7 mm) in height reading: FIRE/SMOKE DAMPER, SMOKE DAMPER or FIRE DAMPER.

607.5 Where required. Fire dampers, smoke dampers, combination fire/smoke dampers, ceiling radiation dampers and corridor dampers shall be provided at the locations prescribed in Sections 607.5.1 through 607.5.7. Where an assembly is required to have both fire dampers and smoke dampers, combination fire/smoke dampers or a fire damper and smoke damper shall be provided.

607.5.1 Fire walls. Ducts and air transfer openings permitted in fire walls in accordance with Section 706.11 of the *Building Code* shall be protected with *listed* fire dampers installed in accordance with their listing.

607.5.1.1 Horizontal exits. A *listed smoke damper* designed to resist the passage of smoke shall be provided at each point that a duct or air transfer opening penetrates a *fire wall* that serves as a horizontal *exit.*

607.5.2 Fire barriers. Ducts and air transfer openings that penetrate fire barriers shall be protected with *listed* fire dampers installed in accordance with their listing. Ducts and air transfer openings shall not penetrate enclosures for interior exit stairways and ramps and exit passageways except as permitted by Sections 1023.5 and 1024.6, respectively, of the *Building Code*.

Exception: Fire dampers are not required at penetrations of fire barriers where any of the following apply:

1. Penetrations are tested in accordance with ASTM E119 or UL 263 as part of the fire-resistance-rated assembly.
2. Ducts are used as part of an *approved* smoke control system in accordance with Section 513 and where the fire damper would interfere with the operation of the smoke control system.
3. Such walls are penetrated by fully ducted HVAC systems, have a required fire-resistance rating of 1 hour or less, are in areas of other than Group H and are in buildings equipped throughout with an automatic sprinkler system in accordance with Section 903.3.1.1 or 903.3.1.2 of the *Building Code*. For the purposes of this exception, a fully ducted HVAC system shall be a duct system for the structure's HVAC system. Such a duct system shall be constructed of sheet steel not less than 26 gage [0.0217 inch (0.55 mm)] thickness and shall be continuous from the air-handling *appliance* or *equipment* to the air outlet and inlet terminals. Flexible air connectors shall be permitted in a fully ducted system, limited to the following installations:
    - 3.1. Nonmetallic flexible connections that connect a duct to an air handling unit or *equipment* located within a mechanical room in accordance with Section 603.9.
    - 3.2. Nonmetallic flexible air connectors in accordance with Section 603.6.2 that connect an overhead metal duct to a ceiling diffuser where the metal duct and ceiling diffuser are located within the same room.

607.5.2.1 Horizontal exits. A *listed smoke damper* designed to resist the passage of smoke shall be provided at each point that a duct or air transfer opening penetrates a *fire barrier* that serves as a horizontal *exit*.

607.5.3 Fire partitions. Ducts and air transfer openings that penetrate fire partitions shall be protected with *listed* fire dampers installed in accordance with their listing.

Exception: In *occupancies* other than Group H, fire dampers are not required where any of the following apply:

1. Corridor walls in buildings equipped throughout with an automatic sprinkler system in accordance with Section 903.3.1.1 or 903.3.1.2 of the *Building Code* and the duct is protected as a through penetration in accordance with Section 714 of the *Building Code*.
2. The partitions are tenant partitions in covered and open mall buildings where the walls are not required by provisions elsewhere in the *Building Code* to extend to the underside of the floor or roof sheathing, slab or deck above.
3. The duct system is constructed of *approved* materials in accordance with Section 603 and the duct penetrating the wall complies with all of the following requirements:
    - 3.1. The duct shall not exceed 100 square inches (0.06 m^2).
    - 3.2. The duct shall be constructed of steel not less than 0.0217 inch (0.55 mm) in thickness.
    - 3.3. The duct shall not have openings that communicate the corridor with adjacent spaces or rooms.
    - 3.4. The duct shall be installed above a ceiling.
    - 3.5. The duct shall not terminate at a wall register in the fire-resistance-rated wall.
    - 3.6. A minimum 12-inch-long (305 mm) by 0.060-inch-thick (1.52 mm) steel sleeve shall be centered in each duct opening. The sleeve shall be secured to both sides of the wall and all four sides of the sleeve with minimum $1^1/_2$-inch by $1^1/_2$-inch by 0.060-inch (38 mm by 38 mm by 1.52 mm) steel retaining angles. The retaining angles shall be secured to the sleeve and the wall with No. 10 (M5) screws. The annular space between the steel sleeve and the wall opening shall be filled with rock (mineral) wool batting on all sides.
4. Such walls are penetrated by ducted HVAC systems, have a required fire-resistance rating of 1 hour or less, and are in areas of other than Group H and are in buildings equipped throughout with an automatic sprinkler system in accordance with Section 903.3.1.1 or 903.3.1.2 of the *Building Code*. For the purposes of this exception, a ducted HVAC system shall be a duct system for conveying supply, return or *exhaust air* as part of the structure's HVAC system. Such a duct system shall be constructed of sheet steel not less than 26 gage in thickness and shall be continuous from the air-handling *appliance* or *equipment* to the air outlet and inlet terminals.

607.5.4 Corridors/smoke barriers. A *listed* smoke damper designed to resist the passage of smoke shall be provided at each point a duct or air transfer opening penetrates a smoke barrier wall or a corridor enclosure required to have smoke and draft control doors in accordance with the *Building Code*.

A corridor damper shall be provided where corridor ceilings, constructed as required for the corridor walls as permitted in Section 708.4, Exception 3, of the *Building Code*, are penetrated.

A ceiling radiation damper shall be provided where the ceiling membrane of a fire-resistance-rated floor/ceiling or roof/ceiling assembly, constructed as permitted in Section 708.4, Exception 2, of the *Building Code*, is penetrated.

Smoke dampers and smoke damper actuation methods shall comply with Section 607.5.4.1.

Exceptions:

1. Smoke dampers are not required in corridor penetrations where the building is equipped throughout with an *approved* smoke control system in accordance with Section 513 and smoke dampers are not necessary for the operation and control of the system.
2. Smoke dampers are not required in smoke barrier penetrations where the openings in ducts are limited to a single smoke compartment and the ducts are constructed of steel.
3. Smoke dampers are not required in corridor penetrations where the duct is constructed of steel not less than 0.019 inch (0.48 mm) in thickness and there are no openings serving the corridor.
4. Smoke dampers are not required in smoke barriers required by Section 407.5 of the *Building Code* for Group I-2, Condition 2 where the HVAC system is fully ducted in accordance with Section 603 and where buildings are equipped throughout with an automatic sprinkler system in accordance with Section 903.3.1.1 of the *Building Code* and equipped with quick-response sprinklers in accordance with Section 903.3.2 of the *Building Code*.

607.5.4.1 Smoke damper. Smoke dampers shall close as required by Section 607.3.3.2.

607.5.5 Shaft enclosures. Shaft enclosures that are permitted to be penetrated by ducts and air transfer openings shall be protected with listed fire and smoke dampers installed in accordance with their listing.

Exceptions:

1. Fire dampers are not required at penetrations of shafts where any of the following apply:
    - 1.1. Steel exhaust subducts having a wall thickness of not less than 0.0187 inch (0.4712 mm) extend not less than 22 inches (559 mm) vertically in exhaust shafts and an exhaust fan is installed at the upper terminus of the shaft that is powered continuously, in accordance with Section 909.11 of the *Building Code*, so as to maintain a continuous airflow upward to the outdoors.
    - 1.2. Penetrations are tested in accordance with ASTM E119 or UL 263 as part of the fire-resistance-rated assembly.
    - 1.3. Ducts are used as part of an *approved* smoke control system in accordance with Section 909 of the *Building Code*, and where the fire damper will interfere with the operation of the smoke control system.
    - 1.4. The penetrations are in parking garage exhaust or supply shafts that are separated from other building shafts by not less than 2-hour fire-resistance-rated construction.
2. In Group B and R *occupancies* equipped throughout with an automatic sprinkler system in accordance with Section 903.3.1.1 of the *Building Code*, smoke dampers are not required at penetrations of shafts where kitchen, clothes dryer, bathroom and toilet room exhaust openings with steel exhaust subducts, having a wall thickness of not less than 0.0187 inch (0.4712 mm), extend not less than 22 inches (559 mm) vertically and the exhaust fan at the upper terminus is powered continuously in accordance with the provisions of Section 909.11 of the *Building Code*, and maintains airflow upward to the outdoors.
3. Smoke dampers are not required at penetrations of exhaust or supply shafts in parking garages that are separated from other building shafts by not less than 2-hour fire-resistance-rated construction.
4. Smoke dampers are not required at penetrations of shafts where ducts are used as part of an *approved* mechanical smoke control system designed in accordance with Section 909 of the *Building Code* and where the smoke damper will interfere with the operation of the smoke control system.
5. Fire dampers and combination fire/smoke dampers are not required in kitchen and clothes dryer exhaust systems where dampers are prohibited by this code.

607.5.5.1 Continuous upward flow. Fire dampers and smoke dampers shall not be installed in shafts that are required to maintain continuous airflow upward where closure of the damper would result in the loss of airflow.

607.5.5.2 Enclosure at the bottom. Shaft enclosures that do not extend to the bottom of the building or structure shall be protected in accordance with Section 713.11 of the *Building Code*.

607.5.6 Exterior walls. Ducts and air transfer openings in fire-resistance-rated exterior walls required to have protected openings in accordance with Section 705.10 of the *Building Code* shall be protected with *listed* fire dampers installed in accordance with their listing.

607.5.7 Smoke partitions. A *listed* smoke damper designed to resist the passage of smoke shall be provided at each point where an air transfer opening penetrates a smoke partition. Smoke dampers and smoke damper actuation methods shall comply with Section 607.3.3.2.

Exception: Where the installation of a smoke damper will interfere with the operation of a required smoke control system in accordance with Section 513, *approved* alternative protection shall be used.

607.6 Horizontal assemblies. Penetrations by air ducts of a floor, floor/ceiling assembly or the ceiling membrane of a roof/ceiling assembly shall be protected by a shaft enclosure that complies with Section 713 and Sections 717.6.1 through 717.6.3 of the *Building Code* or shall comply with Sections 607.6.1 through 607.6.3.

607.6.1 Through penetrations. In *occupancies* other than Groups I-2 and I-3, a duct constructed of *approved* materials in accordance with Section 603 that penetrates a fire-resistance-rated floor/ceiling assembly that connects not more than two stories is permitted without shaft enclosure protection provided that a *listed* fire damper is installed at the floor line or the duct is protected in accordance with Section 714.5 of the *Building Code*. For air transfer openings, see Item 6, Section 712.1.9 of the *Building Code*.

Exception: A duct is permitted to penetrate three floors or less without a fire damper at each floor provided that it meets all of the following requirements:

1. The duct shall be contained and located within the cavity of a wall and shall be constructed of steel having a minimum thickness of 0.0187 inch (0.4712 mm) (No. 26 gage).
2. The duct shall open into only one *dwelling unit* or *sleeping unit* and the duct system shall be continuous from the unit to the exterior of the building.
3. The duct shall not exceed a 4-inch (102 mm) nominal diameter and the total area of such ducts shall not exceed 100 square inches for any 100 square feet (64 516 mm^2 per 9.3 m^2) of the floor area.
4. The annular space around the duct is protected with materials that prevent the passage of flame and hot gases sufficient to ignite cotton waste when subjected to ASTM E119 or UL 263 time-temperature conditions under a minimum positive pressure differential of 0.01 inch (2.49 Pa) of water at the location of the penetration for the time period equivalent to the fire-resistance rating of the construction penetrated.
5. Grille openings located in a ceiling of a fire-resistance-rated floor/ceiling or roof/ceiling assembly shall be protected with a *listed* ceiling radiation damper installed in accordance with Section 607.6.2.1.

607.6.2 Membrane penetrations. Ducts and air transfer openings constructed of *approved* materials, in accordance with Section 603, that penetrate the ceiling membrane of a fire-resistance-rated floor/ceiling or roof/ceiling assembly shall be protected with one of the following:

1. A shaft enclosure in accordance with Section 713 of the *Building Code*.
2. A *listed* ceiling radiation damper installed at the ceiling line where a duct penetrates the ceiling of a fire-resistance-rated floor/ceiling or roof/ceiling assembly.

   Exceptions:

   1. A fire-resistance-rated assembly tested in accordance with ASTM E119 or UL 263 showing that ceiling radiation dampers are not required in order to maintain the fire-resistance rating of the assembly.
   2. Where exhaust duct or outdoor air duct penetrations are protected in accordance with Section 714.5.1.2 of the *Building Code*, are located within the cavity of a wall and do not pass through another *dwelling unit* or tenant space.
   3. Where duct and air transfer openings are protected with a duct outlet penetration system tested as part of a fire-resistance-rated assembly in accordance with ASTM E119 or UL 263.
3. A *listed* ceiling radiation damper installed at the ceiling line where a diffuser with no duct attached penetrates the ceiling of a fire-resistance-rated floor/ceiling or roof/ceiling assembly.

   Exceptions:

   1. A fire-resistance-rated assembly tested in accordance with ASTM E119 or UL 263 showing that ceiling radiation dampers are not required in order to maintain the fire-resistance rating of the assembly.
   2. Where duct and air transfer openings are protected with a duct outlet penetration system tested as part of a fire-resistance-rated assembly in accordance with ASTM E119 or UL 263.

607.6.2.1 Ceiling radiation dampers testing and installation. *Ceiling radiation dampers* shall be tested in accordance with Section 607.3.1. *Ceiling radiation dampers* shall be installed in accordance with the details listed in the fire-resistance-rated assembly and the manufacturer's installation instructions and the listing.

607.6.2.1.1 Dynamic systems. Ceiling radiation dampers installed in heating, ventilation and air-conditioning systems designed to operate with fans on during a fire shall be labeled for use in dynamic systems.

607.6.2.1.2 Static systems. Static ceiling radiation dampers shall be installed only in systems that are not designed to operate during a fire.

Exceptions:

1. Where a static ceiling radiation damper is installed at the opening of a duct, a smoke detector shall be installed inside the duct or outside the duct with sampling tubes protruding into the duct. The detector or tubes within the duct shall be within 5 feet (1524 mm) of the damper. Air outlets and inlets shall not be located between the detector or tubes and the damper. The detector shall be listed for the air velocity, temperature and humidity anticipated at the point where it is installed. Other than in mechanical smoke control systems, dampers shall be closed upon fan shutdown where local smoke detectors require a minimum velocity to operate.
2. Where a static ceiling radiation damper is installed in a ceiling, the ceiling radiation damper shall be permitted to be controlled by a smoke detection system installed within the same room or area as the ceiling radiation damper.
3. A static ceiling radiation damper shall be permitted to be installed within a room where an occupant sensor is provided within the room that will shut down the system.

607.6.3 Nonfire-resistance-rated floor assemblies. Duct systems constructed of approved materials in accordance with Section 603 that penetrate nonfire-resistance-rated floor assemblies shall be protected by any of the following methods:

1. A shaft enclosure in accordance with Section 713 of the *Building Code*.
2. The duct connects not more than two stories, and the annular space around the penetrating duct is protected with an *approved* noncombustible material that resists the free passage of flame and the products of *combustion*.
3. In floor assemblies composed of noncombustible materials, a shaft shall not be required where the duct connects not more than three stories, and the annular space around the penetrating duct is protected with an approved noncombustible material that resists the free passage of flame and the products of combustion and a fire damper is installed at each floor line.

   Exception: Fire dampers are not required in ducts within individual residential *dwelling units*.

607.7 Flexible ducts and air connectors. Flexible ducts and air connectors shall not pass through any fire-resistance-rated assembly.

SECTION 608
BALANCING

608.1 Balancing. Air distribution, ventilation and exhaust systems shall be provided with means to adjust the system to achieve the design airflow rates and shall be balanced by an *approved* method. Ventilation air distribution shall be balanced by an *approved* method and such balancing shall verify that the air distribution system is capable of supplying and exhausting the airflow rates required by Chapter 4.

CHAPTER 7
COMBUSTION AIR

SECTION 701
GENERAL

701.1 Scope. Solid fuel-burning *appliances* shall be provided with *combustion air* in accordance with the *appliance* manufacturer's installation instructions. Oil-fired *appliances* shall be provided with *combustion air* in accordance with NFPA 31. The methods of providing *combustion air* in this chapter do not apply to fireplaces, fireplace stoves and direct-vent *appliances*. The requirements for combustion and dilution air for gas-fired *appliances* shall be in accordance with Appendix C.

701.2 Dampered openings. Where combustion air openings are provided with volume, smoke or fire dampers, the dampers shall be interlocked with the firing cycle of the *appliances* served, so as to prevent operation of any *appliance* that draws combustion air from the room or space when any of the dampers are closed. Manual dampers shall not be installed in combustion air ducts. Ducts not provided with dampers and that pass through rated construction shall be enclosed in a shaft in accordance with the *Building Code*.

CHAPTER 8

CHIMNEYS AND VENTS

SECTION 801
GENERAL

801.1 Scope. This chapter shall govern the installation, maintenance, repair and approval of factory-built *chimneys*, *chimney* liners, vents and connectors. This chapter shall govern the utilization of masonry *chimneys*. Gas-fired *appliances* shall be vented in accordance with Appendix C.

801.2 General. Every fuel-burning *appliance* shall discharge the products of *combustion* to a vent, factory-built *chimney* or masonry *chimney*, except for *appliances* vented in accordance with Section 804. The *chimney* or vent shall be designed for the type of *appliance* being vented.

> **Exception:** Commercial cooking *appliances* vented by a Type I hood installed in accordance with Section 507.

801.2.1 Oil-fired appliances. Oil-fired *appliances* shall be vented in accordance with this code and NFPA 31.

801.3 Masonry chimneys. Masonry *chimneys* shall be constructed in accordance with the *Building Code*.

801.4 Positive flow. Venting systems shall be designed and constructed so as to develop a positive flow adequate to convey all *combustion* products to the outside atmosphere.

801.5 Design. Venting systems shall be designed in accordance with this chapter or shall be *approved* engineered systems.

801.6 Minimum size of chimney or vent. Except as otherwise provided for in this chapter, the size of the *chimney* or vent, serving a single *appliance*, except engineered systems, shall have a minimum area equal to the area of the *appliance* connection.

801.7 Solid fuel appliance flues. The cross-sectional area of a flue serving a solid-fuel-burning *appliance* shall be not greater than three times the cross-sectional area of the *appliance* flue collar or flue outlet.

801.8 Abandoned inlet openings. Abandoned inlet openings in *chimneys* and vents shall be closed by an *approved* method.

801.9 Positive pressure. Where an *appliance* equipped with a forced or induced draft system creates a positive pressure in the venting system, the venting system shall be designed and *listed* for positive pressure applications.

801.10 Connection to fireplace. Connection of *appliances* to *chimney* flues serving fireplaces shall be in accordance with Sections 801.10.1 through 801.10.3.

801.10.1 Closure and access. A noncombustible seal shall be provided below the point of connection to prevent entry of room air into the flue. Means shall be provided for *access* to the flue for inspection and cleaning.

801.10.2 Connection to factory-built fireplace flue. An *appliance* shall not be connected to a flue serving a factory-built fireplace unless the *appliance* is specifically *listed* for such installation. The connection shall be made in accordance with the *appliance* manufacturer's installation instructions.

801.10.3 Connection to masonry fireplace flue. A connector shall extend from the *appliance* to the flue serving a masonry fireplace such that the flue gases are exhausted directly into the flue. The connector shall be provided with access or shall be removable for inspection and cleaning of both the connector and the flue. *Listed* direct connection devices shall be installed in accordance with their listing.

801.11 Multiple solid fuel prohibited. A solid fuel-burning *appliance* or fireplace shall not connect to a *chimney* passageway venting another *appliance*.

801.12 Chimney entrance. Connectors shall connect to a *chimney* flue at a point not less than 12 inches (305 mm) above the lowest portion of the interior of the *chimney* flue.

801.13 Cleanouts. Masonry *chimney* flues shall be provided with a cleanout opening having a minimum height of 6 inches (152 mm). The upper edge of the opening shall be located not less than 6 inches (152 mm) below the lowest *chimney* inlet opening. The cleanout shall be provided with a tight-fitting, noncombustible cover.

> **Exception:** Cleanouts shall not be required for *chimney* flues serving masonry fireplaces, if such flues are provided with access through the fireplace opening.

801.14 Connections to exhauster. *Appliance* connections to a *chimney* or vent equipped with a power exhauster shall be made on the inlet side of the exhauster. Joints and piping on the positive pressure side of the exhauster shall be *listed* for positive pressure applications as specified by the manufacturer's installation instructions for the exhauster.

801.15 Fuel-fired appliances. Masonry chimneys utilized to vent fuel-fired *appliances* shall be located, constructed and sized as specified in the manufacturer's installation instructions for the *appliances* being vented.

801.16 Flue lining. Masonry chimneys shall be lined. The lining material shall be compatible with the type of *appliance* connected, in accordance with the *appliance* listing and manufacturer's installation instructions. *Listed* materials used as flue linings shall be installed in accordance with their listings and the manufacturer's instructions.

801.16.1 Residential and low-heat appliances (general). Flue lining systems for use with residential-type and low-heat *appliances* shall be limited to the following:

1. Clay flue lining complying with the requirements of ASTM C315 or equivalent. Clay flue lining shall be installed in accordance with the *Building Code*.
2. *Listed* and *labeled chimney* lining systems complying with UL 1777.

3. Other *approved* materials that will resist, without cracking, softening or corrosion, flue gases and condensate at temperatures up to 1,800°F (982°C).

801.17 Space around lining. The space surrounding a flue lining system or other vent installed within a masonry *chimney* shall not be used to vent any other *appliance*. This shall not prevent the installation of a separate flue lining in accordance with the manufacturer's installation instructions and this code.

801.18 Existing chimneys and vents. Where an *appliance* is permanently disconnected from an existing *chimney* or vent, or where an *appliance* is connected to an existing *chimney* or vent during the process of a new installation, the *chimney* or vent shall comply with Sections 801.18.1 through 801.18.4.

801.18.1 Size. The *chimney* or vent shall be resized as necessary to control flue gas condensation in the interior of the *chimney* or vent and to provide the *appliance* or *appliances* served with the required draft. For the venting of oil-fired *appliances* to masonry *chimneys*, the resizing shall be in accordance with NFPA 31.

801.18.2 Flue passageways. The flue gas passageway shall be free from obstructions and combustible deposits and shall be cleaned if previously used for venting a solid or liquid fuel-burning *appliance* or fireplace. The flue liner, *chimney* inner wall or vent inner wall shall be continuous and shall be free from cracks, gaps, perforations or other damage or deterioration that would allow the escape of *combustion* products, including gases, moisture and creosote. Where an oil-fired *appliance* is connected to an existing masonry *chimney*, such *chimney* flue shall be repaired or relined in accordance with NFPA 31.

801.18.3 Cleanout. Masonry *chimneys* shall be provided with a cleanout opening complying with Section 801.13.

801.18.4 Clearances. *Chimneys* and vents shall have airspace *clearance* to combustibles in accordance with the *Building Code* and the *chimney* or vent manufacturer's installation instructions.

Exception: Masonry chimneys without the required airspace *clearances* shall be permitted to be used if lined or relined with a *chimney* lining system *listed* for use in chimneys with reduced *clearances* in accordance with UL 1777. The *chimney clearance* shall be not less than permitted by the terms of the *chimney* liner listing and the manufacturer's instructions.

801.18.4.1 Fireblocking. Noncombustible fireblocking shall be provided in accordance with the *Building Code*.

801.19 Multistory prohibited. Common venting systems for *appliances* located on more than one floor level shall be prohibited, except where all of the *appliances* served by the common vent are located in rooms or spaces that are accessed only from the outdoors. The *appliance* enclosures shall not communicate with the occupiable areas of the building.

801.20 Plastic vent joints. Plastic pipe and fittings used to vent *appliances* shall be installed in accordance with the *appliance* manufacturer's installation instructions.

801.21 Blocked vent switch. Oil-fired *appliances* shall be equipped with a device that will stop burner operation in the event that the venting system is obstructed. Such device shall have a manual reset and shall be installed in accordance with the manufacturer's instructions.

SECTION 802
VENTS

802.1 General. Vent systems shall be *listed* and *labeled*. Type L vents and pellet vents shall be tested in accordance with UL 641.

802.2 Vent application. The application of vents shall be in accordance with Table 802.2.

TABLE 802.2
VENT APPLICATION

VENT TYPES	APPLIANCE TYPES
Type L oil vents	Oil-burning appliances listed and labeled for venting with Type L vents; gas appliances listed and labeled for venting with Type B vents.
Pellet vents	Pellet fuel-burning appliances listed and labeled for venting with pellet vents.

802.3 Installation. Vent systems shall be sized, installed and terminated in accordance with the vent and *appliance* manufacturer's installation instructions.

802.4 Vent termination caps required. Type L vents shall terminate with a *listed* and *labeled* cap in accordance with the vent manufacturer's installation instructions.

802.5 Type L vent terminations. Type L vents shall terminate not less than 2 feet (610 mm) above the highest point of the roof penetration and not less than 2 feet (610 mm) higher than any portion of a building within 10 feet (3048 mm).

802.6 Minimum vent heights. Vents shall terminate not less than 5 feet (1524 mm) in vertical height above the highest connected *appliance* flue collar.

Exceptions:

1. Venting systems of direct vent *appliances* shall be installed in accordance with the *appliance* and the vent manufacturer's instructions.
2. *Appliances listed* for outdoor installations incorporating integral venting means shall be installed in accordance with their listings and the manufacturer's installation instructions.
3. Pellet vents shall be installed in accordance with the *appliance* and the vent manufacturer's installation instructions.

802.7 Support of vents. All portions of vents shall be adequately supported for the design and weight of the materials employed.

802.8 Insulation shield. Where vents pass through insulated assemblies, an insulation shield constructed of not less than No. 26 gage sheet metal shall be installed to provide *clearance* between the vent and the insulation material. The *clearance* shall be not less than the *clearance* to combustibles specified by the vent manufacturer's installation instructions. Where vents pass through attic space, the shield shall terminate not less than 2 inches (51 mm) above the insulation materials and shall be secured in place to prevent displacement. Insulation shields provided as part of a *listed* vent system shall be installed in accordance with the manufacturer's installation instructions.

802.9 Door swing. *Appliance* and *equipment* vent terminals shall be located such that doors cannot swing within 12 inches (305 mm) horizontally of the vent terminals. Doorstops or closers shall not be installed to obtain this clearance.

SECTION 803
CONNECTORS

803.1 Connectors required. Connectors shall be used to connect *appliances* to the vertical *chimney* or vent, except where the *chimney* or vent is attached directly to the *appliance*.

803.2 Location. Connectors shall be located entirely within the room in which the connecting *appliance* is located, except as provided for in Section 803.10.4. Where passing through an unheated space, a connector shall not be constructed of single-wall pipe.

803.3 Size. The connector shall not be smaller than the size of the flue collar supplied by the manufacturer of the *appliance*. Where the *appliance* has more than one flue outlet, and in the absence of the manufacturer's specific instructions, the connector area shall be not less than the combined area of the flue outlets for which it acts as a common connector.

803.4 Branch connections. Branch connections to the vent connector shall be made in accordance with the vent manufacturer's instructions.

803.5 Manual dampers. Manual dampers shall not be installed in connectors except in *chimney* connectors serving solid fuel-burning *appliances*.

803.6 Automatic dampers. Automatic dampers shall be *listed* and *labeled* in accordance with UL 17 for oil-fired heating *appliances*. The dampers shall be installed in accordance with the manufacturer's instructions. An automatic vent damper device shall not be installed on an existing *appliance* unless the *appliance* is *listed* and *labeled* and the device is installed in accordance with the terms of its listing. The name of the installer and date of installation shall be marked on a label affixed to the damper device.

803.7 Connectors serving two or more appliances. Where two or more connectors enter a common vent or *chimney*, the smaller connector shall enter at the highest level consistent with available headroom or *clearance* to combustible material.

803.8 Vent connector construction. Vent connectors shall be constructed of metal. The minimum thickness of the connector shall be 0.0136 inch (0.345 mm) (No. 28 gage) for galvanized steel, 0.022 inch (0.6 mm) (No. 26 B & S gage) for copper, and 0.020 inch (0.5 mm) (No. 24 B & S gage) for aluminum.

803.9 Chimney connector construction. *Chimney* connectors for low-heat *appliances* shall be of sheet steel pipe having resistance to corrosion and heat not less than that of galvanized steel specified in Table 803.9(1). Connectors for medium-heat *appliances* and high-heat *appliances* shall be of sheet steel not less than the thickness specified in Table 803.9(2).

TABLE 803.9(1)
MINIMUM CHIMNEY CONNECTOR THICKNESS FOR LOW-HEAT APPLIANCES

DIAMETER OF CONNECTOR (inches)	MINIMUM NOMINAL THICKNESS (galvanized) (inches)
5 and smaller	0.022 (No. 26 gage)
Larger than 5 and up to 10	0.028 (No. 24 gage)
Larger than 10 and up to 16	0.034 (No. 22 gage)
Larger than 16	0.064 (No. 16 gage)

For SI: 1 inch = 25.4 mm.

TABLE 803.9(2)
MINIMUM CHIMNEY CONNECTOR THICKNESS FOR MEDIUM- AND HIGH-HEAT APPLIANCES

AREA (square inches)	EQUIVALENT ROUND DIAMETER (inches)	MINIMUM THICKNESS (inches)
0–154	0–14	0.0575 (No. 16 gage)
155–201	15–16	0.075 (No. 14 gage)
202–254	17–18	0.0994 (No. 12 gage)
Greater than 254	Greater than 18	0.1292 (No. 10 gage)

For SI: 1 inch = 25.4 mm, 1 square inch = 645.16 mm^2.

803.10 Installation. Connectors shall be installed in accordance with Sections 803.10.1 through 803.10.6.

803.10.1 Supports and joints. Connectors shall be supported in an *approved* manner, and joints shall be fastened with sheet metal screws, rivets or other *approved* means.

803.10.2 Length. The maximum horizontal length of a single-wall connector shall be 75 percent of the height of the *chimney* or vent.

803.10.3 Connection. The connector shall extend to the inner face of the *chimney* or vent liner, but not beyond. A connector entering a masonry *chimney* shall be cemented to masonry in an *approved* manner. Where thimbles are installed to facilitate removal of the connector from the masonry *chimney*, the thimble shall be permanently cemented in place with high-temperature cement.

803.10.4 Connector pass-through. *Chimney* connectors shall not pass through any floor or ceiling, nor through a fire-resistance-rated wall assembly. *Chimney* connectors for domestic-type *appliances* shall not pass through walls or partitions constructed of combustible material to reach a masonry *chimney* except where one of the following applies:

1. The connector is *labeled* for wall pass-through and is installed in accordance with the manufacturer's instructions.

2. The connector is put through a device *labeled* for wall pass-through.
3. The connector has a diameter not larger than 10 inches (254 mm) and is installed in accordance with one of the methods in Table 803.10.4. Concealed metal parts of the pass-through system in contact with flue gases shall be of stainless steel or equivalent material that resists corrosion, softening or cracking up to 1,800°F (980°C).

803.10.5 Pitch. Connectors shall rise vertically to the *chimney* or vent with a minimum pitch equal to $^1/_4$ unit vertical in 12 units horizontal (2-percent slope).

803.10.6 Clearances. Connectors shall have a minimum *clearance* to combustibles in accordance with Table 803.10.6. The *clearances* specified in Table 803.10.6 apply, except where the *listing* and *labeling* of an *appliance* specifies a different *clearance*, in which case the *labeled clearance* shall apply. The *clearance* to combustibles for connectors shall be reduced only in accordance with Section 308.

SECTION 804
DIRECT-VENT, INTEGRAL VENT AND MECHANICAL DRAFT SYSTEMS

804.1 Direct-vent terminations. Vent terminals for *direct-vent appliances* shall be installed in accordance with the manufacturer's instructions.

804.2 Appliances with integral vents. *Appliances* incorporating integral venting means shall be installed in accordance with their listings and the manufacturer's installation instructions.

804.2.1 Terminal clearances. *Appliances* designed for natural draft venting and incorporating integral venting means shall be located so that a minimum *clearance* of 9 inches (229 mm) is maintained between vent terminals and from any openings through which *combustion* products enter the building. *Appliances* using forced draft venting shall be located so that a minimum *clearance* of 12 inches (305 mm) is maintained between vent terminals and from any openings through which *combustion* products enter the building.

804.3 Mechanical draft systems. Mechanical draft systems of either forced or induced draft design shall be *listed* and *labeled* in accordance with UL 378 and shall comply with Sections 804.3.1 through 804.3.8.

804.3.1 Forced draft systems. Forced draft systems and all portions of induced draft systems under positive pressure during operation shall be designed and installed so as to be gas tight to prevent leakage of *combustion* products into a building.

804.3.2 Automatic shutoff. Power exhausters serving automatically fired *appliances* shall be electrically connected to each *appliance* to prevent operation of the *appliance* when the power exhauster is not in operation.

804.3.3 Termination. The termination of *chimneys* or vents equipped with power exhausters shall be located not less than 10 feet (3048 mm) from the lot line or from adjacent buildings. The exhaust shall be directed away from the building.

TABLE 803.10.4
CHIMNEY CONNECTOR SYSTEMS AND CLEARANCES TO COMBUSTIBLE WALL MATERIALS FOR DOMESTIC HEATING APPLIANCES[a, b, c, d]

System A (12-inch clearance)	A 3.5-inch-thick brick wall shall be framed into the combustible wall. An 0.625-inch-thick fire-clay liner (ASTM C315 or equivalent)[e] shall be firmly cemented in the center of the brick wall maintaining a 12-inch clearance to combustibles. The clay liner shall run from the outer surface of the bricks to the inner surface of the chimney liner.
System B (9-inch clearance)	A labeled solid-insulated factory-built chimney section (1-inch insulation) the same inside diameter as the connector shall be utilized. Sheet steel supports cut to maintain a 9-inch clearance to combustibles shall be fastened to the wall surface and to the chimney section. Fasteners shall not penetrate the chimney flue liner. The chimney length shall be flush with the masonry chimney liner and sealed to the masonry with water-insoluble refractory cement. Chimney manufacturers' parts shall be utilized to securely fasten the chimney connector to the chimney section.
System C (6-inch clearance)	A steel ventilated thimble having a minimum thickness of 0.0236 inch (No. 24 gage) having two 1-inch air channels shall be installed with a steel chimney connector. Steel supports shall be cut to maintain a 6-inch clearance between the thimble and combustibles. The chimney connector and steel supports shall have a minimum thickness of 0.0236 inch (No. 24 gage). One side of the support shall be fastened to the wall on all sides. Glass-fiber insulation shall fill the 6-inch space between the thimble and the supports.
System D (2-inch clearance)	A labeled solid-insulated factory-built chimney section (1-inch insulation) with a diameter 2 inches larger than the chimney connector shall be installed with a steel chimney connector having a minimum thickness of 0.0236 inch (No. 24 gage). Sheet steel supports shall be positioned to maintain a 2-inch clearance to combustibles and to hold the chimney connector to ensure that a 1-inch airspace surrounds the chimney connector through the chimney section. The steel support shall be fastened to the wall on all sides and the chimney section shall be fastened to the supports. Fasteners shall not penetrate the liner of the chimney section.

For SI: 1 inch = 25.4 mm, 1.0 Btu • in/ft^2 • h • °F = 0.144 W/m^2 • K.

a. Insulation material that is part of the wall pass-through system shall be noncombustible and shall have a thermal conductivity of 1.0 Btu • in/ft^2 • h • °F or less.

b. All clearances and thicknesses are minimums.

c. Materials utilized to seal penetrations for the connector shall be noncombustible.

d. Connectors for all systems except System B shall extend through the wall pass-through system to the inner face of the flue liner.

e. ASTM C315.

TABLE 803.10.6
CONNECTOR CLEARANCES TO COMBUSTIBLES

TYPE OF APPLIANCE	MINIMUM CLEARANCE (inches)
Domestic-type appliances	
Chimney and vent connectors	
Electric and oil incinerators	18
Oil and solid-fuel appliances	18
Oil appliances labeled for venting with Type L vents	9
Commercial, industrial-type appliances	
Low-heat appliances	
Chimney connectors	
Oil and solid-fuel boilers, furnace and water heaters	18
Oil unit heaters	18
Other low-heat industrial appliances	18
Medium-heat appliances	
Chimney connectors	
All oil and solid-fuel appliances	36
High-heat appliances Masonry or metal connectors All oil and solid-fuel appliances	(As determined by the building official)

For SI: 1 inch = 25.4 mm.

804.3.4 Horizontal terminations. Horizontal terminations shall comply with the following requirements:

1. Where located adjacent to walkways, the termination of mechanical draft systems shall be not less than 7 feet (2134 mm) above the level of the walkway.
2. Vents shall terminate not less than 3 feet (914 mm) above any forced air inlet located within 10 feet (3048 mm).
3. The vent system shall terminate not less than 4 feet (1219 mm) below, 4 feet (1219 mm) horizontally from or 1 foot (305 mm) above any door, window or gravity air inlet into the building.
4. The vent termination point shall not be located closer than 3 feet (914 mm) to an interior corner formed by two walls perpendicular to each other.
5. The vent termination shall not be mounted directly above or within 3 feet (914 mm) horizontally from an oil tank vent or gas meter.
6. The bottom of the vent termination shall be located not less than 12 inches (305 mm) above finished grade.

804.3.5 Vertical terminations. Vertical terminations shall comply with the following requirements:

1. Where located adjacent to walkways, the termination of mechanical draft systems shall be not less than 7 feet (2134 mm) above the level of the walkway.
2. Vents shall terminate not less than 3 feet (914 mm) above any forced air inlet located within 10 feet (3048 mm) horizontally.
3. Where the vent termination is located below an adjacent roof structure, the termination point shall be located not less than 3 feet (914 mm) from such structure.
4. The vent shall terminate not less than 4 feet (1219 mm) below, 4 feet (1219 mm) horizontally from or 1 foot (305 mm) above any door, window or gravity air inlet for the building.
5. A vent cap shall be installed to prevent rain from entering the vent system.
6. The vent termination shall be located not less than 3 feet (914 mm) horizontally from any portion of the roof structure.

804.3.6 Exhauster connections. An *appliance* vented by natural draft shall not be connected into a vent, *chimney* or vent connector on the discharge side of a mechanical flue exhauster.

804.3.7 Exhauster sizing. Mechanical flue exhausters and the vent system served shall be sized and installed in accordance with the manufacturer's installation instructions.

804.3.8 Mechanical draft systems for manually fired appliances and fireplaces. A mechanical draft system shall be permitted to be used with manually fired *appliances* and fireplaces where such system complies with all of the following requirements:

1. The mechanical draft device shall be *listed* and *labeled* in accordance with UL 378, and shall be installed in accordance with the manufacturer's instructions.
2. A device shall be installed that produces visible and audible warning upon failure of the mechanical draft device or loss of electrical power, at any time that the mechanical draft device is turned on. This device shall be equipped with a battery backup if it receives power from the building wiring.
3. A smoke detector shall be installed in the room with the *appliance* or fireplace. This device shall be equipped with a battery backup if it receives power from the building wiring.

SECTION 805
FACTORY-BUILT CHIMNEYS

805.1 Listing. Factory-built *chimneys* shall be *listed* and *labeled* and shall be installed and terminated in accordance with the manufacturer's installation instructions.

805.2 Solid fuel appliances. Factory-built *chimneys* installed in *dwelling units* with solid fuel-burning *appliances* shall comply with the Type HT requirements of UL 103 and shall be marked "Type HT" and "Residential Type and Building Heating *Appliance Chimney.*"

Exception: *Chimneys* for use with open *combustion* chamber fireplaces shall comply with the requirements of UL 103 and shall be marked "Residential Type and Building Heating *Appliance Chimney.*"

Chimneys for use with open *combustion* chamber *appliances* installed in buildings other than *dwelling units* shall comply with the requirements of UL 103 and shall be marked "Building Heating *Appliance Chimney"* or "Residential Type and Building Heating *Appliance Chimney."*

805.3 Factory-built fireplaces. *Chimneys* for use with factory-built fireplaces shall comply with the requirements of UL 127.

805.4 Factory-built chimney offsets. Where a factory-built *chimney* assembly incorporates offsets, no part of the *chimney* shall be at an angle of more than 30 degrees (0.52 rad) from vertical at any point in the assembly and the *chimney* assembly shall not include more than four elbows.

805.5 Support. Where factory-built *chimneys* are supported by structural members, such as joists and rafters, such members shall be designed to support the additional load.

805.6 Medium-heat appliances. Factory-built *chimneys* for medium-heat *appliances* producing flue gases having a temperature above 1,000°F (538°C) measured at the entrance to the *chimney* shall comply with UL 959.

805.7 Decorative shrouds. Decorative shrouds shall not be installed at the termination of factory-built *chimneys* except where such shrouds are *listed* and *labeled* for use with the specific factory-built *chimney* system and are installed in accordance with Section 304.1.

805.8 Insulation shield. Where factory-built *chimneys* pass through insulated assemblies, an insulation shield constructed of steel having a thickness of not less than 0.0187 inch (0.4712 mm) (No. 26 gage) shall be installed to provide *clearance* between the *chimney* and the insulation material. The *clearance* shall be not less than the *clearance* to combustibles specified by the *chimney* manufacturer's installation instructions. Where *chimneys* pass through attic space, the shield shall terminate not less than 2 inches (51 mm) above the insulation materials and shall be secured in place to prevent displacement. Insulation shields provided as part of a *listed chimney* system shall be installed in accordance with the manufacturer's instructions.

SECTION 806
METAL CHIMNEYS

806.1 General. Metal *chimneys* shall be constructed and installed in accordance with NFPA 211.

CHAPTER 9

SPECIFIC APPLIANCES, FIREPLACES AND SOLID FUEL-BURNING EQUIPMENT

SECTION 901
GENERAL

901.1 Scope. This chapter shall govern the approval, design, installation, construction, *alteration* and repair of the *appliances* and *equipment* specifically identified herein and factory-built fireplaces. The approval, design, installation, construction, *alteration* and repair of gas-fired *appliances* shall be regulated by Appendix C.

901.2 General. The requirements of this chapter shall apply to the mechanical *equipment* and *appliances* regulated by this chapter, in addition to the other requirements of this code.

901.3 Hazardous locations. Fireplaces and solid fuel-burning *appliances* shall not be installed in hazardous locations.

901.4 Solid fuel-burning fireplaces and appliances in Group I-2, Condition 2. In Group I-2, Condition 2 *occupancies*, solid fuel-burning fireplaces and *appliances* are prohibited.

SECTION 902
MASONRY FIREPLACES

902.1 General. Masonry fireplaces shall be constructed in accordance with the *Building Code*.

902.2 Fireplace accessories. *Listed* and *labeled* fireplace accessories shall be installed in accordance with the conditions of the listing and the manufacturer's instructions. Fireplace accessories shall comply with UL 907.

SECTION 903
FACTORY-BUILT FIREPLACES

903.1 General. Factory-built fireplaces shall be *listed* and *labeled* and shall be installed in accordance with the conditions of the listing. Factory-built fireplaces shall be tested in accordance with UL 127.

903.2 Hearth extensions. Hearth extensions of approved factory-built fireplaces shall be installed in accordance with the listing of the fireplace. The hearth extension shall be readily distinguishable from the surrounding floor area. *Listed* and *labeled* hearth extensions shall comply with UL 1618.

903.3 Unvented gas log heaters. An unvented gas log heater shall not be installed in a factory-built fireplace unless the fireplace system has been specifically tested, *listed* and *labeled* for such use in accordance with UL 127.

903.4 Gasketed fireplace doors. A gasketed fireplace door shall not be installed on a factory-built fireplace except where the fireplace system has been specifically tested, *listed* and *labeled* for such use in accordance with UL 127.

SECTION 904
PELLET FUEL-BURNING APPLIANCES

904.1 General. Pellet fuel-burning *appliances* shall be *listed* and *labeled* in accordance with ASTM E1509 and shall be installed in accordance with the terms of the listing.

SECTION 905
FIREPLACE STOVES AND ROOM HEATERS

905.1 General. Fireplace stoves and solid-fuel-type room heaters shall be *listed* and *labeled* and shall be installed in accordance with the conditions of the listing. Fireplace stoves shall be tested in accordance with UL 737. Solid-fuel-type room heaters shall be tested in accordance with UL 1482. Fireplace inserts intended for installation in fireplaces shall be *listed* and *labeled* in accordance with the requirements of UL 1482 and shall be installed in accordance with the manufacturer's instructions. New wood-burning residential hydronic heaters shall be EPA certified.

905.2 Connection to fireplace. The connection of solid fuel *appliances* to *chimney* flues serving fireplaces shall comply with Sections 801.7 and 801.10.

905.3 Hearth extensions. Hearth extensions for fireplace stoves shall be installed in accordance with the listing of the fireplace stove. The hearth extension shall be readily distinguishable from the surrounding floor area. *Listed* and *labeled* hearth extensions shall comply with UL 1618.

SECTION 906
FACTORY-BUILT BARBECUE APPLIANCES

906.1 General. Factory-built barbecue *appliances* shall be of an *approved* type and shall be installed in accordance with the manufacturer's instructions, this chapter and Chapters 3, 5, 7, 8 and Appendix C.

SECTION 907
INCINERATORS AND CREMATORIES

907.1 General. Incinerators and crematories shall be *listed* and *labeled* in accordance with UL 791 and shall be installed in accordance with the manufacturer's instructions.

SECTION 908
COOLING TOWERS, EVAPORATIVE CONDENSERS AND FLUID COOLERS

908.1 General. A cooling tower used in conjunction with an air-conditioning *appliance* shall be installed in accordance with the manufacturer's instructions. Factory-built cooling towers shall be *listed* in accordance with UL 1995 or UL/CSA 60335-2-40.

908.2 Access. Cooling towers, evaporative condensers and fluid coolers shall be provided with ready access.

908.3 Location. Cooling towers, evaporative condensers and fluid coolers shall be located to prevent the discharge of vapor plumes from entering occupied spaces. Plume discharges shall be not less than 5 feet (1524 mm) above or 20 feet (6096 mm) away from any ventilation inlet to a building. Location on the property shall be as required for buildings in accordance with the *Building Code*.

908.4 Support and anchorage. Supports for cooling towers, evaporative condensers and fluid coolers shall be designed in accordance with the *Building Code*. Seismic restraints shall be as required by the *Building Code*.

908.5 Water supply. Cooling towers, evaporative coolers and fluid coolers shall be provided with an approved water supply, sized for peak demand. The quality of water shall be provided in accordance with the *equipment* manufacturer's recommendations. The piping system and protection of the potable water supply system shall be installed as required by the *Plumbing Code*.

908.6 Drainage. Drains, overflows and blowdown provisions shall be indirectly connected to an *approved* disposal location. Discharge of chemical waste shall be *approved* by the appropriate regulatory authority.

908.7 Refrigerants and hazardous fluids. Heat exchange *equipment* that contains a refrigerant and that is part of a closed refrigeration system shall comply with Chapter 11. Heat exchange *equipment* containing heat transfer fluids which are flammable, combustible or hazardous shall comply with the *Building Code*.

908.8 Cooling towers. Cooling towers, both open circuit and closed circuit type, and evaporative condensers shall comply with Sections 908.8.1 and 908.8.2.

908.8.1 Conductivity or flow-based control of cycles of concentration. Cooling towers and evaporative condensers shall include controls that automate system bleed based on conductivity, fraction of metered makeup volume, metered bleed volume, recirculating pump run time or bleed time.

908.8.2 Drift eliminators. Cooling towers and evaporative condensers shall be equipped with drift eliminators that have a maximum drift rate of 0.005 percent of the circulated water flow rate as established in the *equipment's* design specifications.

SECTION 909
VENTED WALL FURNACES

909.1 General. Vented wall furnaces shall be installed in accordance with their listing and the manufacturer's instructions. Oil-fired furnaces shall be tested in accordance with UL 730.

909.2 Location. Vented wall furnaces shall be located so as not to cause a fire hazard to walls, floors, combustible furnishings or doors. Vented wall furnaces installed between bathrooms and adjoining rooms shall not circulate air from bathrooms to other parts of the building.

909.3 Door swing. Vented wall furnaces shall be located so that a door cannot swing within 12 inches (305 mm) of an air inlet or air outlet of such furnace measured at right angles to the opening. Doorstops or door closers shall not be installed to obtain this *clearance*.

909.4 Ducts prohibited. Ducts shall not be attached to wall furnaces. Casing extension boots shall not be installed unless *listed* as part of the *appliance*.

909.5 Manual shutoff valve. A manual shutoff valve shall be installed ahead of all controls.

909.6 Access. Vented wall furnaces shall be provided with access for cleaning of heating surfaces, removal of burners, replacement of sections, motors, controls, filters and other working parts, and for adjustments and lubrication of parts requiring such attention. Panels, grilles and access doors that must be removed for normal servicing operations shall not be attached to the building construction.

SECTION 910
FLOOR FURNACES

910.1 General. Floor furnaces shall be installed in accordance with their listing and the manufacturer's instructions. Oil-fired furnaces shall be tested in accordance with UL 729.

910.2 Placement. Floor furnaces shall not be installed in the floor of any aisle or passageway of any auditorium, public hall, place of assembly, or in any egress element from any such room or space.

With the exception of wall register models, a floor furnace shall not be placed closer than 6 inches (152 mm) to the nearest wall, and wall register models shall not be placed closer than 6 inches (152 mm) to a corner.

The furnace shall be placed such that a drapery or similar combustible object will not be nearer than 12 inches (305 mm) to any portion of the register of the furnace. Floor furnaces shall not be installed in concrete floor construction built on grade. The controlling thermostat for a floor furnace shall be located within the same room or space as the floor furnace or shall be located in an adjacent room or space that is permanently open to the room or space containing the floor furnace.

910.3 Bracing. The floor around the furnace shall be braced and headed with a support framework design in accordance with the *Building Code*.

910.4 Clearance. The lowest portion of the floor furnace shall have not less than a 6-inch (152 mm) *clearance* from the grade level; except where the lower 6-inch (152 mm) portion of the floor furnace is sealed by the manufacturer to prevent entrance of water, the minimum *clearance* shall be reduced to not less than 2 inches (51 mm). Where these *clearances* are not present, the ground below and to the sides shall be excavated to form a pit under the furnace so that the required *clearance* is provided beneath the lowest portion of the furnace. A 12-inch (305 mm) minimum *clearance* shall be provided on all sides except the control side, which shall have an 18-inch (457 mm) minimum *clearance*.

SECTION 911
DUCT FURNACES

911.1 General. Duct furnaces shall be installed in accordance with the manufacturer's instructions. Electric duct furnaces shall comply with UL 1996.

SECTION 912
INFRARED RADIANT HEATERS

912.1 General. Electric infrared radiant heaters shall comply with UL 499.

912.2 Support. Infrared radiant heaters shall be fixed in a position independent of fuel and electric supply lines. Hangers and brackets shall be noncombustible material.

912.3 Clearances. Heaters shall be installed with *clearances* from combustible material in accordance with the manufacturer's installation instructions.

SECTION 913
CLOTHES DRYERS

913.1 General. Clothes dryers shall be installed in accordance with the manufacturer's instructions. Electric residential clothes dryers shall be tested in accordance with UL 2158. Electric coin-operated clothes dryers shall be tested in accordance with UL 2158. Electric commercial clothes dryers shall be tested in accordance with UL 1240.

913.2 Exhaust required. Clothes dryers shall be exhausted in accordance with Section 504.

913.3 Clearances. Clothes dryers shall be installed with *clearance* to combustibles in accordance with the manufacturer's instructions.

SECTION 914
SAUNA HEATERS

914.1 Location and protection. Sauna heaters shall be located so as to minimize the possibility of accidental contact by a person in the room.

914.1.1 Guards. Sauna heaters shall be protected from accidental contact by an *approved* guard or barrier of material having a low coefficient of thermal conductivity. The guard shall not substantially affect the transfer of heat from the heater to the room.

914.2 Installation. Sauna heaters shall be *listed* and *labeled* in accordance with UL 875 and shall be installed in accordance with their listing and the manufacturer's instructions.

914.3 Access. Panels, grilles and access doors that are required to be removed for normal servicing operations shall not be attached to the building.

914.4 Heat and time controls. Sauna heaters shall be equipped with a thermostat that will limit room temperature to 194°F (90°C). If the thermostat is not an integral part of the sauna heater, the heat-sensing element shall be located within 6 inches (152 mm) of the ceiling. If the heat-sensing element is a capillary tube and bulb, the assembly shall be attached to the wall or other support, and shall be protected against physical damage.

914.4.1 Timers. A timer, if provided to control main burner operation, shall have a maximum operating time of 1 hour. The control for the timer shall be located outside the sauna room.

914.5 Sauna room. A ventilation opening into the sauna room shall be provided. The opening shall be not less than 4 inches by 8 inches (102 mm by 203 mm) located near the top of the door into the sauna room.

914.5.1 Warning notice. The following permanent notice, constructed of *approved* material, shall be mechanically attached to the sauna room on the outside:

> WARNING: DO NOT EXCEED 30 MINUTES IN SAUNA. EXCESSIVE EXPOSURE CAN BE HARMFUL TO HEALTH. ANY PERSON WITH POOR HEALTH SHOULD CONSULT A PHYSICIAN BEFORE USING SAUNA.

The words shall contrast with the background and the wording shall be in letters not less than $^1/_4$-inch (6.4 mm) high.

Exception: This section shall not apply to one- and two-family dwellings.

SECTION 915
ENGINE AND GAS TURBINE-POWERED EQUIPMENT AND APPLIANCES

915.1 General. The installation of liquid-fueled stationary internal *combustion* engines and gas turbines, including exhaust, fuel storage and piping, shall meet the requirements of NFPA 37. Stationary engine generator assemblies shall meet the requirements of UL 2200.

915.2 Powered equipment and appliances. Permanently installed *equipment* and *appliances* powered by internal *combustion* engines and turbines shall be installed in accordance with the manufacturer's instructions and NFPA 37.

SECTION 916
POOL AND SPA HEATERS

916.1 General. Pool and spa heaters shall be installed in accordance with the manufacturer's instructions. Oil-fired pool and spa heaters shall be tested in accordance with UL 1261. Pool and spa heat pump water heaters shall comply with UL 1995, UL/CSA 60335-2-40 or CSA C22.2 No. 236.

Exception: Portable residential spas and portable residential exercise spas shall comply with UL 1563 or CSA C22.2 No. 218.1.

SECTION 917
COOKING APPLIANCES

917.1 Cooking appliances. Cooking *appliances* that are designed for permanent installation, including ranges, ovens, stoves, broilers, grills, fryers, griddles and barbecues, shall be *listed, labeled* and installed in accordance with the manufacturer's instructions. Commercial electric cooking *appliances* shall be *listed* and *labeled* in accordance with UL 197. Household electric ranges shall be *listed* and *labeled* in accordance with UL 858. Microwave cooking *appliances* shall be *listed* and *labeled* in accordance with UL 923. Oil-burning stoves shall be *listed* and *labeled* in accordance with UL 896. Solid-fuel-fired ovens shall be *listed* and *labeled* in accordance with UL 2162.

917.2 Domestic appliances. Cooking *appliances* installed within *dwelling units* and within areas where domestic cooking operations occur shall be *listed* and *labeled* as household-type *appliances* for domestic use.

SECTION 918
FORCED-AIR WARM-AIR FURNACES

918.1 Forced-air furnaces. Oil-fired furnaces shall be tested in accordance with UL 727. Electric furnaces shall be tested in accordance with UL 1995 or UL/CSA 60335-2-40. Solid fuel furnaces shall be tested in accordance with UL 391. Forced-air furnaces shall be installed in accordance with the listings and the manufacturer's instructions.

918.2 Heat pumps. Electric heat pumps shall be tested in accordance with UL 1995 or UL/CSA 60335-2-40.

918.3 Dampers. Volume dampers shall not be placed in the air inlet to a furnace in a manner that will reduce the required air to the furnace.

918.4 Circulating air ducts for forced-air warm-air furnaces. Circulating air for fuel-burning, forced-air-type, warm-air furnaces shall be conducted into the blower housing from outside the furnace enclosure by continuous airtight ducts.

918.5 Outdoor and return air openings. Outdoor intake openings shall be located in accordance with Section 401.4. Return air openings shall be located in accordance with Section 601.5.

918.6 Outdoor opening protection. Outdoor air intake openings shall be protected in accordance with Section 401.5.

SECTION 919
CONVERSION BURNERS

919.1 Conversion burners. The installation of conversion burners shall conform to ANSI Z21.8.

SECTION 920
UNIT HEATERS

920.1 General. Unit heaters shall be installed in accordance with the listing and the manufacturer's instructions. Oil-fired unit heaters shall be tested in accordance with UL 731.

920.2 Support. Suspended-type unit heaters shall be supported by elements that are designed and constructed to accommodate the unit heater weight and dynamic loads. Hangers and brackets shall be of noncombustible material. Suspended-type oil-fired unit heaters shall be installed in accordance with NFPA 31.

920.3 Ductwork. A unit heater shall not be attached to a warm-air duct system unless *listed* for such installation.

920.4 Prohibited uses. In Group I-2 and ambulatory care facilities, suspended-type unit heaters are prohibited in corridors, exit access stairways and ramps, exit stairways and ramps, and patient sleeping areas.

SECTION 921
VENTED ROOM HEATERS

921.1 General. Vented room heaters shall be *listed* and *labeled* and shall be installed in accordance with the conditions of the listing and the manufacturer's instructions.

SECTION 922
KEROSENE AND OIL-FIRED STOVES

922.1 General. Kerosene and oil-fired stoves shall be *listed* and *labeled* and shall be installed in accordance with the conditions of the listing and the manufacturer's instructions. Kerosene and oil-fired stoves shall comply with NFPA 31 and UL 896.

SECTION 923
SMALL CERAMIC KILNS

923.1 General. Kilns shall be *listed* and *labeled* unless otherwise approved in accordance with Section 105.2. The approval of unlisted *appliances* in accordance with Section 105.2 shall be based on approved engineering evaluation. The provisions of this section shall apply to listed and unlisted kilns that are used for ceramics, have a maximum interior volume of 20 cubic feet (0.566 m^3) and are used for hobby and noncommercial purposes.

923.1.1 Installation. Kilns shall be installed in accordance with the manufacturer's instructions and the provisions of this code. Electric kilns shall comply with UL 499.

923.2 Unlisted outdoor kiln installation. Unlisted kilns shall be installed only outdoors in accordance with the manufacturer's installation instructions and Sections 923.2.1 through 923.2.1.5.1.

923.2.1 Installations under structures. Kilns shall be installed with minimum clearances as specified in Section 923.2.1.1. Kilns located under a roof and enclosed by two or more vertical wall surfaces shall have a hood and gravity ventilation duct installed to comply with Sections 923.2.1.3 and 923.2.1.4.

923.2.1.1 Clearances for interior installation. The sides and tops of kilns shall be located a minimum of 18 inches (457 mm) from any noncombustible surface and 3 feet (914 mm) from any combustible wall surface. Kilns shall be installed on *noncombustible* flooring consisting of at least 2 inches (51 mm) of solid masonry or concrete extending at least 12 inches (305 mm) beyond the base or supporting members of the kiln.

> **Exception:** These clearances may be reduced, provided that independent testing is provided to and *approved* by the *building official.*

923.2.1.2 Control side clearance. The *clearance* on the control side of a kiln shall not be reduced to less than 30 inches (762 mm).

923.2.1.3 Hoods. Where required, a canopy type *hood* shall be installed directly above each kiln. The face opening area of the *hood* shall be equal to or greater than the top horizontal surface area of the kiln. The *hood* shall be constructed of not less than 0.030-inch (0.76 mm) (No. 22 U.S. gage) galvanized steel or equivalent and be supported at a height of between 12 inches and 30 inches (305 mm and 762 mm) above the kiln by *noncombustible* supports.

> **Exception:** Electric kilns installed with *listed* exhaust blowers may be used when marked as being suitable for the kiln and installed in accordance with the manufacturer's instructions.

923.2.1.4 Gravity ventilation ducts. Each kiln *hood* shall be connected to a gravity ventilation duct extending in a vertical direction to outside the building. This duct shall be of the same construction as the *hood* and shall have a cross-sectional area of not less than one-fifteenth of the face opening of the *hood*. The duct shall terminate a minimum of 12 inches (305 mm) above any portion of a building within 4 feet (1219 mm) and terminate not less than 4 feet (1219 mm) from any openable windows or other opening into the building or adjacent property line. The duct to the outside shall be shielded, without reduction of duct area, to prevent entrance of rain into the duct. The duct shall be supported at each section by *noncombustible* supports.

923.2.1.5 Hood and duct clearances. Every *hood* and duct serving a fuel-burning kiln shall have a *clearance* from combustible construction of at least 18 inches (457 mm). This clearance may be reduced in accordance with Table 308.4.2.

923.2.1.5.1 Makeup air. Provisions shall be made for *makeup air* to enter the enclosure in which a kiln is installed at a rate at least equal to the air being removed through the kiln hood.

SECTION 924
STATIONARY FUEL CELL POWER SYSTEMS

924.1 General. Stationary fuel cell power systems having a power output not exceeding 10 MW shall be tested in accordance with ANSI/CSA America FC 1 and shall be installed in accordance with the manufacturer's instructions, NFPA 853 and the *Building Code*.

SECTION 925
MASONRY HEATERS

925.1 General. Masonry heaters shall be constructed in accordance with the *Building Code*.

SECTION 926
GASEOUS HYDROGEN SYSTEMS

926.1 Installation. The installation of gaseous hydrogen systems shall be in accordance with the applicable requirements of this code and the *Building Code*.

SECTION 927
RESERVED

SECTION 928
EVAPORATIVE COOLING EQUIPMENT

928.1 General. Evaporative cooling *equipment* shall:

1. Be installed in accordance with the manufacturer's instructions.
2. Be installed on level platforms in accordance with Section 304.10.
3. Have openings in exterior walls or roofs flashed in accordance with the *Building Code*.
4. Be provided with an approved water supply, sized for peak demand. The quality of water shall be provided in accordance with the *equipment* manufacturer's recommendations. The piping system and protection of the potable water supply system shall be installed as required by the *Plumbing Code*.
5. Have air intake opening locations in accordance with Section 401.4.

SECTION 929
SOLID FUEL-BURNING DEVICES

929.1 Used solid fuel-burning stoves.

Note: For reference only: Not adopted as part of this code.

Solid fuel-burning devices, as defined by the Oregon Department of Environmental Quality, OAR 340-262-0500, are required by DEQ to bear a certification label.

929.2 Labeling for identification.

Note: For reference only: Not adopted as part of this code.

The Oregon Department of Environmental Quality regulates the sale and use of residential and commercial solid fuel-burning devices. See Oregon Administrative Rule (OAR) Chapter 340, Division 262. DEQ prohibits the installation of "used solid fuel-burning devices."

Exceptions:

1. Solid fuel-burning devices certified as new on or after July 1, 1986, under rules adopted pursuant to OAR 340-262-0500.

2. Antique wood stoves pursuant to OAR 340-262-0700.
3. Pellet stoves under rules adopted pursuant to OAR 340-262-0450.

SECTION 930
UNVENTED ALCOHOL FUEL-BURNING DECORATIVE APPLIANCES

930.1 General. *Unvented alcohol fuel-burning decorative appliances* shall be *listed* and *labeled* in accordance with UL 1370 and shall be installed in accordance with the conditions of the listing, manufacturer's installation instructions and Chapter 3.

SECTION 931
LARGE-DIAMETER CEILING FANS

931.1 General. Where provided, large-diameter ceiling fans shall be tested and *labeled* in accordance with AMCA 230, *listed* and *labeled* in accordance with UL 507, and installed in accordance with the manufacturer's instructions.

CHAPTER 10

BOILERS, WATER HEATERS AND PRESSURE VESSELS

SECTION 1001
GENERAL

1001.1 Scope. The purpose of this chapter is to establish and provide minimum standards for the protection of the public welfare, health, safety and property by regulating and controlling the installation of steam and hot water boilers, water heaters, pressure vessels and their related piping that are not regulated by the *Boiler Code* or the *Plumbing Code*.

SECTION 1002
WATER HEATERS

1002.1 General. Potable water heaters and hot water storage tanks shall be *listed* and *labeled* and installed in accordance with the manufacturer's instructions, the *Plumbing Code* and, where applicable, this code. Water heaters shall be capable of being removed without first removing a permanent portion of the building structure. The potable water connections and relief valves for all water heaters shall conform to the requirements of the *Plumbing Code*.

1002.2 Water heaters utilized for space heating. Water heaters utilized both to supply potable hot water and provide hot water for space-heating applications shall be *listed* and *labeled* for such applications by the manufacturer and shall be installed in accordance with the manufacturer's instructions and the *Plumbing Code*.

1002.2.1 Sizing. Water heaters utilized for both potable water heating and space-heating applications shall be sized to prevent the space-heating load from diminishing the required potable water-heating capacity.

1002.2.2 Temperature limitation. Where a combination potable water-heating and space-heating system requires water for space heating at temperatures higher than 140°F (60°C), a temperature-actuated mixing valve that conforms to ASSE 1017 shall be provided to temper the water supplied to the potable hot water distribution system to a temperature of 140°F (60°C) or less.

1002.3 Supplemental water-heating devices. Potable water-heating devices that utilize refrigerant-to-water heat exchangers shall be *approved* and installed in accordance with the *Plumbing Code* and the manufacturer's instructions.

SECTION 1003
BOILERS AND PRESSURE VESSELS

1003.1 General. The requirements of this section shall apply to the boiler rooms, combustion air, chimneys, vents and fuel piping related to the construction, installation, repair and alteration of rooms for the installation of boilers and pressure vessels.

1003.2 Standards. Boilers and pressure vessels that are not regulated by the *Boiler Code* shall be designed and constructed in accordance with the requirements of their *listing* and *labeling* or the applicable standards for their use.

1003.3 Installation. In addition to the requirements of this code, the installation of boilers and pressure vessels that are not regulated by the *Boiler Code* shall conform to the manufacturer's instructions. Operating instructions of a permanent type shall be attached to the boiler. Boilers shall have all controls set, adjusted and tested by the installer. The manufacturer's rating data and the nameplate shall be attached to the boiler.

1003.4 Workmanship. All *equipment*, appurtenances, devices and *piping* shall be installed in a workmanlike manner conforming to the provisions and intent of this chapter.

SECTION 1004
PERMITS REQUIRED

1004.1 Permits. It shall be unlawful to install any boiler or pressure vessel regulated by this code or the *Boiler Code* without first obtaining a permit from the local *municipality* and an installation permit from the State of Oregon, Building Codes Division, Boiler and Pressure Vessel Program. Permits obtained from the local *municipality* shall apply to the boiler rooms, combustion air, chimneys, vents, and fuel and hydronic *piping* related to the construction, repair and alteration of rooms for the installation of boilers and pressure vessels and the installation of any boiler or pressure vessel regulated by this code.

SECTION 1005
DETAILED REQUIREMENTS

1005.1 Safety requirements. The installation of all boilers and pressure vessels not regulated by the *Boiler Code* shall conform to the minimum requirements for safety established by this code.

1005.1.1 Safety relief valves for hot water boilers. Hot water boilers shall be protected with a safety relief valve.

1005.1.2 Pressure relief for pressure vessels. All pressure vessels shall be protected with a pressure relief valve or pressure-limiting device as required by the manufacturer's installation instructions for the pressure vessel.

1005.2 Stack dampers. Stack dampers on boilers fired with oil or solid fuel that are not regulated by the *Boiler Code* shall not close more than 80 percent of the stack area when closed, except on automatic boilers with prepurge, automatic draft control and interlock. Operative dampers shall not be placed within any stack, flue or vent of a gas-fired boiler, except on an automatic boiler with prepurge, automatic draft control and interlock.

SECTION 1006
EXPANSION TANKS

1006.1 Expansion tanks. Expansion tanks shall be securely fastened to the structure; supports shall be adequate to carry twice the weight of the tank filled with water without placing any strain on connecting *piping*.

All water heating systems incorporating hot water tanks or fluid relief columns shall be installed to prevent freezing under normal operating conditions.

An expansion tank shall be installed in every hot water system. For multiple boiler installations, not less than one expansion tank is required. Expansion tanks shall be of the closed or open type. Tanks shall be rated for the pressure of the hot water system.

SECTION 1007
SAFETY OR RELIEF VALVE DISCHARGE

1007.1 General. The discharge from relief valves for water heaters and boilers not regulated by the *Boiler Code* shall be piped to within 18 inches (457 mm) of the floor or to an open receptacle, and when the operating temperature is in excess of 212°F (100°C), shall be equipped with a splash shield or centrifugal separator. Where the discharge from safety valves would result in a hazardous discharge of steam inside the boiler room, such discharge shall be extended outside the boiler room. Valves are prohibited between the safety valve and the atmosphere.

SECTION 1008
GAS PRESSURE REGULATORS

1008.1 General. An *approved* gas pressure regulator shall be installed on gas-fired boilers not regulated by the *Boiler Code* where the gas supply pressure is higher than that at which the main burner is designed to operate. A separate *approved* gas pressure regulator shall be installed to regulate the gas pressure to the pilot or pilots. A separate regulator shall not be required for the pilot or pilots on manufacturer-assembled boiler-burner units that have been *approved* by the *building official* and on gas-fired boilers in Group R occupancies of less than six units and in Group U occupancies.

SECTION 1009
CLEARANCE FOR ACCESS

1009.1 Access. Where boilers not regulated by the *Boiler Code* are installed or replaced, clearance shall be provided to allow access for inspection, maintenance and repair, and passageways shall have an unobstructed width of not less than 18 inches (457 mm). Clearance for repair and cleaning may be provided through a door or access panel into another area, provided that the opening is of sufficient size. Package boilers, miniature boilers, low-pressure boilers and hot water supply boilers with no manhole on top of shell shall have a minimum clearance of 2 feet (610 mm) from the ceiling.

SECTION 1010
BOILER ROOM ENCLOSURES

1010.1 Boiler rooms. Boiler rooms and enclosures and access thereto shall comply with Chapter 3 and the *Building Code.*

SECTION 1011
FLOORS

1011.1 General. Boilers shall be mounted on floors of noncombustible construction unless *listed* for mounting on combustible floors. The floor and related structural supports shall be designed as required in the *Building Code* to carry the loads imposed by the boiler and appurtenances.

SECTION 1012
CHIMNEYS OR VENTS

1012.1 General. Where required, boilers shall be connected to a chimney or vent in accordance with Chapter 8 for oil or wood and Appendix C for fuel gas installations.

SECTION 1013
DRAINAGE

1013.1 Drains. The boiler room shall have an *approved* floor drain or equivalent means for disposing of accumulation of liquid wastes incidental to cleaning or recharging.

SECTION 1014
FUEL SUPPLY PIPING

1014.1 Piping. Fuel supply *piping* shall conform to Chapter 13, Appendix C or the standards cited in Chapter 15.

SECTION 1015
AIR FOR COMBUSTION AND VENTILATION

1015.1 General. Air for combustion and ventilation shall be installed in accordance with Chapter 7 or Appendix C.

SECTION 1016
STEAM AND HOT WATER PIPING

Note: Boilers and pressure vessels and related piping are regulated by the *Boiler Code.* See ORS 480.510 to 480.670.

1016.1 General. Steam piping is regulated by the *Oregon Boiler and Pressure Vessel Law,* related Oregon Administrative Rules and the *Boiler Code*. The *Boiler Code* is administered and enforced by the State of Oregon, Building Codes Division, Boiler and Pressure Vessel Program.

1016.1.1 Hot water piping systems. Water *piping* used for hot water heating systems and hydronics shall be installed in accordance with Chapter 12.

CHAPTER 11

REFRIGERATION

SECTION 1101
GENERAL

Note: Brazing certifications required. A person qualified for inspection of brazing or welding of refrigeration piping shall have a valid certification meeting the requirements in OAR 918-098-1020. A person engaged in the brazing or welding of refrigeration piping shall have a valid certification meeting the requirements in OAR 918-440-0015. For refrigeration piping regulated by the State of Oregon, Building Codes Division, Boiler and Pressure Vessel Program, see requirements listed in OAR 918-225-0310.

1101.1 Scope. This chapter shall govern the design, installation, construction and repair of refrigeration systems that vaporize and liquefy a fluid during the refrigerating cycle. Permanently installed refrigerant storage systems and other components shall be considered as part of the refrigeration system to which they are attached.

1101.1.1 Refrigerants other than ammonia. Refrigerant piping design and installation for systems containing a refrigerant other than ammonia, including pressure vessels and pressure relief devices, shall comply with this chapter and ASHRAE 15.

1101.1.2 Ammonia refrigerant. Refrigeration systems using ammonia as the refrigerant shall comply with IIAR 2, IIAR 3, IIAR 4 and IIAR 5 and shall not be required to comply with this chapter.

1101.2 Factory-built equipment and appliances. *Listed* and *labeled* self-contained, factory-built *equipment* and *appliances* shall be tested in accordance with the applicable standards specified in Table 1101.2. Such *equipment* and *appliances* are deemed to meet the design, manufacture and factory test requirements of this code if installed in accordance with their listing and the manufacturer's instructions.

1101.3 Protection. Any portion of a refrigeration system that is subject to physical damage shall be protected in an *approved* manner.

1101.4 Water connection. Water supply and discharge connections associated with refrigeration systems shall be made in accordance with this code and the *Plumbing Code.*

1101.5 Fuel gas connection. Fuel gas devices, *equipment* and *appliances* used with refrigeration systems shall be installed in accordance with Appendix C.

1101.6 Locking access port caps. Refrigerant circuit access ports located outdoors shall be fitted with locking-type tamper-resistant caps or shall be otherwise secured to prevent unauthorized access.

Exception: This section shall not apply to refrigerant circuit access ports on *equipment* installed in controlled areas such as on roofs with locked access hatches or doors.

SECTION 1102
SYSTEM REQUIREMENTS

1102.1 General. The system classification, allowable refrigerants, maximum quantity, enclosure requirements, location limitations, and field pressure test requirements shall be determined as follows:

1. Determine the refrigeration system's classification, in accordance with Section 1103.3.
2. Determine the refrigerant classification in accordance with Section 1103.1.
3. Determine the maximum allowable quantity of refrigerant in accordance with Section 1104, based on type of refrigerant, system classification and *occupancy*.
4. Determine the system enclosure requirements in accordance with Section 1104.
5. Refrigeration *equipment* and *appliance* location and installation shall be subject to the limitations of Chapter 3.
6. Nonfactory-tested, field-erected *equipment* and *appliances* shall be pressure tested in accordance with Section 1108.

TABLE 1101.2
FACTORY-BUILT EQUIPMENT AND APPLIANCES

EQUIPMENT	STANDARDS
Refrigeration fittings, including press-connect, flared and threaded	UL 109 and UL 207
Air-conditioning equipment	UL 1995 or UL/CSA 60335-2-40
Packaged terminal air conditioners and heat pumps	UL 484 or UL/CSA 60335-2-40
Split-system air conditioners and heat pumps	UL 1995 or UL/CSA 60335-2-40
Dehumidifiers	UL 474 or UL/CSA 60335-2-40
Unit coolers	UL 412 or UL/CSA 60335-2-89
Commercial refrigerators, freezers, beverage coolers and walk-in coolers	UL 471 or UL/CSA 60335-2-89
Refrigerating units and walk-in coolers	UL 427 or UL 60335-2-89
Refrigerant-containing components and accessories	UL 207

1102.2 Refrigerants. The refrigerant shall be that which the *equipment* or *appliance* was designed to utilize or converted to utilize. Refrigerants not identified in Table 1103.1 shall be *approved* before use.

1102.2.1 Mixing. Refrigerants, including refrigerant blends, with different designations in ASHRAE 34 shall not be mixed in a system.

Exception: Addition of a second refrigerant is allowed where permitted by the *equipment* or *appliance* manufacturer to improve oil return at low temperatures. The refrigerant and amount added shall be in accordance with the manufacturer's instructions.

1102.2.2 Purity. Refrigerants used in refrigeration systems shall be new, recovered or *reclaimed refrigerants* in accordance with Section 1102.2.2.1, 1102.2.2.2 or 1102.2.2.3. Where required by the *equipment* or *appliance* owner or the *building official*, the installer shall furnish a signed declaration that the refrigerant used meets the requirements of Section 1102.2.2.1, 1102.2.2.2 or 1102.2.2.3.

Exception: The refrigerant used shall meet the purity specifications set by the manufacturer of the *equipment* or *appliance* in which such refrigerant is used where such specifications are different from that specified in Sections 1102.2.2.1, 1102.2.2.2 and 1102.2.2.3.

1102.2.2.1 New refrigerants. Refrigerants shall be of a purity level specified by the *equipment* or *appliance* manufacturer.

1102.2.2.2 Recovered refrigerants. Refrigerants that are recovered from refrigeration and air-conditioning systems shall not be reused in other than the system from which they were recovered and in other systems of the same owner. *Recovered refrigerants* shall be filtered and dried before reuse. *Recovered refrigerants* that show clear signs of contamination shall not be reused unless reclaimed in accordance with Section 1102.2.2.3.

1102.2.2.3 Reclaimed refrigerants. Used refrigerants shall not be reused in a different owner's *equipment* or *appliances* unless tested and found to meet the purity requirements of AHRI 700. Contaminated refrigerants shall not be used unless reclaimed and found to meet the purity requirements of AHRI 700.

SECTION 1103
REFRIGERATION SYSTEM CLASSIFICATION

1103.1 Refrigerant classification. Refrigerants shall be classified in accordance with ASHRAE 34 as listed in Table 1103.1.

1103.2 Occupancy classification. Locations of refrigerating systems are described by *occupancy* classifications that consider the ability of people to respond to potential exposure to refrigerants. Where *equipment* or *appliances*, other than piping, are located outside a building and within 20 feet (6096 mm) of any building opening, such *equipment* or *appliances* shall be governed by the *occupancy* classification of the building. *Occupancy* classifications shall be defined as follows:

1. Institutional *occupancy* is that portion of premises from which occupants cannot readily leave without the assistance of others because they are disabled, debilitated or confined. Institutional *occupancies* include, among others, hospitals, nursing homes, asylums and spaces containing locked cells.
2. Public assembly *occupancy* is that portion of premises where large numbers of people congregate and from which occupants cannot quickly vacate the space. Public assembly *occupancies* include, among others, auditoriums, ballrooms, classrooms, passenger depots, restaurants and theaters.
3. Residential *occupancy* is that portion of premises that provides the occupants with complete independent living facilities, including permanent provisions for living, sleeping, eating, cooking and sanitation. Residential *occupancies* include, among others, dormitories, hotels, multiunit apartments and private residences.
4. Commercial *occupancy* is that portion of premises where people transact business, receive personal service or purchase food and other goods. Commercial *occupancies* include, among others, office and professional buildings, markets (but not large mercantile occupancies) and work or storage areas that do not qualify as industrial *occupancies*.
5. Large mercantile *occupancy* is that portion of premises where more than 100 persons congregate on levels above or below street level to purchase personal merchandise.
6. Industrial *occupancy* is that portion of premises that is not open to the public, where access by authorized persons is controlled, and that is used to manufacture, process or store goods such as chemicals, food, ice, meat or petroleum.
7. Mixed *occupancy* occurs where two or more *occupancies* are located within the same building. Where each *occupancy* is isolated from the rest of the building by tight walls, floors and ceilings and by self-closing doors, the requirements for each *occupancy* shall apply to its portion of the building. Where the various *occupancies* are not so isolated, the *occupancy* having the most stringent requirements shall be the governing *occupancy*.

1103.3 System classification. Refrigeration systems shall be classified according to the degree of probability that refrigerant leaked from a failed connection, seal or component could enter an occupied area. The distinction is based on the basic design or location of the components.

1103.3.1 Low-probability systems. Double-indirect open-spray systems, indirect closed systems and indirect-vented closed systems shall be classified as low-probability systems, provided that all refrigerant-containing piping and fittings are isolated where the quantities in Table 1103.1 are exceeded.

TABLE 1103.1
REFRIGERANT CLASSIFICATION, AMOUNT AND OEL

CHEMICAL REFRIGERANT	FORMULA	CHEMICAL NAME OF BLEND	REFRIGERANT CLASSIFICATION	AMOUNT OF REFRIGERANT PER OCCUPIED SPACE				[F] DEGREES OF HAZARD[a]
				Pounds per 1,000 cubic feet	ppm	g/m^3	OEL[e]	
R-11[d]	CCl_3F	trichlorofluoromethane	A1	0.39	1,100	6.2	C1,000	2-0-0[b]
R-12[d]	CCl_2F_2	dichlorodifluoromethane	A1	5.6	18,000	90	1,000	2-0-0[b]
R-13[d]	$CClF_3$	chlorotrifluoromethane	A1	—	—	—	1,000	2-0-0[b]
R-13B1[d]	$CBrF_3$	bromotrifluoromethane	A1	—	—	—	1,000	2-0-0[b]
R-14	CF_4	tetrafluoromethane (carbon tetrafluoride)	A1	25	110,000	400	1,000	2-0-0[b]
R-22	$CHClF_2$	chlorodifluoromethane	A1	13	59,000	210	1,000	2-0-0[b]
R-23	CHF_3	trifluoromethane (fluoroform)	A1	7.3	41,000	120	1,000	2-0-0[b]
R-30	CH_2Cl_2	dichloromethane (methylene chloride)	B1	—	—	—	—	—
R-32	CH_2F_2	difluoromethane (methylene fluoride)	A2[c]	4.8	36,000	77	1,000	1-4-0
R-40	CH_3Cl	chloromethane (methyl chloride)	B2	—	—	—	—	—
R-50	CH_4	methane	A3	—	—	—	1,000	—
R-113[d]	CCl_2FCClF_2	1,1,2-trichloro-1,2,2-trifluoroethane	A1	1.2	2,600	20	1,000	2-0-0[b]
R-114[d]	$CClF_2CClF_2$	1,2-dichloro-1,1,2,2-tetrafluoroethane	A1	8.7	20,000	140	1,000	2-0-0[b]
R-115	$CClF_2CF_3$	chloropentafluoroethane	A1	47	120,000	760	1,000	—
R-116	CF_3CF_3	hexafluoroethane	A1	34	97,000	550	1,000	1-0-0
R-123	$CHCl_2CF_3$	2,2-dichloro-1,1,1-trifluoroethane	B1	3.5	9,100	57	50	2-0-0[b]
R-124	$CHClFCF_3$	2-chloro-1,1,1,2-tetrafluoroethane	A1	3.5	10,000	56	1,000	2-0-0[b]
R-125	CHF_2CF_3	pentafluoroethane	A1	23	75,000	370	1,000	2-0-0[b]
R-134a	CH_2FCF_3	1,1,1,2-tetrafluoroethane	A1	13	50,000	210	1,000	2-0-0[b]
R-141b	CH_3CCl_2F	1,1-dichloro-1-fluoroethane	—	0.78	2,600	12	500	2-1-0
R-142b	CH_3CClF_2	1-chloro-1,1-difluoroethane	A2	5.1	20,000	83	1,000	2-4-0
R-143a	CH_3CF_3	1,1,1-trifluoroethane	A2[c]	4.5	21,000	70	1,000	2-0-0[b]
R-152a	CH_3CHF_2	1,1-difluoroethane	A2	2.0	12,000	32	1,000	1-4-0
R-170	CH_3CH_3	ethane	A3	0.54	7,000	8.7	1,000	2-4-0
R-E170	CH_3OCH_3	Methoxymethane (dimethyl ether)	A3	1.0	8,500	16	1,000	—
R-218	$CF_3CF_2CF_3$	octafluoropropane	A1	43	90,000	690	1,000	2-0-0[b]
R-227ea	CF_3CHFCF_3	1,1,1,2,3,3,3-heptafluoropropane	A1	36	84,000	580	1,000	—
R-236fa	$CF_3CH_2CF_3$	1,1,1,3,3,3-hexafluoropropane	A1	21	55,000	340	1,000	2-0-0[b]
R-245fa	$CHF_2CH_2CF_3$	1,1,1,3,3-pentafluoropropane	B1	12	34,000	190	300	2-0-0[b]
R-290	$CH_3CH_2CH_3$	propane	A3	0.56	5,300	9.5	1,000	2-4-0
R-C318	$-(CF_2)_4-$	octafluorocyclobutane	A1	41	80,000	660	1,000	—

(continued)

TABLE 1103.1—continued
REFRIGERANT CLASSIFICATION, AMOUNT AND OEL

CHEMICAL REFRIGERANT	FORMULA	CHEMICAL NAME OF BLEND	REFRIGERANT CLASSIFICATION	AMOUNT OF REFRIGERANT PER OCCUPIED SPACE				[F] DEGREES OF HAZARD[a]
				Pounds per 1,000 cubic feet	ppm	g/m^3	OEL[e]	
R-400[d]	zeotrope	R-12/114 (50.0/50.0)	A1	10	28,000	160	1,000	2-0-0[b]
R-400[d]	zeotrope	R-12/114 (60.0/40.0)	A1	11	30,000	170	1,000	—
R-401A	zeotrope	R-22/152a/124 (53.0/13.0/34.0)	A1	6.6	27,000	110	1,000	2-0-0[b]
R-401B	zeotrope	R-22/152a/124 (61.0/11.0/28.0)	A1	7.2	30,000	120	1,000	2-0-0[b]
R-401C	zeotrope	R-22/152a/124 (33.0/15.0/52.0)	A1	5.2	20,000	84	1,000	2-0-0[b]
R-402A	zeotrope	R-125/290/22 (60.0/2.0/38.0)	A1	17	66,000	270	1,000	2-0-0[b]
R-402B	zeotrope	R-125/290/22 (38.0/2.0/60.0)	A1	15	63,000	240	1,000	2-0-0[b]
R-403A	zeotrope	R-290/22/218 (5.0/75.0/20.0)	A2	7.6	33,000	120	1,000	2-0-0[b]
R-403B	zeotrope	R-290/22/218 (5.0/56.0/39.0)	A1	18	70,000	290	1,000	2-0-0[b]
R-404A	zeotrope	R-125/143a/134a (44.0/52.0/4.0)	A1	31	130,000	500	1,000	2-0-0[b]
R-405A	zeotrope	R-22/152a/142b/C318 (45.0/7.0/5.5/42.5)	—	16	57,000	260	1,000	—
R-406A	zeotrope	R-22/600a/142b (55.0/4.0/41.0)	A2	4.7	21,000	25	1,000	—
R-407A	zeotrope	R-32/125/134a (20.0/40.0/40.0)	A1	19	83,000	300	1,000	2-0-0[b]
R-407B	zeotrope	R-32/125/134a (10.0/70.0/20.0)	A1	21	79,000	330	1,000	2-0-0[b]
R-407C	zeotrope	R-32/125/134a (23.0/25.0/52.0)	A1	18	81,000	290	1,000	2-0-0[b]
R-407D	zeotrope	R-32/125/134a (15.0/15.0/70.0)	A1	16	68,000	250	1,000	2-0-0[b]
R-407E	zeotrope	R-32/125/134a (25.0/15.0/60.0)	A1	17	80,000	280	1,000	2-0-0[b]
R-407F	zeotrope	R-32/125/134a (30.0/30.0/40.0)	A1	20	95,000	320	1,000	—
R-407G	zeotrope	R-32/125/134a (2.5/2.5/95.0)	A1	13	52,000	210	1,000	—
R-407H	zeotrope	R-32/125/134a (32.5/15.0/52.5)	A1	19	92,000	300	1,000	—
R-408A	zeotrope	R-125/143a/22 (7.0/46.0/47.0)	A1	21	95,000	340	1,000	2-0-0[b]
R-409A	zeotrope	R-22/124/142b (60.0/25.0/15.0)	A1	7.1	29,000	110	1,000	2-0-0[b]
R-409B	zeotrope	R-22/124/142b (65.0/25.0/10.0)	A1	7.3	30,000	120	1,000	2-0-0[b]
R-410A	zeotrope	R-32/125 (50.0/50.0)	A1	26	140,000	420	1,000	2-0-0[b]
R-410B	zeotrope	R-32/125 (45.0/55.0)	A1	27	140,000	430	1,000	2-0-0[b]
R-411A	zeotrope	R-127/22/152a (1.5/87.5/11.0)	A2	2.9	14,000	46	990	—
R-411B	zeotrope	R-1270/22/152a (3.0/94.0/3.0)	A2	2.8	13,000	45	980	—
R-412A	zeotrope	R-22/218/142b (70.0/5.0/25.0)	A2	5.1	22,000	82	1,000	—
R-413A	zeotrope	R-218/134a/600a (9.0/88.0/3.0)	A2	5.8	22,000	94	1,000	—
R-414A	zeotrope	R-22/124/600a/142b (51.0/28.5/4.0/16.5)	A1	6.4	26,000	100	1,000	—
R-414B	zeotrope	R-22/124/600a/142b (50.0/39.0/1.5/9.5)	A1	6.0	23,000	95	1,000	—

(continued)

TABLE 1103.1—continued
REFRIGERANT CLASSIFICATION, AMOUNT AND OEL

CHEMICAL REFRIGERANT	FORMULA	CHEMICAL NAME OF BLEND	REFRIGERANT CLASSIFICATION	AMOUNT OF REFRIGERANT PER OCCUPIED SPACE				[F] DEGREES OF HAZARD[a]
				Pounds per 1,000 cubic feet	ppm	g/m^3	OEL[e]	
R-415A	zeotrope	R-22/152a (82.0/18.0)	A2	2.9	14,000	47	1,000	—
R-415B	zeotrope	R-22/152a (25.0/75.0)	A2	2.1	12,000	34	1,000	—
R-416A	zeotrope	R-134a/124/600 (59.0/39.5/1.5)	A1	3.9	14,000	62	1,000	2-0-0[b]
R-417A	zeotrope	R-125/134a/600 (46.6/50.0/3.4)	A1	3.5	13,000	56	1,000	2-0-0[b]
R-417B	zeotrope	R-125/134a/600 (79.0/18.3/2.7)	A1	4.3	15,000	70	1,000	—
R-417C	zeotrope	R-125/134a/600 (19.5/78.8/1.7)	A1	5.4	21,000	87	1,000	—
R-418A	zeotrope	R-290/22/152a (1.5/96.0/2.5)	A2	4.8	22,000	77	1,000	—
R-419A	zeotrope	R-125/134a/E170 (77.0/19.0/4.0)	A2	4.2	15,000	67	1,000	—
R-419B	zeotrope	R-125/134a/E170 (48.5/48.0/3.5)	A2	4.6	17,000	74	1,000	—
R-420A	zeotrope	R-134a/142b (88.0/12.0)	A1	12	45,000	190	1,000	2-0-0[b]
R-421A	zeotrope	R-125/134a (58.0/42.0)	A1	17	61,000	280	1,000	2-0-0[b]
R-421B	zeotrope	R-125/134a (85.0/15.0)	A1	21	69,000	330	1,000	2-0-0[b]
R-422A	zeotrope	R-125/134a/600a (85.1/11.5/3.4)	A1	18	63,000	290	1,000	2-0-0[b]
R-422B	zeotrope	R-125/134a/600a (55.0/42.0/3.0)	A1	16	56,000	250	1,000	2-0-0[b]
R-422C	zeotrope	R-125/134a/600a (82.0/15.0/3.0)	A1	18	62,000	290	1,000	2-0-0[b]
R-422D	zeotrope	R-125/134a/600a (65.1/31.5/3.4)	A1	16	58,000	260	1,000	2-0-0[b]
R-422E	zeotrope	R-125/134a/600a (58.0/39.3/2.7)	A1	16	57,000	260	1,000	—
R-423A	zeotrope	R-134a/227ea (52.5/47.5)	A1	19	59,000	310	1,000	2-0-0[b]
R-424A	zeotrope	R-125/134a/600a/600/601a (50.5/47.0/0.9/1.0/0.6)	A1	6.2	23,000	100	970	2-0-0[b]
R-425A	zoetrope	R-32/134a/227ea (18.5/69.5/12.0)	A1	16	72,000	260	1,000	2-0-0[b]
R-426A	zeotrope	R-125/134a/600a/601a (5.1/93.0/1.3/0.6)	A1	5.2	20,000	83	990	—
R-427A	zeotrope	R-32/125/143a/134a (15.0/25.0/10.0/50.0)	A1	18	79,000	290	1,000	2-1-0
R-428A	zeotrope	R-125/143a/290/600a (77.5/20.0/0.6/1.9)	A1	23	83,000	370	1,000	—
R-429A	zeotrope	R-E170/152a/600a (60.0/10.0/30.0)	A3	0.81	6,300	13	1,000	—
R-430A	zeotrope	R-152a/600a (76.0/24.0)	A3	1.3	8,000	21	1,000	—
R-431A	zeotrope	R-290/152a (71.0/29.0)	A3	0.69	5,500	11	1,000	—
R-432A	zeotrope	R-1270/E170 (80.0/20.0)	A3	0.13	1,200	2.1	700	—
R-433A	zeotrope	R-1270/290 (30.0/70.0)	A3	0.34	3,100	5.5	880	—
R-433B	zeotrope	R-1270/290 (5.0-95.0)	A3	0.51	4,500	8.1	950	—
R-433C	zeotrope	R-1270/290 (25.0-75.0)	A3	0.41	3,600	6.6	790	—
R-434A	zeotrope	R-125/143a/600a (63.2/18.0/16.0/2.8)	A1	20	73,000	320	1,000	—

(continued)

TABLE 1103.1—continued
REFRIGERANT CLASSIFICATION, AMOUNT AND OEL

CHEMICAL REFRIGERANT	FORMULA	CHEMICAL NAME OF BLEND	REFRIGERANT CLASSIFICATION	AMOUNT OF REFRIGERANT PER OCCUPIED SPACE				[F] DEGREES OF HAZARD[a]
				Pounds per 1,000 cubic feet	ppm	g/m^3	OEL[e]	
R-435A	zeotrope	R-E170/152a (80.0/20.0)	A3	1.1	8,500	17	1,000	—
R-436A	zeotrope	R-290/600a (56.0/44.0)	A3	0.50	4,000	8.1	1,000	—
R-436B	zeotrope	R-290/600a (52.0/48.0)	A3	0.51	4,000	8.1	1,000	—
R-437A	zeotrope	R-125/134a/600/601 (19.5/78.5/1.4/0.6)	A1	5.0	19,000	82	990	—
R-438A	zeotrope	R-32/125/134a/600/601a (8.5/45.0/44.2/1.7/0.6)	A1	4.9	20,000	79	990	—
R-439A	zeotrope	R-32/125/600a (50.0/47.0/3.0)	A2	4.7	26,000	76	990	—
R-440A	zeotrope	R-290/134a/152a (0.6/1.6/97.8)	A2	1.9	12,000	31	1,000	—
R-441A	zeotrope	R-170/290/600a/600 (3.1/54.8/6.0/36.1)	A3	0.39	3,200	6.3	1,000	—
R-442A	zeotrope	R-32/125/134a/152a/227ea (31.0/31.0/30.0/3.0/5.0)	A1	21	100,000	330	1,000	—
R-443A	zeotrope	R-1270/290/600a (55.0/40.0/5.0)	A3	0.19	1,700	3.1	580	—
R-444A	zeotrope	R-32/152a/1234ze(E) (12.0/5.0/83.0)	A2[c]	5.1	21,000	81	850	—
R-444B	zeotrope	R-32/152a/1234ze(E) (41.5/10.0/48.5)	A2[c]	4.3	23,000	69	890	—
R-445A	zeotrope	R-744/134a/1234ze(E) (6.0/9.0/85.0)	A2[c]	4.2	16,000	67	930	—
R-446A	zeotrope	R-32/1234ze(E)/600 (68.0/29.0/3.0)	A2[c]	2.5	16,000	39	960	—
R-447A	zeotrope	R-32/125/1234ze(E) (68.0/3.5/28.5)	A2[c]	2.6	16,000	42	900	—
R-447B	zeotrope	R-32/125/1234ze(E) (68.0/8.0/24.0)	A2[c]	23	30,000	360	970	—
R-448A	zeotrope	R-32/125/1234yf/134a/1234ze(E) (26.0/26.0/20.0/21.0/7.0)	A1	24	110,000	390	890	—
R-449A	zeotrope	R-32/125/1234yf/134a (24.3/24.7/25.3/25.7)	A1	23	100,000	370	830	—
R-449B	zeotrope	R-32/125/1234yf/134a (25.2/24.3/23.2/27.3)	A1	23	100,000	370	850	—
R-449C	zeotrope	R-32/125/1234yf/134a (20.0/20.0/31.0/29.0)	A1	23	98,000	360	800	—
R-450A	zeotrope	R-134a/1234ze(E) (42.0/58.0)	A1	20	72,000	320	880	—
R-451A	zeotrope	R-1234yf/134a (89.8/10.2)	A2[c]	5.3	18,000	81	520	—
R-451B	zeotrope	R-1234yf/134a (88.8/11.2)	A2[c]	5.3	18,000	81	530	—
R-452A	zeotrope	R-32/125/1234yf (11.0/59.0/30.0)	A1	27	10,000	440	780	—
R-452B	zeotrope	R-32/125/1234yf (67.0/7.0/26.0)	A2[c]	23	30,000	360	870	—
R-452C	zeotrope	R-32/125/1234yf (12.5/61.0/26.5)	A1	27	100,000	430	800	—
R-453A	zeotrope	R-32/125/134a/227ea/600/601a (20.0/20.0/53.8/5.0/0.6/0.6)	A1	7.8	34,000	120	1,000	—
R-454A	zeotrope	R-32/1234yf (35.0/65.0)	A2[c]	28	16,000	450	690	—
R-454B	zeotrope	R-32/1234yf (68.9/31.1)	A2[c]	22	19,000	360	850	—

(continued)

TABLE 1103.1—continued
REFRIGERANT CLASSIFICATION, AMOUNT AND OEL

CHEMICAL REFRIGERANT	FORMULA	CHEMICAL NAME OF BLEND	REFRIGERANT CLASSIFICATION	AMOUNT OF REFRIGERANT PER OCCUPIED SPACE				[F] DEGREES OF HAZARD[a]
				Pounds per 1,000 cubic feet	ppm	g/m³	OEL[e]	
R-454C	zeotrope	R-32/1234yf (21.5/78.5)	A2[c]	29	19,000	460	620	—
R-455A	zeotrope	R-744/32/1234yf (3.0/21.5/75.5)	A2[c]	23	30,000	380	650	—
R-456A	zeotrope	R-32/134a/1234ze(E) (6.0/45.0/49.0)	A1	20	77,000	320	900	—
R-457A	zeotrope	R-32/1234yf/152a (18.0/70.0/12.0)	A2[c]	25	15,000	400	650	—
R-458A	zeotrope	R-32/125/134a/227ea/236fa (20.5/4.0/61.4/13.5/0.6)	A1	18	76,000	280	1,000	—
R-459A	zeotrope	R-32/1234yf/1234ze(E) (68.0/26.0/6.0)	A2[c]	23	27,000	360	870	—
R-459B	zeotrope	R-32/1234yf/1234ze(E) (21.0/69.0/10.0)	A2[c]	30	16,000	470	640	—
R-460A	zeotrope	R-32/125/134a/1234ze(E) (12.0/52.0/14.0/22.0)	A1	24	92,000	380	650	—
R-460B	zeotrope	R-32/125/134a/1234ze(E) (28.0/25.0/20.0/27.0)	A1	25	120,000	400	950	—
R-461A	zeotrope	R-125/143a/134a/227ea/600a (55.0/5.0/32.0/5.0/3.0)	A1	17	61,000	270	1,000	—
R-462A	zeotrope	R-32/125/143a/134a/600 (9.0/42.0/2.0/44.0/3.0)	A2	3.9	16,000	62	1,000	—
R-463A	zeotrope	R-744/32/125/1234yf/134a (6.0/36.0/30.0/14.0/14.0)	A1	19	98,000	300	990	—
R-500[e]	azeotrope	R-12/152a (73.8/26.2)	A1	7.6	30,000	120	1,000	2-0-0[b]
R-501[d]	azeotrope	R-22/12 (75.0/25.0)	A1	13	54,000	210	1,000	—
R-502[e]	azeotrope	R-22/115 (48.8/51.2)	A1	21	73,000	330	1,000	2-0-0[b]
R-503[e]	azeotrope	R-23/13 (40.1/59.9)	—	—	—	—	1,000	2-0-0[b]
R-504[d]	azeotrope	R-32/115 (48.2/51.8)	—	28	140,000	450	1,000	—
R-507A	azeotrope	R-125/143a (50.0/50.0)	A1	32	130,000	520	1,000	2-0-0[b]
R-508A	azeotrope	R-23/116 (39.0/61.0)	A1	14	55,000	220	1,000	2-0-0[b]
R-508B	azeotrope	R-23/116 (46.0/54.0)	A1	13	52,000	200	1,000	2-0-0[b]
R-509A	azeotrope	R-22/218 (44.0/56.0)	A1	24	75,000	390	1,000	2-0-0[b]
R-510A	azeotrope	R-E170/600a (88.0/12.0)	A3	0.87	7,300	14	1,000	—
R-511A	azeotrope	R-290/E170 (95.0/5.0)	A3	0.59	5,300	9.5	1,000	—
R-512A	azeotrope	R-134a/152a (5.0/95.0)	A2	1.9	11,000	31	1,000	—
R-513A	azeotrope	R-1234yf/134a (56.0/44.0)	A1	20	72,000	320	650	—
R-513B	azeotrope	R-1234yf/134a (58.5/41.5)	A1	21	74,000	330	640	—
R-514A	azeotrope	R-1336mzz(S)/1130(E) (74.7/25.3)	B1	0.86	2,400	14	320	—
R-515A	azeotrope	R-1234ze(E)/227ea (88.0/12.0)	A1	19	62,000	300	810	—
R-516A	azeotrope	R-1234yf/134a/152a (77.5/8.5/14.0)	A2	7.0	27,000	110	590	—

(continued)

TABLE 1103.1—continued
REFRIGERANT CLASSIFICATION, AMOUNT AND OEL

CHEMICAL REFRIGERANT	FORMULA	CHEMICAL NAME OF BLEND	REFRIGERANT CLASSIFICATION	AMOUNT OF REFRIGERANT PER OCCUPIED SPACE				[F] DEGREES OF HAZARD[a]
				Pounds per 1,000 cubic feet	ppm	g/m^3	OEL[e]	
R-600	$CH_3CH_2CH_2CH_3$	butane	A3	0.15	1,000	2.4	1,000	1-4-0
R-600a	$CH(CH_3)_2CH_3$	2-methylpropane (isobutane)	A3	0.59	4,000	9.6	1,000	2-4-0
R-601	$CH_3CH_2CH_2\ CH_2CH_3$	pentane	A3	0.18	1,000	2.9	600	—
R-601a	$(CH_3)_2CHCH_2CH_3$	2-methylbutane (isopentane)	A3	0.18	1,000	2.9	600	—
R-610	$CH_3CH_2OCH_2CH_3$	ethoxyethane (ethyl ether)	—	—	—	—	400	—
R-611	$HCOOCH_3$	methyl formate	B2	—	—	—	100	—
R-718	H_2O	water	A1	—	—	—	—	0-0-0
R-744	CO_2	carbon dioxide	A1	4.5	40,000	72	5,000	2-0-0[b]
R-1130(E)	$CHCl{=}CHCl$	trans-1,2-dichloroethene	B1	0.25	1,000	4	200	—
R-1132a	$CF_2{=}CH_2$	1,1-difluoroethylene	A2	2.0	13,000	33	500	—
R-1150	$CH_2{=}CH_2$	ethene (ethylene)	A3	—	—	—	200	1-4-2
R-1224yd(Z)	$CF_3CF{=}CHCl$	(Z)-1-chloro-2,3,3,3-tetrafluoroethylene	A1	23	60,000	360	1,000	—
R-1233zd(E)	$CF_3CH{=}CHCl$	trans-1-chloro-3,3,3-trifluoro-1-propene	A1	5.3	16,000	85	800	—
R-1234yf	$CF_3CF{=}CH_2$	2,3,3,3-tetrafluoro-1-propene	A2[c]	4.7	16,000	75	500	—
R-1234ze(E)	$CF_3CH{=}CHF$	trans-1,3,3,3-tetrafluoro-1-propene	A2[c]	4.7	16,000	75	800	—
R-1270	$CH_3CH{=}CH_2$	Propene (propylene)	A3	0.1	1,000	1.7	500	1-4-1
R-1336mzz(Z)	$CF_3CHCHCF_3$	cis-1,1,1,4,4,4-hexaflouro-2-butene	A1	5.4	13,000	87	500	—

For SI: 1 pound = 0.454 kg, 1 cubic foot = 0.0283m^3.

a. Degrees of hazard are for health, fire, and reactivity, respectively, in accordance with NFPA 704.

b. Reduction to 1-0-0 is allowed if analysis satisfactory to the building official shows that the maximum concentration for a rupture or full loss of refrigerant charge would not exceed the IDLH, considering both the refrigerant quantity and room volume.

c. The ASHRAE Standard 34 flammability classification for this refrigerant is 2L, which is a subclass of Class 2.

d. Class I ozone depleting substance; prohibited for new installations.

e. Occupational Exposure Limit based on the OSHA PEL, ACGIH TLV-TWA, the TERA WEEL or consistent value on a time-weighed average (TWA) basis (unless noted C for ceiling) for an 8 hr/d and 40 hr/wk.

1103.3.2 High-probability systems. Direct systems and indirect open-spray systems shall be classified as high-probability systems.

> **Exception:** An indirect open-spray system shall not be required to be classified as a high-probability system if the pressure of the secondary coolant is at all times (operating and standby) greater than the pressure of the refrigerant.

SECTION 1104
SYSTEM APPLICATION REQUIREMENTS

1104.1 General. The refrigerant, occupancy and system classification cited in this section shall be determined in accordance with Sections 1103.1, 1103.2 and 1103.3, respectively.

1104.2 Machinery room. Except as provided in Sections 1104.2.1 and 1104.2.2, all components containing the refrigerant shall be located either outdoors or in a *machinery room* where the quantity of refrigerant in an independent circuit of a system exceeds the amounts shown in Table 1103.1. For refrigerant blends not listed in Table 1103.1, the same requirement shall apply where the amount for any blend component exceeds that indicated in Table 1103.1 for that component. This requirement shall also apply where the combined amount of the blend components exceeds a limit of 69,100 parts per million (ppm) by volume. *Machinery rooms* required by this section shall be constructed and maintained in accordance with Section 1105 for Group A1 and B1 refrigerants and in accordance with Sections 1105 and 1106 for Group A2, B2, A3 and B3 refrigerants.

Exceptions:

1. *Machinery rooms* are not required for *listed equipment* and *appliances* containing not more than 6.6 pounds (3 kg) of refrigerant, regardless of the refrigerant's safety classification, where installed in accordance with the *equipment's* or *appliance's* listing and the *equipment* or *appliance* manufacturer's installation instructions.
2. Piping in compliance with Section 1107 is allowed in other locations to connect components installed in a *machinery room* with those installed outdoors.

1104.2.1 Institutional occupancies. The amounts shown in Table 1103.1 shall be reduced by 50 percent for all areas of institutional *occupancies* except kitchens, laboratories and mortuaries. The total of all Group A2, B2, A3 and B3 refrigerants shall not exceed 550 pounds (250 kg) in occupied areas or *machinery rooms*.

1104.2.2 Industrial occupancies and refrigerated rooms. This section applies only to rooms and spaces that: are within industrial *occupancies*; contain a refrigerant evaporator; are maintained at temperatures below 68°F (20°C); and are used for manufacturing, food and beverage preparation, meat cutting, other processes and storage. Where a *machinery room* would otherwise be required by Section 1104.2, a *machinery room* shall not be required where all of the following conditions are met:

1. The space containing the machinery is separated from other *occupancies* by tight construction with tight-fitting doors.
2. Access is restricted to authorized personnel.
3. Refrigerant detectors are installed as required for *machinery rooms* in accordance with Section 1105.3.

   > **Exception:** Refrigerant detectors are not required in unoccupied areas that contain only continuous piping that does not include valves, valve assemblies, *equipment* or *equipment* connections.

4. Surfaces having temperatures exceeding 800°F (427°C) and open flames are not present where any Group A2, B2, A3 or B3 refrigerant is used (see Section 1104.3.4).
5. All electrical *equipment* and *appliances* conform to Class I, Division 2, *hazardous location* classification requirements of the *Electrical Code* where the quantity of any Group A2, B2, A3 or B3 refrigerant in a single independent circuit would exceed 25 percent of the lower flammability limit (LFL) upon release to the space.
6. All refrigerant-containing parts in systems with a total connected compressor power exceeding 100 horsepower (hp) (74.6 kW)—except evaporators used for refrigeration or dehumidification, condensers used for heating, control and pressure relief valves for either, low-probability pumps and connecting piping—are located either outdoors or in a *machinery room*.

1104.3 Refrigerant restrictions. Refrigerant applications, maximum quantities and use shall be restricted in accordance with Sections 1104.3.1 through 1104.3.4.

1104.3.1 Air conditioning for human comfort. In other than industrial *occupancies* where the quantity in a single independent circuit does not exceed the amount in Table 1103.1, Group B1, B2 and B3 refrigerants shall not be used in high-probability systems for air conditioning for human comfort.

1104.3.2 Nonindustrial occupancies. Group A2 and B2 refrigerants shall not be used in high-probability systems where the quantity of refrigerant in any independent refrigerant circuit exceeds the amount shown in Table 1104.3.2. Group A3 and B3 refrigerants shall not be used except where *approved.*

> **Exception:** This section does not apply to laboratories where the floor area per occupant is not less than 100 square feet (9.3 m^2).

1104.3.3 All occupancies. The total of all Group A2, B2, A3 and B3 refrigerants shall not exceed 1,100 pounds (499 kg) except where *approved.*

1104.3.4 Protection from refrigerant decomposition. Where any device having an open flame or surface temperature greater than 800°F (427°C) is used in a room containing more than 6.6 pounds (3 kg) of refrigerant in a single independent circuit, a hood and exhaust system shall be provided in accordance with Section 510. Such

TABLE 1104.3.2
MAXIMUM PERMISSIBLE QUANTITIES OF REFRIGERANTS

TYPE OF REFRIGERATION SYSTEM	MAXIMUM POUNDS FOR VARIOUS OCCUPANCIES			
	Institutional	Public assembly	Residential	All other occupancies
Sealed absorption system				
In exit access	0	0	3.3	3.3
In adjacent outdoor locations	0	0	22	22
In other than exit access	0	6.6	6.6	6.6
Unit systems				
In other than exit access	0	0	6.6	6.6

For SI: 1 pound = 0.454 kg.

exhaust system shall exhaust *combustion* products to the outdoors.

Exception: A hood and exhaust system shall not be required where any of the following apply:

1. The refrigerant is R-718 (water) or R-744 (carbon dioxide).
2. The *combustion* air is ducted from the outdoors in a manner that prevents leaked refrigerant from being combusted.
3. A refrigerant detector is used to stop the *combustion* in the event of a refrigerant leak (see Sections 1105.3 and 1105.5).

1104.4 Volume calculations. Volume calculations shall be in accordance with Sections 1104.4.1 through 1104.4.3.

1104.4.1 Noncommunicating spaces. Where the refrigerant-containing parts of a system are located in one or more spaces that do not communicate through permanent openings or HVAC ducts, the volume of the smallest, enclosed occupied space shall be used to determine the permissible quantity of refrigerant in the system.

1104.4.2 Communicating spaces. Where an evaporator or condenser is located in an air duct system, the volume of the smallest, enclosed occupied space served by the duct system shall be used to determine the maximum allowable quantity of refrigerant in the system.

Exception: If airflow to any enclosed space cannot be reduced below one-quarter of its maximum, the entire space served by the air duct system shall be used to determine the maximum allowable quantity of refrigerant in the system.

1104.4.3 Plenums. Where the space above a suspended ceiling is continuous and part of the supply or return air *plenum* system, this space shall be included in calculating the volume of the enclosed space.

SECTION 1105
MACHINERY ROOM, GENERAL REQUIREMENTS

1105.1 Design and construction. *Machinery rooms* shall be designed and constructed in accordance with the *Building Code* and this section. A machinery room shall be dimensioned so as to provide clearances required by Chapter 3. Passageways shall maintain a clear head room of not less than 87 inches (2210 mm) below *equipment* and *appliances* located over passageways.

Access to machinery rooms shall be restricted to authorized personnel. A sign shall be posted on the machinery room door prohibiting *access* by others.

1105.1.1 Emergency signs. Refrigeration units or systems having a *refrigerant* circuit containing more than 220 pounds (100 kg) of Group A1 or 30 pounds (14 kg) of any other group *refrigerant* shall be provided with *approved* emergency signs, charts and labels in accordance with NFPA 704. Hazard signs shall be in accordance with the classification of *refrigerants* listed therein.

1105.2 Openings. Ducts and air handlers in the *machinery room* that operate at a lower pressure than the room shall be sealed to prevent any refrigerant leakage from entering the airstream. Openings that permit passage of escaping refrigerant to other parts of the building are prohibited.

Exceptions:

1. Egress doors serving the machinery room.
2. *Access* doors and panels in air ducts and air-handling units, provided that such openings are gasketed and tight fitting.

1105.3 Refrigerant detection. Machinery rooms shall contain a refrigerant detector with audible and visual alarms. The detector, or a sampling tube that draws air to the detector, shall be located in an area where refrigerant from a leak will concentrate. The alarm shall be actuated at a value not greater than the corresponding TLV-TWA values shown in Table 1103.1. Detectors and alarms shall be placed in *approved* locations.

Exception: Detectors are not required for ammonia systems complying with Section 1105.3.1.

1105.3.1 Refrigerants other than ammonia. A detector, or a sampling tube that draws air to a detector, shall be provided at an *approved* location where refrigerant from a leak is expected to accumulate. The system shall be designed to initiate audible and visible alarms inside and outside each entrance to the refrigerating machinery room and transmit a signal to an *approved* location where the concentration of refrigerant detected exceeds the lesser of the following:

1. The corresponding TLV-TWA values provided in Table 1103.1.

2. Twenty-five percent of the LFL.

Detection of a refrigerant concentration exceeding the upper detection limit or 25 percent of the LFL, whichever is lower, shall stop refrigerant equipment in the machinery room in accordance with Section 1106.

1105.4 Tests. Periodic tests of the mechanical ventilating system shall be performed in accordance with manufacturer's specifications and as required by the *building official*.

1105.5 Fuel-burning appliances. Fuel-burning *appliances* and *equipment* having open flames and that use *combustion* air from the *machinery room* shall not be installed in a *machinery room*.

Exceptions:

1. Where the refrigerant is water (R-718) or carbon dioxide (R-744).
2. Fuel-burning *appliances* shall not be prohibited in the same *machinery room* with refrigerant-containing *equipment* or *appliances* where *combustion* air is ducted from outside the *machinery room* and sealed in such a manner as to prevent any refrigerant leakage from entering the *combustion* chamber, or where a refrigerant vapor detector is employed to automatically shut off the *combustion* process in the event of refrigerant leakage.

1105.6 Ventilation. *Machinery rooms* shall be mechanically ventilated to the outdoors.

Exception: Where a refrigerating system is located outdoors more than 20 feet (6096 mm) from any building opening and is enclosed by a penthouse, lean-to or other open structure, natural or mechanical ventilation shall be provided. Location of the openings shall be based on the relative density of the refrigerant to air. The free-aperture cross section for the ventilation of the *machinery room* shall be not less than:

$$F = \sqrt{G} \quad \textbf{(Equation 11-1)}$$

For SI: $F = 0.138\sqrt{G}$

where:

F = The free opening area in square feet (m^2).

G = The mass of refrigerant in pounds (kg) in the largest system, any part of which is located in the *machinery room*.

1105.6.1 Discharge location. The discharge of the air shall be to the outdoors in accordance with Chapter 5. Exhaust from mechanical ventilation systems shall be discharged not less than 20 feet (6096 mm) from a property line or openings into buildings.

1105.6.1.1 Indoor exhaust opening location. Indoor mechanical exhaust intake openings shall be located where refrigerant leakage is likely to concentrate based on the refrigerant's relative density to air, and the locations of the air current paths and refrigerating machinery.

1105.6.1.2 Mechanical ventilation exhaust. Exhaust from mechanical ventilation systems serving refrigeration machinery rooms containing flammable, toxic or highly toxic refrigerants, other than ammonia, capable of exceeding 25 percent of the LFL or 50 percent of the IDLH shall be equipped with *approved* treatment systems to reduce the discharge concentrations to those values or lower.

Exception: Refrigeration systems containing Group A2L complying with Section 1106.

1105.6.2 Makeup air. Provisions shall be made for *makeup air* to replace that being exhausted. Openings for *makeup air* shall be located to avoid intake of *exhaust air*. Supply and exhaust ducts to the *machinery room* shall not serve any other area, shall be constructed in accordance with Chapter 5 and shall be covered with corrosion-resistant screen of not less than $^1/_4$-inch (6.4 mm) mesh.

1105.6.3 Ventilation rate. Mechanical ventilation systems shall be capable of exhausting the minimum quantity of air both at normal operating and emergency conditions, as required by Sections 1105.6.3.1 and 1105.6.3.2. Multiple fans or multispeed fans shall be allowed to produce the emergency ventilation rate and to obtain a reduced airflow for normal ventilation.

1105.6.3.1 Quantity—normal ventilation. During occupied conditions, the mechanical ventilation system shall exhaust the larger of the following:

1. Not less than 0.5 cfm per square foot (0.0025 m^3/s • m^2) of *machinery room* area or 20 cfm (0.009 m^3/s) per person.
2. A volume required to limit the room temperature rise to 18°F (10°C) taking into account the ambient heating effect of all machinery in the room.

1105.6.3.2 Quantity—emergency conditions. Upon actuation of the refrigerant detector required in Section 1105.3, the mechanical ventilation system shall *exhaust air* from the *machinery room* in the following quantity:

$$Q = 100 \times \sqrt{G} \quad \textbf{(Equation 11-2)}$$

For SI: $Q = 0.07 \times \sqrt{G}$

where:

Q = The airflow in cubic feet per minute (m^3/s).

G = The design mass of refrigerant in pounds (kg) in the largest system, any part of which is located in the *machinery room*.

1105.7 Termination of relief devices. Pressure relief devices, fusible plugs and purge systems located within the *machinery room* shall terminate outside of the structure at a location not less than 15 feet (4572 mm) above the adjoining grade level and not less than 20 feet (6096 mm) from any window, ventilation opening or exit.

1105.8 Emergency pressure control system. Permanently installed refrigeration systems containing more than 6.6 pounds (3 kg) of flammable, toxic or highly toxic refrigerant or ammonia shall be provided with an emergency pressure control system in accordance with Sections 1105.8.1 through 1105.8.2.2.

1105.8.1 Automatic crossover valves. Each high- and intermediate-pressure zone in a refrigeration system shall be provided with a single automatic valve providing a crossover connection to a lower pressure zone. Automatic crossover valves shall comply with Sections 1105.8.1.1 through 1105.8.1.3.

1105.8.1.1 Overpressure limit setpoint. Automatic crossover valves shall be arranged to automatically relieve excess system pressure to a lower pressure zone if the pressure in a high- or intermediate-pressure zone rises to within 90 percent of the setpoint for emergency pressure relief devices.

1105.8.1.2 Manual operation. Where required by the *building official*, automatic crossover valves shall be capable of manual operation.

1105.8.1.3 System design pressure. Refrigeration system zones that are connected to a higher-pressure zone by an automatic crossover valve shall be designed to safely contain the maximum pressure that can be achieved by interconnection of the two zones.

1105.8.2 Automatic emergency stop. An automatic emergency stop feature shall be provided in accordance with Sections 1105.8.2.1 and 1105.8.2.2.

1105.8.2.1 Operation of an automatic crossover valve. Operation of an automatic crossover valve shall cause all compressors on the affected system to immediately stop. Dedicated pressure-sensing devices located immediately adjacent to crossover valves shall be permitted as a means for determining operation of a valve. To ensure that the automatic crossover valve system provides a redundant means of stopping compressors in an overpressure condition, high-pressure cutout sensors associated with compressors shall not be used as a basis for determining operation of a crossover valve.

1105.8.2.2 Overpressure in a low-pressure zone. The lowest pressure zone in a refrigeration system shall be provided with a dedicated means of determining a rise in system pressure to within 90 percent of the setpoint for emergency pressure relief devices. Activation of the overpressure sensing device shall cause all compressors on the affected system to immediately stop.

1105.9 Discharge and termination of pressure relief and purge systems. Pressure relief devices, fusible plugs and purge systems discharging to the atmosphere from refrigeration systems containing flammable, toxic or highly toxic refrigerants or ammonia shall comply with Sections 1105.9.1 through 1105.9.7.

1105.9.1 Fusible plugs and rupture members. Discharge piping and devices connected to the discharge side of a fusible plug or rupture member shall have provisions to prevent plugging the pipe in the event the fusible plug or rupture member functions.

1105.9.2 Flammable refrigerants. Systems containing more than 6.6 pounds (3 kg) of flammable refrigerants having a density equal to or greater than the density of air shall discharge vapor to the atmosphere only through an *approved* treatment system in accordance with Section 1105.9.5 or a flaring system in accordance with Section 1105.9.6. Systems containing more than 6.6 pounds (3 kg) of flammable refrigerants having a density less than the density of air shall be permitted to discharge vapor to the atmosphere provided that the point of discharge is located outside of the structure at not less than 15 feet (4572 mm) above the adjoining grade level and not less than 20 feet (6096 mm) from any window, ventilation opening or exit.

1105.9.3 Toxic and highly toxic refrigerants. Systems containing more than 6.6 pounds (3 kg) of toxic or highly toxic refrigerants shall discharge vapor to the atmosphere only through an *approved* treatment system in accordance with Section 1105.9.5 or a flaring system in accordance with Section 1105.9.6.

1105.9.4 Ammonia refrigerant. Systems containing more than 6.6 pounds (3 kg) of ammonia refrigerant shall discharge vapor to the atmosphere in accordance with one of the following methods:

1. Directly, where the *building official* determines, on review of an engineering analysis, that a fire, health or environmental hazard would not result from atmospheric discharge of ammonia. The engineering analysis shall be prepared without charge to the *municipality*, by a qualified engineer, specialist, laboratory or safety specialty organization acceptable to the *building official.* The analysis shall be prepared by and bear the stamp of a *registered design professional.*
2. Through an *approved* treatment system in accordance with Section 1105.9.5.
3. Through a flaring system in accordance with Section 1105.9.6.
4. Through an *approved* ammonia diffusion system in accordance with Section 1105.9.7.
5. By other *approved* means.

Exception: Ammonia/water absorption systems containing less than 22 pounds (10 kg) of ammonia and for which the ammonia circuit is located entirely outdoors.

1105.9.5 Treatment systems. Treatment systems shall be designed to reduce the allowable discharge concentration of the refrigerant gas to not more than 50 percent of the IDLH at the point of exhaust. Treatment systems shall be in accordance with the *Building Code*.

1105.9.6 Flaring systems. Flaring systems for incineration of flammable refrigerants shall be designed to incinerate the entire discharge. The products of refrigerant incineration shall not pose health or environmental hazards. Incineration shall be automatic upon initiation of discharge, shall be designed to prevent blowback and shall not expose structures or materials to threat of fire. Standby fuel, such as LP-gas, and standby power shall have the capacity to operate for one and one-half the required time for complete incineration of refrigerant in the system. Standby electrical power, where required to complete the incineration process, shall be in accordance with the *Building Code*.

1105.9.7 Ammonia diffusion systems. Ammonia diffusion systems shall include a tank containing 1 gallon of water for each pound of ammonia (8.3 L of water for each 1 kg of ammonia) that will be released in 1 hour from the largest relief device connected to the discharge pipe. The water shall be prevented from freezing. The discharge pipe from the pressure relief device shall distribute ammonia in the bottom of the tank, but not lower than 33 feet (10 058 mm) below the maximum liquid level. The tank shall contain the volume of water and ammonia without overflowing.

1105.10 Means of egress. *Machinery rooms* larger than 1,000 square feet (93 m^2) shall comply with Section 1006.2.2.2 of the *Building Code*.

SECTION 1106
MACHINERY ROOM, SPECIAL REQUIREMENTS

1106.1 General. Where required by Section 1104.2, the *machinery room* shall meet the requirements of this section in addition to the requirements of Section 1105.

1106.2 Elevated temperature. There shall not be an open flame-producing device or continuously operating hot surface over 800°F (427°C) permanently installed in the room.

1106.3 Flammable refrigerants. Where refrigerants of Groups A2, A3, B2 and B3 are used, the *machinery room* shall conform to the Class I, Division 2, *hazardous location* classification requirements of the *Electrical Code*.

> **Exception:** *Machinery rooms* for systems containing Group A2L *refrigerants* that are provided with ventilation in accordance with Section 1106.4.

1106.4 Special requirements for Group A2L refrigerant machinery rooms. *Machinery rooms* with systems containing Group A2L *refrigerants* that do not conform to the Class I, Division 2, hazardous location electrical requirements of the *Electrical Code*, as permitted by the exception to Section 1106.3, shall comply with Sections 1106.4.1 through 1106.4.3.

> **Exception:** *Machinery rooms* conforming to the Class I, Division 2, hazardous location classification requirements of the *Electrical Code* are not required to comply with Sections 1106.4.1 and 1106.4.2.

1106.4.1 Ventilation system activation. Ventilation shall be activated by the refrigerant detection system in the *machinery room*. Refrigerant detection systems shall be in accordance with all of the following:

1. The detectors shall activate at or below a refrigerant concentration of 25 percent of the LFL.
2. Upon activation, the detection system shall activate the emergency ventilation system required by Section 1106.4.2.
3. The detection, signaling and control circuits shall be supervised.

1106.4.2 Emergency ventilation system. An emergency ventilation system shall be provided at the minimum exhaust rate specified in ASHRAE 15 or Table 1106.4.2. Shutdown of the emergency ventilation system shall be by manual means.

TABLE 1106.4.2
MINIMUM EXHAUST RATES

REFRIGERANT	Q(m/sec)	Q(cfm)
R32	15.4	32,600
R143	13.6	28,700
R444A	6.46	13,700
R444B	10.6	22,400
R445A	7.83	16,600
R446A	23.9	50,700
R447A	23.8	50,400
R451A	7.04	15,000
R451B	7.05	15,000
R1234yf	7.80	16,600
R1234ze(E)	5.92	12,600

1106.4.3 Emergency ventilation system discharge. The emergency ventilation system point of discharge to the atmosphere shall be located outside of the structure at not less than 15 feet (4572 mm) above the adjoining grade level and not less than 20 feet (6096 mm) from any window, *ventilation* opening or *exit*.

1106.5 Remote controls. Remote control of the mechanical *equipment* and *appliances* located in the *machinery room* shall comply with Sections 1106.5.1 and 1106.5.2.

1106.5.1 Refrigeration system emergency shutoff. A clearly identified switch of the break-glass type or with an approved tamper-resistant cover shall provide off-only control of refrigerant compressors, refrigerant pumps, and normally closed, automatic refrigerant valves located at an *approved* location immediately outside the *machinery room* and adjacent to its primary entrance. Additionally, this *equipment* shall be automatically shut off whenever the refrigerant vapor concentration in the *machinery room* exceeds the vapor detector's upper detection limit or 25 percent of the LEL, whichever is lower.

1106.5.2 Ventilation system. A clearly identified switch of the break-glass type or with an approved tamper-resistant cover shall provide on-only control of the *machinery room* ventilation fans.

1106.6 Emergency signs and labels. Refrigeration units and systems shall be provided with *approved* emergency signs, charts, and labels in accordance with the *Building Code*.

SECTION 1107
PIPING MATERIAL

1107.1 Piping. Refrigerant piping material for other than R-717 (ammonia) systems shall conform to the requirements in this section. Piping material and installations for R-717 (ammonia) refrigeration systems shall comply with IIAR 2.

1107.2 Used materials. Used pipe, fittings, valves and other materials that are to be reused shall be clean and free from foreign materials and shall be approved for reuse.

1107.3 Materials rating. Materials, joints and connections shall be rated for the operating temperature and pressure of the refrigerant system. Materials shall be suitable for the type of refrigerant and type of lubricant in the refrigerant system. Magnesium alloys shall not be used in contact with any halogenated refrigerants. Aluminum, zinc, magnesium and their alloys shall not be used in contact with R-40 (methyl chloride).

1107.4 Piping materials standards. Refrigerant pipe shall conform to one or more of the standards listed in Table 1107.4. The exterior of the pipe shall be protected from corrosion and degradation.

TABLE 1107.4
REFRIGERANT PIPE

PIPING MATERIAL	STANDARD
Aluminum tube	ASTM B210 ASTM B491/B491M
Brass (copper alloy) pipe	ASTM B43
Copper linesets	ASTM B280, ASTM B1003
Copper pipe	ASTM B42, ASTM B302
Copper tube[a]	ASTM B68, ASTM B75, ASTM B88, ASTM B280, ASTM B819
Steel pipe[b]	ASTM A53, ASTM A106
Steel tube	ASTM A254, ASTM A334

a. Soft annealed copper tubing larger than $1^{3}/_{8}$ inch (35 mm) O.D. shall not be used for field-assembled refrigerant piping unless it is protected from mechanical damage.

b. ASTM A53, Type F steel pipe shall not be used for refrigerant lines having an operating temperature less than -20°F (-29°C).

1107.4.1 Steel pipe Groups A2, A3, B2 and B3. The minimum weight of steel pipe for Group A2, A3, B2 and B3 refrigerants shall be Schedule 80 for sizes $1^{1}/_{2}$ inches or less in diameter.

1107.5 Pipe fittings. Refrigerant pipe fittings shall be approved for installation with the piping materials to be installed, and shall conform to one of more of the standards *listed* in Table 1107.5 or shall be *listed* and *labeled* as complying with UL 207.

TABLE 1107.5
REFRIGERANT PIPE FITTINGS

FITTING MATERIAL	STANDARD
Aluminum	ASTM B361
Brass (copper alloy)	ASME B16.15, ASME B16.24
Copper	ASME B16.15, ASME B16.18, ASME B16.22, ASME B16.24, ASME B16.26, ASME B16.50
Steel	ASTM A105, ASTM A181, ASTM A193, ASTM A234, ASTM A420, ASTM A707

1107.5.1 Copper brazed field swaged. The minimum and maximum cup depth of field-fabricated copper brazed swaged fitting connections shall comply with Table 1107.5.1.

TABLE 1107.5.1
COPPER BRAZED SWAGED CUP DEPTHS

FITTING SIZE (inch)	MINIMUM DEPTH (inch)	MAXIMUM DEPTH (inch)
$^{1}/_{8}$	0.15	0.23
$^{3}/_{16}$	0.16	0.24
$^{1}/_{4}$	0.17	0.26
$^{3}/_{8}$	0.20	0.30
$^{1}/_{2}$	0.22	0.33
$^{5}/_{8}$	0.24	0.36
$^{3}/_{4}$	0.25	0.38
1	0.28	0.42
$1^{1}/_{4}$	0.31	0.47
$1^{1}/_{2}$	0.34	0.51
2	0.40	0.60
$2^{1}/_{2}$	0.47	0.71
3	0.53	0.80
$3^{1}/_{2}$	0.59	0.89
4	0.64	0.96

For SI: 1 inch = 25.4 mm.

1107.6 Valves. Valves shall be of materials that are compatible with the type of piping material, refrigerants and oils in the system. Valves shall be *listed* and *labeled* and rated for the temperatures and pressures of the refrigerant systems in which the valves are installed.

1107.7 Flexible connectors, expansion and vibration compensators. Flexible connectors and expansion and vibration control devices shall be *listed* and *labeled* for use in refrigerant systems.

SECTION 1108
JOINTS AND CONNECTIONS

1108.1 Approval. Joints and connections shall be of an *approved* type. Joints and connections shall be tight for the pressure of the refrigerant system when tested in accordance with Section 1110.

1108.1.1 Joints between different piping materials. Joints between different piping materials shall be made with *approved* adapter fittings. Joints between dissimilar metallic piping materials shall be made with a dielectric fitting or a dielectric union conforming to dielectric tests of ASSE 1079. Adapter fittings with threaded ends between different materials shall be joined with thread lubricant in accordance with Section 1108.3.4.

1108.2 Preparation of pipe ends. Pipe shall be cut square, reamed and chamfered, and shall be free from burrs and obstructions. Pipe ends shall have full-bore openings and shall not be undercut.

1108.3 Joint preparation and installation. Where required by Sections 1108.4 through 1108.9, the preparation and installation of brazed, flared, mechanical, press-connect, soldered, threaded and welded joints shall comply with Sections 1108.3.1 through 1108.3.5.

1108.3.1 Brazed joints. Joint surfaces shall be cleaned. An *approved* flux shall be applied where required by the braze filler metal manufacturer. The piping being brazed shall be purged of air to remove the oxygen and filled with one of the following inert gases: oxygen-free nitrogen, helium or argon. The piping system shall be pre-purged with an inert gas for a minimum time corresponding to five volume changes through the piping system prior to brazing. The pre-purge rate shall be at a minimum velocity of 100 feet per minute (0.508 m/s). The inert gas shall be directly connected to the tube system being brazed to prevent the entrainment of ambient air. After the pre-purge, the inert gas supply shall be maintained through the piping during the brazing operation at a minimum pressure of 1.0 psi (6.89 kPa) and a maximum pressure of 3.0 psi (20.67 kPa). The joint shall be brazed with a filler metal conforming to AWS A5.8.

1108.3.2 Mechanical joints. Mechanical joints shall be installed in accordance with the manufacturer's instructions.

1108.3.2.1 Flared joints. Flared fittings shall be installed in accordance with the manufacturer's instructions. The flared fitting shall be used with the tube material specified by the fitting manufacturer. The flared tube end shall be made by a tool designed for that operation.

1108.3.2.2 Press-connect joints. *Press-connect joints* shall be installed in accordance with the manufacturer's instructions.

1108.3.3 Soldered joints. Joint surfaces to be soldered shall be cleaned and a flux conforming to ASTM B813 shall be applied. The joint shall be soldered with a solder conforming to ASTM B32. Solder joints shall be limited to refrigerant systems using Group A1 refrigerant and having a pressure of less than or equal to 200 psi (1378 kPa).

1108.3.4 Threaded joints. Threads shall conform to ASME B1.1, ASME B1.13M, ASME B1.20.1 or ASME B1.20.3. Thread lubricant, pipe-joint compound or thread tape shall be applied on the external threads only and shall be approved for application on the piping material.

1108.3.5 Welded joints. Joint surfaces to be welded shall be cleaned by an *approved* procedure. Joints shall be welded with an *approved* filler metal.

1108.4 Aluminum tube. Joints between aluminum tubing or fittings shall be brazed, mechanical, press-connect or welded joints conforming to Section 1108.3.

1108.5 Brass (copper alloy) pipe. Joints between brass pipe or fittings shall be brazed, mechanical, press-connect, threaded or welded joints conforming to Section 1108.3.

1108.6 Copper pipe. Joints between copper or copper-alloy pipe or fittings shall be brazed, mechanical, press-connect, soldered, threaded or welded joints conforming to Section 1108.3.

1108.7 Copper tube. Joints between copper or copper-alloy tubing or fittings shall be brazed, flared, mechanical, press-connect or soldered joints.

1108.8 Steel pipe. Joints between steel pipe or fittings shall be mechanical joints, threaded, press-connect or welded joints conforming to Section 1108.3.

1108.9 Steel tube. Joints between steel tubing or fittings shall be flared, mechanical, press-connect or welded joints conforming to Section 1108.3.

SECTION 1109
REFRIGERANT PIPE INSTALLATION

1109.1 General. Refrigerant piping installations, other than R-717 (ammonia) refrigeration systems, shall comply with the requirements of this section. The design of refrigerant piping shall be in accordance with ASME B31.5.

1109.2 Piping location. Refrigerant piping shall comply with the installation location requirements of Sections 1109.2.1 through 1109.2.7. Refrigerant piping for Groups A2L and B2L shall also comply with the requirements of Section 1109.3. Refrigerant piping for Groups A2, A3, B2 and B3 shall also comply with the requirements of Section 1109.4.

1109.2.1 Minimum height. Exposed refrigerant piping installed in open spaces that afford passage shall be not less than 7 feet 3 inches (2210 mm) above the finished floor.

1109.2.2 Refrigerant pipe enclosure. Refrigerant piping shall be protected by locating it within the building elements or within protective enclosures.

Exception: Piping protection within the building elements or protective enclosure shall not be required in any of the following locations:

1. Where installed without ready access or located more than 7 feet 3 inches (2210 mm) above the finished floor.
2. Where located within 6 feet (1829 mm) of the refrigerant unit or *appliance*.
3. Where located in a *machinery room* complying with Section 1105.

1109.2.3 Prohibited locations. Refrigerant piping shall not be installed in any of the following locations:

1. Exposed within a fire-resistance-rated exit access corridor.
2. Within an interior exit stairway.
3. Within an interior exit ramp.
4. Within an exit passageway.
5. Within an elevator, dumbwaiter or other shaft containing a moving object.

1109.2.4 Piping in concrete floors. Refrigerant piping installed in concrete floors shall be encased in pipe, conduit or ducts. The piping shall be protected to prevent damage from vibration, stress and corrosion.

1109.2.5 Refrigerant pipe shafts. Refrigerant piping that penetrates two or more floor/ceiling assemblies shall be enclosed in a fire-resistance-rated shaft enclosure. The fire-resistance-rated shaft enclosure shall comply with Section 713 of the *Building Code*.

Exceptions:

1. Systems using R-718 refrigerant (water).
2. Piping in a direct system using Group A1 refrigerant where the refrigerant quantity does not exceed the limits of Table 1103.1 for the smallest occupied space through which the piping passes.
3. Piping located on the exterior of the building where vented to the outdoors.

1109.2.6 Exposed piping surface temperature. Exposed piping with ready access having surface temperatures greater than 120°F (49°C) or less than 5°F (-15°C) shall be protected from contact or shall have thermal insulation that limits the exposed insulation surface temperature to a range of 5°F (-15°C) to 120°F (49°C).

1109.2.7 Pipe identification. Refrigerant pipe located in areas other than the room or space where the refrigerating *equipment* is located shall be identified. The pipe identification shall be located at intervals not exceeding 20 feet (6096 mm) on the refrigerant piping or pipe insulation. The minimum height of lettering of the identification label shall be $^1/_2$ inch (12.7 mm). The identification shall indicate the refrigerant designation and safety group classification of refrigerant used in the piping system. For Group A2, A3, B2 and B3 refrigerants, the identification shall also include the following statement: "DANGER—Risk of Fire or Explosion. Flammable Refrigerant." For any Group B refrigerant, the identification shall also include the following statement: "DANGER—Toxic Refrigerant."

1109.3 Installation requirements for Group A2L or B2L refrigerant. Piping systems using Group A2L or B2L refrigerant shall comply with the requirements of Sections 1109.3.1 and 1109.3.2.

1109.3.1 Pipe protection. In addition to the requirements of Section 305.5, aluminum, copper and steel tube used for Group A2L and B2L refrigerants and located in concealed locations where tubing is installed in studs, joists, rafters or similar member spaces, and located less than $1^1/_2$ inches (38 mm) from the nearest edge of the member, shall be continuously protected by shield plates. Protective steel shield plates having a minimum thickness of 0.0575 inch (1.46 mm) (No. 16 gage) shall cover the area of the tube plus the area extending not less than 2 inches (51 mm) beyond both sides of the tube.

1109.3.2 Shaft ventilation. Refrigerant pipe shafts with systems using Group A2L or B2L refrigerant shall be naturally or mechanically ventilated. The shaft ventilation exhaust outlet shall comply with Section 501.3.1. Naturally ventilated shafts shall have a pipe, duct or conduit not less than 4 inches (102 mm) in diameter that connects to the lowest point of the shaft and extends to the outdoors. The pipe, duct or conduit shall be level or pitched downward to the outdoors. Mechanically ventilated shafts shall have a minimum airflow velocity in accordance with Table 1109.3.2. The mechanical ventilation shall be continuously operated or activated by a refrigerant detector. Systems utilizing a refrigerant detector shall activate the mechanical ventilation at a maximum refrigerant concentration of 25 percent of the lower flammable limit of the refrigerant. The detector, or a sampling tube that draws air to the detector, shall be located in an area where refrigerant from a leak will concentrate. The shaft shall not be required to be ventilated for double-wall refrigerant pipe where the interstitial space of the double-wall pipe is vented to the outdoors.

TABLE 1109.3.2
SHAFT VENTILATION VELOCITY

CROSS-SECTIONAL AREA OF SHAFT (square inches)	MINIMUM VENTILATION VELOCITY (feet per minute)
≤ 20	100
> 20 ≤ 250	200
> 250 ≤ 1,250	300
> 1,250	400

For SI: 1 square inch = 645 mm^2, 1 foot per minute = 0.0058 m/s.

1109.4 Installation requirements for Group A2, A3, B2 or B3 refrigerant. Piping systems using Group A2, A3, B2 or B3 refrigerant shall comply with the requirements of Sections 1109.4.1 and 1109.4.2.

1109.4.1 Piping material. Piping material for Group A2, A3, B2 or B3 refrigerant located inside the building, except for *machinery rooms*, shall be copper pipe, brass pipe or steel pipe. Pipe joints located in areas other than the *machinery room* shall be welded. Self-contained *listed* and *labeled equipment* or *appliances* shall have piping material based on the listing requirements.

1109.4.2 Shaft ventilation. Refrigerant pipe shafts with systems using Group A2, A3, B2 or B3 refrigerant shall be continuously mechanically ventilated. The shaft ventilation exhaust outlet shall comply with Section 501.3.1. Mechanically ventilated shafts shall have a minimum airflow velocity as specified in Table 1109.3.2. The shaft shall not be required to be ventilated for double-wall refrigerant pipe where the interstitial space of the double-wall pipe is vented to the outdoors.

1109.5 Refrigerant pipe penetrations. The annular space between the outside of a refrigerant pipe and the inside of a pipe sleeve or opening in a building envelope wall, floor or ceiling assembly penetrated by a refrigerant pipe shall be sealed in an *approved* manner with caulking material or foam sealant or closed with a gasketing system. The caulking material, foam sealant or gasketing system shall be designed for the conditions at the penetration location and shall be compatible with the pipe, sleeve and building materials in contact with the sealing materials. Refrigerant pipes penetrating fire-resistance-rated assemblies or membranes of fire-resistance-rated assemblies shall be sealed or closed in accordance with Section 714 of the *Building Code*.

1109.6 Stress and strain. Refrigerant piping shall be installed so as to prevent strains and stresses that exceed the structural strength of the pipe. Where necessary, provisions shall be made to protect piping from damage resulting from vibration, expansion, contraction and structural settlement.

1109.7 Condensate control. Refrigerating piping and fittings that, during normal operation, will reach a surface temperature below the dew point of the surrounding air, and are located in spaces or areas where condensation has the potential to cause a safety hazard to the building occupants, structure, electrical *equipment* or any other *equipment* or *appliances*, shall be insulated or protected in an *approved* manner to prevent damage from condensation.

1109.8 Stop valves. Stop valves shall be installed in specified locations in accordance with Sections 1109.8.1 and 1109.8.2. Stop valves shall be supported in accordance with Section 1109.8.3 and identified in accordance with Section 1109.8.4.

Exceptions:

1. Systems that have a refrigerant pumpout function capable of storing the entire refrigerant charge in a receiver or heat exchanger.
2. Systems that are equipped with provisions for pumping out the refrigerant using either portable or permanently installed refrigerant recovery *equipment*.
3. Self-contained *listed* and *labeled* systems.

1109.8.1 Refrigerating systems containing more than 6.6 pounds (3.0 kg) of refrigerant. Stop valves shall be installed in the following locations on refrigerating systems containing more than 6.6 pounds (3.0 kg) of refrigerant:

1. The suction inlet of each compressor, compressor unit or condensing unit.
2. The discharge outlet of each compressor, compressor unit or condensing unit.
3. The outlet of each liquid receiver.

1109.8.2 Refrigerating systems containing more than 100 pounds (45 kg) of refrigerant. In addition to stop valves required by Section 1109.8.1, systems containing more than 100 pounds (45 kg) of refrigerant shall have stop valves installed in the following locations:

1. Each inlet of each liquid receiver.
2. Each inlet and each outlet of each condenser where more than one condenser is used in parallel.

Exceptions:

1. Stop valves shall not be required at the inlet of a receiver in a condensing unit nor at the inlet of a receiver that is an integral part of the condenser.
2. Systems utilizing nonpositive displacement compressors.

1109.8.3 Stop valve support. Stop valves shall be supported to prevent detrimental stress and strain on the refrigerant piping system. The piping system shall not be utilized to support stop valves on copper tubing or aluminum tubing 1 inch (25.4 mm) outside diameter or larger.

1109.8.4 Identification. Stop valves shall be identified where their intended purpose is not obvious. Where valves are identified by a numbering or lettering system, legend(s) or key(s) for the valve identification shall be located in the room containing the indoor refrigeration *equipment*. The minimum height of lettering of the identification label shall be $^1/_2$ inch (12.7 mm).

SECTION 1110
REFRIGERATION PIPING SYSTEM TEST

1110.1 General. Refrigerant piping systems, other than R-717 (ammonia) refrigeration systems, that are erected in the field shall be pressure tested for strength and leak tested for tightness, in accordance with the requirements of this section, after installation and before being placed in operation. Tests shall include both the high- and low-pressure sides of each system.

Exception: *Listed* and *labeled equipment*, including compressors, condensers, vessels, evaporators, gas bulk storage tanks, safety devices, pressure gauges and control mechanisms, shall not be required to be tested.

1110.2 Exposure of refrigerant piping system. Refrigerant pipe and joints installed in the field shall be exposed for visual inspection and testing prior to being covered or enclosed.

1110.3 Test gases. The medium used for pressure testing the refrigerant system shall be one of the following inert gases: oxygen-free nitrogen, helium or argon. For R-744 refrigerant systems, carbon dioxide shall be allowed as the test medium. For R-718 refrigerant systems, water shall be allowed as the test medium. Oxygen, air, combustible gases and mixtures containing such gases shall not be used as a test medium. Systems erected on the premises with tubing not exceeding $^5/_8$ inch (15.9 mm) outside diameter shall be allowed to use the refrigerant identified on the nameplate label or marking as the test medium.

1110.4 Test apparatus. The means used to pressurize the refrigerant piping system shall have on its outlet side a test pressure measuring device and either a pressure-limiting device or a pressure-reducing device. The test pressure measuring device shall have an accuracy of ±3 percent or less of the test pressure and shall have a resolution of 5 percent or less of the test pressure.

1110.5 Piping system pressure test and leak test. The refrigerant piping system shall be tested as a whole or separate tests shall be conducted for the low-pressure side and high-pressure side of the piping system. The refrigerant piping system shall be tested in accordance with both of the following methods:

1. The system shall be pressurized for a period of not less than 60 minutes to not less than the lower of the design pressures or the setting of the pressure relief device(s). The design pressures for testing shall be the pressure *listed* on the label nameplate of the condensing unit, compressor, compressor unit, pressure vessel or other system component with a nameplate. Additional test gas shall not be added to the system after the start of the pressure test. The system shall not show loss of pressure on the test pressure measuring device during the

pressure test. Where using refrigerant as a test medium in accordance with Section 1110.3, the test pressure shall be not less than the saturation dew point pressure at 77°F (25°C).

2. A vacuum of 500 microns shall be achieved. After achieving a vacuum, the system shall be isolated from the vacuum pump. The system pressure shall not rise above 1,500 microns for a period of not less than 10 minutes.

1110.5.1 Joints and refrigerant-containing parts in air ducts. Joints and all refrigerant-containing parts of a refrigerating system located in an air duct of an air-conditioning system that conveys conditioned air to and from human-occupied spaces shall be tested at a pressure of 150 percent of the higher of the design pressure or pressure relief device setting.

1110.5.2 Limited charge systems. Limited charge systems with a pressure relief device, erected on the premises, shall be tested at a pressure not less than one and one-half times the pressure setting of the relief device. *Listed* and *labeled* limited charge systems shall be tested at the *equipment* or *appliance* design pressure.

1110.6 Booster compressor. Where a compressor protected by a pressure relief device is used as a booster to obtain an intermediate pressure, and such compressor discharges into the suction side of another compressor, the booster compressor shall be considered to be a part of the low-pressure side of the system.

1110.7 Centrifugal/nonpositive displacement compressors. Where testing systems using centrifugal or other nonpositive displacement compressors, the entire system shall be considered to be the low-pressure side for test purposes.

1110.8 Contractor or engineer declaration. The installing contractor or *registered design professional* of record shall issue a certificate of test to the *building official* for all systems containing 55 pounds (25 kg) or more of refrigerant. The certificate shall give the test date, name of the refrigerant, test medium and the field test pressure applied to the high-pressure side and the low-pressure side of the system. The certification of test shall be signed by the installing contractor or *registered design professional a*nd shall be made part of the public record.

CHAPTER 12

HYDRONIC PIPING

SECTION 1201
GENERAL

1201.1 Scope. The provisions of this chapter shall govern the construction, installation, *alteration* and repair of hydronic piping systems. This chapter shall apply to hydronic piping systems that are part of heating, ventilation and air-conditioning systems. Such piping systems shall include steam, hot water, chilled water, steam condensate and ground source heat pump loop systems. Potable cold and hot water distribution systems shall be installed in accordance with the *Plumbing Code*.

1201.2 Sizing. Piping and piping system components for hydronic systems shall be sized for the demand of the system.

1201.3 Standards. As an alternative to the provisions of Sections 1202 and 1203, piping shall be designed, installed, inspected and tested in accordance with ASME B31.9.

SECTION 1202
MATERIAL

1202.1 Piping. Piping material shall conform to the standards cited in this section.

Exception: Embedded piping regulated by Section 1209.

1202.2 Used materials. Reused pipe, fittings, valves or other materials shall be clean and free from foreign materials and shall be *approved* by the *building official* for reuse.

1202.3 Material rating. Materials shall be rated for the operating temperature and pressure of the hydronic system. Materials shall be suitable for the type of fluid in the hydronic system.

1202.4 Piping materials standards. Hydronic pipe shall conform to the standards listed in Table 1202.4. The exterior of the pipe shall be protected from corrosion and degradation.

1202.5 Pipe fittings. Hydronic pipe fittings shall be *approved* for installation with the piping materials to be installed, and shall conform to the respective pipe standards or to the standards listed in Table 1202.5.

1202.6 Valves. Valves shall be constructed of materials that are compatible with the type of piping material and fluids in the system. Valves shall be rated for the temperatures and pressures of the systems in which the valves are installed.

1202.7 Flexible connectors, expansion and vibration compensators. Flexible connectors, expansion and vibration control devices and fittings shall be of an *approved* type.

SECTION 1203
JOINTS AND CONNECTIONS

1203.1 Approval. Joints and connections shall be of an *approved* type. Joints and connections shall be tight for the pressure of the hydronic system.

TABLE 1202.4
HYDRONIC PIPE

MATERIAL	STANDARD (see Chapter 15)
Acrylonitrile butadiene styrene (ABS) plastic pipe	ASTM D1527; ASTM F2806
Chlorinated polyvinyl chloride (CPVC) plastic pipe	ASTM D2846; ASTM F441; ASTM F442
Chlorinated polyvinyl chloride/aluminum/chlorinated polyvinyl chloride (CPVC/AL/CPVC)	ASTM F2855
Copper or copper-alloy pipe	ASTM B42; ASTM B43; ASTM B302
Copper or copper-alloy tube (Type K, L or M)	ASTM B75; ASTM B88; ASTM B135; ASTM B251
Cross-linked polyethylene/aluminum/cross-linked polyethylene (PEX-AL-PEX) pressure pipe	ASTM F1281; CSA CAN/CSA-B-137.10
Cross-linked polyethylene (PEX) tubing	ASTM F876; ASTM F3253; CSA B137.5
Ductile iron pipe	AWWA C115/A21.15; AWWA C151/A21.51
Lead pipe	FS WW-P-325B
Polyethylene/aluminum/polyethylene (PE-AL-PE) pressure pipe	ASTM F1282; CSA B137.9
Polypropylene (PP) plastic pipe	ASTM F2389
Polyvinyl chloride (PVC) plastic pipe	ASTM D1785; ASTM D2241
Raised temperature polyethylene (PE-RT)	ASTM F2623; ASTM F2769; CSA B137.18
Steel pipe	ASTM A53; ASTM A106
Steel tubing	ASTM A254

TABLE 1202.5
HYDRONIC PIPE FITTINGS

MATERIAL	STANDARD (see Chapter 15)
Copper and copper alloys	ASME B16.15; ASME B16.18; ASME B16.22; ASME B16.24; ASME B16.26; ASME B16.51; ASSE 1061; ASTM F1974
CPVC	ASSE 1061; ASTM D2846; ASTM F438; ASTM F439
Ductile iron and gray iron	ANSI/AWWA C110/A21.10; ASTM A395; ASTM A536; ASTM F1476; ASTM F1548; AWWA C153/A21.53
Ductile iron	ANSI/AWWA C153/A21.53
Gray iron	ASTM A126
Malleable iron	ASME B16.3
PE-RT fittings	ASSE 1061; ASTM D3261; ASTM F1807; ASTM F2098; ASTM F2159; ASTM F2735; ASTM F2769; CSA B137.1; CSA B137.18
PEX fittings	ASSE 1061; ASTM F877; ASTM F1807; ASTM F1960; ASTM F2080; ASTM F2159; ASTM F3253
Plastic	ASTM D2466; ASTM D2467; ASTM D2846; ASTM F877; ASTM F2389; ASTM F2735
Steel	ASME B16.5; ASME B16.9; ASME B16.11; ASME B16.28; ASTM A53; ASTM A106; ASTM A234; ASTM A395; ASTM A420; ASTM A536; ASTM F1476; ASTM F1548

1203.1.1 Joints between different piping materials. Joints between different piping materials shall be made with *approved* adapter fittings.

1203.2 Preparation of pipe ends. Pipe shall be cut square, reamed and chamfered, and shall be free from burrs and obstructions. Pipe ends shall have full-bore openings and shall not be undercut.

1203.3 Joint preparation and installation. Where required by Sections 1203.4 through 1203.13, the preparation and installation of brazed, mechanical, soldered, solvent-cemented, threaded and welded joints shall comply with Sections 1203.3.1 through 1203.3.8.2.

1203.3.1 Brazed joints. Joint surfaces shall be cleaned. An *approved* flux shall be applied where required. The joint shall be brazed with a filler metal conforming to AWS A5.8M/A5.8.

1203.3.2 Mechanical joints. Mechanical joints shall be installed in accordance with the manufacturer's instructions.

1203.3.3 Soldered joints. Solder joints shall be made in accordance with ASTM B828. Cut tube ends shall be reamed to the full inside diameter of the tube end. A flux conforming to ASTM B813 shall be applied. The joint shall be soldered with a solder conforming to ASTM B32.

1203.3.4 Solvent-cemented joints. Joint surfaces shall be clean and free from moisture. An *approved* primer shall be applied to CPVC and PVC pipe-joint surfaces. Joints shall be made while the cement is wet. Solvent cement conforming to the following standards shall be applied to all joint surfaces:

1. ASTM D2235 for ABS joints.
2. ASTM F493 for CPVC joints.
3. ASTM D2564 for PVC joints.

CPVC joints shall be made in accordance with ASTM D2846.

Exception: For CPVC pipe joint connections, a primer is not required where all of the following conditions apply:

1. The solvent cement used is third-party certified as conforming to ASTM F493.
2. The solvent cement is yellow in color.
3. The solvent cement is used only for joining $^1/_2$-inch (12.7 mm) through 2-inch (51 mm) diameter CPVC pipe and fittings.
4. The CPVC pipe or fittings are manufactured in accordance with ASTM D2846.

1203.3.5 Threaded joints. Threads shall conform to ASME B1.20.1. Schedule 80 or heavier plastic pipe shall be threaded with dies specifically designed for plastic pipe. Thread lubricant, pipe-joint compound or tape shall be applied on the male threads only and shall be *approved* for application on the piping material.

1203.3.6 Welded joints. Joint surfaces shall be cleaned by an *approved* procedure. Joints shall be welded with an *approved* filler metal.

1203.3.7 Grooved and shouldered mechanical joints. Grooved and shouldered mechanical joints shall conform to the requirements of ASTM F1476 and shall be installed in accordance with the manufacturer's instructions.

1203.3.8 Mechanically formed tee fittings. Mechanically extracted outlets shall have a height not less than three times the thickness of the branch tube wall.

1203.3.8.1 Full flow assurance. Branch tubes shall not restrict the flow in the run tube. A dimple/depth stop shall be formed in the branch tube to ensure that penetration into the outlet is of the correct depth. For inspection purposes, a second dimple shall be placed $^1/_4$ inch (6.4 mm) above the first dimple. Dimples shall be aligned with the tube run.

1203.3.8.2 Brazed joints. Mechanically formed tee fittings shall be brazed in accordance with Section 1203.3.1.

1203.4 ABS plastic pipe. Joints between ABS plastic pipe or fittings shall be solvent-cemented or threaded joints conforming to Section 1203.3.

1203.5 Copper or copper-alloy pipe. Joints between copper or copper-alloy pipe or fittings shall be brazed, mechanical, soldered, threaded or welded joints conforming to Section 1203.3.

1203.6 Copper or copper-alloy tubing. Joints between copper or copper-alloy tubing or fittings shall be brazed, mechanical or soldered joints conforming to Section 1203.3, flared joints conforming to Section 1203.6.1, push-fit joints conforming to Section 1203.6.2 or *press-connect joints* conforming to Section 1203.6.3.

1203.6.1 Flared joints. Flared joints shall be made by a tool designed for that operation.

1203.6.2 Push-fit joints. Push-fit joints shall be installed in accordance with the manufacturer's instructions.

1203.6.3 Press-connect joints. *Press-connect joints* shall be installed in accordance with the manufacturer's instructions.

1203.7 CPVC plastic pipe. Joints between CPVC plastic pipe or fittings shall be mechanical, solvent-cemented or threaded joints conforming to Section 1203.3.

1203.8 CPVC/AL/CPVC plastic pipe. Joints between CPVC/AL/CPVC plastic pipes or fittings shall be mechanical, solvent-cemented or threaded joints conforming to Section 1203.3.

1203.9 Polybutylene plastic pipe and tubing. Joints between polybutylene plastic pipe and tubing or fittings shall be mechanical joints conforming to Section 1203.3 or heat-fusion joints conforming to Section 1203.9.1.

1203.9.1 Heat-fusion joints. Joints shall be of the socket-fusion or butt-fusion type. Joint surfaces shall be clean and free from moisture. Joint surfaces shall be heated to melt temperatures and joined. The joint shall be undisturbed until cool. Joints shall be made in accordance with ASTM D3309.

1203.10 Cross-linked polyethylene (PEX) plastic tubing. Joints between cross-linked polyethylene plastic tubing and fittings shall conform to Sections 1203.10.1 through 1203.10.3. Mechanical joints shall conform to Section 1203.3.

1203.10.1 Compression-type fittings. Where compression-type fittings include inserts and ferrules or O-rings, the fittings shall be installed without omitting the inserts and ferrules or O-rings.

1203.10.2 Plastic-to-metal connections. Soldering on the metal portion of the system shall be performed not less than 18 inches (457 mm) from a plastic-to-metal adapter in the same water line.

1203.10.3 Push-fit fittings. Push-fit fittings shall comply with ASSE 1061 and be used with PEX tubing that is rated for use with such fittings by the tubing manufacturer.

1203.11 PVC plastic pipe. Joints between PVC plastic pipe and fittings shall be solvent-cemented or threaded joints conforming to Section 1203.3.

1203.12 Steel pipe. Joints between steel pipe or fittings shall be mechanical joints that are made with an *approved* elastomeric seal, or shall be threaded or welded joints conforming to Section 1203.3.

1203.13 Steel tubing. Joints between steel tubing or fittings shall be mechanical or welded joints conforming to Section 1203.3.

1203.14 Polypropylene (PP) plastic. Joints between PP plastic pipe and fittings shall comply with Sections 1203.14.1 and 1203.14.2.

1203.14.1 Heat-fusion joints. Heat-fusion joints for polypropylene (PP) pipe and tubing joints shall be installed with socket-type heat-fused polypropylene fittings, electro-fusion polypropylene fittings or by butt fusion. Joint surfaces shall be clean and free from moisture. The joint shall be undisturbed until cool. Joints shall be made in accordance with ASTM F2389.

1203.14.2 Mechanical and compression sleeve joints. Mechanical and compression sleeve joints shall be installed in accordance with the manufacturer's instructions.

1203.15 Raised temperature polyethylene (PE-RT) plastic tubing. Joints between raised temperature polyethylene tubing and fittings shall conform to Sections 1203.15.1 through 1203.15.3. Mechanical joints shall conform to Section 1203.3.

1203.15.1 Compression-type fittings. Where compression-type fittings include inserts and ferrules or O-rings, the fittings shall be installed without omitting the inserts and ferrules or O-rings.

1203.15.2 PE-RT-to-metal connections. Solder joints in a metal pipe shall not occur within 18 inches (457 mm) of a transition from such metal pipe to PE-RT pipe.

1203.15.3 Push-fit fittings. Push-fit fittings shall comply with ASSE 1061 and be used with PE-RT tubing that is rated for use with such fittings by the tubing manufacturer.

1203.16 Polyethylene/aluminum/polyethylene (PE-AL-PE) pressure pipe. Joints between polyethylene/aluminum/polyethylene pressure pipe and fittings shall conform to Sections 1203.16.1 and 1203.16.2. Mechanical joints shall comply with Section 1203.3.

1203.16.1 Compression-type fittings. Where compression-type fittings include inserts and ferrules or O-rings, the fittings shall be installed without omitting the inserts and ferrules or O-rings.

1203.16.2 PE-AL-PE-to-metal connections. Solder joints in a metal pipe shall not occur within 18 inches (457 mm) of a transition from such metal pipe to PE-AL-PE pipe.

1203.17 Cross-linked polyethylene/aluminum/cross-linked polyethylene (PEX-AL-PEX) pressure pipe. Joints between cross-linked polyethylene/aluminum/cross-linked polyethylene pressure pipe and fittings shall conform to Sections 1203.17.1 and 1203.17.2. Mechanical joints shall comply with Section 1203.3.

1203.17.1 Compression-type fittings. Where compression-type fittings include inserts and ferrules or O-rings, the fittings shall be installed without omitting the inserts and ferrules or O-rings.

1203.17.2 PEX-AL-PEX-to-metal connections. Solder joints in a metal pipe shall not occur within 18 inches (457 mm) of a transition from such metal pipe to PEX-AL-PEX pipe.

SECTION 1204
PIPE INSULATION

1204.1 Insulation characteristics. Pipe insulation installed in buildings shall conform to the requirements of the *Energy Code*; shall be tested in accordance with ASTM E84 or UL 723, using the specimen preparation and mounting procedures of ASTM E2231; and shall have a maximum flame spread index of 25 and a smoke-developed index not exceeding 450. Insulation installed in an air *plenum* shall comply with Section 602.2.1.

Exception: The maximum flame spread index and smoke-developed index shall not apply to one- and two-family dwellings.

1204.2 Required thickness. Hydronic piping shall be insulated to the thickness required by the *Energy Code*.

SECTION 1205
VALVES

1205.1 Where required. Shutoff valves shall be installed in hydronic piping systems in the locations indicated in Sections 1205.1.1 through 1205.1.6.

1205.1.1 Heat exchangers. Shutoff valves shall be installed on the supply and return side of a heat exchanger.

Exception: Shutoff valves shall not be required where heat exchangers are integral with a boiler; or are a component of a manufacturer's boiler and heat exchanger packaged unit and are capable of being isolated from the hydronic system.

1205.1.2 Central systems. Shutoff valves shall be installed on the building supply and return of a central utility system.

1205.1.3 Pressure vessels. Shutoff valves shall be installed on the connection to any pressure vessel.

1205.1.4 Pressure-reducing valves. Shutoff valves shall be installed on both sides of a pressure-reducing valve.

1205.1.5 Equipment and appliances. Shutoff valves shall be installed on connections to mechanical *equipment* and *appliances*. This requirement does not apply to components of a hydronic system such as pumps, air separators, metering devices and similar *equipment*.

1205.1.6 Expansion tanks. Shutoff valves shall be installed at connections to nondiaphragm-type expansion tanks.

1205.2 Reduced pressure. A pressure relief valve shall be installed on the low-pressure side of a hydronic piping system that has been reduced in pressure. The relief valve shall be set at the maximum pressure of the system design. The valve shall be installed in accordance with Section 1007.

SECTION 1206
PIPING INSTALLATION

1206.1 General. Piping, valves, fittings and connections shall be installed in accordance with the conditions of approval.

1206.2 System drain down. Hydronic piping systems shall be designed and installed to permit the system to be drained. Where the system drains to the plumbing drainage system, the installation shall conform to the requirements of the *Plumbing Code*.

Exception: The buried portions of systems embedded underground or under floors.

1206.3 Protection of potable water. The potable water system shall be protected from backflow in accordance with the *Plumbing Code*.

1206.4 Pipe penetrations. Openings for pipe penetrations in walls, floors or ceilings shall be larger than the penetrating pipe. Openings through concrete or masonry building elements shall be sleeved. The annular space surrounding pipe penetrations shall be protected in accordance with the *Building Code*.

1206.5 Clearance to combustibles. A pipe in a hydronic piping system in which the exterior temperature exceeds 250°F (121°C) shall have a minimum *clearance* of 1 inch (25 mm) to combustible materials.

1206.6 Contact with building material. A hydronic piping system shall not be in direct contact with building materials that cause the piping material to degrade or corrode, or that interfere with the operation of the system.

1206.7 Water hammer. The flow velocity of the hydronic piping system shall be controlled to reduce the possibility of water hammer. Where a quick-closing valve creates water hammer, an *approved* water-hammer arrestor shall be installed. The arrestor shall be located within a range as specified by the manufacturer of the quick-closing valve.

1206.8 Steam piping pitch. Steam piping shall be installed to drain to the boiler or the steam trap. Steam systems shall not have drip pockets that reduce the capacity of the steam piping.

1206.9 Strains and stresses. Piping shall be installed so as to prevent detrimental strains and stresses in the pipe. Provisions shall be made to protect piping from damage resulting from expansion, contraction and structural settlement. Piping shall be installed so as to avoid structural stresses or strains within building components.

1206.9.1 Flood hazard. Piping located in a flood hazard area shall be capable of resisting hydrostatic and hydrodynamic loads and stresses, including the effects of buoyancy, during the occurrence of flooding to the *design flood elevation* as established by the *flood plain administrator*.

1206.10 Pipe support. Pipe shall be supported in accordance with Section 305.

1206.11 Condensation. Provisions shall be made to prevent the formation of condensation on the exterior of piping.

SECTION 1207
TRANSFER FLUID

1207.1 Flash point. The flash point of transfer fluid in a hydronic piping system shall be not less than 50°F (28°C) above the maximum system operating temperature.

1207.2 Makeup water. The transfer fluid shall be compatible with the makeup water supplied to the system.

SECTION 1208
TESTS

1208.1 General. Hydronic piping systems shall be tested hydrostatically at one and one-half times the maximum system design pressure, but not less than 100 psi (689 kPa). The duration of each test shall be not less than 15 minutes.

Exception: For PEX piping systems, testing with a compressed gas shall be an alternative to hydrostatic testing where compressed air or other gas pressure testing is specifically authorized by all of the manufacturers' instructions for the PEX pipe and fitting products installed at the time the system is being tested, and compressed air or other gas testing is not otherwise prohibited by applicable codes, laws or regulations outside of this code.

SECTION 1209
EMBEDDED PIPING

1209.1 Materials. Piping for heating panels shall be standard-weight steel pipe, Type L copper tubing, polybutylene or other *approved* plastic pipe or tubing, cross-linked polyethylene (PEX) tubing, cross-linked polyethylene/aluminum/cross-linked polyethylene (PEX-AL-PEX) pressure pipe or polybutylene rated at 100 psi (689 kPa) at 180°F (82°C).

1209.2 Pressurizing during installation. Piping to be embedded in concrete shall be pressure tested prior to pouring concrete. During pouring, the pipe shall be maintained at the proposed operating pressure.

1209.3 Embedded joints. Joints of pipe or tubing that are embedded in a portion of the building, such as concrete or plaster, shall be in accordance with the requirements of Sections 1209.3.1 through 1209.3.5.

1209.3.1 Steel pipe joints. Steel pipe shall be welded by electrical arc or oxygen/acetylene method.

1209.3.2 Copper tubing joints. Copper tubing shall be joined by brazing complying with Section 1203.3.1.

1209.3.3 Polybutylene joints. Polybutylene pipe and tubing shall be installed in continuous lengths or shall be joined by heat fusion in accordance with Section 1203.9.1.

1209.3.4 Polyethylene of raised temperature (PE-RT) joints. PE-RT tubing shall be installed in continuous lengths or shall be joined by hydronic fittings listed in Table 1202.5.

1209.3.5 Cross-linked polyethylene (PEX) joints. PEX tubing shall be installed in continuous lengths or shall be joined by hydronic fittings listed in Table 1202.5.

1209.4 Not embedded related piping. Joints of other piping in cavities or running exposed shall be joined by *approved* methods in accordance with manufacturer's installation instructions and related sections of this code.

1209.5 Insulation and thermal break required. Radiant floor heating systems shall be provided with insulation and a thermal break in accordance with Section 1209.5.1. Insulation *R*-values for slab-on-grade and suspended floor installation shall be in accordance with the *Energy Code*.

Exception: Insulation shall not be required in engineered systems where it can be demonstrated that the insulation will decrease the efficiency or have a negative effect on the installation.

1209.5.1 Thermal break required. A thermal break shall be provided consisting of asphalt expansion joint materials or similar insulating materials at a point where a heated slab meets a foundation wall or other conductive slab.

SECTION 1210
PLASTIC PIPE GROUND-SOURCE HEAT PUMP LOOP SYSTEMS

1210.1 Ground-source heat pump-loop water piping. Ground-source heat pump ground-loop piping and tubing material for water-based systems shall conform to the standards cited in this section.

1210.2 Used materials. Reused pipe, fittings, valves, and other materials shall not be permitted in ground-source heat pump loop systems.

1210.3 Material rating. Pipe and tubing shall be rated for the operating temperature and pressure of the ground-source heat pump loop system. Fittings shall be suitable for the pressure applications and recommended by the manufacturer for installation with the pipe and tubing material installed. Where used underground, materials shall be suitable for burial.

1210.4 Piping and tubing materials standards. Ground-source heat pump ground-loop pipe and tubing shall conform to the standards listed in Table 1210.4.

1210.5 Fittings. Ground-source heat pump pipe fittings shall be approved for installation with the piping materials to be installed, shall conform to the standards listed in Table 1210.5 and, if installed underground, shall be suitable for burial.

1210.6 Joints. Joints and connections shall be of an approved type. Joints and connections shall be tight for the pressure of the ground-source loop system. Joints used underground shall be approved for buried applications.

1210.6.1 Joints between different piping materials. Joints between different piping materials shall be made with approved transition fittings.

1210.6.2 Preparation of pipe ends. Pipe shall be cut square and be free from burrs and obstructions. Pipe ends shall have full-bore openings and shall be prepared in accordance with the manufacturer's instructions.

1210.6.3 Joint preparation and installation. Where required by Sections 1210.6.4 through 1210.6.8, the preparation and installation of mechanical and thermoplastic-welded joints shall comply with Sections 1210.6.3.1 and 1210.6.3.2.

1210.6.3.1 Mechanical joints. Mechanical joints shall be installed in accordance with the manufacturer's instructions.

1210.6.3.2 Thermoplastic-welded joints. Joint surfaces for thermoplastic-welded joints shall be cleaned by an approved procedure. Joints shall be welded in accordance with the manufacturer's instructions.

1210.6.4 CPVC plastic pipe. Joints between CPVC plastic pipe or fittings shall be solvent-cemented or threaded joints complying with Section 1203.3.

1210.6.5 Cross-linked polyethylene (PEX) plastic tubing. Joints between cross-linked polyethylene plastic tubing and fittings shall comply with Sections 1210.6.5.1 and 1210.6.5.2. Mechanical joints shall comply with Section 1210.6.3.

1210.6.5.1 Compression-type fittings. Where compression-type fittings include inserts and ferrules or O-rings, the fittings shall be installed without omitting the inserts and ferrules or O-rings.

1210.6.5.2 Plastic-to-metal connections. Soldering on the metal portion of the system shall be performed not less than 18 inches (457 mm) from a plastic-to-metal adapter in the same water line.

1210.6.6 Polyethylene plastic pipe and tubing for ground-source heat pump loop systems. Joints between polyethylene plastic pipe and tubing or fittings for ground-source heat pump loop systems shall be heat-fusion joints complying with Section 1210.6.6.1, electrofusion joints complying with Section 1210.6.6.2, or stab-type insertion joints complying with Section 1210.6.6.3.

1210.6.6.1 Heat-fusion joints. Joints shall be of the socket-fusion, saddle-fusion or butt-fusion type, joined in accordance with ASTM D2657. Joint surfaces shall be clean and free from moisture. Joint surfaces shall be heated to melt temperatures and joined. The joint shall be undisturbed until cool. Fittings shall be manufactured in accordance with ASTM D2683 or ASTM D3261.

TABLE 1210.4
GROUND-SOURCE LOOP PIPE

MATERIAL	STANDARD (see Chapter 15)
Chlorinated polyvinyl chloride (CPVC)	ASTM D2846; ASTM F441; ASTM F442
Cross-linked polyethylene (PEX)	ASTM F876; CSA B137.5; CSA C448; NSF 358-3
Polyethylene/aluminum/polyethylene (PE-AL-PE) pressure pipe	ASTM F1282; CSA B137.9
High-density polyethylene (HDPE)	ASTM D2737; ASTM D3035; ASTM F714; AWWA C901; CSA B137.1; CSA C448; NSF 358-1
Polypropylene (PP-R)	ASTM F2389; CSA B137.11; NSF 358-2
Polyvinyl chloride (PVC)	ASTM D1785; ASTM D2241
Raised temperature polyethylene (PE-RT)	ASTM F2623; ASTM F2769; CSA B137.18; CSA C448; NSF 358-4

TABLE 1210.5
GROUND-SOURCE LOOP PIPE FITTINGS

PIPE MATERIAL	STANDARD (see Chapter 15)
Chlorinated polyvinyl chloride (CPVC)	ASTM D2846; ASTM F437; ASTM F438; ASTM F439; CSA B137.6
Cross-linked polyethylene (PEX)	ASTM F877; ASTM F1807; ASTM F1960; ASTM F2080; ASTM F2159; ASTM F2434; CSA B137.5; CSA C448; NSF 358-3
Polyethylene/aluminum/polyethylene (PE-AL-PE)	ASTM F1282; ASTM F2434; CSA B137.9
High-density polyethylene (HDPE)	ASTM D2683; ASTM D3261; ASTM F1055; CSA B137.1; CSA C448; NSF 358-1
Polypropylene (PP-R)	ASTM F2389; CSA B137.11; NSF 358-2
Polyvinyl chloride (PVC)	ASTM D2464; ASTM D2466; ASTM D2467; CSA B137.2; CSA B137.3
Raised temperature polyethylene (PE-RT)	ASTM D3261; ASTM F1807; ASTM F2098; ASTM F2159; ASTM F2735; ASTM F2769; CSA B137.1; CSA B137.18; CSA C448; NSF 358-4

1210.6.6.2 Electrofusion joints. Joints shall be of the electrofusion type. Joint surfaces shall be clean and free from moisture, and scoured to expose virgin resin. Joint surfaces shall be heated to melt temperatures for the period of time specified by the manufacturer. The joint shall be undisturbed until cool. Fittings shall be manufactured in accordance with ASTM F1055.

1210.6.6.3 Stab-type insert fittings. Joint surfaces shall be clean and free from moisture. Pipe ends shall be chamfered and inserted into the fittings to full depth. Fittings shall be manufactured in accordance with ASTM F1924.

1210.6.7 Polypropylene (PP) plastic. Joints between PP plastic pipe and fittings shall comply with Sections 1210.6.7.1 and 1210.6.7.2.

1210.6.7.1 Heat-fusion joints. Heat-fusion joints for polypropylene (PP) pipe and tubing joints shall be installed with socket-type heat-fused polypropylene fittings, electrofusion polypropylene fittings or by butt fusion. Joint surfaces shall be clean and free from moisture. The joint shall be undisturbed until cool. Joints shall be made in accordance with ASTM F2389.

1210.6.7.2 Mechanical and compression sleeve joints. Mechanical and compression sleeve joints shall be installed in accordance with the manufacturer's instructions.

1210.6.8 Raised temperature polyethylene (PE-RT) plastic tubing. Joints between raised temperature polyethylene tubing and fittings shall comply with Sections 1210.6.8.1 and 1210.6.8.2. Mechanical joints shall comply with Section 1210.6.3.

1210.6.8.1 Compression-type fittings. Where compression-type fittings include inserts and ferrules or O-rings, the fittings shall be installed without omitting the inserts and ferrules or O-rings.

1210.6.8.2 PE-RT-to-metal connections. Solder joints in a metal pipe shall not occur within 18 inches (457 mm) of a transition from such metal pipe to PE-RT pipe.

1210.6.9 PVC plastic pipe. Joints between PVC plastic pipe and fittings shall be solvent-cemented or threaded joints complying with Section 1203.3.

1210.7 Shutoff valves. Shutoff valves shall be installed in ground-source loop piping systems in the locations indicated in Sections 1210.7.1 through 1210.7.7.

1210.7.1 Heat exchangers. Shutoff valves shall be installed on the supply and return side of a heat exchanger.

Exception: Shutoff valves shall not be required where heat exchangers are integral with a boiler or are a component of a manufacturer's boiler and heat exchanger packaged unit and are capable of being isolated from the hydronic system.

1210.7.2 Central systems. Shutoff valves shall be installed on the building supply and return of a central utility system.

1210.7.3 Pressure vessels. Shutoff valves shall be installed on the connection to any pressure vessel.

1210.7.4 Pressure-reducing valves. Shutoff valves shall be installed on both sides of a pressure-reducing valve.

1210.7.5 Equipment and appliances. Shutoff valves shall be installed on connections to mechanical *equipment* and *appliances*. This requirement does not apply to components of a ground-source loop system such as pumps, air separators, metering devices, and similar *equipment*.

1210.7.6 Expansion tanks. Shutoff valves shall be installed at connections to nondiaphragm-type expansion tanks.

1210.7.7 Reduced pressure. A pressure relief valve shall be installed on the low-pressure side of a hydronic piping system that has been reduced in pressure. The relief valve shall be set at the maximum pressure of the system design. The valve shall be installed in accordance with Section 1007.

1210.8 Installation. Piping, valves, fittings and connections shall be installed in accordance with ANSI/CSA/IGSHPA C448 and the manufacturer's instructions.

1210.8.1 Protection of potable water. Where ground-source heat pump ground-loop systems have a connection to a potable water supply, the potable water system shall be protected from backflow in accordance with the *Plumbing Code.*

1210.8.2 Pipe penetrations. Openings for pipe penetrations in walls, floors and ceilings shall be larger than the penetrating pipe. Openings through concrete or masonry building elements shall be sleeved. The annular space surrounding pipe penetrations shall be protected in accordance with the *Building Code.*

1210.8.3 Clearance from combustibles. A pipe in a ground-source heat pump piping system having an exterior surface temperature exceeding 250°F (121°C) shall have a minimum *clearance* of 1 inch (25 mm) from combustible materials.

1210.8.4 Contact with building material. A ground-source heat pump ground-loop piping system shall not be in direct contact with building materials that cause the piping or fitting material to degrade or corrode, or that interfere with the operation of the system.

1210.8.5 Strains and stresses. Piping shall be installed so as to prevent detrimental strains and stresses in the pipe. Provisions shall be made to protect piping from damage resulting from expansion, contraction and structural settlement. Piping shall be installed so as to avoid structural stresses or strains within building components.

1210.8.6 Flood hazard. Piping located in a flood hazard area shall be capable of resisting hydrostatic and hydrodynamic loads and stresses, including the effects of buoyancy, during the occurrence of flooding to the *design flood elevation.*

1210.8.7 Pipe support. Pipe shall be supported in accordance with Section 305.

1210.8.8 Velocities. Ground-source heat pump ground-loop systems shall be designed so that the flow velocities do not exceed the maximum flow velocity recommended by the pipe and fittings manufacturer and shall be controlled to reduce the possibility of water hammer.

1210.8.9 Labeling and marking. Ground-source heat pump ground-loop system piping shall be marked with tape, metal tags or other method where it enters a building indicating "GROUND-SOURCE HEAT PUMP LOOP SYSTEM." The marking shall indicate any antifreeze used in the system by name and concentration.

1210.8.10 Chemical compatibility. Antifreeze and other materials used in the system shall be chemically compatible with the pipe, tubing, fittings and mechanical systems.

1210.9 Makeup water. The transfer fluid shall be compatible with the makeup water supplied to the system.

1210.10 Tests. Before connection header trenches are backfilled, the assembled loop system shall be pressure tested with water at 100 psi (689 kPa) for 15 minutes, in which time there shall not be observed leaks. Flow and pressure loss testing shall be performed and the actual flow rates and pressure drops shall be compared to the calculated design values. If actual flow rate or pressure drop values differ from calculated design values by more than 10 percent, the cause shall be identified and corrective action taken.

1210.11 Embedded piping. Ground-source heat pump ground-loop piping to be embedded in concrete shall be pressure tested prior to pouring concrete. During pouring, the pipe shall be maintained at the proposed operating pressure.

CHAPTER 13

FUEL OIL PIPING AND STORAGE

SECTION 1301
GENERAL

1301.1 Scope. This chapter shall govern the design, installation, construction and repair of fuel oil storage and piping systems.

1301.2 Storage and piping systems. Fuel oil storage systems shall comply with the *Building Code*. Fuel oil piping systems shall comply with the requirements of this code and the Oregon Department of Environmental Quality.

1301.3 Fuel type. An *appliance* shall be designed for use with the type of fuel to which it will be connected. Such *appliance* shall not be converted from the fuel specified on the rating plate for use with a different fuel without securing reapproval from the *building official*.

1301.4 Fuel tanks, piping, fittings and valves. The tank, piping, fittings and valves for *appliances* burning oil shall be installed in accordance with the requirements of this chapter. Where an oil burner is served by a tank, any part of which is above the level of the burner inlet connection and where the fuel supply line is taken from the top of the tank, an *approved* antisiphon valve or other siphon-breaking device shall be installed in lieu of the shutoff valve.

SECTION 1302
MATERIAL

1302.1 General. Piping materials shall conform to the standards cited in this section.

1302.2 Rated for system. All materials shall be rated for the operating temperatures and pressures of the system, and shall be compatible with the type of liquid.

1302.3 Pipe standards. Fuel oil pipe shall comply with one of the standards listed in Table 1302.3.

1302.4 Nonmetallic pipe. Nonmetallic pipe shall be *listed* and *labeled* as being acceptable for the intended application for flammable and combustible liquids. Nonmetallic pipe shall be installed only outdoors, underground.

1302.5 Fittings and valves. Fittings and valves shall be *approved* for the piping systems, and shall be compatible with, or shall be of the same material as, the pipe or tubing.

1302.6 Bending of pipe. Pipe shall be *approved* for bending. Pipe bends shall be made with *approved equipment*. The bend shall not exceed the structural limitations of the pipe.

1302.7 Pumps. Pumps that are not part of an *appliance* shall be of a positive-displacement type. The pump shall automatically shut off the supply when not in operation. Pumps shall be *listed* and *labeled* in accordance with UL 343.

1302.8 Flexible connectors and hoses. Flexible connectors and hoses shall be *listed* and *labeled* as being acceptable for the intended application for flammable and combustible liquids.

1302.9 Piping systems. Above-ground piping systems shall be *listed* and *labeled* in accordance with UL 1369. Underground piping systems shall be *listed* and *labeled* in accordance with UL 971A.

SECTION 1303
JOINTS AND CONNECTIONS

1303.1 Approval. Joints and connections shall be *approved* and of a type *approved* for fuel oil piping systems. Threaded joints and connections shall be made tight with suitable lubricant or pipe compound. Unions requiring gaskets or packings, right or left couplings, and sweat fittings employing solder having a melting point of less than 1,000°F (538°C) shall not be used in oil lines. Cast-iron fittings shall not be used. Joints and connections shall be tight for the pressure required by test.

1303.1.1 Joints between different piping materials. Joints between different piping materials shall be made with *approved* adapter fittings. Joints between different metallic piping materials shall be made with *approved* dielectric fittings or copper-alloy converter fittings.

1303.2 Preparation of pipe ends. Pipe shall be cut square, reamed and chamfered and be free from all burrs and obstructions. Pipe ends shall have full-bore openings and shall not be undercut.

1303.3 Joint preparation and installation. Where required by Sections 1303.4 through 1303.9, the preparation and installation of brazed, mechanical, threaded, press-connect

TABLE 1302.3
FUEL OIL PIPING AND FITTINGS

MATERIAL	STANDARD (see Chapter 15)
Copper or copper-alloy pipe and fittings	ASTM B42; ASTM B43; ASTM B302; ASTM F3226
Copper or copper-alloy tubing and fittings (Type K, L or M)	ASME B16.51; ASTM B75; ASTM B88; ASTM B280; ASTM F3226
Labeled pipe	(See Section 1302.4)
Nonmetallic pipe	ASTM D2996
Steel and stainless steel pipe and fittings	ASTM A53; ASTM A106; A312/A312M; ASTM F3226
Steel and stainless steel tubing and fittings	ASTM A254; A269/A269M; ASTM A539; ASTM F3226

and welded joints shall comply with Sections 1303.3.1 through 1303.3.5.

1303.3.1 Brazed joints. All joint surfaces shall be cleaned. An *approved* flux shall be applied where required. The joints shall be brazed with a filler metal conforming to AWS A5.8M/A5.8.

1303.3.2 Mechanical joints. Mechanical joints shall be installed in accordance with the manufacturer's instructions.

1303.3.3 Threaded joints. Threads shall conform to ASME B1.20.1. Pipe-joint compound or tape shall be applied on the male threads only.

1303.3.4 Welded joints. All joint surfaces shall be cleaned by an *approved* procedure. The joint shall be welded with an *approved* filler metal.

1303.3.5 Press-connect joints. *Press-connect joints* shall be installed in accordance with the manufacturer's instructions and shall conform to one of the standards listed in Table 1302.3.

1303.4 Copper or copper-alloy pipe. Joints between copper or copper-alloy pipe or fittings shall be brazed, mechanical, threaded, press-connect or welded joints complying with Section 1303.3.

1303.5 Copper or copper-alloy tubing. Joints between copper or copper-alloy tubing or fittings shall be brazed, mechanical or *press-connect joints* complying with Section 1303.3.

1303.6 Nonmetallic pipe. Joints between nonmetallic pipe or fittings shall be installed in accordance with the manufacturer's instructions for the *labeled* pipe and fittings.

1303.7 Steel and stainless steel pipe. Joints between steel or stainless steel pipe or fittings shall be threaded, press-connect or welded joints complying with Section 1303.3 or mechanical joints complying with Section 1303.7.1.

1303.7.1 Mechanical joints. Joints shall be made with an *approved* elastomeric seal. Mechanical joints shall be installed in accordance with the manufacturer's instructions. Mechanical joints shall be installed outdoors, underground, unless otherwise *approved.*

1303.8 Steel and stainless steel tubing. Joints between steel or stainless steel tubing or fittings shall be mechanical, press-connect or welded joints complying with Section 1303.3.

1303.9 Piping protection. Proper allowance shall be made for expansion, contraction, jarring and vibration. Piping other than tubing, connected to underground tanks, except straight fill lines and test wells, shall be provided with flexible connectors, or otherwise arranged to permit the tanks to settle without impairing the tightness of the piping connections.

SECTION 1304
PIPING SUPPORT

1304.1 General. Pipe supports shall be in accordance with Section 305.

SECTION 1305
FUEL OIL SYSTEM INSTALLATION

1305.1 Size. The fuel oil system shall be sized for the maximum capacity of fuel oil required. The minimum size of a supply line shall be $^3/_8$-inch (9.5 mm) inside diameter nominal pipe or $^3/_8$-inch (9.5 mm) outside diameter tubing. The minimum size of a return line shall be $^1/_4$-inch (6.4 mm) inside diameter nominal pipe or $^5/_{16}$-inch (7.9 mm) outside diameter tubing. Copper tubing shall have 0.035-inch (0.9 mm) nominal and 0.032-inch (0.8 mm) minimum wall thickness.

1305.2 Protection of pipe, equipment and appliances. Fuel oil pipe, *equipment* and *appliances* shall be protected from physical damage.

1305.2.1 Flood hazard. Fuel oil pipe, *equipment* and *appliances* located in flood hazard areas shall be located above the elevation established by the *flood plain administrator* for utilities and attendant equipment or shall be capable of resisting hydrostatic and hydrodynamic loads and stresses, including the effects of buoyancy, during the occurrence of flooding up to such elevation.

1305.3 Supply piping. Supply piping shall connect to the top of the fuel oil tank. Fuel oil shall be supplied by a transfer pump or automatic pump or by other *approved* means.

Exception: This section shall not apply to inside or aboveground fuel oil tanks.

1305.4 Return piping. Return piping shall connect to the top of the fuel oil tank. Valves shall not be installed on return piping.

1305.5 System pressure. The system shall be designed for the maximum pressure required by the fuel-oil-burning *appliance*. Air or other gases shall not be used to pressurize tanks.

1305.6 Fill piping. A fill pipe shall terminate outside of a building at a point not less than 2 feet (610 mm) from any building opening at the same or lower level. A fill pipe shall terminate in a manner designed to minimize spilling when the filling hose is disconnected. Fill opening shall be equipped with a tight metal cover designed to discourage tampering.

1305.7 Vent piping. Liquid fuel vent pipes shall terminate outside of buildings at a point not less than 2 feet (610 mm) measured vertically or horizontally from any building opening. Outer ends of vent pipes shall terminate in a weatherproof vent cap or fitting or be provided with a weatherproof hood. Vent caps shall have a minimum free open area equal to the cross-sectional area of the vent pipe and shall not employ screens finer than No. 4 mesh. Vent pipes shall terminate sufficiently above the ground to avoid being obstructed with snow or ice. Vent pipes from tanks containing heaters shall be extended to a location where oil vapors discharging from the vent will be readily diffused. If the static head with a vent pipe filled with oil exceeds 10 pounds per square inch (psi) (69 kPa), the tank shall be designed for the maximum static head that will be imposed.

Liquid fuel vent pipes shall not be cross connected with fill pipes, lines from burners or overflow lines from auxiliary tanks.

SECTION 1306
OIL GAUGING

1306.1 Level indication. Tanks in which a constant oil level is not maintained by an automatic pump shall be equipped with a method of determining the oil level.

1306.2 Test wells. Test wells shall not be installed inside buildings. For outdoor service, test wells shall be equipped with a tight metal cover designed to discourage tampering.

1306.3 Inside tanks. The gauging of inside tanks by means of measuring sticks shall not be permitted. An inside tank provided with fill and vent pipes shall be provided with a device to indicate either visually or audibly at the fill point when the oil in the tank has reached a predetermined safe level.

1306.4 Gauging devices. Gauging devices such as liquid level indicators or signals shall be designed and installed so that oil vapor will not be discharged into a building from the liquid fuel supply system. Liquid-level indicating gauges shall comply with UL 180.

1306.5 Gauge glass. A tank used in connection with any oil burner shall not be equipped with a glass gauge or any gauge that, when broken, will permit the escape of oil from the tank.

SECTION 1307
FUEL OIL VALVES

1307.1 Building shutoff. A shutoff valve shall be installed on the fuel-oil supply line at the entrance to the building. Inside or above-ground tanks are permitted to have valves installed at the tank. The valve shall be capable of stopping the flow of fuel oil to the building or to the *appliance* served where the valve is installed at a tank inside the building. Valves shall comply with UL 842.

1307.2 Appliance shutoff. A shutoff valve shall be installed at the connection to each *appliance* where more than one fuel-oil-burning *appliance* is installed.

1307.3 Pump relief valve. A relief valve shall be installed on the pump discharge line where a valve is located downstream of the pump and the pump is capable of exceeding the pressure limitations of the fuel oil system.

1307.4 Fuel-oil heater relief valve. A relief valve shall be installed on the discharge line of fuel-oil-heating *appliances*.

1307.5 Relief valve operation. The relief valve shall discharge fuel oil when the pressure exceeds the limitations of the system. The discharge line shall connect to the fuel oil tank.

SECTION 1308
TESTING

1308.1 Testing required. Fuel oil piping shall be tested in accordance with NFPA 31.

CHAPTER 14

SOLAR THERMAL SYSTEMS

SECTION 1401
GENERAL

1401.1 Scope. This chapter shall govern the design, construction, installation, *alteration* and repair of solar thermal systems, *equipment* and *appliances* intended to utilize solar energy for nonpotable space heating or cooling, swimming pool heating or process heating.

1401.2 Potable water supply. Potable water supplies to solar systems shall be protected against contamination in accordance with the *Plumbing Code*.

Exception: Where all solar system piping is a part of the potable water distribution system, in accordance with the requirements of the *Plumbing Code*, and all components of the piping system are *listed* for potable water use, cross-connection protection measures shall not be required.

1401.3 Heat exchangers. Heat exchangers used in domestic water-heating systems shall be *approved* for the intended use. The system shall have adequate protection to ensure that the potability of the water supply and distribution system is properly safeguarded.

1401.4 Solar thermal equipment and appliances. Solar thermal *equipment* and *appliances* shall conform to the requirements of this chapter and ICC 900/SRCC 300. Solar thermal systems shall be *listed* and *labeled* in accordance with ICC 900/SRCC 300 and shall be installed in accordance with the manufacturer's instructions and ICC 900/SRCC 300.

1401.4.1 Collectors and panels. Solar thermal collectors and panels shall be *listed* and *labeled* in accordance with ICC 901/SRCC 100.

SECTION 1402
DESIGN AND INSTALLATION

1402.1 General. The design and installation of solar thermal systems shall comply with Sections 1402.1 through 1402.8. Solar thermal systems shall be *listed* and *labeled* in accordance with ICC 900/SRCC 300 and shall be installed in accordance with the manufacturer's instructions and ICC 900/SRCC 300.

1402.2 Access. Access shall be provided to solar thermal *equipment* for maintenance. Solar thermal systems and appurtenances shall not obstruct or interfere with the operation of any doors, windows or other building components requiring operation or access. Roof-mounted solar thermal *equipment* shall not obstruct or interfere with the operation of roof-mounted *equipment*, *appliances*, chimneys, roof hatches, smoke vents, skylights and other roof penetrations and openings.

1402.3 Pressure and temperature. Solar thermal system components containing pressurized fluids shall be protected against pressures and temperatures exceeding design limitations with pressure and temperature relief valves or pressure relief valves. System components shall have a working pressure rating of not less than the setting of the pressure relief device.

1402.3.1 Relief device. Each section of the system in which excessive pressures are capable of developing shall have a relief device located so that a section cannot be valved off or otherwise isolated from a relief device. *Listed* and *labeled* relief valves shall have a minimum rated capacity for the *equipment* or *appliances* served and discharged in accordance with the requirements of Section 1007. For indirect solar systems, pressure relief valves in solar loops shall also comply with ICC 900/SRCC 300.

1402.3.2 Vacuum. System components that might be subjected to a vacuum while in operation or during shutdown shall be designed to withstand such vacuum or shall be protected with vacuum relief valves.

1402.4 Protection from freezing. System components shall be protected from damage by freezing of heat transfer liquids at the lowest ambient temperatures that will be encountered during the operation of the system. Freeze protection shall be provided in accordance with ICC 900/SRCC 300. Drain-back systems shall be installed in compliance with Section 1402.4.1 and systems utilizing freeze-protection valves shall comply with Section 1402.4.2.

1402.4.1 Drain-back systems. Drain-back systems shall be designed and installed to allow for manual gravity draining of fluids from areas subject to freezing to locations not subject to freezing, and air filling of the components and piping. Such piping and components shall maintain a horizontal slope in the direction of flow of not less than $^{1}/_{4}$ unit vertical in 12 units horizontal (2-percent slope). Piping and components subject to manual gravity draining shall permit subsequent air filling upon drainage and air storage or venting upon refilling.

1402.4.2 Freeze-protection valves. Freeze-protection valves shall discharge in a manner that does not create a hazard or structural damage.

1402.5 Protection of potable water. Where a solar thermal system heats potable water to supply a potable hot water distribution or any other type of heating system, the solar thermal system shall be in accordance with Sections 1402.5.1 through 1402.5.3 as applicable.

1402.5.1 Indirect systems. Water supplies of any type shall not be connected to the solar heating loop of an indirect solar thermal hot water heating system. This requirement shall not prohibit the presence of inlets or outlets on the solar heating loop for the purposes of servicing the fluid in the solar heating loop.

1402.5.2 Direct systems for potable water distribution systems. Where a solar thermal system directly heats potable water for a potable water distribution system, the pipe, fittings, valves and other components that are in contact with the potable water in the system shall comply with the requirements of the *Plumbing Code*.

1402.5.3 Direct systems for other than potable water distribution systems. Where a solar thermal system directly heats water for a system other than a potable water distribution system, a potable water supply connected to such system shall be protected against backflow in accordance with the *Plumbing Code*.

1402.6 Protection of equipment. Solar thermal *equipment* exposed to vehicular traffic shall be installed not less than 6 feet (1829 mm) above the finished floor.

Exception: This section shall not apply where the *equipment* is protected from motor vehicle impact.

1402.7 Protection of structure. In the process of installing or repairing any part of a solar thermal system, the building or structure shall be left in a safe structural condition in accordance with Sections 302, 1402.7.1 and 1402.7.2.

1402.7.1 Controlling condensation. Where attics or structural spaces are part of a passive solar system, ventilation of such spaces, as required by Section 406, is not required where other *approved* means of controlling condensation are provided.

1402.7.2 Penetrations. Roof and wall penetrations shall be flashed and sealed to prevent entry of water, rodents and insects in accordance with Section 302.

1402.8 Equipment. The solar thermal system shall be equipped in accordance with the requirements of Sections 1402.8.1 through 1402.8.5.3.

1402.8.1 Collectors and panels. Solar collectors and panels shall comply with Sections 1402.8.1.1 through 1402.8.1.4.

1402.8.1.1 Design. Solar thermal collectors and panels shall be *listed* and *labeled* in accordance with ICC 901/SRCC 100.

1402.8.1.2 Rooftop-mounted solar thermal collectors and systems. The roof shall be constructed to support the loads imposed by roof-mounted solar collectors. Where mounted on or above the roof covering, the collector array, mounting systems and their attachments to the roof shall be constructed of noncombustible materials or fire-retardant-treated wood conforming to the *Building Code* to the extent required for the type of roof construction of the building to which the collectors are accessory.

1402.8.1.3 Collectors as roof covering. Roof-mounted solar collectors that also serve as a roof covering shall conform to the requirements for roof coverings in accordance with the *Building Code*.

Exception: The use of plastic solar collector covers shall be limited to those *approved* light-transmitting plastics meeting the requirements for plastic roof panels in the *Building Code*.

1402.8.1.4 Collector sensors. Collector sensor installation, sensor location and the protection of exposed sensor wires from degradation shall be in accordance with ICC 900/SRCC 300, the *Electrical Code* and the collector manufacturer's instructions.

1402.8.2 Ducts. Ducts utilized in solar heating and cooling systems shall be constructed and installed in accordance with Chapter 6.

1402.8.2.1 Filtering. Air transported to occupied spaces through dust-producing materials by means other than natural convection shall be filtered before entering the occupied space in accordance with Section 605.

1402.8.3 Piping. Potable piping shall be installed in accordance with the *Plumbing Code*. Hydronic piping shall be installed in accordance with Chapter 12 of this code. Mechanical system piping shall be supported in accordance with Section 305.

1402.8.3.1 Piping insulation. Piping shall be insulated in accordance with the requirements of the *Energy Code*. Exterior insulation shall be protected from degradation. The entire solar loop shall be insulated. Where split-style insulation is used, the seam shall be sealed. Fittings shall be fully insulated. Insulation shall comply with Section 1204.1.

Exceptions:

1. Those portions of the piping that are used to help prevent the system from overheating shall not be required to be insulated.
2. Those portions of piping that are exposed to solar radiation, made of the same material as the solar collector absorber plate and covered in the same manner as the solar collector absorber, or that are used to collect additional solar energy, shall not be required to be insulated.
3. Piping in solar thermal systems using unglazed solar collectors to heat a swimming pool shall not be required to be insulated.

1402.8.4 Heat exchangers. Heat exchangers used in domestic water-heating systems shall be approved for the intended use. The system shall have adequate protection to ensure that the potability of the water supply and distribution system is properly safeguarded.

1402.8.4.1 Double-wall heat exchangers. Heat exchangers utilizing a nonfood-grade fluid shall be separated from the potable water by double-wall construction. An air gap open to the atmosphere shall be provided between the two walls. The discharge location from the double-wall heat exchanger shall be visible.

1402.8.4.2 Single-wall heat exchangers. Food-grade fluids shall be used as the heat transfer fluid in single-wall heat exchangers.

1402.8.5 Water heaters and hot water storage tanks. Auxiliary water heaters, boilers and water storage tanks associated with solar thermal systems shall comply with Chapter 10 and ICC 900/SRCC 300.

1402.8.5.1 Hot water storage tank insulation. Hot water storage tanks shall be insulated and such insulation shall have an *R*-value of not less than R-12.5.

1402.8.5.2 Outdoor locations. Storage tanks and heating *equipment* installed in outdoor locations shall be designed for outdoor installation.

1402.8.5.3 Storage tank sensors. Storage tank sensors shall comply with ICC 900/SRCC 300.

1402.8.6 Solar loop. Solar loops shall be in accordance with Sections 1402.8.6.1 and 1402.8.6.2.

1402.8.6.1 Solar loop isolation. Valves shall be installed to allow the solar loop to be isolated from the remainder of the system.

1402.8.6.2 Drain and fill valve caps. Drain caps shall be installed on drain and fill valves.

1402.8.7 Expansion tanks. Liquid single-phase solar energy systems shall be equipped with expansion tanks sized in accordance with Section 1006, except that additional expansion tank acceptance volume equal to the total volume of liquid contained in the installed solar collectors and piping above the collectors shall be included.

SECTION 1403
HEAT TRANSFER FLUIDS

1403.1 Flash point. The flash point of the heat transfer fluid utilized in a solar system shall be not less than 50°F (28°C) above the design maximum nonoperating (no-flow) temperature of the fluid attained in the collector.

1403.2 Heat transfer fluids. Heat transfer gases and liquids shall be rated to withstand the system's maximum design temperature under operating conditions without degradation. Heat transfer fluids shall be in accordance with ICC 900/SRCC 300.

1403.3 Food-grade additives. Any food-grade fluid used as a heat transfer fluid containing additives shall be third-party listed by an approved agency to the appropriate section of the Code of Federal Regulations, Title 21, Food and Drugs, Chapter 1, Food and Drug Administration, Parts 174–186.

1403.4 Toxicity. The use of toxic fluids shall comply with Title 15 of the Federal Hazardous Substances Act.

1403.5 Flammable gases and liquids. A flammable liquid or gas shall not be utilized as a heat transfer fluid. The flash point of liquids used in *occupancies* classified in Group H or F shall not be lower unless *approved.*

SECTION 1404
LABELING

1404.1 Collectors. Factory-built solar thermal collectors shall bear a label showing the manufacturer's name and serial number or certification number.

1404.2 Water storage tanks. Pressurized water storage tanks shall bear a label showing the manufacturer's name and address, model number, serial number, storage unit maximum and minimum allowable operating temperatures, and storage unit maximum and minimum allowable operating pressures. The label shall clarify that these specifications apply only to the water storage tanks.

1404.3 Fluid safety labeling. Drain and fill valves shall be labeled with a description and warning that identifies the fluid in that loop as "Potable Water," "Food-Grade Fluid," "Nonfood-Grade Fluid" or "Toxic." Labeling shall also be provided that reads as follows: "Fluid could be discharged at high temperature or pressure or both. Unauthorized alterations to this system could result in a health hazard or a hazardous condition."

1404.4 Heat exchangers. Heat exchangers shall be labeled to indicate the heat exchanger type with one of the following:

1. "Single-wall without leak protection."
2. "Double-wall without leak protection."
3. "Double-wall with leak protection."

CHAPTER 15

REFERENCED STANDARDS

ACCA

Air Conditioning Contractors of America
2800 Shirlington Road, Suite 300
Arlington, VA 22206

ANSI/ACCA 1 Manual D—2016: Residential Duct Systems

601.4, 603.2

ANSI/ACCA 10 Manual SPS—2010 (RA 2017): HVAC Design for Swimming Pools and Spas

403.2.1

ANSI/ASHRAE/ACCA 183—2007 (reaffirmed 2014): Peak Cooling and Heating Load Calculations in Buildings Except Low-rise Residential Buildings

310.1

AHRI

Air-Conditioning, Heating & Refrigeration Institute
2311 Wilson Blvd., Suite 400
Arlington, VA 22201

700—2017: with Addendum 1: Specifications for Refrigerants

1102.2.2.3

AMCA

Air Movement and Control Association International
30 West University Drive
Arlington Heights, IL 60004

230—15: Laboratory Methods of Testing Air Circulating Fans for Rating and Certification

930.1

ANSI/AMCA 210—16/ANSI/ASHRAE 51—16: Laboratory Methods of Testing Fans for Aerodynamic Performance Rating

403.3.2.5

ANSI/AMCA 550—15 (Rev. 09/18): Test Method for High Velocity Wind Driven Rain Resistant Louvers

401.5, 501.3.2

ANSI

American National Standards Institute
25 West 43rd Street, 4th Floor
New York, NY 10036

ANSI Z21.1—2016/CSA 1.1—2016: Household Cooking Gas Appliances

505.2

Z21.8—1994 (R2017): Installation of Domestic Gas Conversion Burners

919.1

ASHRAE

ASHRAE
1791 Tullie Circle NE
Atlanta, GA 30329

15—2019: Safety Standard for Refrigeration Systems

1101.1.1, 1106.4.2, 1108.1

34—2019: Designation and Safety Classification of Refrigerants

202, 1102.2.1, 1103.1, Table 1103.1

62.1—2019: Ventilation for Acceptable Indoor Air Quality

403.3.1.1.2.3.2

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170—2017: Ventilation of Health Care Facilities
407.1, 601.2

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403.3.2.4

ASHRAE—2021: ASHRAE Handbook of Fundamentals
603.2

ASME

American Society of Mechanical Engineers
Two Park Avenue
New York, NY 10016-5990

B1.1—2003: Unified Inch Screw Threads, UN and UNR Thread Form
1108.3.4

B1.13M—2006: Metric Screw Threads: M Profile
1108.3.4

B1.20.1—2019: Pipe Threads, General Purpose (Inch)
1203.3.5, 1303.3.3

B1.20.3—1976: Dryseal Pipe Threads, Inch
1108.3.4

B16.3—2021: Malleable Iron Threaded Fittings, Classes 150 & 300
Table 1202.5

B16.5—2019: Pipe Flanges and Flanged Fittings NPS 1/2 through NPS 24
Table 1202.5

B16.9—2019: Factory-made Wrought Steel Buttwelding Fittings
Table 1202.5

B16.11—2021: Forged Fittings, Socket-welding and Threaded
Table 1202.5

B16.15—2018: Cast Alloy Threaded Fittings: Classes 125 and 250
Table 1202.5

B16.18—2018: Cast Copper Alloy Solder Joint Pressure Fittings
513.13.1, Table 1202.5

B16.22—2018: Wrought Copper and Copper Alloy Solder Joint Pressure Fittings
513.13.1, Table 1202.5

B16.24—2021: Cast Copper Alloy Pipe Flanges and Flanged Fittings: Class 150, 300, 400, 600, 900, 1500 and 2500
Table 1202.5

B16.26—2018: Cast Copper Alloy Fittings for Flared Copper Tubes
Table 1202.5

B16.28—1994: Wrought Steel Buttwelding Short Radius Elbows and Returns
Table 1202.5

B16.50—2018: Wrought Copper and Copper Alloy Braze-joint Pressure Fittings
Table 1107.5

B16.51—2018: Copper and Copper Alloy Press-connect Pressure Fittings
Table 1202.5

B31.5—2019: Refrigeration Piping and Heat Transfer Components
1107.1

B31.9—2020: Building Services Piping
1201.3

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18927 Hickory Creek Drive, Suite 220
Mokena, IL 60448

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ASSP

American Society of Safety Professionals
520 N. Northwest Highway
Park Ridge, IL 60068

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ASTM

ASTM International
100 Barr Harbor Drive, P.O. Box C700
West Conshohocken, PA 19428

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A105/A105M—18: Standard Specification for Carbon Steel Forgings for Piping Applications
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A106/A106M—2018: Specification for Seamless Carbon Steel Pipe for High-temperature Service
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A126—04(2014): Specification for Gray Iron Castings for Valves, Flanges and Pipe Fittings
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A181/A181M—14: Standard Specification for Carbon Steel Forgings, for General-purpose Piping
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A193/A193M—19: Standard Specification for Alloy-steel and Stainless Steel Bolting for High Temperature or High Pressure Service and Other Special Purpose Applications
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A240/A240M—17: Standard Specification for Chromium and Chromium-nickel Stainless Steel Plate, Sheet and Strip for Pressure Vessels and for General Applications
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A269/A269M—2015A: Standard Specification for Seamless and Welded Austenitic Stainless Steel Tubing for General Service
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A707/A707M—19: Standard Specification for Forged Carbon and Alloy Steel Flanges for Low-temperature Service
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B210—12: Specification for Aluminum and Aluminum-alloy Drawn Seamless Tubes
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B251/B251M—2017: Specification for General Requirements for Wrought Seamless Copper and Copper-alloy Tube
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B302—2017: Specification for Threadless Copper Pipe, Standard Sizes
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B361—16: Standard Specification for Factory-made Wrought Aluminum and Aluminum-alloy Welding Fittings
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B491/B491M—15: Standard Specification for Aluminum and Aluminum-alloy Extruded Round Tubes for General-purpose Applications
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B813—2016: Specification for Liquid and Paste Fluxes for Soldering of Copper and Copper Alloy Tube
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B819—2018: Standard Specification for Seamless Copper Tube for Medical Gas Systems
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B1003—16: Standard Specification for Seamless Copper Tube for Linesets
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D93—18: Test Method for Flash Point of Pensky-Martens Closed Cup Tester
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D1527—99(2005): Specification for Acrylonitrile-Butadiene-Styrene (ABS) Plastic Pipe, Schedules 40 and 80
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D2412—11(2018): Test Method for Determination of External Loading Characteristics of Plastic Pipe by Parallel-plate Loading
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D2464—15: Standard Specification for Threaded Poly (Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 80
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D2683—14: Specification for Socket-type Polyethylene Fittings for Outside Diameter-controlled Polyethylene Pipe and Tubing
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D2737—12a: Standard Specification for Polyethylene (PE) Plastic Tubing
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D2846/D2846M—2017BE1: Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Hot- and Cold-water Distribution Systems
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D3035—15: Specification for Polyethylene (PE) Plastic Pipe (DR-PR) Based on Controlled Outside Diameter
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D3261—2016: Specification for Butt Heat Fusion Polyethylene (PE) Plastic Fittings for Polyethylene (PE) Plastic Pipe and Tubing
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F437—15: Specification for Threaded Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80
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F438—2017: Specification for Socket Type Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 40
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F439—13: Specification for Socket Type Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80
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F442/F442M—13e1: Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe (SDR-PR)
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F493—14: Specification for Solvent Cements for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe and Fittings
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F877—2018A: Specification for Cross-linked Polyethylene (PEX) Plastic Hot- and Cold-water Distribution Systems
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F1055—2016A: Specification for Electrofusion Type Polyethylene Fittings for Outside Diameter Controlled Polyethylene and Cross linked Polyethylene (PEX) Pipe and Tubing
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F1281—2017: Specification for Cross-linked Polyethylene/Aluminum/Crosslinked Polyethylene (PEX-AL-PEX) Pressure Pipe
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F1282—2017: Standard Specification for Polyethylene/Aluminum/Polyethylene (PE-AL-PE) Composite Pressure Pipe
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F1807—2018: Standard Specification for Metal Insert Fittings Utilizing a Copper Crimp Ring for SDR9 Cross-linked Polyethylene (PEX) Tubing and SDR9 Polethylene of Raised Temperature (PE-RT) Tubing
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F1924—12: Standard Specification for Plastic Mechanical Fittings for Use on Outside Diameter Controlled Polyethylene Gas Distribution Pipe and Tubing
1210.6.6.3

F1960—2018: Specification for Cold-expansion Fittings with PEX Reinforcing Rings for Use with Cross-linked Polyethylene (PEX) Tubing
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F2080—16: Specification for Cold-expansion Fittings with Metal Compression-sleeves for Cross-linked Polyethylene (PEX) Pipe
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F2098—2015: Standard Specification for Stainless Steel Clamps for Securing SDR9 Cross-linked Polyethylene (PEX) Tubing to Metal Insert and Plastic Insert Fittings
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F2623—14: Standard Specification for Polyethylene of Raised Temperature (PE-RT) SDR9 Tubing
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F2735—2009(2016): Standard Specification for Plastic Insert Fittings for SDR9 Cross-linked Polyethylene (PEX) and Polyethylene of Raised Temperature (PE-RT) Tubing
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F3253—2017: Standard Specification for Crosslinked Polyethylene (PEX) Tubing with Oxygen Barrier for Hot- and Cold-water Hydronic Distribution Systems
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AWS

American Welding Society
8669 NW 36 Street, #130
Miami, FL 33166

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AWWA

American Water Work Association
6666 West Quincy Avenue
Denver, CO 80235

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C115/A21.15—11: Standard for Flanged Ductile-iron Pipe with Ductile Iron or Grey-iron Threaded Flanges
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C151/A21.51—17: Ductile-iron Pipe, Centrifugally Cast
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Table 1202.5

C901—16: Polyethylene (PE) Pressure Pipe and Tubing, 3/4 in. (19 mm) through 3 in. (76 mm) for Water Service
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CSA

CSA Group
8501 East Pleasant Valley Road
Cleveland, OH 44131-5516

ANSI/CSA FC1—2014: Fuel Cell Technologies—Part 3-100: Stationary Fuel Cell Power Systems—Safety
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B137.1—17: Polyethylene (PE) Pipe, Tubing and Fittings for Cold-water Pressure Services
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B137.5—17: Cross-linked Polyethylene (PEX) Tubing Systems for Pressure Applications
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B137.6—17: Chlorinated Polyvinylchloride (CPVC) Pipe, Tubing and Fittings for Hot- and Cold-water Distribution Systems
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B137.9—17: Polyethylene/Aluminum/Polyethylene (PE-AL-PE) Composite Pressure-pipe Systems
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B137.10—17: Cross-linked Polyethylene/Aluminum/Cross-linked Polyethylene (PEX-AL-PEX) Composite Pressure-pipe Systems
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B137.11—17: Polypropylene (PP-R) Pipe and Fittings for Pressure Applications
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FDA

U.S. Food and Drug Administration
10903 New Hampshire Avenue
Silver Springs, MD 20993

FDA Title 15: Federal Hazardous Substances Act
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FS

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7th & D Streets Specification Section, Room 6039
Washington, DC 20407

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ICC

International Code Council, Inc.
500 New Jersey Ave NW 6th Floor
Washington, DC 20001

ICC 900/SRCC Standard 300—20: Solar Thermal System Standard
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ICC 901/SRCC Standard 100—20: Solar Thermal Collector Standard
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IIAR

International Institute of Ammonia Refrigeration
1001 N. Fairfax Street, Suite 503
Arlington, VA 22314

ANSI/IIAR 2—2014, Including Addendum A: Safe Design of Closed-circuit Ammonia Refrigeration Systems
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MSS

Manufacturers Standardization Society of the Valve and Fittings Industry, Inc.
127 Park Street, NE
Vienna, VA 22180

SP 58—2009: Pipe Hangers and Supports—Materials Design and Manufacture, Selection, Application and Installation
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NAIMA

North American Insulation Manufacturers Association
11 Canal Center Plaza, Suite 103
Alexandria, VA 22314

AH 116—09: Fibrous Glass Duct Construction Standards, Fifth Edition
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NFPA

National Fire Protection Association
1 Batterymarch Park
Quincy, MA 02169-7471

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NSF

NSF International
789 N. Dixboro Road P.O. Box 130140
Ann Arbor, MI 48105

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SMACNA

Sheet Metal and Air Conditioning Contractors’ National Association, Inc.
4201 Lafayette Center Drive
Chantilly, VA 20151-1219

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UL

UL LLC
333 Pfingsten Road
Northbrook, IL 60062-2096

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1240—2005: Electric Commercial Clothes-Drying Equipment—with revisions through March 2018
913.1

1261—01: Electric Water Heaters for Pools and Tubs—with revisions through September 2017
916.1

1369—18: Standard for Aboveground Piping for Flammable and Combustible Liquids
1302.9

1370—11: Unvented Alcohol Fuel Burning Decorative Appliances—with revisions through March 25, 2016
929.1

>
1479—2015: Fire Tests of Penetration Firestops
506.3.11.2, 506.3.11.3

1482—2011: Solid-fuel Type Room Heaters—with revisions through August 2015
905.1

1563—2009: Standard for Electric Spas, Hot Tubs and Associated Equipment—with revisions through October 2017
916.1

1618—2015: Wall Protectors, Floor Protectors and Hearth Extensions—with revisions through January 2018
308.4.1, 903.2, 905.3

UL—continued

1777—2007: Chimney Liners—with revisions through April 2014
801.16.1, 801.18.4

1812—2013: Ducted Heat Recovery Ventilators—with revisions through July 2018
514.1

1815—2012: Nonducted Heat Recovery—with revisions through July 2018
514.1

1820—2004: Fire Test of Pneumatic Tubing for Flame and Smoke Characteristics—with revisions through July 2017
602.2.1.3

1887—04: Fire Tests of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics—with revisions through July 2017
602.2.1.2

1978—2010: Grease Ducts—with revisions through April 2017
506.3.2, 506.3.6

1995—2015: Heating and Cooling Equipment—with revisions through August 2018
908.1, 911.1, 918.1, 918.2, 1101.2

1996—2009: Electric Duct Heaters—with revisions through July 2016
911.1

2024—2014: Safety Optical-fiber and Communications Cable Raceway—with revisions through August 2015
602.2.1.1

2043—2013: Fire Test for Heat and Visible Smoke Release for Discrete Products and Their Accessories Installed in Air-handling Spaces—with revisions through July 2018
602.2.1.4.2

2075—2013: Gas and Vapor Detectors and Sensors—with revisions through December 2017
404.1

2158—2018: Electric Clothes Dryers
913.1

2162—2014: Outline of Investigation for Commercial Wood-fired Baking Ovens—Refractory Type <
917.1

2200—2012: Stationary Engine Generator Assemblies—with revisions through October 2015
915.1

2221—2010: Tests of Fire Resistive Grease Duct Enclosure Assemblies
506.3.11.3

2518—2016: Air Dispersion Systems
603.17

2846—2014: Fire Test of Plastic Water Distribution Plumbing Pipe for Visible Flame and Smoke Characteristics—with revisions through December 2016 <
602.2.1.7

8782—17: Outline of Investigation for Pollution Control Units for Commercial Cooking
506.5.2

UL/CSA 60335-2-40—17: Household and Similar Electrical Appliances—Safety—Part 2-40: Particular Requirements for Electrical Heat Pumps, Air-Conditioners and Dehumidifiers
908.1, 916.1, 918.1, 918.2

UL/CSA 60335-2-89—17: Household and Similar Electrical Appliances—Safety—Part 2-89: Particular Requirements for Commercial Refrigerating Appliances with an Incorporated or Remote Refrigerant Unit or Compressor
Table 1101.2

APPENDIX A

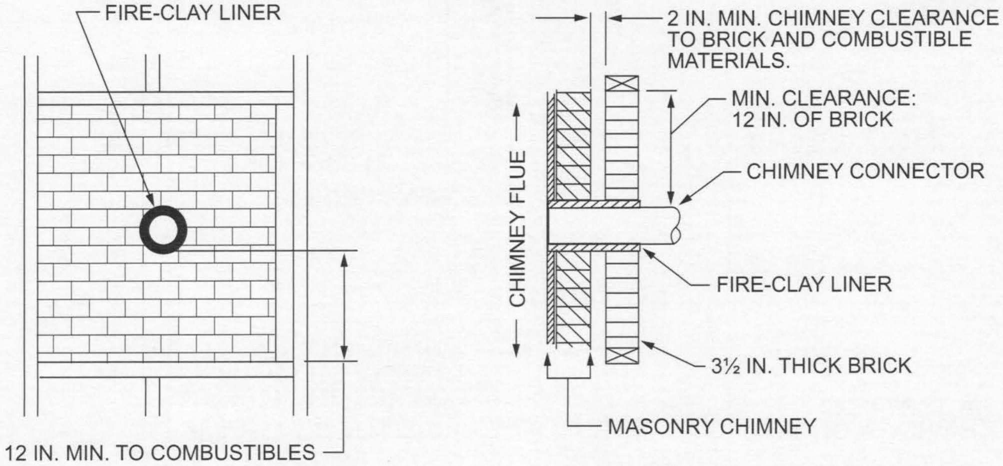
CHIMNEY CONNECTOR PASS-THROUGHS

This appendix is informative and is not part of the code.

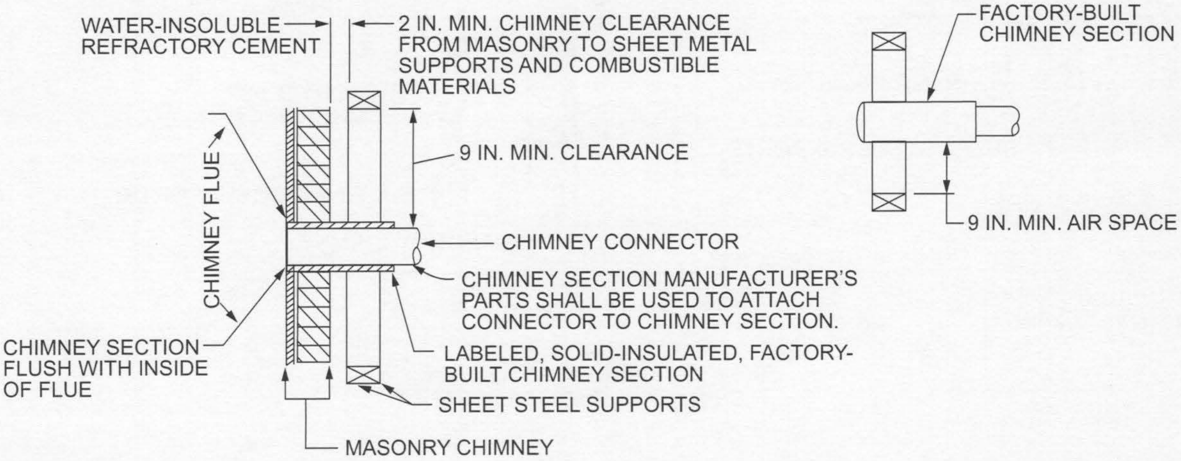
SECTION A101
CHIMNEY CONNECTOR SYSTEMS

A101.1 General. See Figures A101.1(1) and A101.1(2) for illustrations of *chimney* connector systems.

SYSTEM A

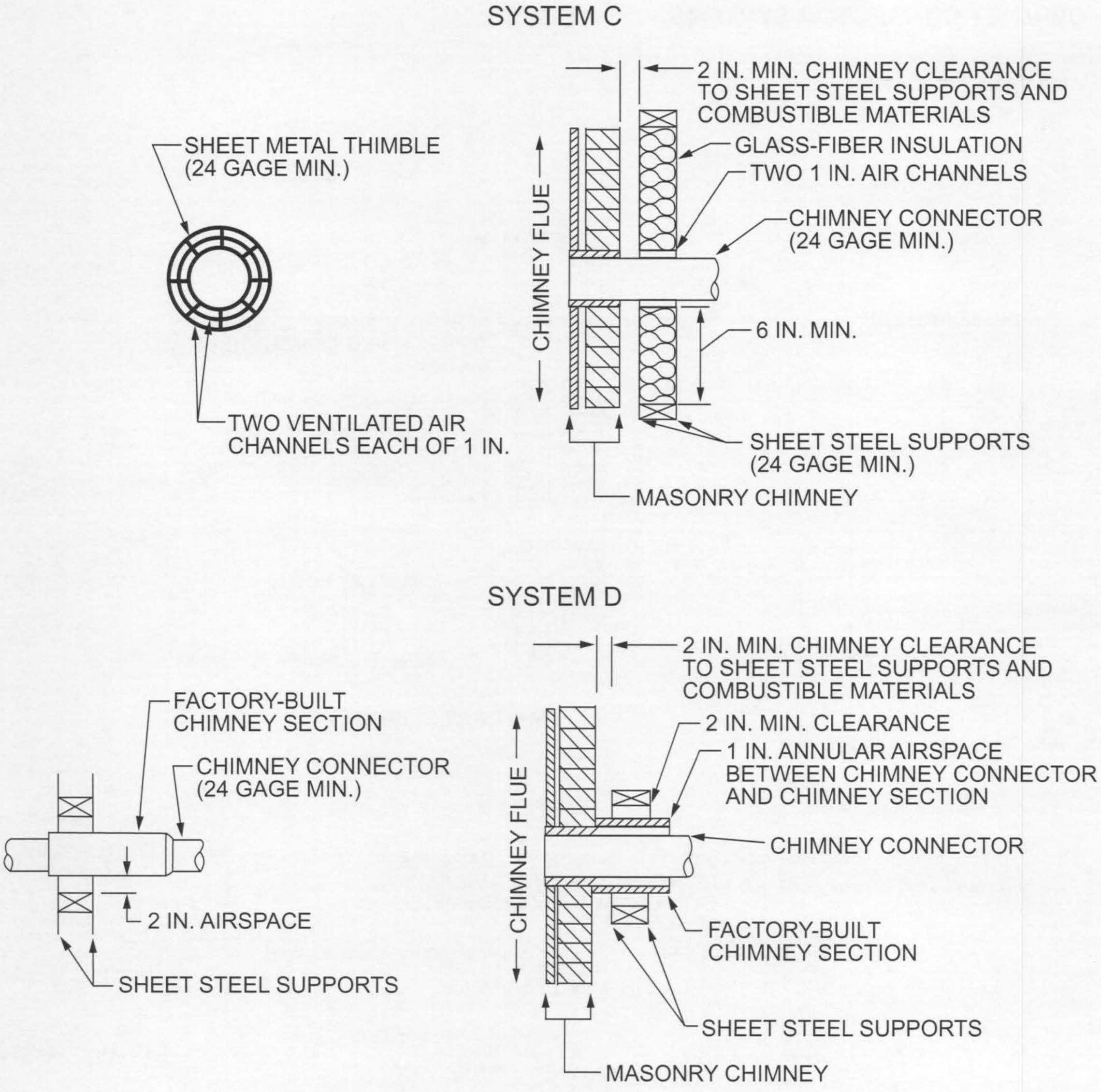

FIRE-CLAY LINER
12 IN. MIN. TO COMBUSTIBLES
2 IN. MIN. CHIMNEY CLEARANCE TO BRICK AND COMBUSTIBLE MATERIALS.
MIN. CLEARANCE: 12 IN. OF BRICK
CHIMNEY CONNECTOR
CHIMNEY FLUE
FIRE-CLAY LINER
3½ IN. THICK BRICK
MASONRY CHIMNEY

SYSTEM B


WATER-INSOLUBLE REFRACTORY CEMENT
2 IN. MIN. CHIMNEY CLEARANCE FROM MASONRY TO SHEET METAL SUPPORTS AND COMBUSTIBLE MATERIALS
9 IN. MIN. CLEARANCE
CHIMNEY FLUE
CHIMNEY CONNECTOR
CHIMNEY SECTION MANUFACTURER'S PARTS SHALL BE USED TO ATTACH CONNECTOR TO CHIMNEY SECTION.
CHIMNEY SECTION FLUSH WITH INSIDE OF FLUE
LABELED, SOLID-INSULATED, FACTORY-BUILT CHIMNEY SECTION
SHEET STEEL SUPPORTS
MASONRY CHIMNEY
FACTORY-BUILT CHIMNEY SECTION
9 IN. MIN. AIR SPACE

For SI:1 inch = 25.4 mm.

FIGURE A101.1(1)
CHIMNEY CONNECTOR SYSTEMS


SYSTEM C
2 IN. MIN. CHIMNEY CLEARANCE TO SHEET STEEL SUPPORTS AND COMBUSTIBLE MATERIALS
SHEET METAL THIMBLE (24 GAGE MIN.)
GLASS-FIBER INSULATION
TWO 1 IN. AIR CHANNELS
CHIMNEY CONNECTOR (24 GAGE MIN.)
CHIMNEY FLUE
6 IN. MIN.
TWO VENTILATED AIR CHANNELS EACH OF 1 IN.
SHEET STEEL SUPPORTS (24 GAGE MIN.)
MASONRY CHIMNEY
SYSTEM D
2 IN. MIN. CHIMNEY CLEARANCE TO SHEET STEEL SUPPORTS AND COMBUSTIBLE MATERIALS
FACTORY-BUILT CHIMNEY SECTION
2 IN. MIN. CLEARANCE
CHIMNEY CONNECTOR (24 GAGE MIN.)
1 IN. ANNULAR AIRSPACE BETWEEN CHIMNEY CONNECTOR AND CHIMNEY SECTION
CHIMNEY FLUE
CHIMNEY CONNECTOR
2 IN. AIRSPACE
FACTORY-BUILT CHIMNEY SECTION
SHEET STEEL SUPPORTS
SHEET STEEL SUPPORTS
MASONRY CHIMNEY

For SI:1 inch = 25.4 mm.

FIGURE A101.1(2)
CHIMNEY CONNECTOR SYSTEMS

APPENDIX B

RECOMMENDED PERMIT FEE SCHEDULE

This appendix is informative and is not part of the code.

SECTION B101
MECHANICAL WORK, OTHER THAN GAS PIPING SYSTEMS

B101.1 Initial fee. For issuing each permit $___

B101.2 Additional fees. Where applicable, additional fees shall be in accordance with Sections B101.2.1 through B101.2.3.

B101.2.1 Mechanical systems. Fee for inspecting heating, ventilating, ductwork, air-conditioning, exhaust, venting, *combustion* air, pressure vessel, solar, fuel oil and refrigeration systems and *appliance* installations shall be $___ for the first $1,000.00, or fraction thereof, of valuation of the installation plus $___ for each additional $1,000.00 or fraction thereof.

B101.2.2 Repairs, alterations and additions. Fee for inspecting repairs, alterations and additions to an existing system shall be $___ plus $___ for each $1,000.00 or fraction thereof.

B101.2.3 Boilers. Fee for inspecting boilers (based upon Btu input):

$_____	33,000 Btu (1 bhp) to 165,000 (5 bhp)
$_____	165,001 Btu (5 bhp) to 330,000 (10 bhp)
$_____	330,001 Btu (10 bhp) to 1,165,000 (52 bhp)
$_____	1,165,001 Btu (52 bhp) to 3,300,000 (98 bhp)
$_____	Over 3,300,000 Btu (98 bhp)

For SI:1 British thermal unit = 0.2931 W, 1 bhp = 33,475 Btu/hr.

SECTION B102
FEE FOR REINSPECTION

B102.1 General. If it becomes necessary to make a reinspection of a heating, ventilation, air-conditioning or refrigeration system, or boiler installation, the installer of such *equipment* shall pay a reinspection fee of $___.

SECTION B103
TEMPORARY OPERATION INSPECTION FEE

B103.1 General. When preliminary inspection is requested for purposes of permitting temporary operation of a heating, ventilating, refrigeration, or air-conditioning system, or portion thereof, a fee of $___ shall be paid by the contractor requesting such preliminary inspection. If the system is not *approved* for temporary operation on the first preliminary inspection, the usual reinspection fee shall be charged for each subsequent preliminary inspection for such purpose.

SECTION B104
SELF-CONTAINED UNITS LESS THAN 2 TONS

B104.1 General. In all buildings, except one- and two-family dwellings, where self-contained air-conditioning units of less than 2 tons (7.034 kW) are to be installed, the fee charged shall be that for the total cost of all units combined (see Section B101.2.1 for rate).

APPENDIX C

FUEL GAS

SECTION C101
SCOPE AND GENERAL REQUIREMENTS

C101.1 Title. These regulations shall be known as Appendix C, hereinafter referred to as "this appendix."

C101.2 Scope. This appendix shall apply to the installation of fuel-gas *piping* systems, fuel gas *appliances*, gaseous hydrogen systems and related accessories in accordance with Sections C101.2.1 through C101.2.4.

> **Exception:** Detached one- and two-family dwellings and townhouses not more than three stories above grade plane in height with separate means of egress and their accessory structures not more than three stories above grade plane in height, shall comply with the *Residential Code*.

C101.2.1 Gaseous hydrogen systems. Gaseous hydrogen systems shall be regulated by Section C701.

C101.2.2 Piping systems. These regulations cover *piping* systems for natural gas with an operating pressure of 125 pounds per square inch gauge (psig) (862 kPa gauge) or less, and for LP-gas with an operating pressure of 20 psig (140 kPa gauge) or less, except as provided in Section C402.7. Coverage shall extend from the *point of delivery* to the outlet of the *appliance* shutoff valves. *Piping* system requirements shall include design, materials, components, fabrication, assembly, installation, testing, inspection, operation and maintenance.

C101.2.3 Gas appliances. Requirements for gas appliances and related accessories shall include installation, combustion and ventilation air and venting and connections to *piping* systems.

C101.2.4 Systems, appliances and equipment outside the scope. This appendix shall not apply to the following:

1. Portable fuel gas appliances and *equipment* of all types that is not connected to a fixed fuel *piping* system.
2. Raw material (feedstock) applications except for *piping* to special atmosphere generators.
3. Oxygen-fuel gas cutting and welding systems.
4. Industrial gas applications using gases such as acetylene and acetylenic compounds, hydrogen, ammonia, carbon monoxide, oxygen and nitrogen.
5. Petroleum refineries, pipeline compressor or pumping stations, loading terminals, compounding plants, refinery tank farms and natural gas processing plants.
6. Integrated chemical plants or portions of such plants where flammable or combustible liquids or gases are produced by, or used in, chemical reactions.
7. LP-gas installations at utility gas plants.
8. Liquefied natural gas (LNG) installations.
9. Proprietary items of *equipment*, apparatus or instruments such as gas-generating sets, compressors and calorimeters.
10. LP-gas *equipment* for vaporization, gas mixing and gas manufacturing.
11. Temporary fuel gas *piping* for buildings under construction or renovation that is not to become part of the permanent *piping* system.
12. Installation of LP-gas systems for railroad switch heating.
13. Installation of hydrogen gas, LP-gas and compressed natural gas (CNG) systems on vehicles.
14. Except as provided in Section C401.1.1, gas *piping*, meters, gas pressure regulators and other appurtenances used by the serving gas supplier in the distribution of gas, other than undiluted LP-gas.
15. Building design and construction, except as specified herein.
16. *Piping* systems for mixtures of gas and air within the flammable range with an operating pressure greater than 10 psig (69 kPa gauge).
17. Portable fuel cell appliances that are neither connected to a fixed *piping* system nor interconnected to a power grid.

C101.3 Purpose. The purpose of this appendix is to establish minimum requirements to provide a reasonable level of safety, health, property protection and general welfare by regulating and controlling the design, construction, installation, quality of materials and location of fuel gas *equipment* or systems.

C101.4 Severability. If a section, subsection, sentence, clause or phrase of this appendix is, for any reason, held to be unconstitutional, such decision shall not affect the validity of the remaining portions of this appendix.

SECTION C102
NOTICE OF APPROVAL

C102.1 Approval. After the prescribed tests and inspections indicate that the work complies in all respects with this appendix, a notice of approval shall be issued by the *building official*.

C102.2 Revocation. The *building official* is authorized to, in writing, suspend or revoke a notice of approval issued under the provisions of this appendix wherever the notice is issued in error, or on the basis of incorrect information supplied or where it is determined that the building or structure, premise, or portion thereof is in violation of any ordinance or regulation or any of the provisions of this appendix.

SECTION C103
SERVICE UTILITIES

C103.1 Connection of service utilities. A person shall not make connections from a utility, source of energy, fuel or power to any building or system that is regulated by this appendix for which a permit is required until authorized by the *building official*.

C103.2 Temporary connection. The *building official* shall have the authority to authorize the temporary connection of the building or system to the utility, source of energy, fuel, power, water system or sewer system for the purpose of testing the installation or for use under a temporary approval.

SECTION C104
TEMPORARY EQUIPMENT, SYSTEMS AND USES

C104.1 General. The *building official* is authorized to issue a permit for temporary *equipment*, systems and uses. Such permits shall be limited as to time of service, but shall not be permitted for more than 180 days. The *building official* is authorized to grant extensions for demonstrated cause.

C104.2 Conformance. Temporary *equipment*, systems and uses shall conform to the structural strength, fire safety, means of egress, accessibility, light, ventilation and sanitary requirements of this appendix as necessary to ensure the public health, safety and general welfare.

C104.3 Temporary utilities. The *building official* is authorized to give permission to temporarily supply utilities before an installation has been fully completed and the final certificate of completion has been issued. The part covered by the temporary certificate shall comply with the requirements specified for temporary lighting, heat or power in the appendix.

C104.4 Termination of approval. The *building official* is authorized to terminate such permit for a temporary structure or use and to order the temporary structure or use to be discontinued.

SECTION C105
INSPECTIONS AND TESTING

C105.1 General. The *building official* is authorized to conduct such inspections as are deemed necessary to determine compliance with the provisions of this appendix. Construction or work for which a permit is required shall be subject to inspection by the *building official*, and such construction or work shall remain visible and able to be accessed for inspection purposes until *approved*. Approval as a result of an inspection shall not be construed to be an approval of a violation of the provisions of this appendix. Inspections presuming to give authority to violate or cancel the provisions of this appendix shall not be valid.

C105.2 Required inspections and testing. The *building official*, on notification from the permit holder or the permit holder's agent, shall make the following inspections and other such inspections as necessary, and shall either release that portion of the construction or notify the permit holder or the permit holder's agent of violations that are required to be corrected. The holder of the permit shall be responsible for scheduling such inspections.

1. Underground inspection shall be made after trenches or ditches are excavated and bedded, *piping* is installed and before backfill is put in place. Where excavated soil contains rocks, broken concrete, frozen chunks and other rubble that would damage or break the *piping* or cause corrosive action, clean backfill shall be on the job site.
2. Rough-in inspection shall be made after the roof, framing, fireblocking and bracing are in place and components to be concealed are complete, and prior to the installation of wall or ceiling membranes.
3. Final inspection shall be made upon completion of the installation.

The requirements of this section shall not be considered to prohibit the operation of any heating *appliance* installed to replace an existing heating *appliance* serving an occupied portion of a structure in the event a request for inspection of such heating *appliance* has been filed with the department not more than 48 hours after replacement work is completed, and before any portion of such *appliance* is concealed by any permanent portion of the structure.

C105.3 Testing. Installations shall be tested as required in this appendix and in accordance with Sections C105.3.1 through C105.3.3. Tests shall be made by the permit holder and observed by the *building official*.

C105.3.1 New, altered, extended or repaired installations. New installations and parts of existing installations, which have been altered, extended, renovated or repaired, shall be tested as prescribed herein to disclose leaks and defects.

C105.3.2 Apparatus, instruments, material and labor for tests. Apparatus, instruments, material and labor required for testing an installation or part thereof shall be furnished by the permit holder.

C105.3.3 Reinspection and testing. Where any work or installation does not pass an initial test or inspection, the necessary corrections shall be made so as to achieve compliance with this appendix. The work or installation shall then be resubmitted to the *building official* for inspection and testing.

SECTION C201
FUEL GAS DEFINITIONS

C201.1 Scope. Unless otherwise expressly stated, the following words and terms shall, for the purposes of this appendix and standard, have the meanings indicated in Section C202.

C201.2 Interchangeability. Words used in the present tense include the future; words in the masculine gender include the feminine and neuter; the singular number includes the plural and the plural, the singular.

C201.3 Terms defined in other codes. Where terms are not defined in this appendix and are defined in Chapter 2 of this code, the *Building Code*, *Electrical Code* or *Plumbing Code*, such terms shall have meanings ascribed to them as in those codes.

C201.4 Terms not defined. Where terms are not defined through the methods authorized by this section, such terms shall have ordinarily accepted meanings such as the context implies. Words of common usage are given their plain, natural and ordinary meanings. Words that have well-defined legal meanings are given those meanings.

SECTION C202
GENERAL DEFINITIONS

C202.1 General. Definitions included in this section are in addition to the definitions found in Chapter 2 of this code.

AIR, MAKEUP. Any combination of outdoor and transfer air intended to replace exhaust air and exfiltration.

AIR CONDITIONER, GAS-FIRED. A gas-burning, automatically operated *appliance* for supplying cooled air, dehumidified air,or both,or chilled liquid.

ANODELESS RISER. A transition assembly in which plastic *piping* is installed and terminated above ground outside of a building.

APPLIANCE, AUTOMATICALLY CONTROLLED. *Appliances* equipped with an automatic burner ignition and safety shutoff device and other automatic devices that accomplish complete turn-on and shutoff of the gas to the main burner or burners, and graduate the gas supply to the burner or burners, but do not affect complete shutoff of the gas.

APPLIANCE, FAN-ASSISTED COMBUSTION. An *appliance* equipped with an integral mechanical means to either draw or force products of combustion through the combustion chamber or heat exchanger.

APPLIANCE, UNVENTED. An *appliance* designed or installed in such a manner that the products of combustion are not conveyed by a vent or chimney directly to the outside atmosphere.

APPLIANCE, VENTED. An *appliance* designed and installed in such a manner that all of the products of combustion are conveyed directly from the *appliance* to the outdoor atmosphere through an *approved* chimney or vent system.

APPLIANCE TYPE.

Low-heat appliance (residential appliance). Any *appliance* in which the products of combustion at the point of entrance to the flue under normal operating conditions have a temperature of 1,000°F (538°C) or less.

Medium-heat appliance. Any *appliance* in which the products of combustion at the point of entrance to the flue under normal operating conditions have a temperature of more than 1,000°F (538°C), but not greater than 2,000°F (1093°C).

ATMOSPHERIC PRESSURE. The pressure of the weight of air and water vapor on the surface of the earth, approximately 14.7 pounds per square inch (psi) (101 kPa absolute) at sea level.

AUTOMATIC IGNITION. Ignition of gas at the burner(s) when the gas controlling device is turned on, including reignition if the flames on the burner(s) have been extinguished by means other than by the closing of the gas controlling device.

BAFFLE. An object placed in an *appliance* to change the direction of or retard the flow of air, air-gas mixtures or flue gases.

BAROMETRIC DRAFT REGULATOR. A balanced damper device attached to a chimney, vent connector, breeching or flue gas manifold to protect combustion *appliances* by controlling chimney draft. A double-acting barometric draft regulator is one whose balancing damper is free to move in either direction to protect combustion appliances from both excessive draft and backdraft.

BONDING JUMPER. A conductor installed to electrically connect metallic gas *piping* to the grounding electrode system.

BRAZING. A metal-joining process wherein coalescence is produced by the use of a nonferrous filler metal having a melting point above 1,000°F (538°C), but lower than that of the base metal being joined. The filler material is distributed between the closely fitted surfaces of the joint by capillary action.

BROILER. A general term including salamanders, barbecues and other *appliances* cooking primarily by radiated heat, excepting toasters.

BTU. Abbreviation for British thermal unit, which is the quantity of heat required to raise the temperature of 1 pound (454 g) of water 1°F (0.56°C) (1 Btu = 1055 J).

BURNER. A device for the final conveyance of the gas, or a mixture of gas and air, to the combustion zone.

Induced-draft. A burner that depends on draft induced by a fan that is an integral part of the *appliance* and is located downstream from the burner.

Power. A burner in which gas, air or both are supplied at pressures exceeding, for gas, the line pressure, and for air, atmospheric pressure, with this added pressure being applied at the burner.

CHIMNEY. A primarily vertical structure containing one or more flues, for the purpose of carrying gaseous products of combustion and air from an *appliance* to the outside atmosphere.

Factory-built chimney. A *listed* and *labeled* chimney composed of factory-made components, assembled in the field in accordance with manufacturer's instructions and the conditions of the listing.

Masonry chimney. A field-constructed chimney composed of solid masonry units, bricks, stones or concrete.

Metal chimney. A field-constructed chimney of metal.

CLEARANCE. The minimum distance through air measured between the heat-producing surface of the mechanical *appliance*, device or *equipment* and the surface of the *combustible material* or *assembly*.

CONCEALED PIPING. *Piping* that is located in a *concealed location* (see "*Concealed location*").

CONNECTOR, APPLIANCE (Fuel). Rigid metallic pipe and fittings, semirigid metallic tubing and fittings or a *listed* and *labeled* device that connects an *appliance* to the gas *piping* system.

CONNECTOR, CHIMNEY OR VENT. The pipe that connects an *appliance* to a chimney or vent.

CONVERSION BURNER. A unit consisting of a burner and its controls for installation in an *appliance* originally utilizing another fuel.

COUNTER APPLIANCES. Appliances such as coffee brewers and coffee urns and any appurtenant water-heating *appliance*, food and dish warmers, hot plates, griddles, waffle bakers and other appliances designed for installation on or in a counter.

CUBIC FOOT. The amount of gas that occupies 1 cubic foot (0.02832 m^3) when at a temperature of 60°F (16°C), saturated with water vapor and under a pressure equivalent to that of 30 inches of mercury (101 kPa).

DECORATIVE APPLIANCE, VENTED. A vented *appliance* wherein the primary function lies in the aesthetic effect of the flames.

DEMAND. The maximum amount of gas input required per unit of time, usually expressed in cubic feet per hour, or Btu/h (1 Btu/h = 0.2931 W).

DILUTION AIR. Air that is introduced into a draft hood and is mixed with the flue gases.

DRAFT HOOD. A nonadjustable device built into an *appliance*, or made as part of the vent connector from an *appliance*, that is designed to: provide for ready escape of the flue gases from the *appliance* in the event of no draft, backdraft or stoppage beyond the draft hood; prevent a backdraft from entering the *appliance*; and neutralize the effect of stack action of the chimney or gas vent upon operation of the *appliance*.

DRAFT REGULATOR. A device that functions to maintain a desired draft in the *appliance* by automatically reducing the draft to the desired value.

DRY GAS. A gas having a moisture and hydrocarbon dew point below any normal temperature to which the gas *piping* is exposed.

EXTERIOR MASONRY CHIMNEYS. Masonry chimneys exposed to the outdoors on one or more sides below the roof line.

FIRING VALVE. A valve of the plug and barrel type designed for use with gas, and equipped with a lever handle for manual operation and a dial to indicate the percentage of opening.

FLOOR FURNACE. A completely self-contained furnace suspended from the floor of the space being heated, taking air for combustion from outside such space and with means for observing flames and lighting the *appliance* from such space.

Fan type. A floor furnace equipped with a fan that provides the primary means for circulating air.

Gravity type. A floor furnace depending primarily on circulation of air by gravity. This classification shall also include floor furnaces equipped with booster-type fans that do not materially restrict free circulation of air by gravity flow when such fans are not in operation.

FLUE, APPLIANCE. The passage(s) within an *appliance* through which combustion products pass from the combustion chamber of the *appliance* to the draft hood inlet opening on an *appliance* equipped with a draft hood or to the *outlet* of the *appliance* on an *appliance* not equipped with a draft hood.

FLUE COLLAR. That portion of an *appliance* designed for the attachment of a draft hood, vent connector or venting system.

FLUE GASES. Products of combustion plus excess air in *appliance* flues or heat exchangers.

FURNACE, CENTRAL. A self-contained *appliance* for heating air by transfer of heat of combustion through metal to the air, and designed to supply heated air through ducts to spaces remote from or adjacent to the *appliance* location.

FURNACE, ENCLOSED. A specific heating, or heating and ventilating, furnace incorporating an integral total enclosure and using only outside air for combustion.

FURNACE PLENUM. An air compartment or chamber to which one or more ducts are connected and that forms part of an air distribution system.

GAS CONVENIENCE OUTLET. A permanently mounted, manually operated device that provides the means for connecting an *appliance* to, and disconnecting an *appliance* from, the supply *piping*. The device includes an integral, manually operated valve with a nondisplaceable valve member and is designed so that disconnection of an *appliance* only occurs when the manually operated valve is in the closed position.

GAS PIPING. An installation of pipe, valves or fittings installed on a premises or in a building and utilized to convey fuel gas.

GASEOUS HYDROGEN SYSTEM. See Section C702.1.

HOUSE PIPING. See "*Piping system*."

HYDROGEN FUEL-GAS ROOM. See Section C702.1.

HYDROGEN-GENERATING APPLIANCE. See Section C702.1.

IGNITION PILOT. A pilot that operates during the lighting cycle and discontinues during main burner operation.

INCINERATOR. An *appliance* used to reduce combustible refuse material to ashes and that is manufactured, sold and installed as a complete unit.

INDUSTRIAL AIR HEATERS, DIRECT-FIRED NON-RECIRCULATING. A heater in which all the products of combustion generated by the burners are released into the air stream being heated. The purpose of the heater is to offset building heat loss by heating only outdoor air.

INDUSTRIAL AIR HEATERS, DIRECT-FIRED RECIRCULATING. A heater in which all the products of combustion generated by the burners are released into the air stream being heated. The purpose of the heater is to offset building heat loss by heating outdoor air, and, if applicable, indoor air.

INFRARED RADIANT HEATER. A heater that directs a substantial amount of its energy output in the form of infrared radiant energy into the area to be heated. Such heaters are of either the vented or unvented type.

LEAK CHECK. An operation performed on a gas *piping* system to verify that the system does not leak.

LIMIT CONTROL. A device responsive to changes in pressure, temperature or level for turning on, shutting off or throttling the gas supply to an *appliance*.

LIQUEFIED PETROLEUM GAS or LPG (LP-GAS). Liquefied petroleum gas composed predominately of propane, propylene, butanes or butylenes, or mixtures thereof that is gaseous under normal atmospheric conditions, but is capable of being liquefied under moderate pressure at normal temperatures.

LOG LIGHTER. A manually operated solid fuel ignition *appliance* for installation in a vented solid fuel-burning *fireplace*.

LUBRICATED PLUG-TYPE VALVE. A valve of the plug and barrel type provided with means for maintaining a lubricant between the bearing surfaces.

MAIN BURNER. A device or group of devices essentially forming an integral unit for the final conveyance of gas or a mixture of gas and air to the combustion zone, and on which combustion takes place to accomplish the function for which the *appliance* is designed.

METER. The instrument installed to measure the volume of gas delivered through it.

MODULATING. Modulating or throttling is the action of a control from its maximum to minimum position in either predetermined steps or increments of movement as caused by its actuating medium.

ORIFICE. The opening in a cap, spud or other device whereby the flow of gas is limited and through which the gas is discharged to the burner.

OXYGEN DEPLETION SAFETY SHUTOFF SYSTEM (ODS). A system designed to act to shut off the gas supply to the main and pilot burners if the oxygen in the surrounding atmosphere is reduced below a predetermined level.

PILOT. A small flame that is utilized to ignite the gas at the main burner or burners.

PIPING SYSTEM. The fuel *piping*, valves and fittings from the outlet of the *point of delivery* to the outlets of the *appliance* shutoff valves.

PRESS-CONNECT JOINT. A permanent mechanical joint incorporating an elastomeric seal or an elastomeric seal and corrosion-resistant grip or bite ring. The joint is made with a pressing tool and jaw or ring approved by the fitting manufacturer.

PRESSURE DROP. The loss in pressure due to friction or obstruction in pipes, valves, fittings, regulators and burners.

PRESSURE TEST. An operation performed to verify the gastight integrity of gas *piping* following its installation or modification.

QUICK-DISCONNECT DEVICE. A hand-operated device that provides a means for connecting and disconnecting an *appliance* or an *appliance* connector to a gas supply and that is equipped with an automatic means to shut off the gas supply when the device is disconnected.

READY ACCESS (TO). That which enables a device, *appliance* or *equipment* to be directly reached, without requiring the removal or movement of any panel, door or similar obstruction (see "*Access*").

REGULATOR. A device for controlling and maintaining a uniform supply pressure, either pounds-to-inches water column (MP regulator) or inches-to-inches water column (*appliance* regulator).

REGULATOR, GAS APPLIANCE. A pressure regulator for controlling pressure to the manifold of the *appliance*.

REGULATOR, LINE GAS PRESSURE. A device placed in a gas line between the service pressure regulator and the *appliance* for controlling, maintaining or reducing the pressure in that portion of the *piping* system downstream of the device.

REGULATOR, MEDIUM-PRESSURE (MP Regulator). A line pressure regulator that reduces gas pressure from the range of greater than 0.5 psig (3.4 kPa) and less than or equal to 5 psig (34.5 kPa) to a lower pressure.

REGULATOR, MONITORING. A pressure regulator set in series with another pressure regulator for the purpose of automatically taking control of the pressure downstream of the monitored regulator when that pressure exceeds a set minimum.

REGULATOR, PRESSURE. A device placed in a gas line for reducing, controlling and maintaining the pressure in that portion of the *piping* system downstream of the device.

REGULATOR, SERIES. A pressure regulator in series with one or more other pressure regulators.

REGULATOR, SERVICE PRESSURE. For natural gas systems, a device installed by the serving gas supplier to reduce and limit the service line pressure to delivery pressure. For undiluted liquefied petroleum gas systems, the regulator located upstream from all line gas pressure regulators, where installed, and downstream from any first stage or a high pressure regulator in the system.

RELIEF OPENING. The opening provided in a draft hood to permit the ready escape to the atmosphere of the flue products from the draft hood in the event of no draft, back draft or stoppage beyond the draft hood, and to permit air into the draft hood in the event of a strong chimney updraft.

RISER, GAS. A vertical pipe supplying fuel gas.

ROOM HEATER, UNVENTED. See "*Unvented room heater.*"

SAFETY SHUTOFF DEVICE. See "*Flame safeguard.*"

SERVICE METER ASSEMBLY. The meter, valve, regulator, piping, fittings and equipment installed by the service gas supplier before the point of delivery.

SPECIFIC GRAVITY. As applied to gas, specific gravity is the ratio of the weight of a given volume to that of the same volume of air, both measured under the same condition.

SYSTEM SHUTOFF. A valve installed after the point of delivery to shut off the entire piping system.

THERMOSTAT.

Electric switch type. A device that senses changes in temperature and controls electrically, by means of separate components, the flow of gas to the burner(s) to maintain selected temperatures.

Integral gas valve type. An automatic device, actuated by temperature changes, designed to control the gas supply to the burner(s) in order to maintain temperatures between predetermined limits, and in which the thermal actuating element is an integral part of the device.

1. Graduating thermostat. A thermostat in which the motion of the valve is approximately in direct proportion to the effective motion of the thermal element induced by the temperature change.
2. Snap-acting thermostat. A thermostat in which the thermostatic valve travels instantly from the closed to the open position, and vice versa.

TOILET, GAS-FIRED. A packaged and completely assembled appliance containing a toilet that incinerates refuse instead of flushing it away with water.

UNIT HEATER. A self-contained, automatically controlled, vented, fuel-gas-burning, space-heating *appliance*, intended for installation in the space to be heated without the use of ducts, and having integral means for circulation of air.

UNVENTED ROOM HEATER. An unvented heating *appliance* designed for stationary installation and utilized to provide comfort heating. Such appliances provide radiant heat or convection heat by gravity or fan circulation directly from the heater and do not utilize ducts.

VALVE. A device used in *piping* to control the gas supply to any section of a system of *piping* or to an *appliance*.

Appliance shutoff. A valve located in the *piping* system, used to isolate individual *appliances* for purposes such as service or replacement.

Automatic. An automatic or semiautomatic device consisting essentially of a valve and operator that control the gas supply to the burner(s) during operation of an *appliance*. The operator shall be actuated by application of gas pressure on a flexible diaphragm, by electrical means, by mechanical means, or by other *approved* means.

Automatic gas shutoff. A valve used in conjunction with an automatic gas shutoff device to shut off the gas supply to a water-heating system. It shall be constructed integrally with the gas shutoff device or shall be a separate assembly.

Individual main burner. A valve that controls the gas supply to an individual main burner.

Main burner control. A valve that controls the gas supply to the main burner manifold.

Manual main gas-control. A manually operated valve in the gas line for the purpose of completely turning on or shutting off the gas supply to the *appliance*, except to pilot or pilots that are provided with independent shutoff.

Manual reset. An automatic shutoff valve installed in the gas supply *piping* and set to shut off when unsafe conditions occur. The device remains closed until manually reopened.

Service shutoff. A valve, installed by the serving gas supplier between the service meter or source of supply and the customer *piping* system, to shut off the entire *piping* system.

VENT GASES. Products of combustion from *appliances* plus excess air plus dilution air in the vent connector, gas vent or chimney above the draft hood or draft regulator.

VENT PIPING.

Breather. *Piping* run from a pressure-regulating device to the outdoors, designed to provide a reference to atmospheric pressure. If the device incorporates an integral pressure relief mechanism, a breather vent can also serve as a relief vent.

Relief. *Piping* run from a pressure-regulating or pressure-limiting device to the outdoors, designed to provide for the safe venting of gas in the event of excessive pressure in the gas *piping* system.

VENTED APPLIANCE CATEGORIES. *Appliances* that are categorized for the purpose of vent selection are classified into the following four categories:

Category I. An *appliance* that operates with a nonpositive vent static pressure and with a vent gas temperature that avoids excessive condensate production in the vent.

Category II. An *appliance* that operates with a nonpositive vent static pressure and with a vent gas temperature that is capable of causing excessive condensate production in the vent.

Category III. An *appliance* that operates with a positive vent static pressure and with a vent gas temperature that avoids excessive condensate production in the vent.

Category IV. An *appliance* that operates with a positive vent static pressure and with a vent gas temperature that is capable of causing excessive condensate production in the vent.

VENTED WALL FURNACE. A self-contained vented *appliance* complete with grilles or equivalent, designed for incorporation in or permanent attachment to the structure of a building, mobile home or travel trailer, and furnishing heated air circulated by gravity or by a fan directly into the space to be heated through openings in the casing. This definition shall exclude floor furnaces, unit heaters and central furnaces as herein defined.

VENTING SYSTEM. A continuous open passageway from the flue collar or draft hood of an *appliance* to the outdoor atmosphere for the purpose of removing flue or vent gases. A venting system is usually composed of a vent or a chimney and vent connector, if used, assembled to form the open passageway.

Forced draft venting system. A portion of a venting system using a fan or other mechanical means to cause the removal of flue or vent gases under positive static vent pressure.

Induced draft venting system. A portion of a venting system using a fan or other mechanical means to cause the removal of flue or vent gases under nonpositive static vent pressure.

Mechanical draft venting system. A venting system designed to remove flue or vent gases by mechanical means, that consists of an induced draft portion under nonpositive static pressure or a forced draft portion under positive static pressure.

Natural draft venting system. A venting system designed to remove flue or vent gases under nonpositive static vent pressure entirely by natural draft.

WALL HEATER, UNVENTED-TYPE. A room heater of the type designed for insertion in or attachment to a wall or partition. Such heater does not incorporate concealed venting arrangements in its construction and discharges all products of combustion through the front into the room being heated.

SECTION C301
GENERAL REGULATIONS

C301.1 Scope. This section and Sections C301.1.1 through C310.1 shall govern the approval and installation of all *equipment* and *appliances* that comprise parts of the installations regulated by this appendix in accordance with Section C101.2.

C301.1.1 Other fuels. The requirements for combustion and dilution air for gas-fired *appliances* shall be governed by Section C304. The requirements for combustion and dilution air for appliances operating with fuels other than fuel gas shall be regulated by Chapter 7 of this code.

C301.2 Energy utilization. Heating, ventilating and air-conditioning systems of all structures shall be designed and installed for efficient utilization of energy in accordance with the *Energy Code*.

C301.3 Listed and labeled. *Appliances* regulated by this appendix shall be *listed* and *labeled* for the application in which they are used unless otherwise *approved* in accordance with Section 105 of this code. The approval of unlisted appliances in accordance with Section 105 of this code shall be based on *approved* engineering evaluation.

C301.4 Fuel types. *Appliances* shall be designed for use with the type of fuel gas that will be supplied to them.

C301.4.1 Appliance fuel conversion. Appliances shall not be converted to utilize a different fuel gas except where complete instructions for such conversion are provided in the installation instructions, by the serving gas supplier or by the *appliance* manufacturer.

C301.5 Flood hazard. For structures located in flood hazard areas, the *appliance*, *equipment* and system installations regulated by this appendix shall be located at or above the elevation established by the *flood plain administrator* for utilities and attendant equipment.

Exception: The *appliance*, *equipment* and system installations regulated by this appendix are permitted to be located below the elevation established by the *flood plain administrator* for utilities and attendant equipment provided that they are designed and installed to prevent water from entering or accumulating within the components and to resist hydrostatic and hydrodynamic loads and stresses, including the effects of buoyancy, during the occurrence of flooding to such elevation.

SECTION C302
STRUCTURAL SAFETY

C302.1 Structural safety. See Section 302 of this code.

SECTION C303
APPLIANCE LOCATION

C303.1 General. Appliances shall be located as required by this section, specific requirements elsewhere in this appendix and the conditions of the *equipment* and *appliance* listing.

C303.2 Hazardous locations. *Appliances* shall not be located in a *hazardous location* unless *listed* and *approved* for the specific installation.

C303.3 Prohibited locations. Appliances shall not be located in sleeping rooms, bathrooms, toilet rooms, storage closets or surgical rooms, or in a space that opens only into such rooms or spaces, except where the installation complies with one of the following:

1. The *appliance* is a direct-vent *appliance* installed in accordance with the conditions of the listing and the manufacturer's instructions.
2. Vented room heaters, wall furnaces, vented decorative appliances, vented gas fireplaces, vented gas *fireplace* heaters and decorative appliances for installation in vented solid fuel-burning fireplaces are installed in rooms that meet the required volume criteria of Section C304.5.
3. A single wall-mounted unvented room heater is installed in a bathroom and such unvented room heater

is equipped as specified in Section C621.6 and has an input rating not greater than 6,000 Btu/h (1.76 kW). The bathroom shall meet the required volume criteria of Section C304.5.

4. A single wall-mounted unvented room heater is installed in a bedroom and such unvented room heater is equipped as specified in Section C621.6 and has an input rating not greater than 10,000 Btu/h (2.93 kW). The bedroom shall meet the required volume criteria of Section C304.5.
5. The *appliance* is installed in a room or space that opens only into a bedroom or bathroom, and such room or space is used for no other purpose and is provided with a solid weather-stripped door equipped with an *approved* self-closing device. *Combustion air* shall be taken directly from the outdoors in accordance with Section C304.6.
6. A clothes dryer is installed in a residential bathroom or toilet room having a permanent opening with an area of not less than 100 square inches (0.06 m^2) that communicates with a space outside of a sleeping room, bathroom, toilet room or storage closet.

C303.3.1 Fireplaces and decorative appliances in Group I-2 occupancies. In Group I-2, Condition 2 occupancies, gas *fireplace* appliances and decorative gas appliances shall be prohibited except where such appliances are direct-vent appliances installed in public lobby and waiting areas that are not within smoke compartments containing patient sleeping areas. In Group I-2, Condition 1 occupancies, gas *fireplace* appliances and decorative gas appliances shall be prohibited in patient sleeping rooms. In Group I-2 occupancies, the *appliance* controls shall be located where they can be accessed only by facility staff. Such fireplaces shall comply with Sections C501.2 and C604.1 and Section 915 of the *Building Code*.

C303.4 Protection from vehicle impact damage. *Appliances* shall not be installed in a location subject to vehicle impact damage except where protected by an *approved* means (see Figure 304.6 of this code).

C303.5 Indoor locations. Furnaces and boilers installed in closets and alcoves shall be *listed* for such installation.

C303.6 Outdoor locations. *Appliances* installed in outdoor locations shall be either *listed* for outdoor installation or provided with protection from outdoor environmental factors that influence the operability, durability and safety of the appliances.

C303.7 Pit locations. Appliances installed in pits or excavations shall not come in direct contact with the surrounding soil. The sides of the pit or excavation shall be held back not less than 12 inches (305 mm) from the *appliance*. Where the depth exceeds 12 inches (305 mm) below adjoining grade, the walls of the pit or excavation shall be lined with concrete or masonry, such concrete or masonry shall extend not less than 4 inches (102 mm) above adjoining grade and shall have sufficient lateral load-bearing capacity to resist collapse. The *appliance* shall be protected from flooding in an *approved* manner.

SECTION C304
COMBUSTION, VENTILATION AND DILUTION AIR

C304.1 General. Air for combustion, ventilation and dilution of flue gases for appliances installed in buildings shall be provided by application of one of the methods prescribed in Sections C304.5 through C304.9. Where the requirements of Section C304.5 are not met, outdoor air shall be introduced in accordance with one of the methods prescribed in Sections C304.6 through C304.9. *Direct-vent appliances*, gas appliances of other than natural draft design, vented gas appliances not designated as Category I and appliances equipped with power burners shall be provided with combustion, ventilation and dilution air in accordance with the *appliance* manufacturer's instructions.

Exception: Type 1 clothes dryers that are provided with makeup air in accordance with Section C504.

C304.2 Appliance location. Appliances shall be located so as not to interfere with proper circulation of combustion, ventilation and dilution air.

C304.3 Draft hood/regulator location. Where used, a draft hood or a barometric draft regulator shall be installed in the same room or enclosure as the *appliance* served to prevent any difference in pressure between the hood or regulator and the *combustion air* supply.

C304.4 Makeup air provisions. Where exhaust fans, clothes dryers and kitchen ventilation systems interfere with the operation of *appliances*, makeup air shall be provided.

C304.4.1 Special conditions. In buildings containing combustion appliances, equipment or fireplaces not equipped with forced or induced draft or separated from the habitable area where an individual exhaust appliance exceeds 350 cfm (165.2 L/s), makeup air of sufficient quantity to equal that being exhausted shall be supplied to the area being ventilated. In such cases, the minimum size makeup air duct shall be 6 inches (152 mm) in diameter or equivalent in area.

C304.5 Indoor combustion air. The required volume of indoor air shall be determined in accordance with Section C304.5.1 or C304.5.2, except that where the air infiltration rate is known to be less than 0.40 air changes per hour (ACH), Section C304.5.2 shall be used. The total required volume shall be the sum of the required volume calculated for all *appliances* located within the space. Rooms communicating directly with the space in which the appliances are installed through openings not furnished with doors, and through *combustion air* openings sized and located in accordance with Section C304.5.3, are considered to be part of the required volume.

C304.5.1 Standard method. The minimum required volume shall be 50 cubic feet per 1,000 Btu/h (4.8 m^3/kW) of the *appliance* input rating.

C304.5.2 Known air-infiltration-rate method. Where the air infiltration rate of a structure is known, the minimum required volume shall be determined as follows:

For appliances other than fan-assisted, calculate volume using Equation C3-1.

$$Required\ Volume_{other} \geq \frac{21\ \text{ft}^3}{ACH}\left(\frac{I_{other}}{1{,}000\ \text{Btu/h}}\right)$$

(Equation C3-1)

For fan-assisted appliances, calculate volume using Equation C3-2.

$$Required\ Volume_{fan} \geq \frac{15\ \text{ft}^3}{ACH}\left(\frac{I_{fan}}{1{,}000\ \text{Btu/h}}\right)$$

(Equation C3-2)

where:

I_{other} = All appliances other than fan assisted (input in Btu/h).

I_{fan} = Fan-assisted *appliance* (input in Btu/h).

ACH = Air change per hour (percent of volume of space exchanged per hour, expressed as a decimal).

For purposes of this calculation, an infiltration rate greater than 0.60 *ACH* shall not be used in Equations C3-1 and C3-2.

C304.5.3 Indoor opening size and location. Openings used to connect indoor spaces shall be sized and located in accordance with Sections C304.5.3.1 and C304.5.3.2 (see Figure C304.5.3).

C304.5.3.1 Combining spaces on the same story. Where combining spaces on the same story, each opening shall have a minimum free area of 1 square inch per 1,000 Btu/h (2200 mm²/kW) of the total input rating of all *appliances* in the space, but not less than 100 square inches (0.06 m²). One permanent opening shall commence within 12 inches (305 mm) of the top and one permanent opening shall commence within 12 inches (305 mm) of the bottom of the enclosure. The minimum dimension of air openings shall be not less than 3 inches (76 mm).

C304.5.3.2 Combining spaces in different stories. The volumes of spaces in different stories shall be considered to be communicating spaces where such spaces are connected by one or more permanent openings in doors or floors having a total minimum free area of 2 square inches per 1,000 Btu/h (402 mm²/kW) of total input rating of all *appliances*.

C304.6 Outdoor combustion air. Outdoor *combustion air* shall be provided through opening(s) to the outdoors in accordance with Section C304.6.1 or C304.6.2. The minimum dimension of air openings shall be not less than 3 inches (76 mm).

C304.6.1 Two-permanent-openings method. Two permanent openings, one commencing within 12 inches (305 mm) of the top and one commencing within 12 inches (305 mm) of the bottom of the enclosure, shall be provided. The openings shall communicate directly or by ducts with the outdoors or spaces that freely communicate with the outdoors.

Where directly communicating with the outdoors, or where communicating with the outdoors through vertical ducts, each opening shall have a minimum free area of 1 square inch per 4,000 Btu/h (550 mm²/kW) of total input rating of all *appliances* in the enclosure [see Figures C304.6.1(1) and C304.6.1(2)].

Where communicating with the outdoors through horizontal ducts, each opening shall have a minimum free area of not less than 1 square inch per 2,000 Btu/h (1100 mm²/kW) of total input rating of all appliances in the enclosure [see Figure C304.6.1(3)].

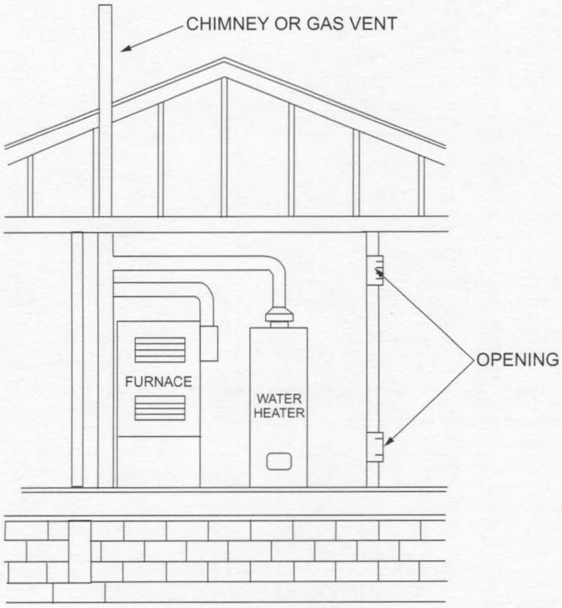


FIGURE C304.5.3
ALL AIR FROM INSIDE THE BUILDING (see Section C304.5.3)

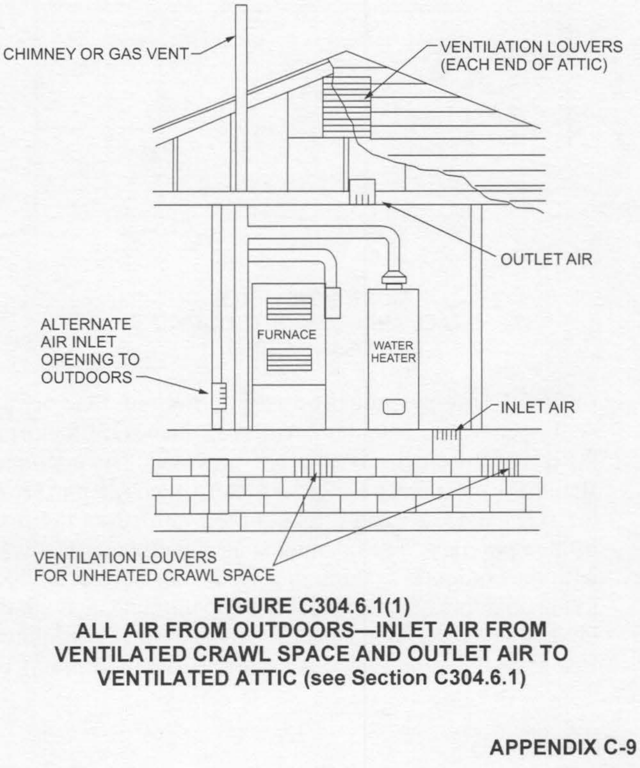
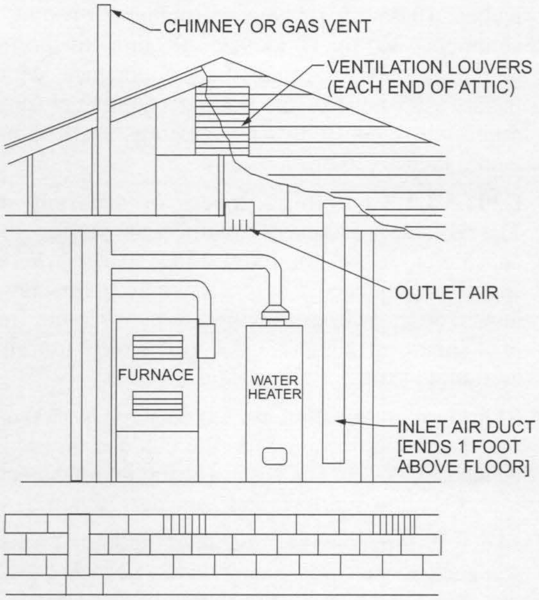

CHIMNEY OR GAS VENT
VENTILATION LOUVERS (EACH END OF ATTIC)
OUTLET AIR
ALTERNATE AIR INLET OPENING TO OUTDOORS
FURNACE
WATER HEATER
INLET AIR
VENTILATION LOUVERS FOR UNHEATED CRAWL SPACE

FIGURE C304.6.1(1)
ALL AIR FROM OUTDOORS—INLET AIR FROM VENTILATED CRAWL SPACE AND OUTLET AIR TO VENTILATED ATTIC (see Section C304.6.1)



For SI: 1 foot = 304.8 mm.

FIGURE C304.6.1(2)
ALL AIR FROM OUTDOORS THROUGH VENTILATED ATTIC
(see Section C304.6.1)

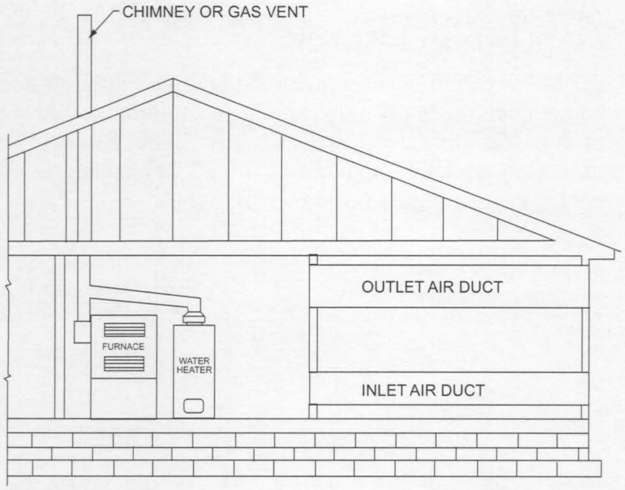


FIGURE C304.6.1(3)
ALL AIR FROM OUTDOORS
(see Section C304.6.1)

C304.6.2 One-permanent-opening method. One permanent opening, commencing within 12 inches (305 mm) of the top of the enclosure, shall be provided. The *appliance* shall have clearances of not less than 1 inch (25 mm) from the sides and back and 6 inches (152 mm) from the front of the *appliance*. The opening shall directly communicate with the outdoors, or through a vertical or horizontal duct, to the outdoors or spaces that freely communicate with the outdoors (see Figure C304.6.2) and shall have a minimum free area of 1 square inch per 3,000 Btu/h (734 mm^2/kW) of the total input rating of all appliances located in the enclosure and not less than the sum of the areas of all vent connectors in the space.

C304.7 Combination indoor and outdoor combustion air. The use of a combination of indoor and outdoor *combustion air* shall be in accordance with Sections C304.7.1 through C304.7.3.

C304.7.1 Indoor openings. Where used, openings connecting the interior spaces shall comply with Section C304.5.3.

C304.7.2 Outdoor opening location. Outdoor opening(s) shall be located in accordance with Section C304.6.

C304.7.3 Outdoor opening(s) size. The outdoor opening(s) size shall be calculated in accordance with the following:

1. The ratio of interior spaces shall be the available volume of all communicating spaces divided by the required volume.
2. The outdoor size reduction factor shall be one minus the ratio of interior spaces.
3. The minimum size of outdoor opening(s) shall be the full size of outdoor opening(s) calculated in accordance with Section C304.6, multiplied by the reduction factor. The minimum dimension of air openings shall be not less than 3 inches (76 mm).

C304.8 Engineered installations. Engineered *combustion air* installations shall provide an adequate supply of combustion, ventilation and dilution air determined using engineering methods.

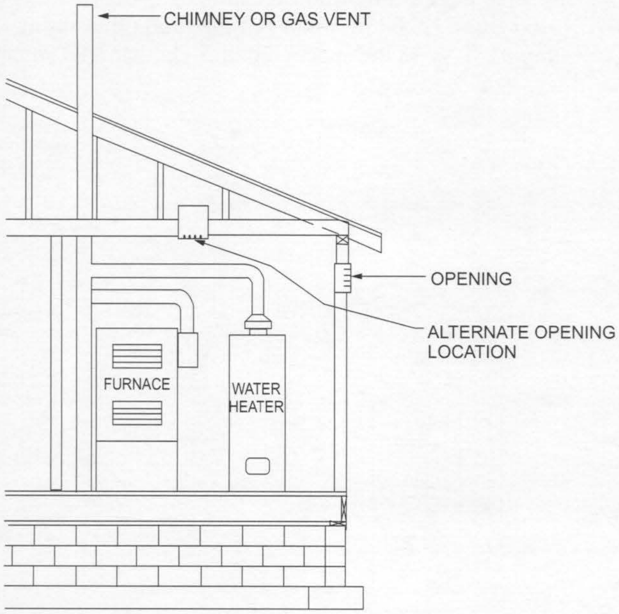


FIGURE C304.6.2
SINGLE COMBUSTION AIR OPENING,
ALL AIR FROM THE OUTDOORS
(see Section C304.6.2)

C304.9 Mechanical combustion air supply. Where all *combustion air* is provided by a mechanical air supply system, the *combustion air* shall be supplied from the outdoors at a rate not less than 0.35 cubic feet per minute per 1,000 Btu/h (0.034 m^3/min per kW) of total input rating of all *appliances* located within the space.

C304.9.1 Makeup air. Where exhaust fans are installed, makeup air shall be provided to replace the exhausted air.

C304.9.2 Appliance interlock. Each of the appliances served shall be interlocked with the mechanical air supply system to prevent main burner operation when the mechanical air supply system is not in operation.

C304.9.3 Combined combustion air and ventilation air system. Where *combustion air* is provided by the building's mechanical ventilation system, the system shall provide the specified *combustion air* rate in addition to the required ventilation air.

C304.10 Louvers and grilles. The required size of openings for combustion, ventilation and dilution air shall be based on the net free area of each opening. Where the free area through a design of louver, grille or screen is known, it shall be used in calculating the size opening required to provide the free area specified. Where the design and free area of louvers and grilles are not known, it shall be assumed that wood louvers will have 25-percent free area and metal louvers and grilles will have 75-percent free area. Screens shall have a mesh size not smaller than $^1/_4$ inch (6.4 mm). Nonmotorized louvers and grilles shall be fixed in the open position. Motorized louvers shall be interlocked with the *appliance* so that they are proven to be in the full open position prior to main burner ignition and during main burner operation. Means shall be provided to prevent the main burner from igniting if the louvers fail to open during burner start-up and to shut down the main burner if the louvers close during operation.

C304.11 Combustion air ducts. *Combustion air* ducts shall comply with all of the following:

1. Ducts shall be constructed of galvanized steel complying with Chapter 6 of this code or of a material having equivalent corrosion resistance, strength and rigidity.

   Exception: Within dwellings units, unobstructed stud and joist spaces shall not be prohibited from conveying *combustion air*, provided that not more than one required fireblock is removed.

2. Ducts shall terminate in an unobstructed space allowing free movement of *combustion air* to the *appliances*.
3. Ducts shall serve a single enclosure.
4. Ducts shall not serve both upper and lower *combustion air* openings where both such openings are used. The separation between ducts serving upper and lower *combustion air* openings shall be maintained to the source of *combustion air*.
5. Ducts shall not be screened where terminating in an attic space.
6. Horizontal upper *combustion air* ducts shall not slope downward toward the source of *combustion air*.
7. The remaining space surrounding a chimney liner, gas vent, special gas vent or plastic *piping* installed within a masonry, metal or factory-built chimney shall not be used to supply *combustion air*.

   Exception: Direct-vent gas-fired appliances designed for installation in a solid fuel-burning *fireplace* where installed in accordance with the manufacturer's instructions.

8. *Combustion air* intake openings located on the exterior of a building shall have the lowest side of such openings located not less than 12 inches (305 mm) vertically from the adjoining finished ground level.

C304.12 Protection from fumes and gases. Where corrosive or flammable process fumes or gases, other than products of combustion, are present, means for the disposal of such fumes or gases shall be provided. Such fumes or gases include carbon monoxide, hydrogen sulfide, ammonia, chlorine and halogenated hydrocarbons.

In barbershops, beauty shops and other facilities where chemicals that generate corrosive or flammable products, such as aerosol sprays, are routinely used, nondirect vent-type appliances shall be located in a mechanical room separated or partitioned off from other areas with provisions for *combustion air* and dilution air from the outdoors. *Direct-vent appliances* shall be installed in accordance with the *appliance* manufacturer's instructions.

SECTION C305
INSTALLATION

C305.1 General. *Equipment* and appliances shall be installed as required by the terms of their approval, in accordance with the conditions of listing, the manufacturer's instructions and this appendix. Manufacturers' installation instructions shall be available on the job site at the time of inspection. Where an appendix provision is less restrictive than the conditions of the listing of the *equipment* or *appliance* or the manufacturer's installation instructions, the conditions of the listing and the manufacturer's installation instructions shall apply.

Unlisted appliances *approved* in accordance with Section C301.3 shall be limited to uses recommended by the manufacturer and shall be installed in accordance with the manufacturer's instructions, the provisions of this appendix and the requirements determined by the *building official*.

C305.2 Hazardous area. *Equipment* and *appliances* having an *ignition source* shall not be installed in Group H *occupancies* or control areas where open use, handling or dispensing of combustible, flammable or explosive materials occurs.

C305.3 Elevation of ignition source. *Equipment* and *appliances* having an *ignition source* shall be elevated such that the source of ignition is not less than 18 inches (457 mm) above the floor in *hazardous locations* and public garages, private garages, repair garages, motor fuel-dispensing facilities and parking garages. For the purpose of this section, rooms or spaces that are not part of the *living space* of a *dwelling unit* and that communicate directly with a private garage through openings shall be considered to be part of the private garage.

> **Exception:** Elevation of the *ignition source* is not required for appliances that are *listed* as flammable vapor ignition resistant.

C305.3.1 Installation in residential garages. In residential garages where *appliances* are installed in a separate, enclosed space having *access* only from outside of the garage, such appliances shall be permitted to be installed at floor level, provided that the required *combustion air* is taken from the exterior of the garage.

C305.3.2 Parking garages. Connection of a parking garage with any room in which there is a fuel-fired *appliance* shall be by means of a vestibule providing a two-doorway separation, except that a single door is permitted where the sources of ignition in the *appliance* are elevated in accordance with Section C305.3.

> **Exception:** This section shall not apply to *appliance* installations complying with Section C305.4.

C305.4 Public garages. Appliances located in public garages, motor fuel-dispensing facilities, repair garages or other areas frequented by motor vehicles shall be installed not less than 8 feet (2438 mm) above the floor. Where motor vehicles are capable of passing under an *appliance*, the *appliance* shall be installed at the clearances required by the *appliance* manufacturer and not less than 1 foot (305 mm) higher than the tallest vehicle garage door opening.

> **Exception:** The requirements of this section shall not apply where the appliances are protected from motor vehicle impact and installed in accordance with Section C305.3 and NFPA 30A.

C305.5 Private garages. *Appliances* located in private garages shall be installed with a minimum *clearance* of 6 feet (1829 mm) above the floor.

> **Exception:** The requirements of this section shall not apply where the appliances are protected from motor vehicle impact and installed in accordance with Section C305.3 (see Figure 304.6 of this code).

C305.6 Construction and protection. Boiler rooms and furnace rooms shall be protected as required by the *Building Code*.

C305.7 Clearances from grade. *Equipment* and *appliances* installed at grade level shall be supported on a level concrete slab or other *approved* material extending not less than 3 inches (76 mm) above adjoining grade or shall be suspended not less than 6 inches (152 mm) above adjoining grade. Such supports shall be installed in accordance with the manufacturer's instructions.

C305.8 Clearances to combustible construction. Heat-producing *equipment* and *appliances* shall be installed to maintain the required clearances to combustible construction as specified in the listing and manufacturer's instructions. Such clearances shall be reduced only in accordance with Section C308. Clearances to combustibles shall include such considerations as door swing, drawer pull, overhead projections or shelving and window swing. Devices, such as door stops or limits and closers, shall not be used to provide the required clearances.

C305.9 Parking structures. *Appliances* installed in enclosed, basement and underground parking structures shall be installed in accordance with NFPA 88A.

C305.10 Repair garages. *Appliances* installed in repair garages shall be installed in accordance with NFPA 30A.

C305.11 Installation in aircraft hangars. Heaters in aircraft hangars shall be installed in accordance with NFPA 409.

C305.12 Avoid strain on gas piping. *Appliances* shall be supported and connected to the *piping* so as not to exert undue strain on the connections.

SECTION C306
ACCESS AND SERVICE SPACE

C306.1 Access for maintenance and replacement. Appliances, control devices, heat exchangers and HVAC components that utilize energy shall be accessible for inspection, service, repair and replacement without disabling the function of a fire-resistance-rated assembly or removing permanent construction, other appliances, or any other *piping* or ducts not connected to the *appliance* being inspected, serviced, repaired or replaced. A level working space not less than 30 inches (762 mm) deep and 30 inches (762 mm) wide shall be provided in front of the control side to service an *appliance*.

C306.2 Appliances in rooms. Rooms containing appliances shall be provided with a door and an unobstructed passageway measuring not less than 36 inches (914 mm) wide and 80 inches (2032 mm) high.

> **Exception:** Within a *dwelling unit*, appliances installed in a compartment, alcove, basement or similar space shall be provided with *access* by an opening or door and an unobstructed passageway measuring not less than 24 inches (610 mm) wide and large enough to allow removal of the largest *appliance* in the space, provided that a level service space of not less than 30 inches (762 mm) deep and the height of the *appliance*, but not less than 30 inches (762 mm), is present at the front or service side of the *appliance* with the door open.

C306.3 Appliances in attics. Attics containing appliances shall be provided with an opening and unobstructed passageway large enough to allow removal of the largest *appliance*. The passageway shall be not less than 30 inches (762 mm) high and 22 inches (559 mm) wide and not more than 20 feet (6096 mm) in length measured along the centerline of the passageway from the opening to the *appliance*. The passageway shall have continuous solid flooring not less than 24 inches (610 mm) wide. A level service space not less than 30 inches (762 mm) deep and 30 inches (762 mm) wide shall be present at the front or service side of the *appliance*. The clear *access* opening dimensions shall be not less than 20 inches by

30 inches (508 mm by 762 mm) and large enough to allow removal of the largest *appliance*.

Exceptions:

1. The passageway and level service space are not required where the *appliance* is capable of being serviced and removed through the required opening.
2. Where the passageway is not less than 6 feet (1829 mm) high for its entire length, the passageway shall be not greater than 50 feet (15 250 mm) in length.

C306.3.1 Electrical requirements. A luminaire controlled by a switch located at the required passageway opening and a receptacle outlet shall be provided at or near the *appliance* location in accordance with the *Electrical Code*.

C306.4 Appliances under floors. Under-floor spaces containing appliances shall be provided with an *access* opening and unobstructed passageway large enough to remove the largest *appliance*. The passageway shall be not less than 30 inches (762 mm) high and 22 inches (559 mm) wide, nor more than 20 feet (6096 mm) in length measured along the centerline of the passageway from the opening to the *appliance*. A level service space not less than 30 inches (762 mm) deep and 30 inches (762 mm) wide shall be present at the front or service side of the *appliance*. If the depth of the passageway or the service space exceeds 12 inches (305 mm) below the adjoining grade, the walls of the passageway shall be lined with concrete or masonry extending 4 inches (102 mm) above the adjoining grade and having sufficient lateral-bearing capacity to resist collapse. The clear *access* opening dimensions shall be not less than 22 inches by 30 inches (559 mm by 762 mm), and large enough to allow removal of the largest *appliance*.

Exceptions:

1. The passageway is not required where the level service space is present when the *access* is open and the *appliance* is capable of being serviced and removed through the required opening.
2. Where the passageway is not less than 6 feet high (1829 mm) for its entire length, the passageway shall not be limited in length.

C306.4.1 Electrical requirements. A luminaire controlled by a switch located at the required passageway opening and a receptacle outlet shall be provided at or near the *appliance* location in accordance with the *Electrical Code*.

C306.5 Equipment and appliances on roofs or elevated structures. Install in accordance with Section 306.5 of this code.

Exception: This section shall not apply to the replacement, repair or maintenance of an existing *appliance* or piece of *equipment* lawfully in existence at the time of the adoption of this appendix and code.

C306.6 Guards. Install guards in accordance with Section 306.6 of this code.

Exception: This section shall not apply to the replacement, repair or maintenance of an existing *appliance* or piece of *equipment* lawfully in existence at the time of the adoption of this appendix and code.

SECTION C307
CONDENSATE DISPOSAL

Note: For additional information on condensate disposal, see Section 307 of this code.

C307.1 Evaporators and cooling coils. Condensate drainage systems shall be provided for *equipment* and *appliances* containing evaporators and cooling coils in accordance with this section and Section 307 of this code.

C307.2 Fuel-burning appliances. Liquid combustion byproducts of condensing appliances shall be collected and discharged to an *approved* plumbing fixture or disposal area in accordance with the manufacturer's instructions. Condensate *piping* shall be of *approved* corrosion-resistant material and shall be not smaller than the drain connection on the *appliance*. Such *piping* shall maintain a minimum slope in the direction of discharge of not less than $^1/_8$ unit vertical in 12 units horizontal (1-percent slope). The termination of concealed condensate secondary drain *piping* shall be clearly marked with an embossed or engraved tag or in an *approved* manner.

C307.3 Drain pipe materials and sizes. Components of the condensate disposal system shall be ABS, cast iron, copper and copper alloy, CPVC, cross-linked polyethylene, galvanized steel, PE-RT, polyethylene, polypropylene, PVC or PVDF pipe or tubing. Components shall be selected for the pressure and temperature rating of the installation. Condensate waste and drain line size shall be not less than $^3/_4$-inch (19 mm) pipe size and shall not decrease in size from the drain pan connection to the place of condensate disposal. Where the drain pipes from more than one unit are manifolded together for condensate drainage, the pipe or tubing shall be sized in accordance with an *approved* method.

C307.4 Traps. Condensate drains shall be trapped as required by the *equipment* or *appliance* manufacturer.

C307.5 Auxiliary drain pan. Category IV condensing *appliances* shall be provided with an auxiliary drain pan where damage to any building component will occur as a result of stoppage in the condensate drainage system. Such pan shall be installed in accordance with the applicable provisions of Section 307 of this code.

Exception: An auxiliary drain pan shall not be required for appliances that automatically shut down operation in the event of a stoppage in the condensate drainage system.

C307.6 Condensate pumps. Condensate pumps located in uninhabitable spaces, such as attics and crawl spaces, shall be connected to the *appliance* or *equipment* served such that when the pump fails, the *appliance* or *equipment* will be prevented from operating. Pumps shall be installed in accordance with the manufacturer's instructions.

SECTION C308
CLEARANCE REDUCTION

C308.1 Scope. This section shall govern the reduction in required clearances to *combustible materials*, including gypsum board, and *combustible assemblies* for chimneys, vents, *appliances*, devices and *equipment*. Clearance requirements for gas-fired air-conditioning *equipment* and gas-fired central heating boilers and furnaces shall comply with Sections C308.3 and C308.4.

C308.2 Reduction table. The allowable *clearance* reduction shall be based on one of the methods specified in Table C308.2 or shall utilize a reduced *clearance* protective assembly *listed* and *labeled* in accordance with UL 1618. Where required clearances are not listed in Table C308.2, the reduced clearances shall be determined by linear interpolation between the distances listed in the table. Reduced clearances shall not be derived by extrapolation below the range of the table. The reduction of the required clearances to combustibles for *listed* and *labeled* appliances and *equipment* shall be in accordance with the requirements of this section, except that such clearances shall not be reduced where reduction is specifically prohibited by the terms of the *appliance* or *equipment* listing [see Figures C308.2(1) through C308.2(3)].

TABLE C308.2
REDUCTION OF CLEARANCES WITH SPECIFIED FORMS OF PROTECTION[a through k]

TYPE OF PROTECTION APPLIED TO AND COVERING ALL SURFACES OF COMBUSTIBLE MATERIAL WITHIN THE DISTANCE SPECIFIED AS THE REQUIRED CLEARANCE WITH NO PROTECTION [see Figures C308.2(1), C308.2(2) and C308.2(3)]	WHERE THE REQUIRED CLEARANCE WITH NO PROTECTION FROM APPLIANCE, VENT CONNECTOR OR SINGLE-WALL METAL PIPE IS: (inches)									
	36		18		12		9		6	
	Allowable clearances with specified protection (inches)									
	Use Column 1 for clearances above appliance or horizontal connector. Use Column 2 for clearances from appliance, vertical connector and single-wall metal pipe.									
	Above Col. 1	Sides and rear Col. 2	Above Col. 1	Sides and rear Col. 2	Above Col. 1	Sides and rear Col. 2	Above Col. 1	Sides and rear Col. 2	Above Col. 1	Sides and rear Col. 2
1. $3^{1}/_{2}$-inch-thick masonry wall without ventilated airspace	—	24	—	12	—	9	—	6	—	5
2. $^{1}/_{2}$-inch insulation board over 1-inch glass fiber or mineral wool batts	24	18	12	9	9	6	6	5	4	3
3. 0.024-inch (nominal 24 gage) sheet metal over 1-inch glass fiber or mineral wool batts reinforced with wire on rear face with ventilated airspace	18	12	9	6	6	4	5	3	3	3
4. $3^{1}/_{2}$-inch-thick masonry wall with ventilated airspace	—	12	—	6	—	6	—	6	—	6
5. 0.024-inch (nominal 24 gage) sheet metal with ventilated airspace	18	12	9	6	6	4	5	3	3	2
6. $^{1}/_{2}$-inch-thick insulation board with ventilated airspace	18	12	9	6	6	4	5	3	3	3
7. 0.024-inch (nominal 24 gage) sheet metal with ventilated airspace over 0.024-inch (nominal 24 gage) sheet metal with ventilated airspace	18	12	9	6	6	4	5	3	3	3
8. 1-inch glass fiber or mineral wool batts sandwiched between two sheets 0.024-inch (nominal 24 gage) sheet metal with ventilated airspace	18	12	9	6	6	4	5	3	3	3

For SI: 1 inch = 25.4 mm, °C = [(°F) - 32]/1.8, 1 pound per cubic foot = 16.02 kg/m^3, 1 Btu per inch per square foot per hour per °F = 0.144 W/m^2 × K.

a. Reduction of clearances from combustible materials shall not interfere with combustion air, draft hood clearance and relief, and accessibility of servicing.

b. Clearances shall be measured from the outer surface of the combustible material to the nearest point on the surface of the appliance, disregarding any intervening protection applied to the combustible material.

c. Spacers and ties shall be of noncombustible material. No spacer or tie shall be used directly opposite an appliance or connector.

d. For all clearance reduction systems using a ventilated airspace, adequate provision for air circulation shall be provided as described [see Figures C308.2(2) and C308.2(3)].

e. There shall be not less than 1 inch between clearance reduction systems and combustible walls and ceilings for reduction systems using ventilated airspace.

f. Where a wall protector is mounted on a single flat wall away from corners, it shall have a minimum 1-inch air gap. To provide air circulation, the bottom and top edges, or only the side and top edges, or all edges shall be left open.

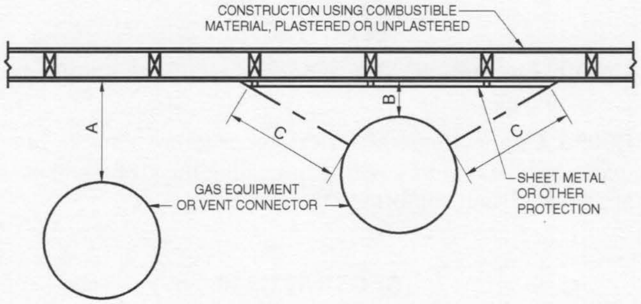
g. Mineral wool batts (blanket or board) shall have a minimum density of 8 pounds per cubic foot and a minimum melting point of 1,500°F.

h. Insulation material used as part of a clearance reduction system shall have a thermal conductivity of 1.0 Btu per inch per square foot per hour per °F or less.

i. There shall be not less than 1 inch between the appliance and the protector. In no case shall the clearance between the appliance and the combustible surface be reduced below that allowed in this table.

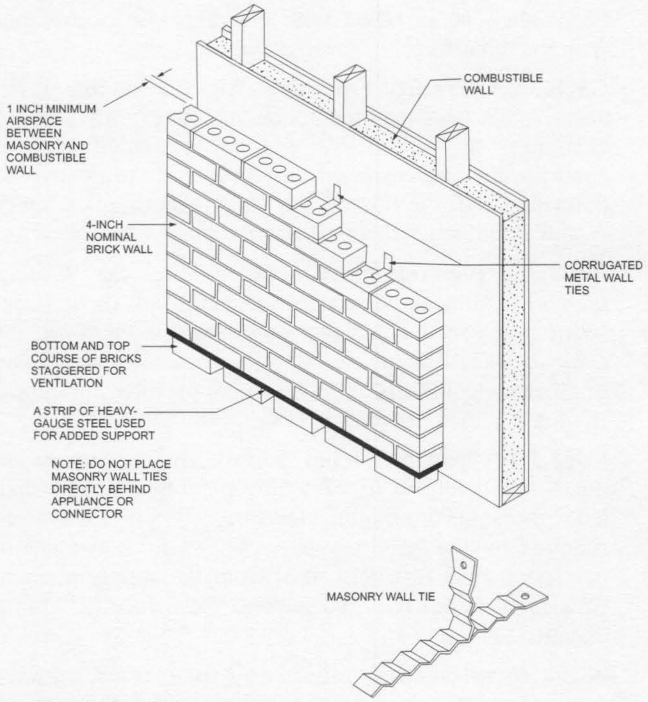
j. Clearances and thicknesses are minimum; larger clearances and thicknesses are acceptable.

k. Listed single-wall connectors shall be installed in accordance with the manufacturer's instructions.


CONSTRUCTION USING COMBUSTIBLE MATERIAL, PLASTERED OR UNPLASTERED
A
B
C
C
GAS EQUIPMENT OR VENT CONNECTOR
SHEET METAL OR OTHER PROTECTION

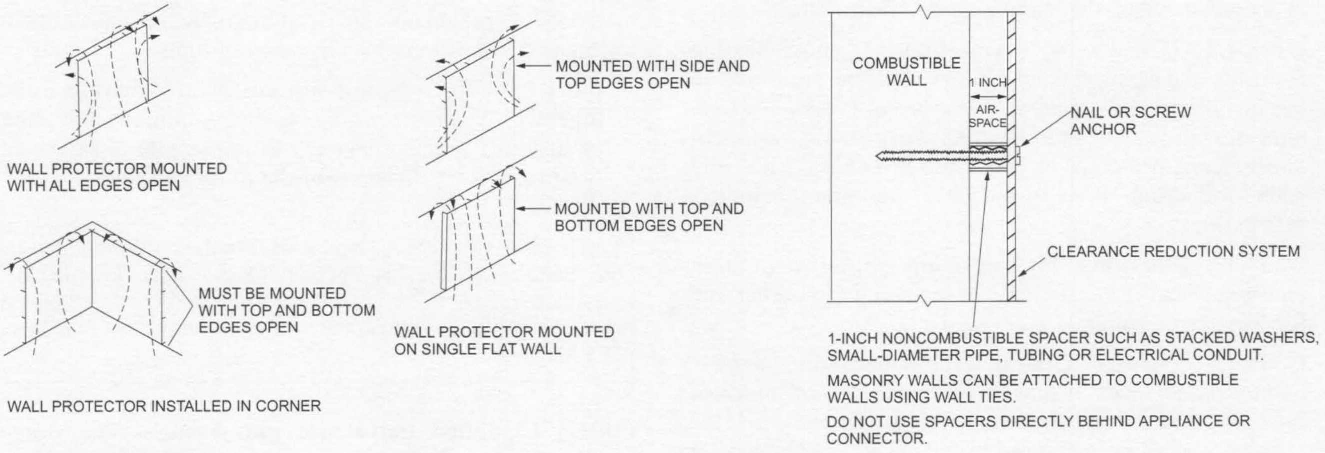
A = the clearance with no protection.
B = the reduced clearance permitted in accordance with Table C308.2. The protection applied to the construction using *combustible material* shall extend far enough in each direction to make "C" equal to "A."

FIGURE C308.2(1)
EXTENT OF PROTECTION NECESSARY TO REDUCE CLEARANCES FROM APPLIANCE OR VENT CONNECTIONS


1 INCH MINIMUM AIRSPACE BETWEEN MASONRY AND COMBUSTIBLE WALL
COMBUSTIBLE WALL
4-INCH NOMINAL BRICK WALL
CORRUGATED METAL WALL TIES
BOTTOM AND TOP COURSE OF BRICKS STAGGERED FOR VENTILATION
A STRIP OF HEAVY-GAUGE STEEL USED FOR ADDED SUPPORT
NOTE: DO NOT PLACE MASONRY WALL TIES DIRECTLY BEHIND APPLIANCE OR CONNECTOR
MASONRY WALL TIE

For SI: 1 inch = 25.4 mm.

FIGURE C308.2(3)
MASONRY CLEARANCE REDUCTION SYSTEM


WALL PROTECTOR MOUNTED WITH ALL EDGES OPEN
MOUNTED WITH SIDE AND TOP EDGES OPEN
MOUNTED WITH TOP AND BOTTOM EDGES OPEN
MUST BE MOUNTED WITH TOP AND BOTTOM EDGES OPEN
WALL PROTECTOR MOUNTED ON SINGLE FLAT WALL
WALL PROTECTOR INSTALLED IN CORNER
COMBUSTIBLE WALL
1 INCH
AIR-SPACE
NAIL OR SCREW ANCHOR
CLEARANCE REDUCTION SYSTEM
1-INCH NONCOMBUSTIBLE SPACER SUCH AS STACKED WASHERS, SMALL-DIAMETER PIPE, TUBING OR ELECTRICAL CONDUIT.
MASONRY WALLS CAN BE ATTACHED TO COMBUSTIBLE WALLS USING WALL TIES.
DO NOT USE SPACERS DIRECTLY BEHIND APPLIANCE OR CONNECTOR.

For SI: 1 inch = 25.4 mm.

FIGURE C308.2(2)
WALL PROTECTOR CLEARANCE REDUCTION SYSTEM

C308.3 Clearances for indoor air-conditioning appliances. *Clearance* requirements for indoor air-conditioning appliances shall comply with Sections C308.3.1 through C308.3.4.

C308.3.1 Appliance clearances. Air-conditioning appliances shall be installed with clearances in accordance with the manufacturer's instructions.

C308.3.2 Clearance reduction. Air-conditioning appliances shall be permitted to be installed with reduced clearances to *combustible material*, provided that the *combustible material* or *appliance* is protected as described in Table C308.2 and such reduction is allowed by the manufacturer's instructions.

C308.3.3 Plenum clearances. Where the *furnace plenum* is adjacent to plaster on metal lath or *noncombustible material* attached to *combustible material*, the *clearance* shall be measured to the surface of the plaster or other noncombustible finish where the *clearance* specified is 2 inches (51 mm) or less.

C308.3.4 Clearance from supply ducts. Supply air ducts connecting to *listed* central heating furnaces shall have the same minimum *clearance* to combustibles as required for the furnace supply plenum for a distance of not less than 3 feet (914 mm) from the supply plenum. *Clearance* is not required beyond the 3-foot (914 mm) distance.

C308.4 Central-heating boilers and furnaces. *Clearance* requirements for central-heating boilers and furnaces shall comply with Sections C308.4.1 through C308.4.5. The *clearance* to these *appliances* shall not interfere with *combustion air*; draft hood *clearance* and relief; and accessibility for servicing.

C308.4.1 Appliance clearances. Central-heating furnaces and low-pressure boilers shall be installed with clearances in accordance with the manufacturer's instructions.

C308.4.2 Clearance reduction. Central-heating furnaces and low-pressure boilers shall be permitted to be installed with reduced clearances to *combustible material* provided that the *combustible material* or *appliance* is protected as described in Table C308.2 and such reduction is allowed by the manufacturer's instructions.

C308.4.3 Clearance for servicing appliances. Front *clearance* shall be sufficient for servicing the burner and the furnace or boiler.

C308.4.4 Plenum clearances. Where the *furnace plenum* is adjacent to plaster on metal lath or *noncombustible material* attached to *combustible material*, the *clearance* shall be measured to the surface of the plaster or other noncombustible finish where the *clearance* specified is 2 inches (51 mm) or less.

C308.4.5 Clearance from supply ducts. Supply air ducts connecting to *listed* central heating furnaces shall have the same minimum *clearance* to combustibles as required for the furnace supply plenum for a distance of not less than 3 feet (914 mm) from the supply plenum. *Clearance* is not required beyond the 3-foot (914 mm) distance.

SECTION C309
ELECTRICAL

C309.1 Grounding. Gas *piping* shall not be used as a grounding electrode.

C309.2 Connections. Electrical connections between *appliances* and the building wiring, including the grounding of the appliances, shall conform to the *Electrical Code*.

SECTION C310
ELECTRICAL BONDING

C310.1 Pipe and tubing. Each aboveground portion of a gas *piping* system that is likely to become energized shall be electrically continuous and bonded to an effective ground-fault current path. Gas *piping* shall be considered to be bonded where it is connected to an *appliance* that is connected to the *equipment* grounding conductor of the circuit that supplies that *appliance*.

C310.1.1 Corrugated stainless steel tubing (CSST). CSST shall be bonded in accordance with the *Electrical Code* and the manufacturer's instructions.

SECTION C401
GAS PIPING INSTALLATIONS

C401.1 Scope. Sections C401.1.1 through C417.3.6 and this section shall govern the design, installation and modification of *piping* systems. The applicability of this appendix to *piping* systems extends from the *point of delivery* to the connections with the *appliances* and includes the design, materials, components, fabrication, assembly, installation, testing and inspection of such *piping* systems.

C401.1.1 Utility piping systems located within buildings. Utility service *piping* located within buildings shall be installed in accordance with the structural safety and fire protection provisions of the *Building Code*.

Notice of installation. A "Notice of Installation" is required by the State Fire Marshal for all LP-gas tank installations. Installation requirements of LP-gas tanks and tubing or piping up to the first stage regulator are under the authority of the State Fire Marshal.

C401.2 Liquefied petroleum gas storage. The storage system for liquefied petroleum gas shall be designed and installed in accordance with the *Building Code* and NFPA 58.

C401.3 Modifications to existing systems. In modifying or adding to existing *piping* systems, sizes shall be maintained in accordance with this appendix.

C401.4 Additional appliances. Where an additional *appliance* is to be served, the existing *piping* shall be checked to determine if it has adequate capacity for all *appliances* served. If inadequate, the existing system shall be enlarged as required or separate *piping* of adequate capacity shall be provided.

C401.5 Identification. For other than steel pipe and CSST, exposed *piping* shall be identified by a yellow label marked "Gas" in black letters. The marking shall be spaced at intervals not exceeding 5 feet (1524 mm). The marking shall not be required on *piping* located in the same room as the *appliance* served. CSST shall be identified as required by ANSI LC 1/CSA 6.26.

C401.6 Interconnections. Where two or more meters are installed on the same premises but supply separate consumers, the *piping* systems shall not be interconnected on the *outlet* side of the meters.

C401.7 Piping meter identification. *Piping* from multiple meter installations shall be marked with an *approved* permanent identification by the installer so that the *piping* system supplied by each meter is readily identifiable.

C401.8 Minimum sizes. Pipe utilized for the installation, extension and *alteration* of any *piping* system shall be sized to supply the full number of outlets for the intended purpose and shall be sized in accordance with Section C402.

C401.9 Identification. Each length of pipe and tubing and each pipe fitting, utilized in a fuel gas system, shall bear the identification of the manufacturer.

Exceptions:

1. Steel pipe sections that are 2 feet (610 mm) and less in length and are cut from longer sections of pipe.
2. Steel pipe fittings 2 inches and less in size.
3. Where identification is provided on the product packaging or crating.
4. Where other *approved* documentation is provided.

C401.10 Piping materials standards. *Piping*, tubing and fittings shall be manufactured to the applicable referenced standards, specifications and performance criteria listed in Section C403 and shall be identified in accordance with Section C401.9.

SECTION C402
PIPE SIZING

C402.1 General considerations. *Piping* systems shall be of such size and so installed as to provide a supply of gas sufficient to meet the maximum demand and supply gas to each *appliance* inlet at not less than the minimum supply pressure required by the *appliance*.

C402.2 Maximum gas demand. The volumetric flow rate of gas to be provided shall be the sum of the maximum input of the *appliances* served.

The total connected hourly load shall be used as the basis for pipe sizing, assuming that all appliances could be operating at full capacity simultaneously. Where a diversity of load can be established, pipe sizing shall be permitted to be based on such loads.

The volumetric flow rate of gas to be provided shall be adjusted for altitude where the installation is above 2,000 feet (610 m) in elevation.

C402.3 Sizing. Gas *piping* shall be sized in accordance with one of the following:

1. Pipe sizing tables or sizing equations in accordance with Section C402.4 or C402.5 as applicable.
2. The sizing tables included in a *listed piping* system's manufacturer's installation instructions.
3. Engineering methods.

C402.4 Sizing tables and equations. This section applies to *piping* materials other than noncorrugated stainless steel tubing. Where Tables C402.4(1) through C402.4(37) are used to size *piping* or tubing, the pipe length shall be determined in accordance with Section C402.4.1, C402.4.2 or C402.4.3.

Where Equations C4-1 and C4-2 are used to size *piping* or tubing, the pipe or tubing shall have smooth inside walls and the pipe length shall be determined in accordance with Section C402.4.1, C402.4.2 or C402.4.3.

1. Low-pressure gas equation [Less than $1^1/_2$ pounds per square inch (psi) (10.3 kPa)]:

$$D = \frac{Q^{0.381}}{19.17\left(\frac{\Delta H}{C_r \times L}\right)^{0.206}} \qquad \textbf{(Equation C4-1)}$$

2. High-pressure gas equation [$1^1/_2$ psi (10.3 kPa) and above]:

$$D = \frac{Q^{0.381}}{18.93\left[\frac{(P_1^2 - P_2^2) \times Y}{C_r \times L}\right]^{0.206}} \qquad \textbf{(Equation C4-2)}$$

where:

C_r = Value determined by Table C402.4.

D = Inside diameter of pipe, inches (mm).

Q = Input rate *appliance*(s), cubic feet per hour at 60°F (16°C) and 30-inch mercury column.

P_1 = Upstream pressure, psia (P_1 + 14.7).

P_2 = Downstream pressure, psia (P_2 + 14.7).

L = Equivalent length of pipe, feet.

Y = Value determined by Table C402.4.

ΔH = Pressure drop, inch water column (27.7-inch water column = 1 psi).

TABLE C402.4 C_r AND Y VALUES FOR NATURAL GAS AND UNDILUTED PROPANE AT STANDARD CONDITIONS

GAS	EQUATION FACTORS	
	C_r	Y
Natural gas	0.6094	0.9992
Undiluted propane	1.2462	0.9910

For SI: 1 cubic foot = 0.028 m^3,
1 foot = 305 mm,
1-inch water column = 0.2488 kPa,
1 pound per square inch = 6.895 kPa,
1 British thermal unit per hour = 0.293 W.

C402.4.1 Longest length method. The pipe size of each section of gas *piping* shall be determined using the longest length of *piping* from the *point of delivery* to the most remote *outlet* and the load of the section.

C402.4.2 Branch length method. Pipe shall be sized as follows:

1. Pipe size of each section of the longest pipe run from the *point of delivery* to the most remote *outlet* shall be determined using the longest run of *piping* and the load of the section.
2. The pipe size of each section of branch *piping* not previously sized shall be determined using the length of *piping* from the *point of delivery* to the most remote *outlet* in each branch and the load of the section.

C402.4.3 Hybrid pressure. The pipe size for each section of higher pressure gas *piping* shall be determined using the longest length of *piping* from the *point of delivery* to the most remote line pressure regulator. The pipe size from the line pressure regulator to each *outlet* shall be determined using the length of *piping* from the regulator to the most remote outlet served by the regulator.

C402.5 Noncorrugated stainless steel tubing. Noncorrugated stainless steel tubing shall be sized in accordance with Equations C4-1 and C4-2 of Section C402.4 in conjunction with Section C402.4.1, C402.4.2 or C402.4.3.

C402.6 Allowable pressure drop. The design pressure loss in a *piping* system, from the *point of delivery* to the inlet connection of all appliances served, shall be such that the supply pressure at each *appliance* inlet is greater than or equal to the minimum pressure required by the *appliance*.

C402.7 Maximum operating pressure. The maximum pressure for *piping* systems located inside buildings shall not exceed 5 pounds per square inch gauge (psig) (34 kPa gauge) except where one or more of the following conditions are met:

1. The *piping* joints are welded or brazed.
2. The *piping* is joined by fittings *listed* to ANSI LC-4/CSA6.32 and installed in accordance with the manufacturer's instructions.
3. The *piping* joints are flanged and pipe-to-flange connections are made by welding or brazing.
4. The *piping* is located in a ventilated chase or otherwise enclosed for protection against accidental gas accumulation.
5. The *piping* is located inside buildings or separate areas of buildings used exclusively for any of the following:
    5.1. Industrial processing or heating.
    5.2. Research.
    5.3. Warehousing.
    5.4. Boiler or mechanical rooms.
6. The *piping* is a temporary installation for buildings under construction.
7. The *piping* serves *appliances* or *equipment* used for agricultural purposes.
8. The *piping* system is an LP-gas *piping* system with an operating pressure greater than 20 psi (137.9 kPa) and complies with NFPA 58.

C402.7.1 Operation below -5°F (-21°C). LP-gas systems designed to operate below -5°F (-21°C) or with butane or a propane-butane mix shall be designed to either accommodate liquid LP-gas or prevent LP-gas vapor from condensing into a liquid.

TABLE C402.4(1)
SCHEDULE 40 METALLIC PIPE

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	0.3 in. w.c.
Specific Gravity	0.60

	PIPE SIZE (inch)													
Nominal	**$^{1}/_{2}$**	**$^{3}/_{4}$**	**1**	**$1^{1}/_{4}$**	**$1^{1}/_{2}$**	**2**	**$2^{1}/_{2}$**	**3**	**4**	**5**	**6**	**8**	**10**	**12**
Actual ID	**0.622**	**0.824**	**1.049**	**1.380**	**1.610**	**2.067**	**2.469**	**3.068**	**4.026**	**5.047**	**6.065**	**7.981**	**10.020**	**11.938**
Length (ft)	**Capacity in Cubic Feet of Gas Per Hour**													
10	131	273	514	1,060	1,580	3,050	4,860	8,580	17,500	31,700	51,300	105,000	191,000	303,000
20	90	188	353	726	1,090	2,090	3,340	5,900	12,000	21,800	35,300	72,400	132,000	208,000
30	72	151	284	583	873	1,680	2,680	4,740	9,660	17,500	28,300	58,200	106,000	167,000
40	62	129	243	499	747	1,440	2,290	4,050	8,270	15,000	24,200	49,800	90,400	143,000
50	55	114	215	442	662	1,280	2,030	3,590	7,330	13,300	21,500	44,100	80,100	127,000
60	50	104	195	400	600	1,160	1,840	3,260	6,640	12,000	19,500	40,000	72,600	115,000
70	46	95	179	368	552	1,060	1,690	3,000	6,110	11,100	17,900	36,800	66,800	106,000
80	42	89	167	343	514	989	1,580	2,790	5,680	10,300	16,700	34,200	62,100	98,400
90	40	83	157	322	482	928	1,480	2,610	5,330	9,650	15,600	32,100	58,300	92,300
100	38	79	148	304	455	877	1,400	2,470	5,040	9,110	14,800	30,300	55,100	87,200
125	33	70	131	269	403	777	1,240	2,190	4,460	8,080	13,100	26,900	48,800	77,300
150	30	63	119	244	366	704	1,120	1,980	4,050	7,320	11,900	24,300	44,200	70,000
175	28	58	109	224	336	648	1,030	1,820	3,720	6,730	10,900	22,400	40,700	64,400
200	26	54	102	209	313	602	960	1,700	3,460	6,260	10,100	20,800	37,900	59,900
250	23	48	90	185	277	534	851	1,500	3,070	5,550	8,990	18,500	33,500	53,100
300	21	43	82	168	251	484	771	1,360	2,780	5,030	8,150	16,700	30,400	48,100
350	19	40	75	154	231	445	709	1,250	2,560	4,630	7,490	15,400	28,000	44,300
400	18	37	70	143	215	414	660	1,170	2,380	4,310	6,970	14,300	26,000	41,200
450	17	35	66	135	202	389	619	1,090	2,230	4,040	6,540	13,400	24,400	38,600
500	16	33	62	127	191	367	585	1,030	2,110	3,820	6,180	12,700	23,100	36,500
550	15	31	59	121	181	349	556	982	2,000	3,620	5,870	12,100	21,900	34,700
600	14	30	56	115	173	333	530	937	1,910	3,460	5,600	11,500	20,900	33,100
650	14	29	54	110	165	318	508	897	1,830	3,310	5,360	11,000	20,000	31,700
700	13	27	52	106	159	306	488	862	1,760	3,180	5,150	10,600	19,200	30,400
750	13	26	50	102	153	295	470	830	1,690	3,060	4,960	10,200	18,500	29,300
800	12	26	48	99	148	285	454	802	1,640	2,960	4,790	9,840	17,900	28,300
850	12	25	46	95	143	275	439	776	1,580	2,860	4,640	9,530	17,300	27,400
900	11	24	45	93	139	267	426	752	1,530	2,780	4,500	9,240	16,800	26,600
950	11	23	44	90	135	259	413	731	1,490	2,700	4,370	8,970	16,300	25,800
1,000	11	23	43	87	131	252	402	711	1,450	2,620	4,250	8,720	15,800	25,100
1,100	10	21	40	83	124	240	382	675	1,380	2,490	4,030	8,290	15,100	23,800
1,200	NA	20	39	79	119	229	364	644	1,310	2,380	3,850	7,910	14,400	22,700
1,300	NA	20	37	76	114	219	349	617	1,260	2,280	3,680	7,570	13,700	21,800
1,400	NA	19	35	73	109	210	335	592	1,210	2,190	3,540	7,270	13,200	20,900
1,500	NA	18	34	70	105	203	323	571	1,160	2,110	3,C410	7,010	12,700	20,100
1,600	NA	18	33	68	102	196	312	551	1,120	2,030	3,290	6,770	12,300	19,500
1,700	NA	17	32	66	98	189	302	533	1,090	1,970	3,190	6,550	11,900	18,800
1,800	NA	16	31	64	95	184	293	517	1,050	1,910	3,090	6,350	11,500	18,300
1,900	NA	16	30	62	93	178	284	502	1,020	1,850	3,000	6,170	11,200	17,700
2,000	NA	16	29	60	90	173	276	488	1,000	1,800	2,920	6,000	10,900	17,200

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa, 1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Notes:

1. NA means a flow of less than 10 cfh.
2. Table entries have been rounded to three significant digits.

TABLE C402.4(2)
SCHEDULE 40 METALLIC PIPE

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	0.5 in. w.c.
Specific Gravity	0.60

	PIPE SIZE (inch)													
Nominal	**1/2**	**3/4**	**1**	**1 1/4**	**1 1/2**	**2**	**2 1/2**	**3**	**4**	**5**	**6**	**8**	**10**	**12**
Actual ID	**0.622**	**0.824**	**1.049**	**1.380**	**1.610**	**2.067**	**2.469**	**3.068**	**4.026**	**5.047**	**6.065**	**7.981**	**10.020**	**11.938**
Length (ft)	**Capacity in Cubic Feet of Gas Per Hour**													
10	172	360	678	1,390	2,090	4,020	6,400	11,300	23,100	41,800	67,600	139,000	252,000	399,000
20	118	247	466	957	1,430	2,760	4,400	7,780	15,900	28,700	46,500	95,500	173,000	275,000
30	95	199	374	768	1,150	2,220	3,530	6,250	12,700	23,000	37,300	76,700	139,000	220,000
40	81	170	320	657	985	1,900	3,020	5,350	10,900	19,700	31,900	65,600	119,000	189,000
50	72	151	284	583	873	1,680	2,680	4,740	9,660	17,500	28,300	58,200	106,000	167,000
60	65	137	257	528	791	1,520	2,430	4,290	8,760	15,800	25,600	52,700	95,700	152,000
70	60	126	237	486	728	1,400	2,230	3,950	8,050	14,600	23,600	48,500	88,100	139,000
80	56	117	220	452	677	1,300	2,080	3,670	7,490	13,600	22,000	45,100	81,900	130,000
90	52	110	207	424	635	1,220	1,950	3,450	7,030	12,700	20,600	42,300	76,900	122,000
100	50	104	195	400	600	1,160	1,840	3,260	6,640	12,000	19,500	40,000	72,600	115,000
125	44	92	173	355	532	1,020	1,630	2,890	5,890	10,600	17,200	35,400	64,300	102,000
150	40	83	157	322	482	928	1,480	2,610	5,330	9,650	15,600	32,100	58,300	92,300
175	37	77	144	296	443	854	1,360	2,C410	4,910	8,880	14,400	29,500	53,600	84,900
200	34	71	134	275	412	794	1,270	2,240	4,560	8,260	13,400	27,500	49,900	79,000
250	30	63	119	244	366	704	1,120	1,980	4,050	7,320	11,900	24,300	44,200	70,000
300	27	57	108	221	331	638	1,020	1,800	3,670	6,630	10,700	22,100	40,100	63,400
350	25	53	99	203	305	587	935	1,650	3,370	6,100	9,880	20,300	36,900	58,400
400	23	49	92	189	283	546	870	1,540	3,140	5,680	9,190	18,900	34,300	54,300
450	22	46	86	177	266	512	816	1,440	2,940	5,330	8,620	17,700	32,200	50,900
500	21	43	82	168	251	484	771	1,360	2,780	5,030	8,150	16,700	30,400	48,100
550	20	41	78	159	239	459	732	1,290	2,640	4,780	7,740	15,900	28,900	45,700
600	19	39	74	152	228	438	699	1,240	2,520	4,560	7,380	15,200	27,500	43,600
650	18	38	71	145	218	420	669	1,180	2,C410	4,360	7,070	14,500	26,400	41,800
700	17	36	68	140	209	403	643	1,140	2,320	4,190	6,790	14,000	25,300	40,100
750	17	35	66	135	202	389	619	1,090	2,230	4,040	6,540	13,400	24,400	38,600
800	16	34	63	130	195	375	598	1,060	2,160	3,900	6,320	13,000	23,600	37,300
850	16	33	61	126	189	363	579	1,020	2,090	3,780	6,110	12,600	22,800	36,100
900	15	32	59	122	183	352	561	992	2,020	3,660	5,930	12,200	22,100	35,000
950	15	31	58	118	178	342	545	963	1,960	3,550	5,760	11,800	21,500	34,000
1,000	14	30	56	115	173	333	530	937	1,910	3,460	5,600	11,500	20,900	33,100
1,100	14	28	53	109	164	316	503	890	1,810	3,280	5,320	10,900	19,800	31,400
1,200	13	27	51	104	156	301	480	849	1,730	3,130	5,070	10,400	18,900	30,000
1,300	12	26	49	100	150	289	460	813	1,660	3,000	4,860	9,980	18,100	28,700
1,400	12	25	47	96	144	277	442	781	1,590	2,880	4,670	9,590	17,400	27,600
1,500	11	24	45	93	139	267	426	752	1,530	2,780	4,500	9,240	16,800	26,600
1,600	11	23	44	89	134	258	C411	727	1,480	2,680	4,340	8,920	16,200	25,600
1,700	11	22	42	86	130	250	398	703	1,430	2,590	4,200	8,630	15,700	24,800
1,800	10	22	41	84	126	242	386	682	1,390	2,520	4,070	8,370	15,200	24,100
1,900	10	21	40	81	122	235	375	662	1,350	2,440	3,960	8,130	14,800	23,400
2,000	NA	20	39	79	119	229	364	644	1,310	2,380	3,850	7,910	14,400	22,700

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Notes:

1. NA means a flow of less than 10 cfh.
2. Table entries have been rounded to three significant digits.

TABLE C402.4(3)
SCHEDULE 40 METALLIC PIPE

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	3.0 in. w.c.
Specific Gravity	0.60

INTENDED USE: INITIAL SUPPLY PRESSURE OF 8.0-INCH W.C. OR GREATER									
PIPE SIZE (inch)									
Nominal	**1/2**	**3/4**	**1**	**1 1/4**	**1 1/2**	**2**	**2 1/2**	**3**	**4**
Actual ID	**0.622**	**0.824**	**1.049**	**1.380**	**1.610**	**2.067**	**2.469**	**3.068**	**4.026**
Length (ft)	**Capacity in Cubic Feet of Gas Per Hour**								
10	454	949	1,790	3,670	5,500	10,600	16,900	29,800	60,800
20	312	652	1,230	2,520	3,780	7,280	11,600	20,500	41,800
30	250	524	986	2,030	3,030	5,840	9,310	16,500	33,600
40	214	448	844	1,730	2,600	5,000	7,970	14,100	28,700
50	190	397	748	1,540	2,300	4,430	7,070	12,500	25,500
60	172	360	678	1,390	2,090	4,020	6,400	11,300	23,100
70	158	331	624	1,280	1,920	3,700	5,890	10,400	21,200
80	147	308	580	1,190	1,790	3,440	5,480	9,690	19,800
90	138	289	544	1,120	1,680	3,230	5,140	9,090	18,500
100	131	273	514	1,060	1,580	3,050	4,860	8,580	17,500
125	116	242	456	936	1,400	2,700	4,300	7,610	15,500
150	105	219	413	848	1,270	2,450	3,900	6,890	14,100
175	96	202	380	780	1,170	2,250	3,590	6,340	12,900
200	90	188	353	726	1,090	2,090	3,340	5,900	12,000
250	80	166	313	643	964	1,860	2,960	5,230	10,700
300	72	151	284	583	873	1,680	2,680	4,740	9,700
350	66	139	261	536	803	1,550	2,470	4,360	8,900
400	62	129	243	499	747	1,440	2,290	4,060	8,300
450	58	121	228	468	701	1,350	2,150	3,800	7,800
500	55	114	215	442	662	1,280	2,030	3,590	7,300
550	52	109	204	420	629	1,210	1,930	3,C410	7,000
600	50	104	195	400	600	1,160	1,840	3,260	6,640
650	47	99	187	384	575	1,110	1,760	3,120	6,360
700	46	95	179	368	552	1,060	1,700	3,000	6,110
750	44	92	173	355	532	1,020	1,630	2,890	5,890
800	42	89	167	343	514	989	1,580	2,790	5,680
850	41	86	162	332	497	957	1,530	2,700	5,500
900	40	83	157	322	482	928	1,480	2,620	5,330
950	39	81	152	312	468	901	1,440	2,540	5,180
1,000	38	79	148	304	455	877	1,400	2,470	5,040
1,100	36	75	141	289	432	833	1,330	2,350	4,780
1,200	34	71	134	275	412	794	1,270	2,240	4,560
1,300	33	68	128	264	395	761	1,210	2,140	4,370
1,400	31	65	123	253	379	731	1,170	2,060	4,200
1,500	30	63	119	244	366	704	1,120	1,980	4,050
1,600	29	61	115	236	353	680	1,080	1,920	3,910
1,700	28	59	111	228	342	658	1,050	1,850	3,780
1,800	27	57	108	221	331	638	1,020	1,800	3,670
1,900	27	56	105	215	322	619	987	1,750	3,560
2,000	26	54	102	209	313	602	960	1,700	3,460

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

TABLE C402.4(4)
SCHEDULE 40 METALLIC PIPE

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	6.0 in. w.c.
Specific Gravity	0.60

INTENDED USE: INITIAL SUPPLY PRESSURE OF 11.0-INCH W.C. OR GREATER									
PIPE SIZE (inch)									
Nominal	**$^1/_2$**	**$^3/_4$**	**1**	**$1^1/_4$**	**$1^1/_2$**	**2**	**$2^1/_2$**	**3**	**4**
Actual ID	**0.622**	**0.824**	**1.049**	**1.380**	**1.610**	**2.067**	**2.469**	**3.068**	**4.026**
Length (ft)	**Capacity in Cubic Feet of Gas Per Hour**								
10	660	1,380	2,600	5,340	8,000	15,400	24,600	43,400	88,500
20	454	949	1,790	3,670	5,500	10,600	16,900	29,900	60,800
30	364	762	1,440	2,950	4,420	8,500	13,600	24,000	48,900
40	312	652	1,230	2,520	3,780	7,280	11,600	20,500	41,800
50	276	578	1,090	2,240	3,350	6,450	10,300	18,200	37,100
60	250	524	986	2,030	3,030	5,840	9,310	16,500	33,600
70	230	482	907	1,860	2,790	5,380	8,570	15,100	30,900
80	214	448	844	1,730	2,600	5,000	7,970	14,100	28,700
90	201	420	792	1,630	2,440	4,690	7,480	13,200	27,000
100	190	397	748	1,540	2,300	4,430	7,070	12,500	25,500
125	168	352	663	1,360	2,040	3,930	6,260	11,100	22,600
150	153	319	601	1,230	1,850	3,560	5,670	10,000	20,500
175	140	293	553	1,140	1,700	3,280	5,220	9,230	18,800
200	131	273	514	1,060	1,580	3,050	4,860	8,580	17,500
250	116	242	456	936	1,400	2,700	4,300	7,610	15,500
300	105	219	413	848	1,270	2,450	3,900	6,890	14,100
350	96	202	380	780	1,170	2,250	3,590	6,340	12,900
400	90	188	353	726	1,090	2,090	3,340	5,900	12,000
450	84	176	332	681	1,020	1,970	3,130	5,540	11,300
500	80	166	313	643	964	1,860	2,960	5,230	10,700
550	76	158	297	611	915	1,760	2,810	4,970	10,100
600	72	151	284	583	873	1,680	2,680	4,740	9,660
650	69	144	272	558	836	1,610	2,570	4,540	9,250
700	66	139	261	536	803	1,550	2,470	4,360	8,890
750	64	134	252	516	774	1,490	2,380	4,200	8,560
800	62	129	243	499	747	1,440	2,290	4,060	8,270
850	60	125	235	483	723	1,390	2,220	3,920	8,000
900	58	121	228	468	701	1,350	2,150	3,800	7,760
950	56	118	221	454	681	1,310	2,090	3,700	7,540
1,000	55	114	215	442	662	1,280	2,030	3,590	7,330
1,100	52	109	204	420	629	1,210	1,930	3,C410	6,960
1,200	50	104	195	400	600	1,160	1,840	3,260	6,640
1,300	47	99	187	384	575	1,100	1,760	3,120	6,360
1,400	46	95	179	368	552	1,060	1,700	3,000	6,110
1,500	44	92	173	355	532	1,020	1,630	2,890	5,890
1,600	42	89	167	343	514	989	1,580	2,790	5,680
1,700	41	86	162	332	497	957	1,530	2,700	5,500
1,800	40	83	157	322	482	928	1,480	2,620	5,330
1,900	39	81	152	312	468	901	1,440	2,540	5,180
2,000	38	79	148	304	455	877	1,400	2,470	5,040

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

TABLE C402.4(5)
SCHEDULE 40 METALLIC PIPE

Gas	Natural
Inlet Pressure	2.0 psi
Pressure Drop	1.0 psi
Specific Gravity	0.60

	PIPE SIZE (inch)								
Nominal	**$^1/_2$**	**$^3/_4$**	**1**	**$1^1/_4$**	**$1^1/_2$**	**2**	**$2^1/_2$**	**3**	**4**
Actual ID	**0.622**	**0.824**	**1.049**	**1.380**	**1.610**	**2.067**	**2.469**	**3.068**	**4.026**
Length (ft)	**Capacity in Cubic Feet of Gas Per Hour**								
10	1,510	3,040	5,560	11,400	17,100	32,900	52,500	92,800	189,000
20	1,070	2,150	3,930	8,070	12,100	23,300	37,100	65,600	134,000
30	869	1,760	3,210	6,590	9,880	19,000	30,300	53,600	109,000
40	753	1,520	2,780	5,710	8,550	16,500	26,300	46,400	94,700
50	673	1,360	2,490	5,110	7,650	14,700	23,500	41,500	84,700
60	615	1,240	2,270	4,660	6,980	13,500	21,400	37,900	77,300
70	569	1,150	2,100	4,320	6,470	12,500	19,900	35,100	71,600
80	532	1,080	1,970	4,040	6,050	11,700	18,600	32,800	67,000
90	502	1,010	1,850	3,810	5,700	11,000	17,500	30,900	63,100
100	462	934	1,710	3,510	5,260	10,100	16,100	28,500	58,200
125	414	836	1,530	3,140	4,700	9,060	14,400	25,500	52,100
150	372	751	1,370	2,820	4,220	8,130	13,000	22,900	46,700
175	344	695	1,270	2,601	3,910	7,530	12,000	21,200	43,300
200	318	642	1,170	2,C410	3,610	6,960	11,100	19,600	40,000
250	279	583	1,040	2,140	3,210	6,180	9,850	17,400	35,500
300	253	528	945	1,940	2,910	5,600	8,920	15,800	32,200
350	232	486	869	1,790	2,670	5,150	8,210	14,500	29,600
400	216	452	809	1,660	2,490	4,790	7,640	13,500	27,500
450	203	424	759	1,560	2,330	4,500	7,170	12,700	25,800
500	192	401	717	1,470	2,210	4,250	6,770	12,000	24,400
550	182	381	681	1,400	2,090	4,030	6,430	11,400	23,200
600	174	363	650	1,330	2,000	3,850	6,130	10,800	22,100
650	166	348	622	1,280	1,910	3,680	5,870	10,400	21,200
700	160	334	598	1,230	1,840	3,540	5,640	9,970	20,300
750	154	322	576	1,180	1,770	3,C410	5,440	9,610	19,600
800	149	311	556	1,140	1,710	3,290	5,250	9,280	18,900
850	144	301	538	1,100	1,650	3,190	5,080	8,980	18,300
900	139	292	522	1,070	1,600	3,090	4,930	8,710	17,800
950	135	283	507	1,040	1,560	3,000	4,780	8,460	17,200
1,000	132	275	493	1,010	1,520	2,920	4,650	8,220	16,800
1,100	125	262	468	960	1,440	2,770	4,420	7,810	15,900
1,200	119	250	446	917	1,370	2,640	4,220	7,450	15,200
1,300	114	239	427	878	1,320	2,530	4,040	7,140	14,600
1,400	110	230	C411	843	1,260	2,430	3,880	6,860	14,000
1,500	106	221	396	812	1,220	2,340	3,740	6,600	13,500
1,600	102	214	382	784	1,180	2,260	3,610	6,380	13,000
1,700	99	207	370	759	1,140	2,190	3,490	6,170	12,600
1,800	96	200	358	736	1,100	2,120	3,390	5,980	12,200
1,900	93	195	348	715	1,070	2,060	3,290	5,810	11,900
2,000	91	189	339	695	1,040	2,010	3,200	5,650	11,500

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa, 1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

TABLE C402.4(6)
SCHEDULE 40 METALLIC PIPE

Gas	Natural
Inlet Pressure	3.0 psi
Pressure Drop	2.0 psi
Specific Gravity	0.60

	PIPE SIZE (inch)								
Nominal	$^{1}/_{2}$	$^{3}/_{4}$	**1**	**1$^{1}/_{4}$**	**1$^{1}/_{2}$**	**2**	**2$^{1}/_{2}$**	**3**	**4**
Actual ID	**0.622**	**0.824**	**1.049**	**1.380**	**1.610**	**2.067**	**2.469**	**3.068**	**4.026**
Length (ft)	**Capacity in Cubic Feet of Gas Per Hour**								
10	2,350	4,920	9,270	19,000	28,500	54,900	87,500	155,000	316,000
20	1,620	3,380	6,370	13,100	19,600	37,700	60,100	106,000	217,000
30	1,300	2,720	5,110	10,500	15,700	30,300	48,300	85,400	174,000
40	1,110	2,320	4,380	8,990	13,500	25,900	41,300	73,100	149,000
50	985	2,060	3,880	7,970	11,900	23,000	36,600	64,800	132,000
60	892	1,870	3,520	7,220	10,800	20,800	33,200	58,700	120,000
70	821	1,720	3,230	6,640	9,950	19,200	30,500	54,000	110,000
80	764	1,600	3,010	6,180	9,260	17,800	28,400	50,200	102,000
90	717	1,500	2,820	5,800	8,680	16,700	26,700	47,100	96,100
100	677	1,420	2,670	5,470	8,200	15,800	25,200	44,500	90,800
125	600	1,250	2,360	4,850	7,270	14,000	22,300	39,500	80,500
150	544	1,140	2,140	4,400	6,590	12,700	20,200	35,700	72,900
175	500	1,050	1,970	4,040	6,060	11,700	18,600	32,900	67,100
200	465	973	1,830	3,760	5,640	10,900	17,300	30,600	62,400
250	412	862	1,620	3,330	5,000	9,620	15,300	27,100	55,300
300	374	781	1,470	3,020	4,530	8,720	13,900	24,600	50,100
350	344	719	1,350	2,780	4,170	8,020	12,800	22,600	46,100
400	320	669	1,260	2,590	3,870	7,460	11,900	21,000	42,900
450	300	627	1,180	2,430	3,640	7,000	11,200	19,700	40,200
500	283	593	1,120	2,290	3,430	6,610	10,500	18,600	38,000
550	269	563	1,060	2,180	3,260	6,280	10,000	17,700	36,100
600	257	537	1,010	2,080	3,110	5,990	9,550	16,900	34,400
650	246	514	969	1,990	2,980	5,740	9,150	16,200	33,000
700	236	494	931	1,910	2,860	5,510	8,790	15,500	31,700
750	228	476	897	1,840	2,760	5,310	8,470	15,000	30,500
800	220	460	866	1,780	2,660	5,130	8,180	14,500	29,500
850	213	445	838	1,720	2,580	4,960	7,910	14,000	28,500
900	206	431	812	1,670	2,500	4,810	7,670	13,600	27,700
950	200	419	789	1,620	2,430	4,670	7,450	13,200	26,900
1,000	195	407	767	1,580	2,360	4,550	7,240	12,800	26,100
1,100	185	387	729	1,500	2,240	4,320	6,890	12,200	24,800
1,200	177	369	695	1,430	2,140	4,120	6,570	11,600	23,700
1,300	169	353	666	1,370	2,050	3,940	6,290	11,100	22,700
1,400	162	340	640	1,310	1,970	3,790	6,040	10,700	21,800
1,500	156	327	616	1,270	1,900	3,650	5,820	10,300	21,000
1,600	151	316	595	1,220	1,830	3,530	5,620	10,000	20,300
1,700	146	306	576	1,180	1,770	3,C410	5,440	9,610	19,600
1,800	142	296	558	1,150	1,720	3,310	5,270	9,320	19,000
1,900	138	288	542	1,110	1,670	3,210	5,120	9,050	18,400
2,000	134	280	527	1,080	1,620	3,120	4,980	8,800	18,000

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

TABLE C402.4(7)
SCHEDULE 40 METALLIC PIPE

Gas	Natural
Inlet Pressure	5.0 psi
Pressure Drop	3.5 psi
Specific Gravity	0.60

	PIPE SIZE (inch)								
Nominal	**$^{1}/_{2}$**	**$^{3}/_{4}$**	**1**	**$1^{1}/_{4}$**	**$1^{1}/_{2}$**	**2**	**$2^{1}/_{2}$**	**3**	**4**
Actual ID	**0.622**	**0.824**	**1.049**	**1.380**	**1.610**	**2.067**	**2.469**	**3.068**	**4.026**
Length (ft)	**Capacity in Cubic Feet of Gas Per Hour**								
10	3,190	6,430	11,800	24,200	36,200	69,700	111,000	196,000	401,000
20	2,250	4,550	8,320	17,100	25,600	49,300	78,600	139,000	283,000
30	1,840	3,720	6,790	14,000	20,900	40,300	64,200	113,000	231,000
40	1,590	3,220	5,880	12,100	18,100	34,900	55,600	98,200	200,000
50	1,430	2,880	5,260	10,800	16,200	31,200	49,700	87,900	179,000
60	1,300	2,630	4,800	9,860	14,800	28,500	45,400	80,200	164,000
70	1,200	2,430	4,450	9,130	13,700	26,400	42,000	74,300	151,000
80	1,150	2,330	4,260	8,540	12,800	24,700	39,300	69,500	142,000
90	1,060	2,150	3,920	8,050	12,100	23,200	37,000	65,500	134,000
100	979	1,980	3,620	7,430	11,100	21,400	34,200	60,400	123,000
125	876	1,770	3,240	6,640	9,950	19,200	30,600	54,000	110,000
150	786	1,590	2,910	5,960	8,940	17,200	27,400	48,500	98,900
175	728	1,470	2,690	5,520	8,270	15,900	25,400	44,900	91,600
200	673	1,360	2,490	5,100	7,650	14,700	23,500	41,500	84,700
250	558	1,170	2,200	4,510	6,760	13,000	20,800	36,700	74,900
300	506	1,060	1,990	4,090	6,130	11,800	18,800	33,300	67,800
350	465	973	1,830	3,760	5,640	10,900	17,300	30,600	62,400
400	433	905	1,710	3,500	5,250	10,100	16,100	28,500	58,100
450	406	849	1,600	3,290	4,920	9,480	15,100	26,700	54,500
500	384	802	1,510	3,100	4,650	8,950	14,300	25,200	51,500
550	364	762	1,440	2,950	4,420	8,500	13,600	24,000	48,900
600	348	727	1,370	2,810	4,210	8,110	12,900	22,900	46,600
650	333	696	1,310	2,690	4,030	7,770	12,400	21,900	44,600
700	320	669	1,260	2,590	3,880	7,460	11,900	21,000	42,900
750	308	644	1,210	2,490	3,730	7,190	11,500	20,300	41,300
800	298	622	1,170	2,C410	3,610	6,940	11,100	19,600	39,900
850	288	602	1,130	2,330	3,490	6,720	10,700	18,900	38,600
900	279	584	1,100	2,260	3,380	6,520	10,400	18,400	37,400
950	271	567	1,070	2,190	3,290	6,330	10,100	17,800	36,400
1,000	264	551	1,040	2,130	3,200	6,150	9,810	17,300	35,400
1,100	250	524	987	2,030	3,030	5,840	9,320	16,500	33,600
1,200	239	500	941	1,930	2,900	5,580	8,890	15,700	32,000
1,300	229	478	901	1,850	2,770	5,340	8,510	15,000	30,700
1,400	220	460	866	1,780	2,660	5,130	8,180	14,500	29,500
1,500	212	443	834	1,710	2,570	4,940	7,880	13,900	28,400
1,600	205	428	806	1,650	2,480	4,770	7,610	13,400	27,400
1,700	198	414	780	1,600	2,400	4,620	7,360	13,000	26,500
1,800	192	401	756	1,550	2,330	4,480	7,140	12,600	25,700
1,900	186	390	734	1,510	2,260	4,350	6,930	12,300	25,000
2,000	181	379	714	1,470	2,200	4,230	6,740	11,900	24,300

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa, 1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

TABLE C402.4(8)
SEMIRIGID COPPER TUBING

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	0.3 in. w.c.
Specific Gravity	0.60

		TUBE SIZE (inch)								
Nominal	**K & L**	**1/4**	**3/8**	**1/2**	**5/8**	**3/4**	**1**	**1 1/4**	**1 1/2**	**2**
	ACR	**3/8**	**1/2**	**5/8**	**3/4**	**7/8**	**1 1/8**	**1 3/8**	**—**	**—**
Outside		**0.375**	**0.500**	**0.625**	**0.750**	**0.875**	**1.125**	**1.375**	**1.625**	**2.125**
Inside		**0.305**	**0.402**	**0.527**	**0.652**	**0.745**	**0.995**	**1.245**	**1.481**	**1.959**
Length (ft)		**Capacity in Cubic Feet of Gas Per Hour**								
10		20	42	85	148	210	448	806	1,270	2,650
20		14	29	58	102	144	308	554	873	1,820
30		11	23	47	82	116	247	445	701	1,460
40		10	20	40	70	99	211	381	600	1,250
50		NA	17	35	62	88	187	337	532	1,110
60		NA	16	32	56	79	170	306	482	1,000
70		NA	14	29	52	73	156	281	443	924
80		NA	13	27	48	68	145	262	413	859
90		NA	13	26	45	64	136	245	387	806
100		NA	12	24	43	60	129	232	366	761
125		NA	11	22	38	53	114	206	324	675
150		NA	10	20	34	48	103	186	294	612
175		NA	NA	18	31	45	95	171	270	563
200		NA	NA	17	29	41	89	159	251	523
250		NA	NA	15	26	37	78	141	223	464
300		NA	NA	13	23	33	71	128	202	420
350		NA	NA	12	22	31	65	118	186	387
400		NA	NA	11	20	28	61	110	173	360
450		NA	NA	11	19	27	57	103	162	338
500		NA	NA	10	18	25	54	97	153	319
550		NA	NA	NA	17	24	51	92	145	303
600		NA	NA	NA	16	23	49	88	139	289
650		NA	NA	NA	15	22	47	84	133	277
700		NA	NA	NA	15	21	45	81	128	266
750		NA	NA	NA	14	20	43	78	123	256
800		NA	NA	NA	14	20	42	75	119	247
850		NA	NA	NA	13	19	40	73	115	239
900		NA	NA	NA	13	18	39	71	111	232
950		NA	NA	NA	13	18	38	69	108	225
1,000		NA	NA	NA	12	17	37	67	105	219
1,100		NA	NA	NA	12	16	35	63	100	208
1,200		NA	NA	NA	11	16	34	60	95	199
1,300		NA	NA	NA	11	15	32	58	91	190
1,400		NA	NA	NA	10	14	31	56	88	183
1,500		NA	NA	NA	NA	14	30	54	84	176
1,600		NA	NA	NA	NA	13	29	52	82	170
1,700		NA	NA	NA	NA	13	28	50	79	164
1,800		NA	NA	NA	NA	13	27	49	77	159
1,900		NA	NA	NA	NA	12	26	47	74	155
2,000		NA	NA	NA	NA	12	25	46	72	151

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Notes:

1. Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.
2. NA means a flow of less than 10 cfh.
3. Table entries have been rounded to three significant digits.

TABLE C402.4(9)
SEMIRIGID COPPER TUBING

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	0.5 in. w.c.
Specific Gravity	0.60

		TUBE SIZE (inch)								
Nominal	**K & L**	**$^1/_4$**	**$^3/_8$**	**$^1/_2$**	**$^5/_8$**	**$^3/_4$**	**1**	**1$^1/_4$**	**1$^1/_2$**	**2**
	ACR	**$^3/_8$**	**$^1/_2$**	**$^5/_8$**	**$^3/_4$**	**$^7/_8$**	**1$^1/_8$**	**1$^3/_8$**	**—**	**—**
Outside		**0.375**	**0.500**	**0.625**	**0.750**	**0.875**	**1.125**	**1.375**	**1.625**	**2.125**
Inside		**0.305**	**0.402**	**0.527**	**0.652**	**0.745**	**0.995**	**1.245**	**1.481**	**1.959**
Length (ft)		**Capacity in Cubic Feet of Gas Per Hour**								
10		27	55	111	195	276	590	1,060	1,680	3,490
20		18	38	77	134	190	406	730	1,150	2,400
30		15	30	61	107	152	326	586	925	1,930
40		13	26	53	92	131	279	502	791	1,650
50		11	23	47	82	116	247	445	701	1,460
60		10	21	42	74	105	224	403	635	1,320
70		NA	19	39	68	96	206	371	585	1,220
80		NA	18	36	63	90	192	345	544	1,130
90		NA	17	34	59	84	180	324	510	1,060
100		NA	16	32	56	79	170	306	482	1,000
125		NA	14	28	50	70	151	271	427	890
150		NA	13	26	45	64	136	245	387	806
175		NA	12	24	41	59	125	226	356	742
200		NA	11	22	39	55	117	210	331	690
250		NA	NA	20	34	48	103	186	294	612
300		NA	NA	18	31	44	94	169	266	554
350		NA	NA	16	28	40	86	155	245	510
400		NA	NA	15	26	38	80	144	228	474
450		NA	NA	14	25	35	75	135	214	445
500		NA	NA	13	23	33	71	128	202	420
550		NA	NA	13	22	32	68	122	192	399
600		NA	NA	12	21	30	64	116	183	381
650		NA	NA	12	20	29	62	111	175	365
700		NA	NA	11	20	28	59	107	168	350
750		NA	NA	11	19	27	57	103	162	338
800		NA	NA	10	18	26	55	99	156	326
850		NA	NA	10	18	25	53	96	151	315
900		NA	NA	NA	17	24	52	93	147	306
950		NA	NA	NA	17	24	50	90	143	297
1,000		NA	NA	NA	16	23	49	88	139	289
1,100		NA	NA	NA	15	22	46	84	132	274
1,200		NA	NA	NA	15	21	44	80	126	262
1,300		NA	NA	NA	14	20	42	76	120	251
1,400		NA	NA	NA	13	19	41	73	116	241
1,500		NA	NA	NA	13	18	39	71	111	232
1,600		NA	NA	NA	13	18	38	68	108	224
1,700		NA	NA	NA	12	17	37	66	104	217
1,800		NA	NA	NA	12	17	36	64	101	210
1,900		NA	NA	NA	11	16	35	62	98	204
2,000		NA	NA	NA	11	16	34	60	95	199

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Notes:

1. Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.
2. NA means a flow of less than 10 cfh.
3. Table entries have been rounded to three significant digits.

TABLE C402.4(10)
SEMIRIGID COPPER TUBING

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	1.0 in. w.c.
Specific Gravity	0.60

INTENDED USE: SIZING BETWEEN HOUSE LINE REGULATOR AND THE APPLIANCE										
TUBE SIZE (inch)										
Nominal	**K & L**	$^{1}/_{4}$	$^{3}/_{8}$	$^{1}/_{2}$	$^{5}/_{8}$	$^{3}/_{4}$	**1**	**1$^{1}/_{4}$**	**1$^{1}/_{2}$**	**2**
	ACR	$^{3}/_{8}$	$^{1}/_{2}$	$^{5}/_{8}$	$^{3}/_{4}$	$^{7}/_{8}$	**1$^{1}/_{8}$**	**1$^{3}/_{8}$**	—	—
Outside		**0.375**	**0.500**	**0.625**	**0.750**	**0.875**	**1.125**	**1.375**	**1.625**	**2.125**
Inside		**0.305**	**0.402**	**0.527**	**0.652**	**0.745**	**0.995**	**1.245**	**1.481**	**1.959**
Length (ft)		**Capacity in Cubic Feet of Gas Per Hour**								
10		39	80	162	283	402	859	1,550	2,440	5,080
20		27	55	111	195	276	590	1,060	1,680	3,490
30		21	44	89	156	222	474	853	1,350	2,800
40		18	38	77	134	190	406	730	1,150	2,400
50		16	33	68	119	168	359	647	1,020	2,130
60		15	30	61	107	152	326	586	925	1,930
70		13	28	57	99	140	300	539	851	1,770
80		13	26	53	92	131	279	502	791	1,650
90		12	24	49	86	122	262	471	742	1,550
100		11	23	47	82	116	247	445	701	1,460
125		NA	20	41	72	103	219	394	622	1,290
150		NA	18	37	65	93	198	357	563	1,170
175		NA	17	34	60	85	183	329	518	1,080
200		NA	16	32	56	79	170	306	482	1,000
250		NA	14	28	50	70	151	271	427	890
300		NA	13	26	45	64	136	245	387	806
350		NA	12	24	41	59	125	226	356	742
400		NA	11	22	39	55	117	210	331	690
450		NA	10	21	36	51	110	197	311	647
500		NA	NA	20	34	48	103	186	294	612
550		NA	NA	19	32	46	98	177	279	581
600		NA	NA	18	31	44	94	169	266	554
650		NA	NA	17	30	42	90	162	255	531
700		NA	NA	16	28	40	86	155	245	510
750		NA	NA	16	27	39	83	150	236	491
800		NA	NA	15	26	38	80	144	228	474
850		NA	NA	15	26	36	78	140	220	459
900		NA	NA	14	25	35	75	135	214	445
950		NA	NA	14	24	34	73	132	207	432
1,000		NA	NA	13	23	33	71	128	202	420
1,100		NA	NA	13	22	32	68	122	192	399
1,200		NA	NA	12	21	30	64	116	183	381
1,300		NA	NA	12	20	29	62	111	175	365
1,400		NA	NA	11	20	28	59	107	168	350
1,500		NA	NA	11	19	27	57	103	162	338
1,600		NA	NA	10	18	26	55	99	156	326
1,700		NA	NA	10	18	25	53	96	151	315
1,800		NA	NA	NA	17	24	52	93	147	306
1,900		NA	NA	NA	17	24	50	90	143	297
2,000		NA	NA	NA	16	23	49	88	139	289

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Notes:

1. Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.
2. NA means a flow of less than 10 cfh.
3. Table entries have been rounded to three significant digits.

TABLE C402.4(11)
SEMIRIGID COPPER TUBING

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	17.0 in. w.c.
Specific Gravity	0.60

		TUBE SIZE (inch)								
Nominal	**K & L**	**1/4**	**3/8**	**1/2**	**5/8**	**3/4**	**1**	**1 1/4**	**1 1/2**	**2**
	ACR	**3/8**	**1/2**	**5/8**	**3/4**	**7/8**	**1 1/8**	**1 3/8**	**—**	**—**
Outside		**0.375**	**0.500**	**0.625**	**0.750**	**0.875**	**1.125**	**1.375**	**1.625**	**2.125**
Inside		**0.305**	**0.402**	**0.527**	**0.652**	**0.745**	**0.995**	**1.245**	**1.481**	**1.959**
Length (ft)		**Capacity in Cubic Feet of Gas Per Hour**								
10		190	391	796	1,390	1,970	4,220	7,590	12,000	24,900
20		130	269	547	956	1,360	2,900	5,220	8,230	17,100
30		105	216	439	768	1,090	2,330	4,190	6,610	13,800
40		90	185	376	657	932	1,990	3,590	5,650	11,800
50		79	164	333	582	826	1,770	3,180	5,010	10,400
60		72	148	302	528	749	1,600	2,880	4,540	9,460
70		66	137	278	486	689	1,470	2,650	4,180	8,700
80		62	127	258	452	641	1,370	2,460	3,890	8,090
90		58	119	243	424	601	1,280	2,310	3,650	7,590
100		55	113	229	400	568	1,210	2,180	3,440	7,170
125		48	100	203	355	503	1,080	1,940	3,050	6,360
150		44	90	184	321	456	974	1,750	2,770	5,760
175		40	83	169	296	420	896	1,610	2,540	5,300
200		38	77	157	275	390	834	1,500	2,370	4,930
250		33	69	140	244	346	739	1,330	2,100	4,370
300		30	62	126	221	313	670	1,210	1,900	3,960
350		28	57	116	203	288	616	1,110	1,750	3,640
400		26	53	108	189	268	573	1,030	1,630	3,390
450		24	50	102	177	252	538	968	1,530	3,180
500		23	47	96	168	238	508	914	1,440	3,000
550		22	45	91	159	226	482	868	1,370	2,850
600		21	43	87	152	215	460	829	1,310	2,720
650		20	41	83	145	206	441	793	1,250	2,610
700		19	39	80	140	198	423	762	1,200	2,500
750		18	38	77	135	191	408	734	1,160	2,C410
800		18	37	74	130	184	394	709	1,120	2,330
850		17	35	72	126	178	381	686	1,080	2,250
900		17	34	70	122	173	370	665	1,050	2,180
950		16	33	68	118	168	359	646	1,020	2,120
1,000		16	32	66	115	163	349	628	991	2,060
1,100		15	31	63	109	155	332	597	941	1,960
1,200		14	29	60	104	148	316	569	898	1,870
1,300		14	28	57	100	142	303	545	860	1,790
1,400		13	27	55	96	136	291	524	826	1,720
1,500		13	26	53	93	131	280	505	796	1,660
1,600		12	25	51	89	127	271	487	768	1,600
1,700		12	24	49	86	123	262	472	744	1,550
1,800		11	24	48	84	119	254	457	721	1,500
1,900		11	23	47	81	115	247	444	700	1,460
2,000		11	22	45	79	112	240	432	681	1,420

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Notes:

1. Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.
2. Table entries have been rounded to three significant digits.

TABLE C402.4(12)
SEMIRIGID COPPER TUBING

Gas	Natural
Inlet Pressure	2.0 psi
Pressure Drop	1.0 psi
Specific Gravity	0.60

		TUBE SIZE (inch)								
Nominal	**K & L**	$^{1}/_{4}$	$^{3}/_{8}$	$^{1}/_{2}$	$^{5}/_{8}$	$^{3}/_{4}$	1	$1^{1}/_{4}$	$1^{1}/_{2}$	2
	ACR	$^{3}/_{8}$	$^{1}/_{2}$	$^{5}/_{8}$	$^{3}/_{4}$	$^{7}/_{8}$	$1^{1}/_{8}$	$1^{3}/_{8}$	—	—
Outside		**0.375**	**0.500**	**0.625**	**0.750**	**0.875**	**1.125**	**1.375**	**1.625**	**2.125**
Inside		**0.305**	**0.402**	**0.527**	**0.652**	**0.745**	**0.995**	**1.245**	**1.481**	**1.959**
Length (ft)		**Capacity in Cubic Feet of Gas Per Hour**								
10		245	506	1,030	1,800	2,550	5,450	9,820	15,500	32,200
20		169	348	708	1,240	1,760	3,750	6,750	10,600	22,200
30		135	279	568	993	1,C410	3,010	5,420	8,550	17,800
40		116	239	486	850	1,210	2,580	4,640	7,310	15,200
50		103	212	431	754	1,070	2,280	4,110	6,480	13,500
60		93	192	391	683	969	2,070	3,730	5,870	12,200
70		86	177	359	628	891	1,900	3,430	5,400	11,300
80		80	164	334	584	829	1,770	3,190	5,030	10,500
90		75	154	314	548	778	1,660	2,990	4,720	9,820
100		71	146	296	518	735	1,570	2,830	4,450	9,280
125		63	129	263	459	651	1,390	2,500	3,950	8,220
150		57	117	238	416	590	1,260	2,270	3,580	7,450
175		52	108	219	383	543	1,160	2,090	3,290	6,850
200		49	100	204	356	505	1,080	1,940	3,060	6,380
250		43	89	181	315	448	956	1,720	2,710	5,650
300		39	80	164	286	406	866	1,560	2,460	5,120
350		36	74	150	263	373	797	1,430	2,260	4,710
400		33	69	140	245	347	741	1,330	2,100	4,380
450		31	65	131	230	326	696	1,250	1,970	4,110
500		30	61	124	217	308	657	1,180	1,870	3,880
550		28	58	118	206	292	624	1,120	1,770	3,690
600		27	55	112	196	279	595	1,070	1,690	3,520
650		26	53	108	188	267	570	1,030	1,620	3,370
700		25	51	103	181	256	548	986	1,550	3,240
750		24	49	100	174	247	528	950	1,500	3,120
800		23	47	96	168	239	510	917	1,450	3,010
850		22	46	93	163	231	493	888	1,400	2,920
900		22	44	90	158	224	478	861	1,360	2,830
950		21	43	88	153	217	464	836	1,320	2,740
1,000		20	42	85	149	211	452	813	1,280	2,670
1,100		19	40	81	142	201	429	772	1,220	2,540
1,200		18	38	77	135	192	409	737	1,160	2,420
1,300		18	36	74	129	183	392	705	1,110	2,320
1,400		17	35	71	124	176	376	678	1,070	2,230
1,500		16	34	68	120	170	363	653	1,030	2,140
1,600		16	33	66	116	164	350	630	994	2,070
1,700		15	31	64	112	159	339	610	962	2,000
1,800		15	30	62	108	154	329	592	933	1,940
1,900		14	30	60	105	149	319	575	906	1,890
2,000		14	29	59	102	145	310	559	881	1,830

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa, 1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Notes:

1. Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.
2. Table entries have been rounded to three significant digits.

TABLE C402.4(13)
SEMIRIGID COPPER TUBING

Gas	Natural
Inlet Pressure	2.0 psi
Pressure Drop	1.5 psi
Specific Gravity	0.60

INTENDED USE		**Pipe sizing between point of delivery and the house line regulator. Total load supplied by a single house line regulator not exceeding 150 cubic feet per hour.**								
		TUBE SIZE (inch)								
Nominal	**K & L**	$^{1}/_{4}$	$^{3}/_{8}$	$^{1}/_{2}$	$^{5}/_{8}$	$^{3}/_{4}$	**1**	**1$^{1}/_{4}$**	**1$^{1}/_{2}$**	**2**
	ACR	$^{3}/_{8}$	$^{1}/_{2}$	$^{5}/_{8}$	$^{3}/_{4}$	$^{7}/_{8}$	**1$^{1}/_{8}$**	**1$^{3}/_{8}$**	—	—
Outside		**0.375**	**0.500**	**0.625**	**0.750**	**0.875**	**1.125**	**1.375**	**1.625**	**2.125**
Inside		**0.305**	**0.402**	**0.527**	**0.652**	**0.745**	**0.995**	**1.245**	**1.481**	**1.959**
Length (ft)		**Capacity in Cubic Feet of Gas Per Hour**								
10		303	625	1,270	2,220	3,150	6,740	12,100	19,100	39,800
20		208	430	874	1,530	2,170	4,630	8,330	13,100	27,400
30		167	345	702	1,230	1,740	3,720	6,690	10,600	22,000
40		143	295	601	1,050	1,490	3,180	5,730	9,030	18,800
50		127	262	532	931	1,320	2,820	5,080	8,000	16,700
60		115	237	482	843	1,200	2,560	4,600	7,250	15,100
70		106	218	444	776	1,100	2,350	4,230	6,670	13,900
80		98	203	413	722	1,020	2,190	3,940	6,210	12,900
90		92	190	387	677	961	2,050	3,690	5,820	12,100
100		87	180	366	640	907	1,940	3,490	5,500	11,500
125		77	159	324	567	804	1,720	3,090	4,880	10,200
150		70	144	294	514	729	1,560	2,800	4,420	9,200
175		64	133	270	472	670	1,430	2,580	4,060	8,460
200		60	124	252	440	624	1,330	2,400	3,780	7,870
250		53	110	223	390	553	1,180	2,130	3,350	6,980
300		48	99	202	353	501	1,070	1,930	3,040	6,320
350		44	91	186	325	461	984	1,770	2,790	5,820
400		41	85	173	302	429	916	1,650	2,600	5,C410
450		39	80	162	283	402	859	1,550	2,440	5,080
500		36	75	153	268	380	811	1,460	2,300	4,800
550		35	72	146	254	361	771	1,390	2,190	4,560
600		33	68	139	243	344	735	1,320	2,090	4,350
650		32	65	133	232	330	704	1,270	2,000	4,160
700		30	63	128	223	317	676	1,220	1,920	4,000
750		29	60	123	215	305	652	1,170	1,850	3,850
800		28	58	119	208	295	629	1,130	1,790	3,720
850		27	57	115	201	285	609	1,100	1,730	3,600
900		27	55	111	195	276	590	1,060	1,680	3,490
950		26	53	108	189	268	573	1,030	1,630	3,390
1,000		25	52	105	184	261	558	1,000	1,580	3,300
1,100		24	49	100	175	248	530	954	1,500	3,130
1,200		23	47	95	167	237	505	910	1,430	2,990
1,300		22	45	91	160	227	484	871	1,370	2,860
1,400		21	43	88	153	218	465	837	1,320	2,750
1,500		20	42	85	148	210	448	806	1,270	2,650
1,600		19	40	82	143	202	432	779	1,230	2,560
1,700		19	39	79	138	196	419	753	1,190	2,470
1,800		18	38	77	134	190	406	731	1,150	2,400
1,900		18	37	74	130	184	394	709	1,120	2,330
2,000		17	36	72	126	179	383	690	1,090	2,270

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Notes:

1. Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.
2. Where this table is used to size the tubing upstream of a line pressure regulator, the pipe or tubing downstream of the line pressure regulator shall be sized using a pressure drop not greater than 1 inch w.c.
3. Table entries have been rounded to three significant digits.

TABLE C402.4(14)
SEMIRIGID COPPER TUBING

Gas	Natural
Inlet Pressure	5.0 psi
Pressure Drop	3.5 psi
Specific Gravity	0.60

		TUBE SIZE (inch)								
Nominal	**K & L**	**1/4**	**3/8**	**1/2**	**5/8**	**3/4**	**1**	**1 1/4**	**1 1/2**	**2**
	ACR	**3/8**	**1/2**	**5/8**	**3/4**	**7/8**	**1 1/8**	**1 3/8**	**—**	**—**
Outside		**0.375**	**0.500**	**0.625**	**0.750**	**0.875**	**1.125**	**1.375**	**1.625**	**2.125**
Inside		**0.305**	**0.402**	**0.527**	**0.652**	**0.745**	**0.995**	**1.245**	**1.481**	**1.959**
Length (ft)		**Capacity in Cubic Feet of Gas Per Hour**								
10		511	1,050	2,140	3,750	5,320	11,400	20,400	32,200	67,100
20		351	724	1,470	2,580	3,650	7,800	14,000	22,200	46,100
30		282	582	1,180	2,070	2,930	6,270	11,300	17,800	37,000
40		241	498	1,010	1,770	2,510	5,360	9,660	15,200	31,700
50		214	441	898	1,570	2,230	4,750	8,560	13,500	28,100
60		194	400	813	1,420	2,020	4,310	7,750	12,200	25,500
70		178	368	748	1,310	1,860	3,960	7,130	11,200	23,400
80		166	342	696	1,220	1,730	3,690	6,640	10,500	21,800
90		156	321	653	1,140	1,620	3,460	6,230	9,820	20,400
100		147	303	617	1,080	1,530	3,270	5,880	9,270	19,300
125		130	269	547	955	1,360	2,900	5,210	8,220	17,100
150		118	243	495	866	1,230	2,620	4,720	7,450	15,500
175		109	224	456	796	1,130	2,C410	4,350	6,850	14,300
200		101	208	424	741	1,050	2,250	4,040	6,370	13,300
250		90	185	376	657	932	1,990	3,580	5,650	11,800
300		81	167	340	595	844	1,800	3,250	5,120	10,700
350		75	154	313	547	777	1,660	2,990	4,710	9,810
400		69	143	291	509	722	1,540	2,780	4,380	9,120
450		65	134	273	478	678	1,450	2,610	4,110	8,560
500		62	127	258	451	640	1,370	2,460	3,880	8,090
550		58	121	245	429	608	1,300	2,340	3,690	7,680
600		56	115	234	409	580	1,240	2,230	3,520	7,330
650		53	110	224	392	556	1,190	2,140	3,370	7,020
700		51	106	215	376	534	1,140	2,050	3,240	6,740
750		49	102	207	362	514	1,100	1,980	3,120	6,490
800		48	98	200	350	497	1,060	1,910	3,010	6,270
850		46	95	194	339	481	1,030	1,850	2,910	6,070
900		45	92	188	328	466	1,000	1,790	2,820	5,880
950		43	90	182	319	452	967	1,740	2,740	5,710
1,000		42	87	177	310	440	940	1,690	2,670	5,560
1,100		40	83	169	295	418	893	1,610	2,530	5,280
1,200		38	79	161	281	399	852	1,530	2,420	5,040
1,300		37	76	154	269	382	816	1,470	2,320	4,820
1,400		35	73	148	259	367	784	1,C410	2,220	4,630
1,500		34	70	143	249	353	755	1,360	2,140	4,460
1,600		33	68	138	241	341	729	1,310	2,070	4,310
1,700		32	65	133	233	330	705	1,270	2,000	4,170
1,800		31	63	129	226	320	684	1,230	1,940	4,040
1,900		30	62	125	219	311	664	1,200	1,890	3,930
2,000		29	60	122	213	302	646	1,160	1,830	3,820

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Notes:

1. Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.
2. Table entries have been rounded to three significant digits.

TABLE C402.4(15)
CORRUGATED STAINLESS STEEL TUBING (CSST)

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	0.5 in. w.c.
Specific Gravity	0.60

	TUBE SIZE (EHD)													
Flow Designation	**13**	**15**	**18**	**19**	**23**	**25**	**30**	**31**	**37**	**39**	**46**	**48**	**60**	**62**
Length (ft)	**Capacity in Cubic Feet of Gas Per Hour**													
5	46	63	115	134	225	270	471	546	895	1,037	1,790	2,070	3,660	4,140
10	32	44	82	95	161	192	330	383	639	746	1,260	1,470	2,600	2,930
15	25	35	66	77	132	157	267	310	524	615	1,030	1,200	2,140	2,400
20	22	31	58	67	116	137	231	269	456	536	888	1,050	1,850	2,080
25	19	27	52	60	104	122	206	240	409	482	793	936	1,660	1,860
30	18	25	47	55	96	112	188	218	374	442	723	856	1,520	1,700
40	15	21	41	47	83	97	162	188	325	386	625	742	1,320	1,470
50	13	19	37	42	75	87	144	168	292	347	559	665	1,180	1,320
60	12	17	34	38	68	80	131	153	267	318	509	608	1,080	1,200
70	11	16	31	36	63	74	121	141	248	295	471	563	1,000	1,110
80	10	15	29	33	60	69	113	132	232	277	440	527	940	1,040
90	10	14	28	32	57	65	107	125	219	262	415	498	887	983
100	9	13	26	30	54	62	101	118	208	249	393	472	843	933
150	7	10	20	23	42	48	78	91	171	205	320	387	691	762
200	6	9	18	21	38	44	71	82	148	179	277	336	600	661
250	5	8	16	19	34	39	63	74	133	161	247	301	538	591
300	5	7	15	17	32	36	57	67	95	148	226	275	492	540

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m3/h, 1 degree = 0.01745 rad.

Notes:

1. Table includes losses for four 90-degree bends and two end fittings. Tubing runs with larger numbers of bends or fittings shall be increased by an equivalent length of tubing to the following equation: L = 1.3n, where L is additional length (feet) of tubing and n is the number of additional fittings or bends.
2. EHD—Equivalent Hydraulic Diameter, which is a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.
3. Table entries have been rounded to three significant digits.

TABLE C402.4(16)
CORRUGATED STAINLESS STEEL TUBING (CSST)

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	3.0 in. w.c.
Specific Gravity	0.60

INTENDED USE: INITIAL SUPPLY PRESSURE OF 8.0-INCH W.C. OR GREATER														
	TUBE SIZE (EHD)													
Flow Designation	**13**	**15**	**18**	**19**	**23**	**25**	**30**	**31**	**37**	**39**	**46**	**48**	**60**	**62**
Length (ft)	**Capacity in Cubic Feet of Gas Per Hour**													
5	120	160	277	327	529	649	1,180	1,370	2,140	2,423	4,430	5,010	8,800	10,100
10	83	112	197	231	380	462	828	958	1,530	1,740	3,200	3,560	6,270	7,160
15	67	90	161	189	313	379	673	778	1,250	1,433	2,540	2,910	5,140	5,850
20	57	78	140	164	273	329	580	672	1,090	1,249	2,200	2,530	4,460	5,070
25	51	69	125	147	245	295	518	599	978	1,123	1,960	2,270	4,000	4,540
30	46	63	115	134	225	270	471	546	895	1,029	1,790	2,070	3,660	4,140
40	39	54	100	116	196	234	407	471	778	897	1,550	1,800	3,180	3,590
50	35	48	89	104	176	210	363	421	698	806	1,380	1,610	2,850	3,210
60	32	44	82	95	161	192	330	383	639	739	1,260	1,470	2,600	2,930
70	29	41	76	88	150	178	306	355	593	686	1,170	1,360	2,420	2,720
80	27	38	71	82	141	167	285	331	555	644	1,090	1,280	2,260	2,540
90	26	36	67	77	133	157	268	311	524	609	1,030	1,200	2,140	2,400
100	24	34	63	73	126	149	254	295	498	579	974	1,140	2,030	2,280
150	19	27	52	60	104	122	206	240	409	477	793	936	1,660	1,860
200	17	23	45	52	91	106	178	207	355	415	686	812	1,440	1,610
250	15	21	40	46	82	95	159	184	319	373	613	728	1,290	1,440
300	13	19	37	42	75	87	144	168	234	342	559	665	1,180	1,320

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Notes:

1. Table includes losses for four 90-degree bends and two end fittings. Tubing runs with larger numbers of bends or fittings shall be increased by an equivalent length of tubing to the following equation: $L = 1.3n$ where L is additional length (feet) of tubing and n is the number of additional fittings or bends.
2. EHD—Equivalent Hydraulic Diameter, which is a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.
3. Table entries have been rounded to three significant digits.

TABLE C402.4(17)
CORRUGATED STAINLESS STEEL TUBING (CSST)

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	6.0 in. w.c.
Specific Gravity	0.60

INTENDED USE: INITIAL SUPPLY PRESSURE OF 11.0-INCH W.C. OR GREATER														
TUBE SIZE (EHD)														
Flow Designation	**13**	**15**	**18**	**19**	**23**	**25**	**30**	**31**	**37**	**39**	**46**	**48**	**60**	**62**
Length (ft)	**Capacity in Cubic Feet of Gas Per Hour**													
5	173	229	389	461	737	911	1,690	1,950	3,000	3,375	6,280	7,050	12,400	14,260
10	120	160	277	327	529	649	1,180	1,370	2,140	2,423	4,430	5,010	8,800	10,100
15	96	130	227	267	436	532	960	1,110	1,760	1,996	3,610	4,100	7,210	8,260
20	83	112	197	231	380	462	828	958	1,530	1,740	3,120	3,560	6,270	7,160
25	74	99	176	207	342	414	739	855	1,370	1,564	2,790	3,190	5,620	6,400
30	67	90	161	189	313	379	673	778	1,250	1,433	2,540	2,910	5,140	5,850
40	57	78	140	164	273	329	580	672	1,090	1,249	2,200	2,530	4,460	5,070
50	51	69	125	147	245	295	518	599	978	1,123	1,960	2,270	4,000	4,540
60	46	63	115	134	225	270	471	546	895	1,029	1,790	2,070	3,660	4,140
70	42	58	106	124	209	250	435	505	830	956	1,660	1,920	3,390	3,840
80	39	54	100	116	196	234	407	471	778	897	1,550	1,800	3,180	3,590
90	37	51	94	109	185	221	383	444	735	848	1,460	1,700	3,000	3,390
100	35	48	89	104	176	210	363	421	698	806	1,380	1,610	2,850	3,210
150	28	39	73	85	145	172	294	342	573	664	1,130	1,320	2,340	2,630
200	24	34	63	73	126	149	254	295	498	579	974	1,140	2,030	2,280
250	21	30	57	66	114	134	226	263	447	520	870	1,020	1,820	2,040
300	19	27	52	60	104	122	206	240	409	477	793	936	1,660	1,860

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Notes:

1. Table includes losses for four 90-degree bends and two end fittings. Tubing runs with larger numbers of bends or fittings shall be increased by an equivalent length of tubing to the following equation: $L = 1.3n$ where L is additional length (feet) of tubing and n is the number of additional fittings or bends.
2. EHD—Equivalent Hydraulic Diameter, which is a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.
3. Table entries have been rounded to three significant digits.

TABLE C402.4(18)
CORRUGATED STAINLESS STEEL TUBING (CSST)

Gas	Natural
Inlet Pressure	2 psi
Pressure Drop	1.0 psi
Specific Gravity	0.60

	TUBE SIZE (EHD)													
Flow Designation	**13**	**15**	**18**	**19**	**23**	**25**	**30**	**31**	**37**	**39**	**46**	**48**	**60**	**62**
Length (ft)	**Capacity in Cubic Feet of Gas Per Hour**													
10	270	353	587	700	1,100	1,370	2,590	2,990	4,510	5,037	9,600	10,700	18,600	21,600
25	166	220	374	444	709	876	1,620	1,870	2,890	3,258	6,040	6,780	11,900	13,700
30	151	200	342	405	650	801	1,480	1,700	2,640	2,987	5,510	6,200	10,900	12,500
40	129	172	297	351	567	696	1,270	1,470	2,300	2,605	4,760	5,380	9,440	10,900
50	115	154	266	314	510	624	1,140	1,310	2,060	2,343	4,260	4,820	8,470	9,720
75	93	124	218	257	420	512	922	1,070	1,690	1,932	3,470	3,950	6,940	7,940
80	89	120	211	249	407	496	892	1,030	1,640	1,874	3,360	3,820	6,730	7,690
100	79	107	189	222	366	445	795	920	1,470	1,685	3,000	3,420	6,030	6,880
150	64	87	155	182	302	364	646	748	1,210	1,389	2,440	2,800	4,940	5,620
200	55	75	135	157	263	317	557	645	1,050	1,212	2,110	2,430	4,290	4,870
250	49	67	121	141	236	284	497	576	941	1,090	1,890	2,180	3,850	4,360
300	44	61	110	129	217	260	453	525	862	999	1,720	1,990	3,520	3,980
400	38	52	96	111	189	225	390	453	749	871	1,490	1,730	3,060	3,450
500	34	46	86	100	170	202	348	404	552	783	1,330	1,550	2,740	3,090

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Notes:

1. Table does not include effect of pressure drop across the line regulator. Where regulator loss exceeds $^{3}/_{4}$ psi, DO NOT USE THIS TABLE. Consult with the regulator manufacturer for pressure drops and capacity factors. Pressure drops across a regulator may vary with flow rate.
2. CAUTION: Capacities shown in the table might exceed maximum capacity for a selected regulator. Consult with the regulator or tubing manufacturer for guidance.
3. Table includes losses for four 90-degree bends and two end fittings. Tubing runs with larger numbers of bends or fittings shall be increased by an equivalent length of tubing to the following equation: $L = 1.3n$ where L is additional length (feet) of tubing and n is the number of additional fittings or bends.
4. EHD—Equivalent Hydraulic Diameter, which is a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.
5. Table entries have been rounded to three significant digits

TABLE C402.4(19)
CORRUGATED STAINLESS STEEL TUBING (CSST)

Gas	Natural
Inlet Pressure	5.0 psi
Pressure Drop	3.5 psi
Specific Gravity	0.60

	TUBE SIZE (EHD)													
Flow Designation	**13**	**15**	**18**	**19**	**23**	**25**	**30**	**31**	**37**	**39**	**46**	**48**	**60**	**62**
Length (ft)	**Capacity in Cubic Feet of Gas Per Hour**													
10	523	674	1,080	1,300	2,000	2,530	4,920	5,660	8,300	9,140	18,100	19,800	34,400	40,400
25	322	420	691	827	1,290	1,620	3,080	3,540	5,310	5,911	11,400	12,600	22,000	25,600
30	292	382	632	755	1,180	1,480	2,800	3,230	4,860	5,420	10,400	11,500	20,100	23,400
40	251	329	549	654	1,030	1,280	2,420	2,790	4,230	4,727	8,970	10,000	17,400	20,200
50	223	293	492	586	926	1,150	2,160	2,490	3,790	4,251	8,020	8,930	15,600	18,100
75	180	238	403	479	763	944	1,750	2,020	3,110	3,506	6,530	7,320	12,800	14,800
80	174	230	391	463	740	915	1,690	1,960	3,020	3,400	6,320	7,090	12,400	14,300
100	154	205	350	415	665	820	1,510	1,740	2,710	3,057	5,650	6,350	11,100	12,800
150	124	166	287	339	548	672	1,230	1,420	2,220	2,521	4,600	5,200	9,130	10,500
200	107	143	249	294	478	584	1,060	1,220	1,930	2,199	3,980	4,510	7,930	9,090
250	95	128	223	263	430	524	945	1,090	1,730	1,977	3,550	4,040	7,110	8,140
300	86	116	204	240	394	479	860	995	1,590	1,813	3,240	3,690	6,500	7,430
400	74	100	177	208	343	416	742	858	1,380	1,581	2,800	3,210	5,650	6,440
500	66	89	159	186	309	373	662	766	1,040	1,422	2,500	2,870	5,060	5,760

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Notes:

1. Table does not include effect of pressure drop across the line regulator. Where regulator loss exceeds $^3/_4$ psi, DO NOT USE THIS TABLE. Consult with the regulator manufacturer for pressure drops and capacity factors. Pressure drops across a regulator may vary with flow rate.
2. CAUTION: Capacities shown in the table might exceed maximum capacity for a selected regulator. Consult with the regulator or tubing manufacturer for guidance.
3. Table includes losses for four 90-degree bends and two end fittings. Tubing runs with larger numbers of bends or fittings shall be increased by an equivalent length of tubing to the following equation: $L = 1.3n$ where L is additional length (feet) of tubing and n is the number of additional fittings or bends.
4. EHD—Equivalent Hydraulic Diameter, which is a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.
5. Table entries have been rounded to three significant digits.

TABLE C402.4(20)
POLYETHYLENE PLASTIC PIPE

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	0.3 in. w.c.
Specific Gravity	0.60

	PIPE SIZE (inch)							
Nominal OD	**1/2**	**3/4**	**1**	**1 1/4**	**1 1/2**	**2**	**3**	**4**
Designation	**SDR 9**	**SDR 11**	**SDR 11**	**SDR 10**	**SDR 11**	**SDR 11**	**SDR 11**	**SDR 11**
Actual ID	**0.660**	**0.860**	**1.077**	**1.328**	**1.554**	**1.943**	**2.864**	**3.682**
Length (ft)	**Capacity in Cubic Feet of Gas per Hour**							
10	153	305	551	955	1,440	2,590	7,170	13,900
20	105	210	379	656	991	1,780	4,920	9,520
30	84	169	304	527	796	1,430	3,950	7,640
40	72	144	260	451	681	1,220	3,380	6,540
50	64	128	231	400	604	1,080	3,000	5,800
60	58	116	209	362	547	983	2,720	5,250
70	53	107	192	333	503	904	2,500	4,830
80	50	99	179	310	468	841	2,330	4,500
90	46	93	168	291	439	789	2,180	4,220
100	44	88	159	275	415	745	2,060	3,990
125	39	78	141	243	368	661	1,830	3,530
150	35	71	127	221	333	598	1,660	3,200
175	32	65	117	203	306	551	1,520	2,940
200	30	60	109	189	285	512	1,420	2,740
250	27	54	97	167	253	454	1,260	2,430
300	24	48	88	152	229	C411	1,140	2,200
350	22	45	81	139	211	378	1,050	2,020
400	21	42	75	130	196	352	974	1,880
450	19	39	70	122	184	330	914	1,770
500	18	37	66	115	174	312	863	1,670

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

TABLE C402.4(21)
POLYETHYLENE PLASTIC PIPE

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	0.5 in. w.c.
Specific Gravity	0.60

	PIPE SIZE (inch)							
Nominal OD	$^1/_2$	$^3/_4$	1	$1^1/_4$	$1^1/_2$	2	3	4
Designation	**SDR 9**	**SDR 11**	**SDR 11**	**SDR 10**	**SDR 11**	**SDR 11**	**SDR 11**	**SDR 11**
Actual ID	**0.660**	**0.860**	**1.077**	**1.328**	**1.554**	**1.943**	**2.864**	**3.682**
Length (ft)	**Capacity in Cubic Feet of Gas per Hour**							
10	201	403	726	1,260	1,900	3,C410	9,450	18,260
20	138	277	499	865	1,310	2,350	6,490	12,550
30	111	222	401	695	1,050	1,880	5,210	10,080
40	95	190	343	594	898	1,610	4,460	8,630
50	84	169	304	527	796	1,430	3,950	7,640
60	76	153	276	477	721	1,300	3,580	6,930
70	70	140	254	439	663	1,190	3,300	6,370
80	65	131	236	409	617	1,110	3,070	5,930
90	61	123	221	383	579	1,040	2,880	5,560
100	58	116	209	362	547	983	2,720	5,250
125	51	103	185	321	485	871	2,C410	4,660
150	46	93	168	291	439	789	2,180	4,220
175	43	86	154	268	404	726	2,010	3,880
200	40	80	144	249	376	675	1,870	3,610
250	35	71	127	221	333	598	1,660	3,200
300	32	64	115	200	302	542	1,500	2,900
350	29	59	106	184	278	499	1,380	2,670
400	27	55	99	171	258	464	1,280	2,480
450	26	51	93	160	242	435	1,200	2,330
500	24	48	88	152	229	C411	1,140	2,200

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

TABLE C402.4(22)
POLYETHYLENE PLASTIC PIPE

Gas	Natural
Inlet Pressure	2.0 psi
Pressure Drop	1.0 psi
Specific Gravity	0.60

	PIPE SIZE (inch)							
Nominal OD	**$^{1}/_{2}$**	**$^{3}/_{4}$**	**1**	**$1^{1}/_{4}$**	**$1^{1}/_{2}$**	**2**	**3**	**4**
Designation	**SDR 9**	**SDR 11**	**SDR 11**	**SDR 10**	**SDR 11**	**SDR 11**	**SDR 11**	**SDR 11**
Actual ID	**0.660**	**0.860**	**1.077**	**1.328**	**1.554**	**1.943**	**2.864**	**3.682**
Length (ft)	**Capacity in Cubic Feet of Gas per Hour**							
10	1,860	3,720	6,710	11,600	17,600	31,600	87,300	169,000
20	1,280	2,560	4,610	7,990	12,100	21,700	60,000	116,000
30	1,030	2,050	3,710	6,420	9,690	17,400	48,200	93,200
40	878	1,760	3,170	5,490	8,300	14,900	41,200	79,700
50	778	1,560	2,810	4,870	7,350	13,200	36,600	70,700
60	705	1,C410	2,550	4,C410	6,660	12,000	33,100	64,000
70	649	1,300	2,340	4,060	6,130	11,000	30,500	58,900
80	603	1,210	2,180	3,780	5,700	10,200	28,300	54,800
90	566	1,130	2,050	3,540	5,350	9,610	26,600	51,400
100	535	1,070	1,930	3,350	5,050	9,080	25,100	48,600
125	474	949	1,710	2,970	4,480	8,050	22,300	43,000
150	429	860	1,550	2,690	4,060	7,290	20,200	39,000
175	395	791	1,430	2,470	3,730	6,710	18,600	35,900
200	368	736	1,330	2,300	3,470	6,240	17,300	33,400
250	326	652	1,180	2,040	3,080	5,530	15,300	29,600
300	295	591	1,070	1,850	2,790	5,010	13,900	26,800
350	272	544	981	1,700	2,570	4,610	12,800	24,700
400	253	506	913	1,580	2,390	4,290	11,900	22,900
450	237	475	856	1,480	2,240	4,020	11,100	21,500
500	224	448	809	1,400	2,120	3,800	10,500	20,300
550	213	426	768	1,330	2,010	3,610	9,990	19,300
600	203	406	733	1,270	1,920	3,440	9,530	18,400
650	194	389	702	1,220	1,840	3,300	9,130	17,600
700	187	374	674	1,170	1,760	3,170	8,770	16,900
750	180	360	649	1,130	1,700	3,050	8,450	16,300
800	174	348	627	1,090	1,640	2,950	8,160	15,800
850	168	336	607	1,050	1,590	2,850	7,890	15,300
900	163	326	588	1,020	1,540	2,770	7,650	14,800
950	158	317	572	990	1,500	2,690	7,430	14,400
1,000	154	308	556	963	1,450	2,610	7,230	14,000
1,100	146	293	528	915	1,380	2,480	6,870	13,300
1,200	139	279	C504	873	1,320	2,370	6,550	12,700
1,300	134	267	482	836	1,260	2,270	6,270	12,100
1,400	128	257	463	803	1,210	2,180	6,030	11,600
1,500	124	247	446	773	1,170	2,100	5,810	11,200
1,600	119	239	431	747	1,130	2,030	5,610	10,800
1,700	115	231	417	723	1,090	1,960	5,430	10,500
1,800	112	224	404	701	1,060	1,900	5,260	10,200
1,900	109	218	393	680	1,030	1,850	5,110	9,900
2,000	106	212	382	662	1,000	1,800	4,970	9,600

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

TABLE C402.4(23)
POLYETHYLENE PLASTIC TUBING

Gas	Natural
Inlet Pressure	Less than 2.0 psi
Pressure Drop	0.3 in. w.c.
Specific Gravity	0.60

	PLASTIC TUBING SIZE (CTS) (inch)	
Nominal OD	**1/2**	**3/4**
Designation	**SDR 7**	**SDR 11**
Actual ID	**0.445**	**0.927**
Length (ft)	**Capacity in Cubic Feet of Gas per Hour**	
10	54	372
20	37	256
30	30	205
40	26	176
50	23	156
60	21	141
70	19	130
80	18	121
90	17	113
100	16	107
125	14	95
150	13	86
175	12	79
200	11	74
225	10	69
250	NA	65
275	NA	62
300	NA	59
350	NA	54
400	NA	51
450	NA	47
500	NA	45

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm,
1 pound per square inch = 6.895 kPa,
1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W,
1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Notes:

1. NA means a flow of less than 10 cfh.
2. Table entries have been rounded to three significant digits.

TABLE C402.4(24)
POLYETHYLENE PLASTIC TUBING

Gas	Natural
Inlet Pressure	Less than 2.0 psi
Pressure Drop	0.5 in. w.c.
Specific Gravity	0.60

	PLASTIC TUBING SIZE (CTS) (inch)	
Nominal OD	**1/2**	**3/4**
Designation	**SDR 7**	**SDR 11**
Actual ID	**0.445**	**0.927**
Length (ft)	**Capacity in Cubic Feet of Gas per Hour**	
10	72	490
20	49	337
30	39	271
40	34	232
50	30	205
60	27	186
70	25	171
80	23	159
90	22	149
100	21	141
125	18	125
150	17	113
175	15	104
200	14	97
225	13	91
250	12	86
275	11	82
300	11	78
350	10	72
400	NA	67
450	NA	63
500	NA	59

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm,
1 pound per square inch = 6.895 kPa,
1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W,
1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Notes:

1. NA means a flow of less than 10 cfh.
2. Table entries have been rounded to three significant digits.

TABLE C402.4(25)
SCHEDULE 40 METALLIC PIPE

Gas	Undiluted Propane
Inlet Pressure	10.0 psi
Pressure Drop	1.0 psi
Specific Gravity	1.50

INTENDED USE	**Pipe sizing between first stage (high-pressure regulator) and second stage (low-pressure regulator).**								
	PIPE SIZE (inch)								
Nominal	$^{1}/_{2}$	$^{3}/_{4}$	**1**	$1^{1}/_{4}$	$1^{1}/_{2}$	**2**	$2^{1}/_{2}$	**3**	**4**
Actual ID	**0.622**	**0.824**	**1.049**	**1.380**	**1.610**	**2.067**	**2.469**	**3.068**	**4.026**
Length (ft)	**Capacity in Thousands of Btu per Hour**								
10	3,320	6,950	13,100	26,900	40,300	77,600	124,000	219,000	446,000
20	2,280	4,780	9,000	18,500	27,700	53,300	85,000	150,000	306,000
30	1,830	3,840	7,220	14,800	22,200	42,800	68,200	121,000	246,000
40	1,570	3,280	6,180	12,700	19,000	36,600	58,400	103,000	211,000
50	1,390	2,910	5,480	11,300	16,900	32,500	51,700	91,500	187,000
60	1,260	2,640	4,970	10,200	15,300	29,400	46,900	82,900	169,000
70	1,160	2,430	4,570	9,380	14,100	27,100	43,100	76,300	156,000
80	1,080	2,260	4,250	8,730	13,100	25,200	40,100	70,900	145,000
90	1,010	2,120	3,990	8,190	12,300	23,600	37,700	66,600	136,000
100	956	2,000	3,770	7,730	11,600	22,300	35,600	62,900	128,000
125	848	1,770	3,340	6,850	10,300	19,800	31,500	55,700	114,000
150	768	1,610	3,020	6,210	9,300	17,900	28,600	50,500	103,000
175	706	1,480	2,780	5,710	8,560	16,500	26,300	46,500	94,700
200	657	1,370	2,590	5,320	7,960	15,300	24,400	43,200	88,100
250	582	1,220	2,290	4,710	7,060	13,600	21,700	38,300	78,100
300	528	1,100	2,080	4,270	6,400	12,300	19,600	34,700	70,800
350	486	1,020	1,910	3,930	5,880	11,300	18,100	31,900	65,100
400	452	945	1,780	3,650	5,470	10,500	16,800	29,700	60,600
450	424	886	1,670	3,430	5,140	9,890	15,800	27,900	56,800
500	400	837	1,580	3,240	4,850	9,340	14,900	26,300	53,700
550	380	795	1,500	3,070	4,610	8,870	14,100	25,000	51,000
600	363	759	1,430	2,930	4,400	8,460	13,500	23,900	48,600
650	347	726	1,370	2,810	4,210	8,110	12,900	22,800	46,600
700	334	698	1,310	2,700	4,040	7,790	12,400	21,900	44,800
750	321	672	1,270	2,600	3,900	7,500	12,000	21,100	43,100
800	310	649	1,220	2,510	3,760	7,240	11,500	20,400	41,600
850	300	628	1,180	2,430	3,640	7,010	11,200	19,800	40,300
900	291	609	1,150	2,360	3,530	6,800	10,800	19,200	39,100
950	283	592	1,110	2,290	3,430	6,600	10,500	18,600	37,900
1,000	275	575	1,080	2,230	3,330	6,420	10,200	18,100	36,900
1,100	261	546	1,030	2,110	3,170	6,100	9,720	17,200	35,000
1,200	249	521	982	2,020	3,020	5,820	9,270	16,400	33,400
1,300	239	499	940	1,930	2,890	5,570	8,880	15,700	32,000
1,400	229	480	903	1,850	2,780	5,350	8,530	15,100	30,800
1,500	221	462	870	1,790	2,680	5,160	8,220	14,500	29,600
1,600	213	446	840	1,730	2,590	4,980	7,940	14,000	28,600
1,700	206	432	813	1,670	2,500	4,820	7,680	13,600	27,700
1,800	200	419	789	1,620	2,430	4,670	7,450	13,200	26,900
1,900	194	407	766	1,570	2,360	4,540	7,230	12,800	26,100
2,000	189	395	745	1,530	2,290	4,C410	7,030	12,400	25,400

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

TABLE C402.4(26)
SCHEDULE 40 METALLIC PIPE

Gas	Undiluted Propane
Inlet Pressure	10.0 psi
Pressure Drop	3.0 psi
Specific Gravity	1.50

INTENDED USE	**Pipe sizing between first stage (high-pressure regulator) and second stage (low-pressure regulator).**								
	PIPE SIZE (inch)								
Nominal	**1/2**	**3/4**	**1**	**1 1/4**	**1 1/2**	**2**	**2 1/2**	**3**	**4**
Actual ID	**0.622**	**0.824**	**1.049**	**1.380**	**1.610**	**2.067**	**2.469**	**3.068**	**4.026**
Length (ft)	**Capacity in Thousands of Btu per Hour**								
10	5,890	12,300	23,200	47,600	71,300	137,000	219,000	387,000	789,000
20	4,050	8,460	15,900	32,700	49,000	94,400	150,000	266,000	543,000
30	3,250	6,790	12,800	26,300	39,400	75,800	121,000	214,000	436,000
40	2,780	5,810	11,000	22,500	33,700	64,900	103,000	183,000	373,000
50	2,460	5,150	9,710	19,900	29,900	57,500	91,600	162,000	330,000
60	2,230	4,670	8,790	18,100	27,100	52,100	83,000	147,000	299,000
70	2,050	4,300	8,090	16,600	24,900	47,900	76,400	135,000	275,000
80	1,910	4,000	7,530	15,500	23,200	44,600	71,100	126,000	256,000
90	1,790	3,750	7,060	14,500	21,700	41,800	66,700	118,000	240,000
100	1,690	3,540	6,670	13,700	20,500	39,500	63,000	111,000	227,000
125	1,500	3,140	5,910	12,100	18,200	35,000	55,800	98,700	201,000
150	1,360	2,840	5,360	11,000	16,500	31,700	50,600	89,400	182,000
175	1,250	2,620	4,930	10,100	15,200	29,200	46,500	82,300	167,800
200	1,160	2,430	4,580	9,C410	14,100	27,200	43,300	76,500	156,100
250	1,030	2,160	4,060	8,340	12,500	24,100	38,400	67,800	138,400
300	935	1,950	3,680	7,560	11,300	21,800	34,800	61,500	125,400
350	860	1,800	3,390	6,950	10,400	20,100	32,000	56,500	115,300
400	800	1,670	3,150	6,470	9,690	18,700	29,800	52,600	107,300
450	751	1,570	2,960	6,070	9,090	17,500	27,900	49,400	100,700
500	709	1,480	2,790	5,730	8,590	16,500	26,400	46,600	95,100
550	673	1,C410	2,650	5,450	8,160	15,700	25,000	44,300	90,300
600	642	1,340	2,530	5,200	7,780	15,000	23,900	42,200	86,200
650	615	1,290	2,420	4,980	7,450	14,400	22,900	40,500	82,500
700	591	1,240	2,330	4,780	7,160	13,800	22,000	38,900	79,300
750	569	1,190	2,240	4,600	6,900	13,300	21,200	37,400	76,400
800	550	1,150	2,170	4,450	6,660	12,800	20,500	36,200	73,700
850	532	1,110	2,100	4,300	6,450	12,400	19,800	35,000	71,400
900	516	1,080	2,030	4,170	6,250	12,000	19,200	33,900	69,200
950	501	1,050	1,970	4,050	6,070	11,700	18,600	32,900	67,200
1,000	487	1,020	1,920	3,940	5,900	11,400	18,100	32,000	65,400
1,100	463	968	1,820	3,740	5,610	10,800	17,200	30,400	62,100
1,200	442	923	1,740	3,570	5,350	10,300	16,400	29,000	59,200
1,300	423	884	1,670	3,420	5,120	9,870	15,700	27,800	56,700
1,400	406	849	1,600	3,280	4,920	9,480	15,100	26,700	54,500
1,500	391	818	1,540	3,160	4,740	9,130	14,600	25,700	52,500
1,600	378	790	1,490	3,060	4,580	8,820	14,100	24,800	50,700
1,700	366	765	1,440	2,960	4,430	8,530	13,600	24,000	49,000
1,800	355	741	1,400	2,870	4,300	8,270	13,200	23,300	47,600
1,900	344	720	1,360	2,780	4,170	8,040	12,800	22,600	46,200
2,000	335	700	1,320	2,710	4,060	7,820	12,500	22,000	44,900

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa, 1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

TABLE C402.4(27)
SCHEDULE 40 METALLIC PIPE

Gas	Undiluted Propane
Inlet Pressure	2.0 psi
Pressure Drop	1.0 psi
Specific Gravity	1.50

INTENDED USE	**Pipe sizing between 2 psig service and line pressure regulator.**								
	PIPE SIZE (inch)								
Nominal	$^{1}/_{2}$	$^{3}/_{4}$	1	$1^{1}/_{4}$	$1^{1}/_{2}$	2	$2^{1}/_{2}$	3	4
Actual ID	**0.622**	**0.824**	**1.049**	**1.380**	**1.610**	**2.067**	**2.469**	**3.068**	**4.026**
Length (ft)	**Capacity in Thousands of Btu per Hour**								
10	2,680	5,590	10,500	21,600	32,400	62,400	99,500	176,000	359,000
20	1,840	3,850	7,240	14,900	22,300	42,900	68,400	121,000	247,000
30	1,480	3,090	5,820	11,900	17,900	34,500	54,900	97,100	198,000
40	1,260	2,640	4,980	10,200	15,300	29,500	47,000	83,100	170,000
50	1,120	2,340	4,C410	9,060	13,600	26,100	41,700	73,700	150,000
60	1,010	2,120	4,000	8,210	12,300	23,700	37,700	66,700	136,000
70	934	1,950	3,680	7,550	11,300	21,800	34,700	61,400	125,000
80	869	1,820	3,420	7,020	10,500	20,300	32,300	57,100	116,000
90	815	1,700	3,210	6,590	9,880	19,000	30,300	53,600	109,000
100	770	1,610	3,030	6,230	9,330	18,000	28,600	50,600	103,000
125	682	1,430	2,690	5,520	8,270	15,900	25,400	44,900	91,500
150	618	1,290	2,440	5,000	7,490	14,400	23,000	40,700	82,900
175	569	1,190	2,240	4,600	6,890	13,300	21,200	37,400	76,300
200	529	1,110	2,080	4,280	6,C410	12,300	19,700	34,800	71,000
250	469	981	1,850	3,790	5,680	10,900	17,400	30,800	62,900
300	425	889	1,670	3,440	5,150	9,920	15,800	27,900	57,000
350	391	817	1,540	3,160	4,740	9,120	14,500	25,700	52,400
400	364	760	1,430	2,940	4,C410	8,490	13,500	23,900	48,800
450	341	714	1,340	2,760	4,130	7,960	12,700	22,400	45,800
500	322	674	1,270	2,610	3,910	7,520	12,000	21,200	43,200
550	306	640	1,210	2,480	3,710	7,140	11,400	20,100	41,100
600	292	611	1,150	2,360	3,540	6,820	10,900	19,200	39,200
650	280	585	1,100	2,260	3,390	6,530	10,400	18,400	37,500
700	269	562	1,060	2,170	3,260	6,270	9,990	17,700	36,000
750	259	541	1,020	2,090	3,140	6,040	9,630	17,000	34,700
800	250	523	985	2,020	3,030	5,830	9,300	16,400	33,500
850	242	506	953	1,960	2,930	5,640	9,000	15,900	32,400
900	235	490	924	1,900	2,840	5,470	8,720	15,400	31,500
950	228	476	897	1,840	2,760	5,310	8,470	15,000	30,500
1,000	222	463	873	1,790	2,680	5,170	8,240	14,600	29,700
1,100	210	440	829	1,700	2,550	4,910	7,830	13,800	28,200
1,200	201	420	791	1,620	2,430	4,680	7,470	13,200	26,900
1,300	192	402	757	1,550	2,330	4,490	7,150	12,600	25,800
1,400	185	386	727	1,490	2,240	4,310	6,870	12,100	24,800
1,500	178	372	701	1,440	2,160	4,150	6,620	11,700	23,900
1,600	172	359	677	1,390	2,080	4,010	6,390	11,300	23,000
1,700	166	348	655	1,340	2,010	3,880	6,180	10,900	22,300
1,800	161	337	635	1,300	1,950	3,760	6,000	10,600	21,600
1,900	157	327	617	1,270	1,900	3,650	5,820	10,300	21,000
2,000	152	318	600	1,230	1,840	3,550	5,660	10,000	20,400

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa, 1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

TABLE C402.4(28)
SCHEDULE 40 METALLIC PIPE

Gas	Undiluted Propane
Inlet Pressure	11.0 in. w.c.
Pressure Drop	0.5 in. w.c.
Specific Gravity	1.50

INTENDED USE	**Pipe sizing between single- or second-stage (low pressure) regulator and appliance.**								
	PIPE SIZE (inch)								
Nominal	**1/2**	**3/4**	**1**	**1 1/4**	**1 1/2**	**2**	**2 1/2**	**3**	**4**
Actual ID	**0.622**	**0.824**	**1.049**	**1.380**	**1.610**	**2.067**	**2.469**	**3.068**	**4.026**
Length (ft)	**Capacity in Thousands of Btu per Hour**								
10	291	608	1,150	2,350	3,520	6,790	10,800	19,100	39,000
20	200	418	787	1,620	2,420	4,660	7,430	13,100	26,800
30	160	336	632	1,300	1,940	3,750	5,970	10,600	21,500
40	137	287	541	1,110	1,660	3,210	5,110	9,030	18,400
50	122	255	480	985	1,480	2,840	4,530	8,000	16,300
60	110	231	434	892	1,340	2,570	4,100	7,250	14,800
70	101	212	400	821	1,230	2,370	3,770	6,670	13,600
80	94	197	372	763	1,140	2,200	3,510	6,210	12,700
90	89	185	349	716	1,070	2,070	3,290	5,820	11,900
100	84	175	330	677	1,010	1,950	3,110	5,500	11,200
125	74	155	292	600	899	1,730	2,760	4,880	9,950
150	67	140	265	543	814	1,570	2,500	4,420	9,010
175	62	129	243	500	749	1,440	2,300	4,060	8,290
200	58	120	227	465	697	1,340	2,140	3,780	7,710
250	51	107	201	412	618	1,190	1,900	3,350	6,840
300	46	97	182	373	560	1,080	1,720	3,040	6,190
350	42	89	167	344	515	991	1,580	2,790	5,700
400	40	83	156	320	479	922	1,470	2,600	5,300
450	37	78	146	300	449	865	1,380	2,440	4,970
500	35	73	138	283	424	817	1,300	2,300	4,700
550	33	70	131	269	403	776	1,240	2,190	4,460
600	32	66	125	257	385	741	1,180	2,090	4,260
650	30	64	120	246	368	709	1,130	2,000	4,080
700	29	61	115	236	354	681	1,090	1,920	3,920
750	28	59	111	227	341	656	1,050	1,850	3,770
800	27	57	107	220	329	634	1,010	1,790	3,640
850	26	55	104	213	319	613	978	1,730	3,530
900	25	53	100	206	309	595	948	1,680	3,420
950	25	52	97	200	300	578	921	1,630	3,320
1,000	24	50	95	195	292	562	895	1,580	3,230
1,100	23	48	90	185	277	534	850	1,500	3,070
1,200	22	46	86	176	264	509	811	1,430	2,930
1,300	21	44	82	169	253	487	777	1,370	2,800
1,400	20	42	79	162	243	468	746	1,320	2,690
1,500	19	40	76	156	234	451	719	1,270	2,590
1,600	19	39	74	151	226	436	694	1,230	2,500
1,700	18	38	71	146	219	422	672	1,190	2,420
1,800	18	37	69	142	212	409	652	1,150	2,350
1,900	17	36	67	138	206	397	633	1,120	2,280
2,000	17	35	65	134	200	386	615	1,090	2,220

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa, 1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

TABLE C402.4(29)
SEMIRIGID COPPER TUBING

Gas	Undiluted Propane
Inlet Pressure	10.0 psi
Pressure Drop	1.0 psi
Specific Gravity	1.50

INTENDED USE		**Sizing between first stage (high-pressure regulator) and second stage (low-pressure regulator).**								
		TUBE SIZE (in.)								
Nominal	**K & L**	$^{1}/_{4}$	$^{3}/_{8}$	$^{1}/_{2}$	$^{5}/_{8}$	$^{3}/_{4}$	**1**	$1^{1}/_{4}$	$1^{1}/_{2}$	**2**
	ACR	$^{3}/_{8}$	$^{1}/_{2}$	$^{5}/_{8}$	$^{3}/_{4}$	$^{7}/_{8}$	$1^{1}/_{8}$	$1^{3}/_{8}$	—	—
Outside		**0.375**	**0.500**	**0.625**	**0.750**	**0.875**	**1.125**	**1.375**	**1.625**	**2.125**
Inside		**0.305**	**0.402**	**0.527**	**0.652**	**0.745**	**0.995**	**1.245**	**1.481**	**1.959**
Length (ft)		**Capacity in Thousands of Btu per Hour**								
10		513	1,060	2,150	3,760	5,330	11,400	20,500	32,300	67,400
20		352	727	1,480	2,580	3,670	7,830	14,100	22,200	46,300
30		283	584	1,190	2,080	2,940	6,290	11,300	17,900	37,200
40		242	500	1,020	1,780	2,520	5,380	9,690	15,300	31,800
50		215	443	901	1,570	2,230	4,770	8,590	13,500	28,200
60		194	401	816	1,430	2,020	4,320	7,780	12,300	25,600
70		179	369	751	1,310	1,860	3,980	7,160	11,300	23,500
80		166	343	699	1,220	1,730	3,700	6,660	10,500	21,900
90		156	322	655	1,150	1,630	3,470	6,250	9,850	20,500
100		147	304	619	1,080	1,540	3,280	5,900	9,310	19,400
125		131	270	549	959	1,360	2,910	5,230	8,250	17,200
150		118	244	497	869	1,230	2,630	4,740	7,470	15,600
175		109	225	457	799	1,130	2,420	4,360	6,880	14,300
200		101	209	426	744	1,060	2,250	4,060	6,400	13,300
250		90	185	377	659	935	2,000	3,600	5,670	11,800
300		81	168	342	597	847	1,810	3,260	5,140	10,700
350		75	155	314	549	779	1,660	3,000	4,730	9,840
400		70	144	292	511	725	1,550	2,790	4,400	9,160
450		65	135	274	480	680	1,450	2,620	4,130	8,590
500		62	127	259	453	643	1,370	2,470	3,900	8,120
550		59	121	246	430	610	1,300	2,350	3,700	7,710
600		56	115	235	C410	582	1,240	2,240	3,530	7,350
650		54	111	225	393	558	1,190	2,140	3,380	7,040
700		51	106	216	378	536	1,140	2,060	3,250	6,770
750		50	102	208	364	516	1,100	1,980	3,130	6,520
800		48	99	201	351	498	1,060	1,920	3,020	6,290
850		46	96	195	340	482	1,030	1,850	2,920	6,090
900		45	93	189	330	468	1,000	1,800	2,840	5,910
950		44	90	183	320	454	970	1,750	2,750	5,730
1,000		42	88	178	311	442	944	1,700	2,680	5,580
1,100		40	83	169	296	420	896	1,610	2,540	5,300
1,200		38	79	161	282	400	855	1,540	2,430	5,050
1,300		37	76	155	270	383	819	1,470	2,320	4,840
1,400		35	73	148	260	368	787	1,420	2,230	4,650
1,500		34	70	143	250	355	758	1,360	2,150	4,480
1,600		33	68	138	241	343	732	1,320	2,080	4,330
1,700		32	66	134	234	331	708	1,270	2,010	4,190
1,800		31	64	130	227	321	687	1,240	1,950	4,060
1,900		30	62	126	220	312	667	1,200	1,890	3,940
2,000		29	60	122	214	304	648	1,170	1,840	3,830

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Notes:

1. Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.
2. Table entries have been rounded to three significant digits.

TABLE C402.4(30)
SEMIRIGID COPPER TUBING

Gas	Undiluted Propane
Inlet Pressure	11.0 in. w.c.
Pressure Drop	0.5 in. w.c.
Specific Gravity	1.50

INTENDED USE	**Sizing between single or second stage (low-pressure regulator) and appliance.**								
	TUBE SIZE (inch)								
Nominal K & L	**1/4**	**3/8**	**1/2**	**5/8**	**3/4**	**1**	**1 1/4**	**1 1/2**	**2**
Nominal ACR	**3/8**	**1/2**	**5/8**	**3/4**	**7/8**	**1 1/8**	**1 3/8**	**—**	**—**
Outside	**0.375**	**0.500**	**0.625**	**0.750**	**0.875**	**1.125**	**1.375**	**1.625**	**2.125**
Inside	**0.305**	**0.402**	**0.527**	**0.652**	**0.745**	**0.995**	**1.245**	**1.481**	**1.959**
Length (ft)	**Capacity in Thousands of Btu per Hour**								
10	45	93	188	329	467	997	1,800	2,830	5,890
20	31	64	129	226	321	685	1,230	1,950	4,050
30	25	51	104	182	258	550	991	1,560	3,250
40	21	44	89	155	220	471	848	1,340	2,780
50	19	39	79	138	195	417	752	1,180	2,470
60	17	35	71	125	177	378	681	1,070	2,240
70	16	32	66	115	163	348	626	988	2,060
80	15	30	61	107	152	324	583	919	1,910
90	14	28	57	100	142	304	547	862	1,800
100	13	27	54	95	134	287	517	814	1,700
125	11	24	48	84	119	254	458	722	1,500
150	10	21	44	76	108	230	415	654	1,360
175	NA	20	40	70	99	212	382	602	1,250
200	NA	18	37	65	92	197	355	560	1,170
250	NA	16	33	58	82	175	315	496	1,030
300	NA	15	30	52	74	158	285	449	936
350	NA	14	28	48	68	146	262	414	861
400	NA	13	26	45	63	136	244	385	801
450	NA	12	24	42	60	127	229	361	752
500	NA	11	23	40	56	120	216	341	710
550	NA	11	22	38	53	114	205	324	674
600	NA	10	21	36	51	109	196	309	643
650	NA	NA	20	34	49	104	188	296	616
700	NA	NA	19	33	47	100	180	284	592
750	NA	NA	18	32	45	96	174	274	570
800	NA	NA	18	31	44	93	168	264	551
850	NA	NA	17	30	42	90	162	256	533
900	NA	NA	17	29	41	87	157	248	517
950	NA	NA	16	28	40	85	153	241	502
1,000	NA	NA	16	27	39	83	149	234	488
1,100	NA	NA	15	26	37	78	141	223	464
1,200	NA	NA	14	25	35	75	135	212	442
1,300	NA	NA	14	24	34	72	129	203	423
1,400	NA	NA	13	23	32	69	124	195	407
1,500	NA	NA	13	22	31	66	119	188	392
1,600	NA	NA	12	21	30	64	115	182	378
1,700	NA	NA	12	20	29	62	112	176	366
1,800	NA	NA	11	20	28	60	108	170	355
1,900	NA	NA	11	19	27	58	105	166	345
2,000	NA	NA	11	19	27	57	102	161	335

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa, 1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Notes:

1. Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.
2. NA means a flow of less than 10,000 Btu/h.
3. Table entries have been rounded to three significant digits.

TABLE C402.4(31) SEMIRIGID COPPER TUBING

Gas	Undiluted Propane
Inlet Pressure	2.0 psi
Pressure Drop	1.0 psi
Specific Gravity	1.50

INTENDED USE		**Tube sizing between 2 psig service and line pressure regulator.**								
		TUBE SIZE (inch)								
Nominal	**K & L**	**1/4**	**3/8**	**1/2**	**5/8**	**3/4**	**1**	**1 1/4**	**1 1/2**	**2**
	ACR	**3/8**	**1/2**	**5/8**	**3/4**	**7/8**	**1 1/8**	**1 3/8**	**—**	**—**
Outside		**0.375**	**0.500**	**0.625**	**0.750**	**0.875**	**1.125**	**1.375**	**1.625**	**2.125**
Inside		**0.305**	**0.402**	**0.527**	**0.652**	**0.745**	**0.995**	**1.245**	**1.481**	**1.959**
Length (ft)		**Capacity in Thousands of Btu per Hour**								
10		413	852	1,730	3,030	4,300	9,170	16,500	26,000	54,200
20		284	585	1,190	2,080	2,950	6,310	11,400	17,900	37,300
30		228	470	956	1,670	2,370	5,060	9,120	14,400	29,900
40		195	402	818	1,430	2,030	4,330	7,800	12,300	25,600
50		173	356	725	1,270	1,800	3,840	6,920	10,900	22,700
60		157	323	657	1,150	1,630	3,480	6,270	9,880	20,600
70		144	297	605	1,060	1,500	3,200	5,760	9,090	18,900
80		134	276	562	983	1,390	2,980	5,360	8,450	17,600
90		126	259	528	922	1,310	2,790	5,030	7,930	16,500
100		119	245	498	871	1,240	2,640	4,750	7,490	15,600
125		105	217	442	772	1,100	2,340	4,210	6,640	13,800
150		95	197	400	700	992	2,120	3,820	6,020	12,500
175		88	181	368	644	913	1,950	3,510	5,540	11,500
200		82	168	343	599	849	1,810	3,270	5,150	10,700
250		72	149	304	531	753	1,610	2,900	4,560	9,510
300		66	135	275	481	682	1,460	2,620	4,140	8,610
350		60	124	253	442	628	1,340	2,C410	3,800	7,920
400		56	116	235	C411	584	1,250	2,250	3,540	7,370
450		53	109	221	386	548	1,170	2,110	3,320	6,920
500		50	103	209	365	517	1,110	1,990	3,140	6,530
550		47	97	198	346	491	1,050	1,890	2,980	6,210
600		45	93	189	330	469	1,000	1,800	2,840	5,920
650		43	89	181	316	449	959	1,730	2,720	5,670
700		41	86	174	304	431	921	1,660	2,620	5,450
750		40	82	168	293	415	888	1,600	2,520	5,250
800		39	80	162	283	401	857	1,540	2,430	5,070
850		37	77	157	274	388	829	1,490	2,350	4,900
900		36	75	152	265	376	804	1,450	2,280	4,750
950		35	72	147	258	366	781	1,C410	2,220	4,620
1,000		34	71	143	251	356	760	1,370	2,160	4,490
1,100		32	67	136	238	338	721	1,300	2,050	4,270
1,200		31	64	130	227	322	688	1,240	1,950	4,070
1,300		30	61	124	217	309	659	1,190	1,870	3,900
1,400		28	59	120	209	296	633	1,140	1,800	3,740
1,500		27	57	115	201	286	610	1,100	1,730	3,610
1,600		26	55	111	194	276	589	1,060	1,670	3,480
1,700		26	53	108	188	267	570	1,030	1,620	3,370
1,800		25	51	104	182	259	553	1,000	1,570	3,270
1,900		24	50	101	177	251	537	966	1,520	3,170
2,000		23	48	99	172	244	522	940	1,480	3,090

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Notes:

1. Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.
2. Table entries have been rounded to three significant digits.

TABLE C402.4(32)
CORRUGATED STAINLESS STEEL TUBING (CSST)

Gas	Undiluted Propane
Inlet Pressure	11.0 in. w.c.
Pressure Drop	0.5 in. w.c.
Specific Gravity	1.50

INTENDED USE: SIZING BETWEEN SINGLE- OR SECOND-STAGE (Low-Pressure) REGULATOR AND THE APPLIANCE SHUTOFF VALVE														
	TUBE SIZE (EHD)													
Flow Designation	**13**	**15**	**18**	**19**	**23**	**25**	**30**	**31**	**37**	**39**	**46**	**48**	**60**	**62**
Length (ft)	**Capacity in Thousands of Btu per Hour**													
5	72	99	181	211	355	426	744	863	1,420	1,638	2,830	3,270	5,780	6,550
10	50	69	129	150	254	303	521	605	971	1,179	1,990	2,320	4,110	4,640
15	39	55	104	121	208	248	422	490	775	972	1,620	1,900	3,370	3,790
20	34	49	91	106	183	216	365	425	661	847	1,400	1,650	2,930	3,290
25	30	42	82	94	164	192	325	379	583	762	1,250	1,480	2,630	2,940
30	28	39	74	87	151	177	297	344	528	698	1,140	1,350	2,400	2,680
40	23	33	64	74	131	153	256	297	449	610	988	1,170	2,090	2,330
50	20	30	58	66	118	137	227	265	397	548	884	1,050	1,870	2,080
60	19	26	53	60	107	126	207	241	359	502	805	961	1,710	1,900
70	17	25	49	57	99	117	191	222	330	466	745	890	1,590	1,760
80	15	23	45	52	94	109	178	208	307	438	696	833	1,490	1,650
90	15	22	44	50	90	102	169	197	286	414	656	787	1,400	1,550
100	14	20	41	47	85	98	159	186	270	393	621	746	1,330	1,480
150	11	15	31	36	66	75	123	143	217	324	506	611	1,090	1,210
200	9	14	28	33	60	69	112	129	183	283	438	531	948	1,050
250	8	12	25	30	53	61	99	117	163	254	390	476	850	934
300	8	11	23	26	50	57	90	107	147	234	357	434	777	854

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Notes:

1. Table includes losses for four 90-degree bends and two end fittings. Tubing runs with larger numbers of bends or fittings shall be increased by an equivalent length of tubing to the following equation: $L = 1.3n$ where L is additional length (feet) of tubing and n is the number of additional fittings or bends.
2. EHD—Equivalent Hydraulic Diameter, which is a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.
3. Table entries have been rounded to three significant digits.

TABLE C402.4(33)
CORRUGATED STAINLESS STEEL TUBING (CSST)

Gas	Undiluted Propane
Inlet Pressure	2.0 psi
Pressure Drop	1.0 psi
Specific Gravity	1.50

INTENDED USE: SIZING BETWEEN 2 PSI SERVICE AND THE LINE PRESSURE REGULATOR														
	TUBE SIZE (EHD)													
Flow Designation	**13**	**15**	**18**	**19**	**23**	**25**	**30**	**31**	**37**	**39**	**46**	**48**	**60**	**62**
Length (ft)	**Capacity in Thousands of Btu per Hour**													
10	426	558	927	1,110	1,740	2,170	4,100	4,720	7,130	7,958	15,200	16,800	29,400	34,200
25	262	347	591	701	1,120	1,380	2,560	2,950	4,560	5,147	9,550	10,700	18,800	21,700
30	238	316	540	640	1,030	1,270	2,330	2,690	4,180	4,719	8,710	9,790	17,200	19,800
40	203	271	469	554	896	1,100	2,010	2,320	3,630	4,116	7,530	8,500	14,900	17,200
50	181	243	420	496	806	986	1,790	2,070	3,260	3,702	6,730	7,610	13,400	15,400
75	147	196	344	406	663	809	1,460	1,690	2,680	3,053	5,480	6,230	11,000	12,600
80	140	189	333	393	643	768	1,C410	1,630	2,590	2,961	5,300	6,040	10,600	12,200
100	124	169	298	350	578	703	1,260	1,450	2,330	2,662	4,740	5,C410	9,530	10,900
150	101	137	245	287	477	575	1,020	1,180	1,910	2,195	3,860	4,430	7,810	8,890
200	86	118	213	248	415	501	880	1,020	1,660	1,915	3,340	3,840	6,780	7,710
250	77	105	191	222	373	448	785	910	1,490	1,722	2,980	3,440	6,080	6,900
300	69	96	173	203	343	C411	716	829	1,360	1,578	2,720	3,150	5,560	6,300
400	60	82	151	175	298	355	616	716	1,160	1,376	2,350	2,730	4,830	5,460
500	53	72	135	158	268	319	550	638	1,030	1,237	2,100	2,450	4,330	4,880

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.293 1 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Notes:

1. Table does not include effect of pressure drop across the line regulator. Where regulator loss exceeds $^1/_2$ psi (based on 13 in. w.c. outlet pressure), DO NOT USE THIS TABLE. Consult with the regulator manufacturer for pressure drops and capacity factors. Pressure drops across a regulator may vary with flow rate.
2. CAUTION: Capacities shown in the table might exceed maximum capacity for a selected regulator. Consult with the regulator or tubing manufacturer for guidance.
3. Table includes losses for four 90-degree bends and two end fittings. Tubing runs with larger numbers of bends or fittings shall be increased by an equivalent length of tubing to the following equation: $L = 1.3n$ where L is additional length (feet) of tubing and n is the number of additional fittings or bends.
4. EHD—Equivalent Hydraulic Diameter, which is a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.
5. Table entries have been rounded to three significant digits.

TABLE C402.4(34)
CORRUGATED STAINLESS STEEL TUBING (CSST)

Gas	Undiluted Propane
Inlet Pressure	5.0 psi
Pressure Drop	3.5 psi
Specific Gravity	1.50

	TUBE SIZE (EHD)													
Flow Designation	**13**	**15**	**18**	**19**	**23**	**25**	**30**	**31**	**37**	**39**	**46**	**48**	**60**	**62**
Length (ft)	**Capacity in Thousands of Btu per Hour**													
10	826	1,070	1,710	2,060	3,150	4,000	7,830	8,950	13,100	14,441	28,600	31,200	54,400	63,800
25	509	664	1,090	1,310	2,040	2,550	4,860	5,600	8,400	9,339	18,000	19,900	34,700	40,400
30	461	603	999	1,190	1,870	2,340	4,430	5,100	7,680	8,564	16,400	18,200	31,700	36,900
40	396	520	867	1,030	1,630	2,030	3,820	4,400	6,680	7,469	14,200	15,800	27,600	32,000
50	352	463	777	926	1,460	1,820	3,C410	3,930	5,990	6,717	12,700	14,100	24,700	28,600
75	284	376	637	757	1,210	1,490	2,770	3,190	4,920	5,539	10,300	11,600	20,300	23,400
80	275	363	618	731	1,170	1,450	2,680	3,090	4,770	5,372	9,990	11,200	19,600	22,700
100	243	324	553	656	1,050	1,300	2,390	2,760	4,280	4,830	8,930	10,000	17,600	20,300
150	196	262	453	535	866	1,060	1,940	2,240	3,510	3,983	7,270	8,210	14,400	16,600
200	169	226	393	464	755	923	1,680	1,930	3,050	3,474	6,290	7,130	12,500	14,400
250	150	202	352	415	679	828	1,490	1,730	2,740	3,124	5,620	6,390	11,200	12,900
300	136	183	322	379	622	757	1,360	1,570	2,510	2,865	5,120	5,840	10,300	11,700
400	117	158	279	328	542	657	1,170	1,360	2,180	2,498	4,430	5,070	8,920	10,200
500	104	140	251	294	488	589	1,050	1,210	1,950	2,247	3,960	4,540	8,000	9,110

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Notes:

1 Table does not include effect of pressure drop across line regulator. Where regulator loss exceeds 1 psi, DO NOT USE THIS TABLE. Consult with the regulator manufacturer for pressure drops and capacity factors. Pressure drop across regulator may vary with the flow rate.

2. CAUTION: Capacities shown in the table might exceed maximum capacity of selected regulator. Consult with the tubing manufacturer for guidance.
3. Table includes losses for four 90-degree bends and two end fittings. Tubing runs with larger numbers of bends or fittings shall be increased by an equivalent length of tubing to the following equation: $L = 1.3n$ where L is additional length (feet) of tubing and n is the number of additional fittings or bends.
4. EHD—Equivalent Hydraulic Diameter, which is a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.
5. Table entries have been rounded to three significant digits.

TABLE C402.4(35)
POLYETHYLENE PLASTIC PIPE

Gas	Undiluted Propane
Inlet Pressure	11.0 in. w.c.
Pressure Drop	0.5 in. w.c.
Specific Gravity	1.50

INTENDED USE	**PE pipe sizing between integral two-stage regulator at tank or second stage (low-pressure regulator) and building.**							
	PIPE SIZE (inch)							
Nominal OD	**1/2**	**3/4**	**1**	**1 1/4**	**1 1/2**	**2**	**3**	**4**
Designation	**SDR 9**	**SDR 11**	**SDR 11**	**SDR 10**	**SDR 11**	**SDR 11**	**SDR 11**	**SDR 11**
Actual ID	**0.660**	**0.860**	**1.077**	**1.328**	**1.554**	**1.943**	**2.864**	**3.682**
Length (ft)	**Capacity in Thousands of Btu per Hour**							
10	340	680	1,230	2,130	3,210	5,770	16,000	30,900
20	233	468	844	1,460	2,210	3,970	11,000	21,200
30	187	375	677	1,170	1,770	3,180	8,810	17,000
40	160	321	580	1,000	1,520	2,730	7,540	14,600
50	142	285	514	890	1,340	2,420	6,680	12,900
60	129	258	466	807	1,220	2,190	6,050	11,700
70	119	237	428	742	1,120	2,010	5,570	10,800
80	110	221	398	690	1,040	1,870	5,180	10,000
90	103	207	374	648	978	1,760	4,860	9,400
100	98	196	353	612	924	1,660	4,590	8,900
125	87	173	313	542	819	1,470	4,070	7,900
150	78	157	284	491	742	1,330	3,690	7,130
175	72	145	261	452	683	1,230	3,390	6,560
200	67	135	243	420	635	1,140	3,160	6,100
250	60	119	215	373	563	1,010	2,800	5,C410
300	54	108	195	338	510	916	2,530	4,900
350	50	99	179	311	469	843	2,330	4,510
400	46	92	167	289	436	784	2,170	4,190
450	43	87	157	271	409	736	2,040	3,930
500	41	82	148	256	387	695	1,920	3,720

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

TABLE C402.4(36)
POLYETHYLENE PLASTIC PIPE

Gas	Undiluted Propane
Inlet Pressure	2.0 psi
Pressure Drop	1.0 psi
Specific Gravity	1.50

INTENDED USE	**PE pipe sizing between 2 psig service regulator and line pressure regulator.**							
	PIPE SIZE (inch)							
Nominal OD	**$^{1}/_{2}$**	**$^{3}/_{4}$**	**1**	**$1^{1}/_{4}$**	**$1^{1}/_{2}$**	**2**	**3**	**4**
Designation	**SDR 9**	**SDR 11**	**SDR 11**	**SDR 10**	**SDR 11**	**SDR 11**	**SDR 11**	**SDR 11**
Actual ID	**0.660**	**0.860**	**1.077**	**1.328**	**1.554**	**1.943**	**2.864**	**3.682**
Length (ft)	**Capacity in Thousands of Btu per Hour**							
10	3,130	6,260	11,300	19,600	29,500	53,100	147,000	284,000
20	2,150	4,300	7,760	13,400	20,300	36,500	101,000	195,000
30	1,730	3,450	6,230	10,800	16,300	29,300	81,100	157,000
40	1,480	2,960	5,330	9,240	14,000	25,100	69,400	134,100
50	1,310	2,620	4,730	8,190	12,400	22,200	61,500	119,000
60	1,190	2,370	4,280	7,420	11,200	20,100	55,700	108,000
70	1,090	2,180	3,940	6,830	10,300	18,500	51,300	99,100
80	1,010	2,030	3,670	6,350	9,590	17,200	47,700	92,200
90	952	1,910	3,440	5,960	9,000	16,200	44,700	86,500
100	899	1,800	3,250	5,630	8,500	15,300	42,300	81,700
125	797	1,600	2,880	4,990	7,530	13,500	37,500	72,400
150	722	1,450	2,610	4,520	6,830	12,300	33,900	65,600
175	664	1,330	2,400	4,160	6,280	11,300	31,200	60,300
200	618	1,240	2,230	3,870	5,840	10,500	29,000	56,100
250	548	1,100	1,980	3,430	5,180	9,300	25,700	49,800
300	496	994	1,790	3,110	4,690	8,430	23,300	45,100
350	457	914	1,650	2,860	4,320	7,760	21,500	41,500
400	425	851	1,530	2,660	4,020	7,220	12,000	38,600
450	399	798	1,440	2,500	3,770	6,770	18,700	36,200
500	377	754	1,360	2,360	3,560	6,390	17,700	34,200
550	358	716	1,290	2,240	3,380	6,070	16,800	32,500
600	341	683	1,230	2,140	3,220	5,790	16,000	31,000
650	327	654	1,180	2,040	3,090	5,550	15,400	29,700
700	314	628	1,130	1,960	2,970	5,330	14,700	28,500
750	302	605	1,090	1,890	2,860	5,140	14,200	27,500
800	292	585	1,050	1,830	2,760	4,960	13,700	26,500
850	283	566	1,020	1,770	2,670	4,800	13,300	25,700
900	274	549	990	1,710	2,590	4,650	12,900	24,900
950	266	533	961	1,670	2,520	4,520	12,500	24,200
1,000	259	518	935	1,620	2,450	4,400	12,200	23,500
1,100	246	492	888	1,540	2,320	4,170	11,500	22,300
1,200	234	470	847	1,470	2,220	3,980	11,000	21,300
1,300	225	450	811	1,C410	2,120	3,810	10,600	20,400
1,400	216	432	779	1,350	2,040	3,660	10,100	19,600
1,500	208	416	751	1,300	1,960	3,530	9,760	18,900
1,600	201	402	725	1,260	1,900	3,C410	9,430	18,200
1,700	194	389	702	1,220	1,840	3,300	9,130	17,600
1,800	188	377	680	1,180	1,780	3,200	8,850	17,100
1,900	183	366	661	1,140	1,730	3,110	8,590	16,600
2,000	178	356	643	1,110	1,680	3,020	8,360	16,200

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

TABLE C402.4(37)
POLYETHYLENE PLASTIC TUBING

Gas	Undiluted Propane
Inlet Pressure	11.0 in. w.c.
Pressure Drop	0.5 in. w.c.
Specific Gravity	1.50

INTENDED USE	**PE pipe sizing between integral two-stage regulator at tank or second stage (low-pressure regulator) and building.**	
	Plastic Tubing Size (CTS) (inch)	
Nominal OD	**$^1/_2$**	**1**
Designation	**SDR 7**	**SDR 11**
Actual ID	**0.445**	**0.927**
Length (ft)	**Capacity in Cubic Feet of Gas per Hour**	
10	121	828
20	83	569
30	67	457
40	57	391
50	51	347
60	46	314
70	42	289
80	39	269
90	37	252
100	35	238
125	31	211
150	28	191
175	26	176
200	24	164
225	22	154
250	21	145
275	20	138
300	19	132
350	18	121
400	16	113
450	15	106
500	15	100

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa, 1 British thermal unit per hour = 0.293 1 W, 1 cubic foot per hour = 0.0283 m^3/h, 1 degree = 0.0 1745 rad.

Note: Table entries have been rounded to three significant digits.

SECTION C403
PIPING MATERIALS

C403.1 General. Materials used for *piping* systems shall comply with the requirements of Sections C403.2 through C417.3.6 and this section or shall be *approved*.

C403.2 Used materials. Pipe, fittings, valves and other materials shall not be used again except where they are free of foreign materials and have been ascertained to be adequate for the service intended.

C403.3 Metallic pipe. Metallic pipe shall comply with Sections C403.3.1 through C403.3.4.

C403.3.1 Cast iron. Cast-iron pipe shall not be used.

C403.3.2 Steel. Steel, stainless steel and wrought-iron pipe shall be not lighter than Schedule 10 and shall comply with the dimensional standards of ASME B36.10M and one of the following standards:

1. ASTM A53/A53M.
2. ASTM A106.
3. ASTM A312.

C403.3.3 Copper and copper alloy. Copper and copper alloy pipe shall not be used if the gas contains more than an average of 0.3 grains of hydrogen sulfide per 100 standard cubic feet of gas (0.7 milligrams per 100 liters). Threaded copper, copper alloy and aluminum-alloy pipe shall not be used with gases corrosive to such materials.

C403.3.4 Aluminum. Aluminum-alloy pipe shall comply with ASTM B241 except that the use of alloy 5456 is prohibited. Aluminum-alloy pipe shall be marked at each end of each length indicating compliance. Aluminum-alloy pipe shall be coated to protect against external corrosion where it is in contact with masonry, plaster or insulation, or is subject to repeated wettings by such liquids as water, detergents or sewage. Aluminum-alloy pipe shall not be used in exterior locations or underground.

C403.4 Metallic tubing. Tubing shall not be used with gases corrosive to the tubing material.

C403.4.1 Steel tubing. Steel tubing shall comply with ASTM A254.

C403.4.2 Stainless steel. Stainless steel tubing shall comply with ASTM A268 or ASTM A269.

C403.4.3 Copper and copper alloy tubing. Copper tubing shall comply with Standard Type K or L of ASTM B88 or ASTM B280.

Copper and copper alloy tubing shall not be used if the gas contains more than an average of 0.3 grains of hydrogen sulfide per 100 standard cubic feet of gas (0.7 milligrams per 100 liters).

C403.4.4 Aluminum tubing. Aluminum-alloy tubing shall comply with ASTM B210 or ASTM B241. Aluminum-alloy tubing shall be coated to protect against external corrosion where it is in contact with masonry, plaster or insulation, or is subject to repeated wettings by such liquids as water, detergent or sewage.

Aluminum-alloy tubing shall not be used in exterior locations or underground.

C403.4.5 Corrugated stainless steel tubing. Corrugated stainless steel tubing shall be *listed* in accordance with ANSI LC 1/CSA 6.26.

C403.5 Plastic pipe, tubing and fittings. Polyethylene plastic pipe, tubing and fittings used to supply fuel gas shall conform to ASTM D2513. Such pipe shall be marked "Gas" and "ASTM D2513."

Polyamide pipe, tubing and fittings shall be identified and conform to ASTM F2945. Such pipe shall be marked "Gas" and "ASTM F2945."

Polyvinyl chloride (PVC) and chlorinated polyvinyl chloride (CPVC) plastic pipe, tubing and fittings shall not be used to supply fuel gas.

C403.5.1 Anodeless risers. Plastic pipe, tubing and anodeless risers shall comply with the following:

1. Factory-assembled anodeless risers shall be recommended by the manufacturer for the gas used and shall be leak tested by the manufacturer in accordance with written procedures.
2. Service head adapters and field-assembled anodeless risers incorporating service head adapters shall be recommended by the manufacturer for the gas used, and shall be designed and certified to meet the requirements of Category I of ASTM D2513, and U.S. Department of Transportation, Code of Federal Regulations, Title 49, Part 192.281(e). The manufacturer shall provide the user with qualified installation instructions as prescribed by the U.S. Department of Transportation, Code of Federal Regulations, Title 49, Part 192.283(b).

C403.5.2 LP-gas systems. The use of plastic pipe, tubing and fittings in undiluted liquefied petroleum gas *piping* systems shall be in accordance with NFPA 58.

C403.5.3 Regulator vent piping. Plastic pipe and fittings used to connect regulator vents to remote vent terminations shall be PVC conforming to UL 651. PVC vent *piping* shall not be installed indoors.

C403.6 Workmanship and defects. Pipe, tubing and fittings shall be clear and free from cutting burrs and defects in structure or threading, and shall be thoroughly brushed, and chip and scale blown.

Defects in pipe, tubing and fittings shall not be repaired. Defective pipe, tubing and fittings shall be replaced.

C403.7 Protective coating. Where in contact with material or atmosphere exerting a corrosive action, metallic *piping* and fittings coated with a corrosion-resistant material shall be used. External or internal coatings or linings used on *piping* or components shall not be considered as adding strength.

C403.8 Metallic pipe threads. Metallic pipe and fitting threads shall be taper pipe threads and shall comply with ASME B1.20.1.

C403.8.1 Damaged threads. Pipe with threads that are stripped, chipped, corroded or otherwise damaged shall not be used. Where a weld opens during the operation of cutting or threading, that portion of the pipe shall not be used.

C403.8.2 Number of threads. Field threading of metallic pipe shall be in accordance with Table C403.8.2.

TABLE C403.8.2
SPECIFICATIONS FOR THREADING METALLIC PIPE

IRON PIPE SIZE (inches)	APPROXIMATE LENGTH OF THREADED PORTION (inches)	APPROXIMATE NUMBER OF THREADS TO BE CUT
$^{1}/_{2}$	$^{3}/_{4}$	10
$^{3}/_{4}$	$^{3}/_{4}$	10
1	$^{7}/_{8}$	10
$1^{1}/_{4}$	1	11
$1^{1}/_{2}$	1	11
2	1	11
$2^{1}/_{2}$	$1^{1}/_{2}$	12
3	$1^{1}/_{2}$	12
4	$1^{5}/_{8}$	13

For SI: 1 inch = 25.4 mm.

C403.8.3 Threaded joint sealing. Threaded joints shall be made using a thread joint sealing material. Thread joint sealing materials shall be nonhardening and shall be resistant to the chemical constituents of the gases to be conducted through the *piping*. Thread joint sealing materials shall be compatible with the pipe and fitting materials on which the sealing materials are used.

C403.9 Metallic piping joints and fittings. The type of *piping* joint used shall be suitable for the pressure-temperature conditions and shall be selected giving consideration to joint tightness and mechanical strength under the service conditions. The joint shall be able to sustain the maximum end force caused by the internal pressure and any additional forces caused by temperature expansion or contraction, vibration, fatigue or the weight of the pipe and its contents.

C403.9.1 Pipe joints. Schedule 40 and heavier pipe joints shall be threaded, flanged, brazed, welded or assembled with press-connect fittings *listed* in accordance with ANSI L-C4/CSA 6.32. Pipe lighter than Schedule 40 shall be connected using press-connect fittings, flanges, brazing or welding. Where nonferrous pipe is brazed, the brazing materials shall have a melting point in excess of 1,000°F (538°C). Brazing alloys shall not contain more than 0.05-percent phosphorus.

C403.9.2 Copper tubing joints. Copper tubing joints shall be assembled with *approved* gas tubing fittings, shall be brazed with a material having a melting point in excess of 1,000°F (538°C) or assembled with press-connect fittings *listed* in accordance with ANSI LC-4/CSA 6.32. Brazing alloys shall not contain more than 0.05-percent phosphorus.

C403.9.3 Stainless steel tubing joints. Stainless steel tubing joints shall be welded, assembled with *approved* tubing fittings, brazed with a material having a melting point in excess of 1,000°F (578°C), or assembled with press-connect fittings *listed* in accordance with ANSI LC-4/CSA 6.32.

C403.9.4 Flared joints. Flared joints shall be used only in systems constructed from nonferrous pipe and tubing where experience or tests have demonstrated that the joint is suitable for the conditions and where provisions are made in the design to prevent separation of the joints.

C403.9.5 Metallic fittings. Metallic fittings shall comply with the following:

1. Threaded fittings in sizes larger than 4 inches (102 mm) shall not be used.
2. Fittings used with steel, stainless steel or wrought-iron pipe shall be steel, stainless steel, copper alloy, malleable iron or cast iron.
3. Fittings used with copper or copper alloy pipe shall be copper or copper alloy.
4. Fittings used with aluminum-alloy pipe shall be of aluminum alloy.
5. Cast-iron fittings:
    - 5.1. Flanges shall be permitted.
    - 5.2. Bushings shall not be used.
    - 5.3. Fittings shall not be used in systems containing flammable gas-air mixtures.
    - 5.4. Fittings in sizes 4 inches (102 mm) and larger shall not be used indoors except where *approved.*
    - 5.5. Fittings in sizes 6 inches (152 mm) and larger shall not be used except where *approved.*
6. Aluminum-alloy fittings. Threads shall not form the joint seal.
7. Zinc aluminum-alloy fittings. Fittings shall not be used in systems containing flammable gas-air mixtures.
8. Special fittings. Fittings such as couplings, proprietary-type joints, saddle tees, gland-type compression fittings and flared, flareless and compression-type tubing fittings shall be: used within the fitting manufacturer's pressure-temperature recommendations; used within the service conditions anticipated with respect to vibration, fatigue, thermal expansion and contraction; and shall be *approved.*
9. Where pipe fittings are drilled and tapped in the field, the operation shall be in accordance with all of the following:
    - 9.1. The operation shall be performed on systems having operating pressures of 5 psi (34.5 kPa) or less.
    - 9.2. The operation shall be performed by the gas supplier or the gas supplier's designated representative.

9.3. The drilling and tapping operation shall be performed in accordance with written procedures prepared by the gas supplier.

9.4. The fittings shall be located outdoors.

9.5. The tapped fitting assembly shall be inspected and proven to be free of leakage.

C403.10 Plastic pipe, joints and fittings. Plastic pipe, tubing and fittings shall be joined in accordance with the manufacturer's instructions. Such joint shall comply with the following:

1. The joint shall be designed and installed so that the longitudinal pull-out resistance of the joint will be greater than or equal to the tensile strength of the plastic *piping* material.
2. Heat-fusion joints shall be made in accordance with qualified procedures that have been established and proven by test to produce gas-tight joints as strong as or stronger than the pipe or tubing being joined. Joints shall be made with the joining method recommended by the pipe manufacturer. Polyethylene heat fusion fittings shall be marked "ASTM D2513." Polyamide heat fusion fittings shall be marked "ASTM F2945."
3. Where compression-type mechanical joints are used, the gasket material in the fitting shall be compatible with the plastic *piping* and with the gas distributed by the system. An internal tubular rigid stiffener shall be used in conjunction with the fitting. The stiffener shall be flush with the end of the pipe or tubing and shall extend to or beyond the outside end of the compression fitting when installed. The stiffener shall be free of rough or sharp edges and shall not be a force-fit in the plastic. Split tubular stiffeners shall not be used.
4. Plastic *piping* joints and fittings for use in liquefied petroleum gas *piping* systems shall be in accordance with NFPA 58.

C403.11 Flanges. Flanges and flange gaskets shall comply with Sections C403.11.1 through C403.11.7.

C403.11.1 Cast iron. Cast-iron flanges shall be in accordance with ASME B16.1.

C403.11.2 Steel. Steel flanges shall be in accordance with ASME B16.5 or ASME B16.47.

C403.11.3 Nonferrous. Nonferrous flanges shall be in accordance with ASME B16.24.

C403.11.4 Ductile iron. Ductile-iron flanges shall be in accordance with ASME B16.42.

C403.11.5 Raised face. Raised face flanges shall not be joined to flat faced cast-iron, ductile-iron or nonferrous material flanges.

C403.11.6 Flange facings. Standard facings shall be permitted for use under this appendix. Where 150-pound (1034 kPa) pressure-rated steel flanges are bolted to Class 125 cast-iron flanges, the raised face on the steel flange shall be removed.

C403.11.7 Lapped flanges. Lapped flanges shall be used only above ground or in exposed locations accessible for inspection.

C403.12 Flange gaskets. Material for gaskets shall be capable of withstanding the design temperature and pressure of the *piping* system, and the chemical constituents of the gas being conducted, without change to its chemical and physical properties. The effects of fire exposure to the joint shall be considered in choosing material. Acceptable materials include metal (plain or corrugated), composition, aluminum "O" rings, spiral wound metal gaskets, rubber-faced phenolic and elastomeric. Where a flanged joint is opened, the gasket shall be replaced. Full-face flange gaskets shall be used with all nonsteel flanges.

C403.12.1 Metallic gaskets. Metallic flange gaskets shall be in accordance with ASME B16.20.

C403.12.2 Nonmetallic gaskets. Nonmetallic flange gaskets shall be in accordance with ASME B16.21.

SECTION C404
PIPING SYSTEM INSTALLATION

C404.1 Installation of materials. Materials used shall be installed in strict accordance with the standards under which the materials are accepted and *approved*. In the absence of such installation procedures, the manufacturer's instructions shall be followed. Where the requirements of referenced standards or manufacturer's instructions do not conform to minimum provisions of this appendix, the provisions of this appendix shall apply.

C404.2 CSST. CSST *piping* systems shall be installed in accordance with the terms of their approval, the conditions of listing, the manufacturer's instructions and this appendix.

C404.3 Prohibited locations. *Piping* shall not be installed in or through a ducted supply, return or exhaust, or a clothes chute, chimney or gas vent, dumbwaiter or elevator shaft. *Piping* installed downstream of the *point of delivery* shall not extend through any townhouse unit other than the unit served by such *piping*.

C404.4 Piping in solid partitions and walls. Concealed *piping* shall not be located in solid partitions and solid walls, unless installed in a chase or casing.

C404.5 Fittings in concealed locations. Fittings installed in concealed locations shall be limited to the following types:

1. Threaded elbows, tees, couplings, plugs and caps.
2. Brazed fittings.
3. Welded fittings.
4. Fittings *listed* to ANSI LC-1/CSA 6.26 orANSI LC-4/CSA 6.32.

C404.6 Underground penetrations prohibited. Gas *piping* shall not penetrate building foundation walls at any point below grade. Gas *piping* shall enter and exit a building at a point above grade and the annular space between the pipe and the wall shall be sealed.

C404.7 Protection against physical damage. Where *piping* will be concealed within light-frame construction assemblies, the *piping* shall be protected against penetration by fasteners in accordance with Sections C404.7.1 through C404.7.3.

Exception: Schedule 40 or greater black steel *piping* and galvanized steel *piping* shall not be required to be protected.

C404.7.1 Piping through holes or notches. Where *piping* is installed through holes or notches in framing members and the *piping* is located less than $1^1/_2$ inches (38 mm) from the framing member face to which wall, ceiling or floor membranes will be attached, the pipe shall be protected by shield plates that cover the width of the pipe and the framing member and that extend not less than 4 inches (102 mm) to each side of the framing member. Where the framing member that the *piping* passes through is a bottom plate, bottom track, top plate or top track, the shield plates shall cover the framing member and extend not less than 4 inches (102 mm) above the bottom framing member and not less than 4 inches (102 mm) below the top framing member.

C404.7.2 Piping installed in other locations. Where the *piping* is located within a framing member and is less than $1^1/_2$ inches (38 mm) from the framing member face to which wall, ceiling or floor membranes will be attached, the *piping* shall be protected by shield plates that cover the width and length of the *piping*. Where the *piping* is located outside of a framing member and is located less than $1^1/_2$ inches (38 mm) from the nearest edge of the face of the framing member to which the membrane will be attached, the *piping* shall be protected by shield plates that cover the width and length of the *piping*.

C404.7.3 Shield plates. Shield plates shall be of steel material having a thickness of not less than 0.0575 inch (1.463 mm) (No. 16 gage).

C404.8 Piping in solid floors. *Piping* in solid floors shall be laid in channels in the floor and covered in a manner that will allow *access* to the *piping* with a minimum amount of damage to the building. Where such *piping* is subject to exposure to excessive moisture or corrosive substances, the *piping* shall be protected in an *approved* manner. As an alternative to installation in channels, the *piping* shall be installed in a conduit of Schedule 40 steel, wrought iron, PVC or ABS pipe in accordance with Section C404.8.1 or C404.8.2.

C404.8.1 Conduit with one end terminating outdoors. The conduit shall extend into an occupiable portion of the building and, at the point where the conduit terminates in the building, the space between the conduit and the gas *piping* shall be sealed to prevent the possible entrance of any gas leakage. The conduit shall extend not less than 2 inches (51 mm) beyond the point where the pipe emerges from the floor. If the end sealing is capable of withstanding the full pressure of the gas pipe, the conduit shall be designed for the same pressure as the pipe. Such conduit shall extend not less than 4 inches (102 mm) outside the building, shall be vented above grade to the outdoors and shall be installed so as to prevent the entrance of water and insects.

C404.8.2 Conduit with both ends terminating indoors. Where the conduit originates and terminates within the same building, the conduit shall originate and terminate in an accessible portion of the building and shall not be sealed. The conduit shall extend not less than 2 inches (51 mm) beyond the point where the pipe emerges from the floor.

C404.9 Above-ground outdoor piping. *Piping* installed outdoors shall be elevated not less than $3^1/_2$ inches (89 mm) above ground and where installed across roof surfaces, shall be elevated not less than $3^1/_2$ inches (89 mm) above the roof surface. *Piping* installed above ground, outdoors, and installed across the surface of roofs shall be securely supported and located where it will be protected from physical damage. Where passing through an outside wall, the *piping* shall be protected against corrosion by coating or wrapping with an inert material. Where *piping* is encased in a protective pipe sleeve, the annular space between the *piping* and the sleeve shall be sealed.

C404.10 Isolation. Metallic *piping* and metallic tubing that conveys fuel gas from an LP-gas storage container shall be provided with an *approved* dielectric fitting to electrically isolate the underground portion of the pipe or tube from the above-ground portion that enters a building. Such dielectric fitting shall be installed above ground, outdoors.

C404.11 Protection against corrosion. Steel pipe or tubing exposed to corrosive action, such as soil conditions or moisture, shall be protected in accordance Sections C404.11.1 through C404.11.4.

C404.11.1 Galvanizing. Zinc coating shall not be deemed adequate protection for underground gas *piping*.

C404.11.2 Protection methods. Underground *piping* shall comply with one or more of the following:

1. The *piping* shall be made of corrosion-resistant material that is suitable for the environment in which it will be installed.
2. Pipe shall have a factory-applied, electrically-insulating coating. Fittings and joints between sections of coated pipe shall be coated in accordance with the coating manufacturer's instructions.
3. The *piping* shall have a cathodic protection system installed and the system shall be monitored and maintained in accordance with an *approved* program.

C404.11.3 Dissimilar metals. Where dissimilar metals are joined underground, an insulating coupling or fitting shall be used.

C404.11.4 Protection of risers. Steel risers connected to plastic *piping* shall be cathodically protected by means of a welded anode, except where such risers are anodeless risers.

C404.12 Minimum burial depth. Underground *piping* systems shall be installed a minimum depth of 12 inches (305 mm) below grade, except as provided for in Section C404.12.1.

C404.12.1 Individual outdoor appliances. Individual lines to outdoor lights, grills and other *appliances* shall be installed not less than 8 inches (203 mm) below finished grade, provided that such installation is *approved* and is installed in locations not susceptible to physical damage.

C404.13 Trenches. The trench shall be graded so that the pipe has a firm, substantially continuous bearing on the bottom of the trench.

C404.14 Piping underground beneath buildings. *Piping* installed underground beneath buildings is prohibited except where the *piping* is encased in a conduit of wrought iron, plastic pipe, steel pipe, a piping or encasement system *listed* for installation beneath buildings, or other *approved* conduit material designed to withstand the superimposed loads. The conduit shall be protected from corrosion in accordance with Section C404.11 and shall be installed in accordance with Section C404.14.1 or C404.14.2.

C404.14.1 Conduit with one end terminating outdoors. The conduit shall extend into an occupiable portion of the building and, at the point where the conduit terminates in the building, the space between the conduit and the gas *piping* shall be sealed to prevent the possible entrance of any gas leakage. The conduit shall extend not less than 2 inches (51 mm) beyond the point where the pipe emerges from the floor. Where the end sealing is capable of withstanding the full pressure of the gas pipe, the conduit shall be designed for the same pressure as the pipe. Such conduit shall extend not less than 4 inches (102 mm) outside of the building, shall be vented above grade to the outdoors and shall be installed so as to prevent the entrance of water and insects.

C404.14.2 Conduit with both ends terminating indoors. Where the conduit originates and terminates within the same building, the conduit shall originate and terminate in an accessible portion of the building and shall not be sealed. The conduit shall extend not less than 2 inches (51 mm) beyond the point where the pipe emerges from the floor.

C404.15 Outlet closures. Gas *outlets* that do not connect to *appliances* shall be capped gastight.

Exception: *Listed* and *labeled* flush-mounted-type quick-disconnect devices and *listed* and *labeled* gas convenience outlets shall be installed in accordance with the manufacturer's instructions.

C404.16 Location of outlets. The unthreaded portion of *piping outlets* shall extend not less than 1 inch (25 mm) through finished ceilings and walls and where extending through floors or outdoor patios and slabs, shall be not less than 2 inches (51 mm) above them. The outlet fitting or *piping* shall be securely supported. *Outlets* shall not be placed behind doors. *Outlets* shall be located in the room or space where the *appliance* is installed.

Exception: *Listed* and *labeled* flush-mounted-type quick-disconnect devices and *listed* and *labeled* gas convenience *outlets* shall be installed in accordance with the manufacturer's instructions.

C404.17 Plastic pipe. The installation of plastic pipe shall comply with Sections C404.17.1 through C404.17.3.

C404.17.1 Limitations. Plastic pipe shall be installed outdoors underground only. Plastic pipe shall not be used within or under any building or slab or be operated at pressures greater than 100 psig (689 kPa) for natural gas or 30 psig (207 kPa) for LP-gas.

Exceptions:

1. Plastic pipe shall be permitted to terminate above ground outside of buildings where installed in premanufactured anodeless risers or service head adapter risers that are installed in accordance with the manufacturer's instructions.
2. Plastic pipe shall be permitted to terminate with a wall head adapter within buildings where the plastic pipe is inserted in a *piping* material for fuel gas use in buildings.
3. Plastic pipe shall be permitted under outdoor patio, walkway and driveway slabs provided that the burial depth complies with Section C404.12.

C404.17.2 Connections. Connections made outdoors and underground between metallic and plastic *piping* shall be made only with transition fittings conforming to ASTM D2513 Category I or ASTM F1973.

C404.17.3 Tracer. A yellow insulated copper tracer wire or other *approved* conductor, or a product specifically designed for that purpose, shall be installed adjacent to underground nonmetallic *piping*. *Access* shall be provided to the tracer wire or the tracer wire shall terminate above ground at each end of the nonmetallic *piping*. The tracer wire size shall be not less than 18 AWG and the insulation type shall be suitable for direct burial.

C404.18 Pipe debris romoval. The interior of piping shall be clear of debris. The use of a flammable or combustible gas to clean or remove debris from a *piping* system shall be prohibited.

C404.19 Prohibited devices. A device shall not be placed inside the *piping* or fittings that will reduce the cross-sectional area or otherwise obstruct the free flow of gas.

Exceptions:

1. *Approved* gas filters.
2. An *approved* fitting or device where the gas *piping* system has been sized to accommodate the pressure drop of the fitting or device.

C404.20 Testing of piping. Before any system of *piping* is put in service or concealed, it shall be tested to ensure that it is gastight. Testing, inspection and purging of *piping* systems shall comply with Section C406.

SECTION C405
PIPING BENDS AND CHANGES IN DIRECTION

C405.1 General. Changes in direction of pipe shall be permitted to be made by the use of fittings, factory bends or field bends.

C405.2 Metallic pipe. Metallic pipe bends shall comply with the following:

1. Bends shall be made only with bending tools and procedures intended for that purpose.
2. Bends shall be smooth and free from buckling, cracks or other evidence of mechanical damage.
3. The longitudinal weld of the pipe shall be near the neutral axis of the bend.
4. Pipe shall not be bent through an arc of more than 90 degrees (1.6 rad).
5. The inside radius of a bend shall be not less than six times the outside diameter of the pipe.

C405.3 Plastic pipe. Plastic pipe bends shall comply with the following:

1. The pipe shall not be damaged and the internal diameter of the pipe shall not be effectively reduced.
2. Joints shall not be located in pipe bends.
3. The radius of the inner curve of such bends shall be not less than 25 times the inside diameter of the pipe.
4. Where the *piping* manufacturer specifies the use of special bending tools or procedures, such tools or procedures shall be used.

C405.4 Elbows. Factory-made welding elbows or transverse segments cut therefrom shall have an arc length measured along the crotch of not less than 1 inch (25 mm) in pipe sizes 2 inches (51 mm) and larger.

SECTION C406
INSPECTION, TESTING AND PURGING

C406.1 General. Prior to acceptance and initial operation, all *piping* installations shall be visually inspected and pressure tested to determine that the materials, design, fabrication and installation practices comply with the requirements of this appendix.

C406.1.1 Inspections. Inspection shall consist of visual examination during or after manufacture, fabrication, assembly or pressure tests.

C406.1.1.1 Rough piping inspection. This inspection shall be made after *piping* authorized by the permit has been installed and before such *piping* has been covered or concealed or a fixture or *appliance* has been attached thereto. This inspection shall include a determination that the gas *piping* size, material and installation meet the requirements of this appendix.

C406.1.1.2 Final piping inspection. This inspection shall be made after *piping* authorized by the permit has been installed and after all portions thereof which are to be covered or concealed are so concealed and after fixtures, *appliances* or shutoff valves have been attached thereto.

C406.1.2 Repairs and additions. In the event repairs or additions are made after the pressure test, the affected *piping* shall be tested.

Minor repairs and additions are not required to be pressure tested provided that the work is inspected and connections are tested with a noncorrosive leak-detecting fluid or other *approved* leak-detecting methods.

C406.1.3 New branches. Where new branches are installed to new *appliances*, only the newly installed branches shall be required to be pressure tested. Connections between the new *piping* and the existing *piping* shall be tested with a noncorrosive leak-detecting fluid or other *approved* leak-detecting methods.

C406.1.4 Section testing. A *piping* system shall be permitted to be tested as a complete unit or in sections. A valve in a line shall not be used as a bulkhead between gas in one section of the *piping* system and test medium in an adjacent section, except where a double block and bleed valve system is installed. A valve shall not be subjected to the test pressure unless it can be determined that the valve, including the valve-closing mechanism, is designed to safely withstand the test pressure.

C406.1.5 Regulators and valve assemblies. Regulator and valve assemblies fabricated independently of the *piping* system in which they are to be installed shall be permitted to be tested with inert gas or air at the time of fabrication.

C406.1.6 Pipe clearing. Prior to testing, the interior of the pipe shall be cleared of all foreign material.

C406.2 Test medium. The test medium shall be air, nitrogen, carbon dioxide or an inert gas. Oxygen shall not be used as a test medium.

C406.3 Test preparation. Pipe joints, including welds, shall be left exposed for examination during the test.

Exception: Covered or concealed pipe end joints that have been previously tested in accordance with this appendix.

C406.3.1 Expansion joints. Expansion joints shall be provided with temporary restraints, if required, for the additional thrust load under test.

C406.3.2 Appliance and equipment isolation. *Appliances* and *equipment* that are not to be included in the test shall be either disconnected from the *piping* or isolated by blanks, blind flanges or caps. Flanged joints at which blinds are inserted to blank off other *equipment* during the test shall not be required to be tested.

C406.3.3 Appliance and equipment disconnection. Where the *piping* system is connected to *appliances* or *equipment* designed for operating pressures of less than the test pressure, such *appliances* or *equipment* shall be isolated from the *piping* system by disconnecting them and capping the outlet(s).

C406.3.4 Valve isolation. Where the *piping* system is connected to *appliances* or *equipment* designed for operating pressures equal to or greater than the test pressure, such *appliances* or *equipment* shall be isolated from the *piping* system by closing the individual *appliance* or *equipment* shutoff valve(s).

C406.3.5 Testing precautions. Testing of *piping* systems shall be performed in a manner that protects the safety of employees and the public during the test.

C406.4 Test pressure measurement. Test pressure shall be measured with a manometer or with a pressure-measuring device designed and calibrated to read, record or indicate a pressure loss caused by leakage during the pressure test period. The source of pressure shall be isolated before the pressure tests are made. Mechanical gauges used to measure test pressures shall use a 15-psi gauge or 30-psi gauge for testing 14 inches w.c. systems and a 100-psi gauge for testing systems exceeding 14 inches w.c. operating pressure. The gauges shall not exceed the manufacturer's listing and labeling.

C406.4.1 Test pressure. Gas *piping* systems under 14 inches w.c. pressure shall be tested at a pressure of not less than 10 pounds per square inch (69 kPa) gauge. Test pressures shall be held for not less than 15 minutes with no perceptible drop in pressure. For welded *piping* and *piping* carrying gas at pressures exceeding 14 inches w.c. pressure, the test pressure shall be at least 60 pounds per square inch (0.0422 kg/mm^2) for not less than 30 minutes.

Exception: Testing, inspection and purging of LP-gas *piping* systems performed by using NFPA 54 shall be permitted.

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SECTION C407
PIPING SUPPORT

C407.1 General. *Piping* shall be provided with support in accordance with Section C407.2.

C407.2 Design and installation. *Piping* shall be supported > with pipe hooks, pipe straps, bands, brackets, hangers or building structural components, suitable for the size of *piping*, of adequate strength and quality, and located at intervals so as to prevent or damp out excessive vibration. *Piping* shall be anchored to prevent undue strains on connected *appliances* and shall not be supported by other *piping*. Pipe hangers and supports shall conform to the requirements of MSS SP-58 and shall be spaced in accordance with Section C415. Supports, hangers and anchors shall be installed so as not to interfere with the free expansion and contraction of the *piping* between anchors. The components of the supporting *equipment* shall be designed and installed so that they will not be disengaged by movement of the supported *piping*.

SECTION C408
DRIPS AND SLOPED PIPING

C408.1 Slopes. *Piping* for other than dry gas conditions shall be sloped not less than $^1/_4$ inch in 15 feet (6.3 mm in 4572 mm) to prevent traps.

C408.2 Drips. Where wet gas exists, a drip shall be provided at any point in the line of pipe where condensate could collect. A drip shall be provided at the outlet of the meter and shall be installed so as to constitute a trap wherein an accumulation of condensate will shut off the flow of gas before the condensate will run back into the meter.

C408.3 Location of drips. Drips shall be provided with *ready access* to permit cleaning or emptying. A drip shall not be located where the condensate is subject to freezing.

C408.4 Sediment trap. Where a sediment trap is not incorporated as part of the *appliance*, a sediment trap shall be installed downstream of the *appliance* shutoff valve as close to the inlet of the *appliance* as practical. The sediment trap shall be either a tee fitting having a capped nipple of any length installed vertically in the bottommost opening of the tee as illustrated in Figure C408.4 or other device *approved* as an effective sediment trap. Illuminating appliances, ranges, clothes dryers, decorative vented appliances for installation in vented *fireplaces*, gas fireplaces and outdoor grills need not be so equipped.

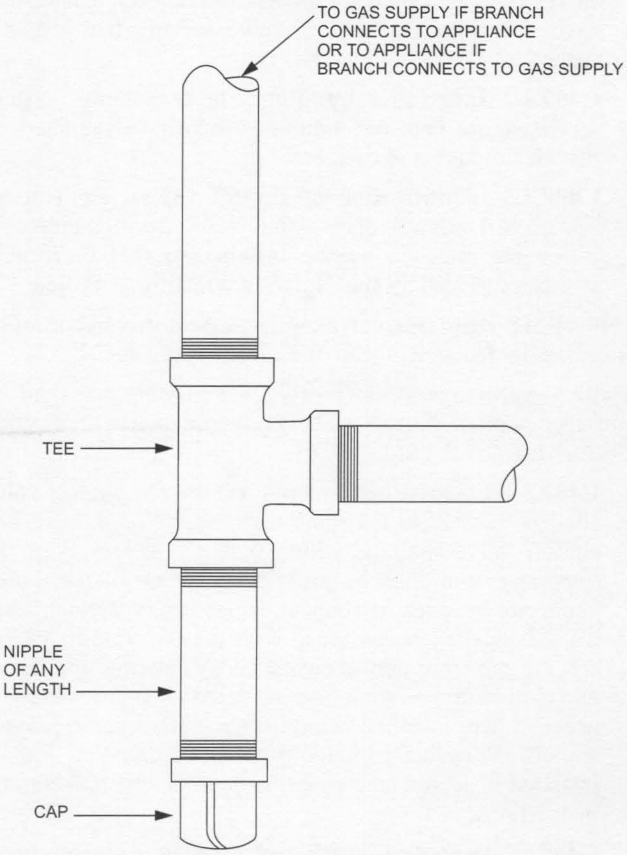

TO GAS SUPPLY IF BRANCH CONNECTS TO APPLIANCE OR TO APPLIANCE IF BRANCH CONNECTS TO GAS SUPPLY
TEE
NIPPLE OF ANY LENGTH
CAP

FIGURE C408.4
METHOD OF INSTALLING A TEE FITTING SEDIMENT TRAP

SECTION C409
SHUTOFF VALVES

C409.1 General. *Piping* systems shall be provided with shutoff valves in accordance with this section.

C409.1.1 Valve approval. Shutoff valves shall be of an *approved* type; shall be constructed of materials compatible with the *piping*; and shall comply with the standard that is applicable for the pressure and application, in accordance with Table C409.1.1.

C409.1.2 Prohibited locations. Shutoff valves shall be prohibited in *concealed locations* and *furnace plenums*.

C409.1.3 Access to shutoff valves. Shutoff valves shall be located in places so as to provide *access* for operation and shall be installed so as to be protected from damage.

C409.2 Meter valve. Every meter shall be equipped with a shutoff valve located on the supply side of the meter.

C409.3 Shutoff valves for multiple-house line systems. Where a single meter is used to supply gas to more than one building or tenant, a separate shutoff valve shall be provided for each building or tenant.

C409.3.1 Multiple-tenant buildings. In multiple-tenant buildings, where a common *piping* system is installed to supply other than one- and two-family dwellings, shutoff valves shall be provided for each tenant. Each tenant shall have access to the shutoff valve serving that tenant's space.

C409.3.2 Individual buildings. In a common system serving more than one building, shutoff valves shall be installed outdoors at each building.

C409.3.3 Identification of shutoff valves. Each house line shutoff valve shall be plainly marked with an identification tag attached by the installer so that the *piping* systems supplied by such valves are readily identified.

C409.4 MP regulator valves. A *listed* shutoff valve shall be installed immediately ahead of each MP regulator.

C409.5 Appliance shutoff valve. Each *appliance* shall be provided with a shutoff valve in accordance with Section C409.5.1, C409.5.2 or C409.5.3.

C409.5.1 Located within same room. The shutoff valve shall be located in the same room as the *appliance*. The shutoff valve shall be within 6 feet (1829 mm) of the *appliance*, and shall be installed upstream of the union, connector or quick disconnect device it serves. Such shutoff valves shall be provided with *access*. Shutoff valves serving movable appliances, such as cooking appliances and clothes dryers, shall be considered to be provided with access where installed behind such appliances. *Appliance* shutoff valves located in the firebox of a *fireplace* shall be installed in accordance with the *appliance* manufacturer's instructions.

C409.5.2 Vented decorative appliances and room heaters. Shutoff valves for vented decorative appliances, room heaters and decorative appliances for installation in vented *fireplaces* shall be permitted to be installed in an area remote from the appliances where such valves are provided with ready *access*. Such valves shall be permanently identified and shall not serve another *appliance*. The *piping* from the shutoff valve to within 6 feet (1829 mm) of the *appliance* shall be designed, sized and installed in accordance with Sections C401 through C408.

C409.5.3 Located at manifold. Where the *appliance* shutoff valve is installed at a manifold, such shutoff valve shall be located within 50 feet (15 240 mm) of the *appliance* served and shall be readily accessible and permanently identified. The *piping* from the manifold to within 6 feet (1829 mm) of the *appliance* shall be designed, sized and installed in accordance with Sections C401 through C408.

C409.6 Shutoff valve for laboratories. Where provided with two or more fuel gas outlets, including table-, bench- and hood-mounted outlets, each laboratory space in educational, research, commercial and industrial *occupancies* shall be provided with a single dedicated shutoff valve through which all such gas outlets shall be supplied. The dedicated shutoff valve shall be readily accessible, located within the laboratory space served, located adjacent to the egress door from the space and shall be identified by *approved* signage stating "Gas Shutoff."

C409.7 Shutoff valves in tubing systems. Shutoff valves installed in tubing systems shall be rigidly and securely supported independently of the tubing.

SECTION C410
FLOW CONTROLS

C410.1 Pressure regulators. A line pressure regulator shall be installed where the *appliance* is designed to operate at a lower pressure than the supply pressure. Line gas pressure regulators shall be *listed* as complying with ANSI Z21.80/CSA 6.22. *Access* shall be provided to pressure regulators. Pressure regulators shall be protected from physical damage. Regulators installed on the exterior of the building shall be *approved* for outdoor installation.

C410.2 MP regulators. MP pressure regulators shall comply with the following:

1. The MP regulator shall be *approved* and shall be suitable for the inlet and outlet gas pressures for the application.
2. The MP regulator shall maintain a reduced outlet pressure under lock-up (no-flow) conditions.

TABLE C409.1.1
MANUAL GAS VALVE STANDARDS

VALVE STANDARDS	APPLIANCE SHUTOFF VALVE APPLICATION UP TO 1/2 psig PRESSURE	OTHER VALVE APPLICATIONS			
		UP TO 1/2 psig PRESSURE	UP TO 2 psig PRESSURE	UP TO 5 psig PRESSURE	UP TO 125 psig PRESSURE
ANSI Z21.15/CGA 9.1	X	—	—	—	—
ASME B16.44	X	X	X[a]	X[b]	—
ASME B16.33	X	X	X	X	X

For SI: 1 pound per square inch gauge = 6.895 kPa.

a. If labeled 2G.

b. If labeled 5G.

3. The capacity of the MP regulator, determined by published ratings of its manufacturer, shall be adequate to supply the *appliances* served.
4. The MP pressure regulator shall be provided with *access*. Where located indoors, the regulator shall be vented to the outdoors or shall be equipped with a leak-limiting device, in either case complying with Section C410.4.
5. A tee fitting with one opening capped or plugged shall be installed between the MP regulator and its upstream shutoff valve. Such tee fitting shall be positioned to allow connection of a pressure-measuring instrument and to serve as a sediment trap.
6. A tee fitting with one opening capped or plugged shall be installed not less than 10 pipe diameters downstream of the MP regulator outlet. Such tee fitting shall be positioned to allow connection of a pressure-measuring instrument. The tee fitting is not required where the MP regulator serves an *appliance* that has a pressure test port on the gas control inlet side and the *appliance* is located in the same room as the MP regulator.
7. Where connected to rigid *piping*, a union shall be installed within 1 foot (304 mm) of either side of the MP regulator.

C410.3 Liquefied petroleum (LP) gas regulators. LP-gas second stage and 2 psi regulators, as defined by NFPA 58, shall be installed in accordance with the following:

1. Regulators installed outdoors shall be protected from motor vehicle impact. For examples of *approved* types of protection (see Figure 304.6 of this code).
2. Regulator vent discharge shall be located not less than 3 feet (915 mm) horizontally from openings below the point of discharge and not less than 5 feet (1525 mm) in any direction from exterior sources of ignition, openings into direct-vent appliances or mechanical ventilation air intakes.
3. Venting of regulators shall comply with Sections C410.4 and C410.4.1.

C410.4 Venting of regulators. Pressure regulators that require a vent shall be vented directly to the outdoors. The vent shall be designed to prevent the entry of insects, water and foreign objects.

Exception: A vent to the outdoors is not required for regulators equipped with and *labeled* for utilization with an *approved* vent-limiting device installed in accordance with the manufacturer's instructions.

C410.4.1 Vent piping. Vent *piping* for relief vents and breather vents shall be constructed of materials allowed for gas *piping* in accordance with Section C403. Vent *piping* shall be not smaller than the vent connection on the pressure-regulating device. Vent *piping* serving relief vents and combination relief and breather vents shall be run independently to the outdoors and shall serve only a single device vent. Vent *piping* serving only breather vents is permitted to be connected in a manifold arrangement where sized in accordance with an *approved* design that minimizes backpressure in the event of diaphragm rupture. Regulator vent *piping* shall not exceed the length specified in the regulator manufacturer's instructions.

C410.5 Excess flow valves. Where automatic *excess flow valves* are installed, they shall be *listed* in accordance with ANSI Z21.93/CSA 6.30 and shall be sized and installed in accordance with the manufacturer's instructions.

C410.6 Flashback arrestor check valve. Where fuel gas is used with oxygen in any hot work operation, a *listed* protective device that serves as a combination flashback arrestor and backflow check valve shall be installed at an *approved* location on both the fuel gas and oxygen supply lines. Where the pressure of the piped fuel gas supply is insufficient to ensure such safe operation, *approved equipment* shall be installed between the gas meter and the *appliance* that increases pressure to the level required for such safe operation.

SECTION C411
APPLIANCE AND MANUFACTURED HOME CONNECTIONS

C411.1 Connecting appliances. Except as required by Section C411.1.1, *appliances* shall be connected to the *piping* system by one of the following:

1. Rigid metallic pipe and fittings.
2. Corrugated stainless steel tubing (CSST) where installed in accordance with the manufacturer's instructions.
3. Semirigid metallic tubing and metallic fittings. Lengths shall not exceed 6 feet (1829 mm) and shall be located entirely in the same room as the *appliance*. Semirigid metallic tubing shall not enter a motor-operated *appliance* through an unprotected knockout opening.
4. *Listed* and *labeled appliance* connectors in compliance with ANSI Z21.24/CGA 6.10 and installed in accordance with the manufacturer's instructions and located entirely in the same room as the *appliance*.
5. *Listed* and *labeled* quick-disconnect devices in compliance with ANSI Z21.41/CGA 6.9 used in conjunction with *listed* and *labeled appliance* connectors.
6. *Listed* and *labeled* convenience outlets in compliance with ANSI Z21.90/CGA 6.24 used in conjunction with *listed* and *labeled appliance* connectors.
7. *Listed* and *labeled* outdoor *appliance* connectors in compliance with ANSI Z21.75/CSA 6.27 and installed in accordance with the manufacturer's instructions.
8. Listed outdoor gas hose connectors in compliance with ANSI Z21.54 used to connect portable outdoor appliances. The gas hose connection shall be made only in the outdoor area where the *appliance* is used, and shall be to the gas *piping* supply at an *appliance* shutoff valve, a listed quick-disconnect device or listed gas convenience outlet.

9. Gas hose connectors for use in laboratories and educational facilities in accordance with Section C411.3.

C411.1.1 Commercial cooking appliances. Commercial cooking appliances installed on casters and appliances that are moved for cleaning and sanitation purposes shall be connected to the *piping* system with an *appliance* connector *listed* as complying with ANSI Z21.69/CSA 6.16. The commercial cooking *appliance* connector installation shall be configured in accordance with the manufacturer's instructions. Movement of appliances with casters shall be limited by a restraining device installed in accordance with the connector and *appliance* manufacturer's instructions.

C411.1.2 Protection against damage. Connectors and tubing shall be installed so as to be protected against physical damage.

C411.1.3 Connector installation. *Appliance* fuel connectors shall be installed in accordance with the manufacturer's instructions and Sections C411.1.3.1 through C411.1.3.4.

C411.1.3.1 Maximum length. Connectors shall have an overall length not to exceed 6 feet (1829 mm). Measurement shall be made along the centerline of the connector. Only one connector shall be used for each *appliance*.

Exception: Rigid metallic *piping* used to connect an *appliance* to the *piping* system shall be permitted to have a total length greater than 6 feet (1829 mm), provided that the connecting pipe is sized as part of the *piping* system in accordance with Section C402 and the location of the *appliance* shutoff valve complies with Section C409.5.

C411.1.3.2 Minimum size. Connectors shall have the capacity for the total demand of the connected *appliance*.

C411.1.3.3 Prohibited locations and penetrations. Connectors shall not be concealed within, or extended through, walls, floors, partitions, ceilings or *appliance* housings.

Exceptions:

1. Connectors constructed of materials allowed for *piping* systems in accordance with Section C403 shall be permitted to pass through walls, floors, partitions and ceilings where installed in accordance with Section C409.5.2 or C409.5.3.
2. Rigid steel pipe connectors shall be permitted to extend through openings in *appliance* housings.
3. *Fireplace* inserts that are factory equipped with grommets, sleeves or other means of protection in accordance with the listing of the *appliance*.
4. Semirigid tubing and *listed* connectors shall be permitted to extend through an opening in an *appliance* housing, cabinet or casing where the tubing or connector is protected against damage.

C411.1.3.4 Shutoff valve. A shutoff valve not less than the nominal size of the connector shall be installed ahead of the connector in accordance with Section C409.5.

C411.1.4 Movable appliances. Where appliances are equipped with casters or are otherwise subject to periodic movement or relocation for purposes such as routine cleaning and maintenance, such appliances shall be connected to the supply system *piping* by means of an *appliance* connector *listed* as complying with ANSI Z21.69/CSA 6.16 or by means of Item 1 of Section C411.1. Such flexible connectors shall be installed and protected against physical damage in accordance with the manufacturer's instructions.

C411.1.5 Connection of gas engine-powered air conditioners. Internal combustion engines shall not be rigidly connected to the gas supply *piping*.

C411.1.6 Unions. A union fitting shall be provided for *appliances* connected by rigid metallic pipe. Such unions shall be accessible and located within 6 feet (1829 mm) of the *appliance*.

C411.2 Suspended low-intensity infrared tube heaters. Suspended low-intensity infrared tube heaters shall be connected to the building *piping* system with a connector *listed* for the application complying with ANSI Z21.24/CGA 6.10. The connector shall be installed as specified by the tube heater manufacturer's instructions.

C411.3 Injection Bunsen-type burners. Injection Bunsen-type burners used in laboratories and educational facilities shall be connected to the gas supply system by either a *listed* or unlisted hose.

SECTION C412
LIQUEFIED PETROLEUM GAS MOTOR VEHICLE FUEL-DISPENSING FACILITIES

C412.1 General. Motor fuel-dispensing facilities for LP-gas fuel shall be in accordance with the *Building Code.*

SECTION C413
COMPRESSED NATURAL GAS MOTOR VEHICLE FUEL-DISPENSING FACILITIES

C413.1 General. Motor fuel-dispensing facilities for CNG fuel shall be in accordance with the *Building Code.*

SECTION C414
SUPPLEMENTAL AND STANDBY GAS SUPPLY

C414.1 Special supplementary gas. Where air, oxygen or other special supplementary gas is introduced into the gas *piping* system, an *approved* backflow preventer shall be installed. The backflow preventer shall be on the gas line to the *equipment* or *appliance* supplied by the special gas and located between the source of the gas and the gas meter.

Where oxygen is used, installation shall be in accordance with NFPA 51.

C414.2 Interconnections for standby fuels. Where supplementary gas for standby use is connected downstream from a meter or a service regulator where a meter is not provided, a device to prevent backflow shall be installed. A three-way valve installed to admit the standby supply and at the same time shut off the regular supply shall be permitted to be used for this purpose.

SECTION C415
PIPING SUPPORT INTERVALS

C415.1 Interval of support. *Piping* shall be supported at intervals not exceeding the spacing specified in Table C415.1. Spacing of supports for CSST shall be in accordance with the CSST manufacturer's instructions.

TABLE C415.1
SUPPORT OF PIPING

STEEL PIPE, NOMINAL SIZE OF PIPE (inches)	SPACING OF SUPPORTS (feet)	NOMINAL SIZE OF TUBING (SMOOTH-WALL) (inch O.D.)	SPACING OF SUPPORTS (feet)
$^1/_2$	6	$^1/_2$	4
$^3/_4$ or 1	8	$^5/_8$ or $^3/_4$	6
$1^1/_4$ or larger (horizontal)	10	$^7/_8$ or 1 (horizontal)	8
$1^1/_4$ or larger (vertical)	Every floor level	1 or larger (vertical)	Every floor level

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm.

SECTION C416
FUEL GAS EQUIPMENT AND INSTALLATIONS IN MANUFACTURED STRUCTURE (MOBILE HOME OR RECREATIONAL VEHICLE) PARKS

C416.1 Required gas supply. The minimum hourly volume of gas required at each manufactured structure (mobile home or recreational vehicle) lot outlet or any section of the manufactured structure park gas *piping* system shall be calculated as shown in Table C415.1.

Required gas supply for buildings or other fuel gas-consuming *appliances* connected to the manufactured structure park gas *piping* system shall be calculated as provided in this appendix.

C416.2 Mechanical protection. Customer-owned gas outlet risers, regulators, meters, valves or other exposed equipment shall be protected from mechanical damage. Such protection may consist of posts, fencing or other permanent barriers. Atmospherically controlled regulators shall be installed in such a manner that moisture cannot enter the regulator vent and accumulate above the diaphragm. Where the regulator vent may be obstructed by snow or ice, shields, hoods or other suitable devices shall be provided to guard against obstruction of the vent opening.

C416.3 Gas meters. Customer-owned meters shall be installed in ventilated and accessible locations, not closer than 3 feet (914 mm) to sources of ignition. Where meters are installed, they shall not depend on the gas outlet riser for support, but shall be adequately supported by a post or bracket placed on a firm footing or other *approved* means providing equivalent support.

C416.4 Gas piping size. The size of each section of natural gas or LP-gas *piping* systems shall be determined as specified in this appendix.

TABLE C416.1
MINIMUM DEMAND FACTORS FOR CACULATING GAS PIPING SYSTEMS IN MANUFACTURED STRUCTURE PARKS

NUMBER OF MANUFACTURED STRUCTURE LOTS	DEMAND FACTOR BTU/H MANUFACTURED STRUCTURE LOT x 0.2931 FOR W
1	250,000
2	234,000
3	208,000
4	198,000
5	184,000
6	174,000
7	166,000
8	162,000
9	158,000
10	154,000
11–20	132,000
21–30	124,000
31–40	118,000
41–60	112,000
Over 60	102,000

For SI: 1 Btu/h = 0.2931 W.

SECTION C417
OVERPRESSURE PROTECTION DEVICES

C417.1 Where required. Where the serving gas supplier delivers gas at a pressure greater than 2 psi for *piping* systems serving appliances designed to operate at a gas pressure of 14 inches w.c. or less, overpressure protection devices shall be installed. *Piping* systems serving *equipment* designed to operate at inlet pressures greater than 14 inches w.c. shall be equipped with overpressure protection devices as required by the *appliance* manufacturer's installation instructions.

C417.2 Pressure limitation requirements. The requirements for pressure limitation shall be in accordance with Sections C417.2.2 through C417.2.5.

C417.2.1 Pressure under 14 inches w.c. Where *piping* systems serving appliances designed to operate with a gas supply pressure of 14 inches w.c. or less are required to be equipped with overpressure protection by Section C417.1, each overpressure protection device shall be adjusted to limit the gas pressure to each connected *appliance* to 2 psi or less upon a failure of the line pressure regulator.

C417.2.2 Pressure over 14 inches w.c. Where *piping* systems serving appliances designed to operate with a gas supply pressure greater than 14 inches w.c. are required to be equipped with overpressure protection by Section C417.1, each overpressure protection device shall be adjusted to limit the gas pressure to each connected *appliance* as required by the *appliance* manufacturer's installation instructions.

C417.2.3 Device capability. Each overpressure protection device installed to meet the requirements of this section shall be capable of limiting the pressure to its connected appliance(s) as required by this Section C417.2.1, independently of any other pressure control *equipment* in the *piping* system.

C417.2.4 Failure detection. Each gas *piping* system for which an overpressure protection device is required by Section C417 shall be designed and installed so that a failure of the primary pressure control device(s) is detectable.

C417.2.5 Relief valve. Where a pressure relief valve is used to meet the requirements of Section C417, it shall have a flow capacity such that the pressure in the protected system is maintained at or below the limits specified in Section C417.2.1 under all of the following conditions:

1. The line pressure regulator for which the relief valve is providing overpressure protection has failed wide open.
2. The gas pressure at the inlet of the line pressure regulator for which the relief valve is providing over-pressure protection is not less than the regulator's normal operating inlet pressure.

C417.3 Overpressure protection devices. Overpressure protection devices shall be one of the following:

1. Pressure relief valve.
2. Monitoring regulator.
3. Series regulator installed upstream from the line regulator and set to continuously limit the pressure on the inlet of the line regulator to the maximum values specified by Section C417.2.1.
4. Automatic shutoff device installed in series with the line pressure regulator and set to shut off when the pressure on the downstream *piping* system reaches the maximum values specified by Section C417.2.1. This device shall be designed so that it will remain closed until manually reset.

The devices specified in this section shall be installed either as an integral part of the service or line pressure regulator or as separate units. Where separate overpressure protection devices are installed, they shall comply with Sections C417.3.1 through C417.3.6.

C417.3.1 Construction and installation. Overpressure protection devices shall be constructed of materials so that the operation of the devices will not be impaired by corrosion of external parts by the atmosphere or of internal parts by the gas. Overpressure protection devices shall be designed and installed so that they can be operated to determine whether the valve is free. The devices shall be designed and installed so that they can be tested to determine the pressure at which they will operate and examined for leakage when in the closed position.

C417.3.2 External control piping. External control *piping* shall be designed and installed so that damage to the control *piping* of one device will not render both the regulator and the overpressure protection device inoperative.

C417.3.3 Setting. Each overpressure protection device shall be set so that the gas pressure supplied to the connected *appliances* does not exceed the limits specified in Sections C417.2.4 and C417.2.2.

C417.3.4 Unauthorized operation. Where unauthorized operation of any shutoff valve could render an overpressure protection device inoperative, one of the following shall be accomplished:

1. The valve shall be locked in the open position.
2. Duplicate relief valves shall be installed, each having adequate capacity to protect the system, and the isolating valves and three-way valves shall be arranged so that only one relief valve can be rendered inoperative at a time.

C417.3.5 Vents. The discharge stacks, vents and outlet parts of all overpressure protection devices shall be located so that gas is safely discharged to the outdoors. Discharge stacks and vents shall be designed to prevent the entry of water, insects and other foreign material that could cause blockage. The discharge stack or vent line shall be not less than the same size as the outlet of the pressure-relieving device.

C417.3.6 Size of fittings, pipe and openings. The fittings, pipe and openings located between the system to be protected and the pressure-relieving device shall be sized to prevent hammering of the valve and to prevent impairment of relief capacity.

SECTION C501
CHIMNEYS AND VENTS

C501.1 Scope. This section and Sections C501.2 through C506.3 shall govern the installation, repair and approval of factory-built chimneys, chimney liners, vents and connectors and the utilization of masonry chimneys serving gas-fired *appliances*. The requirements for the installation, repair and approval of factory-built chimneys, chimney liners, vents and connectors serving appliances burning fuels other than fuel gas shall be regulated by Chapter 8 of this code. The construction, repair, maintenance and approval of masonry chimneys shall be regulated by the *Building Code*.

C501.2 General. Every *appliance* shall discharge the products of combustion to the outdoors, except for appliances exempted by Section C501.8.

C501.3 Masonry chimneys. Masonry chimneys shall be constructed in accordance with Section C503.5.3 and the *Building Code*.

C501.4 Minimum size of chimney or vent. Chimneys and vents shall be sized in accordance with Sections C503 and C504.

C501.5 Abandoned inlet openings. Abandoned inlet openings in chimneys and vents shall be closed by an *approved* method.

C501.6 Positive pressure. Where an *appliance* equipped with a mechanical forced draft system creates a positive pressure in the venting system, the venting system shall be designed for positive pressure applications.

C501.7 Connection to fireplace. Connection of *appliances* to chimney flues serving fireplaces shall be in accordance with Sections C501.7.1 through C501.7.3.

C501.7.1 Closure and access. A noncombustible seal shall be provided below the point of connection to prevent entry of room air into the flue. Means shall be provided for *access* to the flue for inspection and cleaning.

C501.7.2 Connection to factory-built fireplace flue. An *appliance* shall not be connected to a flue serving a factory-built *fireplace* unless the *appliance* is specifically *listed* for such installation. The connection shall be made in accordance with the *appliance* manufacturer's installation instructions.

C501.7.3 Connection to masonry fireplace flue. A connector shall extend from the *appliance* to the flue serving a masonry *fireplace* such that the flue gases are exhausted directly into the flue. The connector shall be accessible or removable for inspection and cleaning of both the connector and the flue. *Listed* direct connection devices shall be installed in accordance with their listing.

C501.8 Appliances not required to be vented. The following appliances shall not be required to be vented:

1. Ranges.
2. Built-in domestic cooking units *listed* and marked for optional venting.
3. Hot plates and laundry stoves.
4. Type 1 clothes dryers (Type 1 clothes dryers shall be exhausted in accordance with the requirements of Section 504 of this code.
5. A single booster-type automatic instantaneous water heater, where designed and used solely for the sanitizing rinse requirements of a dishwashing machine, provided that the heater is installed in a commercial kitchen having a mechanical exhaust system. Where installed in this manner, the draft hood, if required, shall be in place and unaltered and the draft hood *outlet* shall be not less than 36 inches (914 mm) vertically and 6 inches (152 mm) horizontally from any surface other than the heater.
6. Refrigerators.
7. Counter appliances.
8. Room heaters *listed* for unvented use.
9. Direct-fired makeup air heaters.
10. Other appliances *listed* for unvented use and not provided with flue collars.
11. Specialized appliances of limited input such as laboratory burners and gas lights.

Where the appliances listed in Items 5 through 11 are installed so that the aggregate input rating exceeds 20 British thermal units (Btu) per hour per cubic foot (207 watts per m^3) of volume of the room or space in which such appliances are installed, one or more shall be provided with venting systems or other *approved* means for conveying the vent gases to the outdoor atmosphere so that the aggregate input rating of the remaining unvented appliances does not exceed 20 Btu per hour per cubic foot (207 watts per m^3). Where the room or space in which the *appliance* is installed is directly connected to another room or space by a doorway, archway or other opening of comparable size that cannot be closed, the volume of such adjacent room or space shall be permitted to be included in the calculations.

C501.9 Chimney entrance. Connectors shall connect to a masonry chimney flue at a point not less than 12 inches (305 mm) above the lowest portion of the interior of the chimney flue.

C501.10 Connections to exhauster. *Appliance* connections to a chimney or vent equipped with a power exhauster shall be made on the inlet side of the exhauster. Joints on the positive pressure side of the exhauster shall be sealed to prevent flue-gas leakage as specified by the manufacturer's installation instructions for the exhauster.

C501.11 Masonry chimneys. Masonry chimneys utilized to vent *appliances* shall be located, constructed and sized as specified in the manufacturer's installation instructions for the appliances being vented and Section C503.

C501.12 Residential and low-heat appliances flue lining systems. Flue lining systems for use with residential-type and low-heat appliances shall be limited to the following:

1. Clay flue lining complying with the requirements of ASTM C315 or equivalent. Clay flue lining shall be installed in accordance with the *Building Code.*
2. *Listed* chimney lining systems complying with UL 1777.
3. Other *approved* materials that will resist, without cracking, softening or corrosion, flue gases and condensate at temperatures up to 1,800°F (982°C).

C501.13 Category I appliance flue lining systems. Flue lining systems for use with Category I appliances shall be limited to the following:

1. Flue lining systems complying with Section C501.12.
2. Chimney lining systems *listed* and *labeled* for use with gas appliances with draft hoods and other Category I gas appliances *listed* and *labeled* for use with Type B vents.

C501.14 Category II, III and IV appliance venting systems. The design, sizing and installation of vents for Category II, III and IV appliances shall be in accordance with the *appliance* manufacturer's instructions.

C501.15 Existing chimneys and vents. Where an *appliance* is permanently disconnected from an existing chimney or vent, or where an *appliance* is connected to an existing chimney or vent during the process of a new installation, the chimney or vent shall comply with Sections C501.15.1 through C501.15.4.

C501.15.1 Size. The chimney or vent shall be resized as necessary to control flue gas condensation in the interior of the chimney or vent and to provide the *appliance* or appliances served with the required draft. For Category I appliances, the resizing shall be in accordance with Section C502.

C501.15.2 Flue passageways. The flue gas passageway shall be free of obstructions and combustible deposits and shall be cleaned if previously used for venting a solid or liquid fuel-burning *appliance* or *fireplace*. The flue liner, chimney inner wall or vent inner wall shall be continuous and shall be free of cracks, gaps, perforations or other damage or deterioration that would allow the escape of combustion products, including gases, moisture and creosote.

C501.15.3 Cleanout. Masonry chimney flues shall be provided with a cleanout opening having a minimum height of 6 inches (152 mm). The upper edge of the opening shall be located not less than 6 inches (152 mm) below the lowest chimney inlet opening. The cleanout shall be provided with a tight-fitting, noncombustible cover.

C501.15.4 Clearances. Chimneys and vents shall have airspace *clearance* to combustibles in accordance with the *Building Code* and the chimney or vent manufacturer's installation instructions.

Exception: Masonry chimneys without the required airspace clearances shall be permitted to be used if lined or relined with a chimney lining system *listed* for use in chimneys with reduced clearances in accordance with UL 1777. The chimney *clearance* shall be not less than permitted by the terms of the chimney liner listing and the manufacturer's instructions.

C501.15.4.1 Fireblocking. Noncombustible fireblocking shall be provided in accordance with the *Building Code*.

SECTION C502
VENTS

C502.1 General. Vents, except as provided in Section C503.7, shall be *listed* and *labeled*. Type B and BW vents shall be tested in accordance with UL 441. Type L vents shall be tested in accordance with UL 641. Vents for Category II and III appliances shall be tested in accordance with UL 1738. Plastic vents for Category IV appliances shall not be required to be *listed* and *labeled* where such vents are as specified by the *appliance* manufacturer and are installed in accordance with the *appliance* manufacturer's instructions.

C502.2 Connectors required. Connectors shall be used to connect appliances to the vertical chimney or vent, except where the chimney or vent is attached directly to the *appliance*. Vent connector size, material, construction and installation shall be in accordance with Section C503.

C502.3 Vent application. The application of vents shall be in accordance with Table C503.4.

C502.4 Insulation shield. Where vents pass through insulated assemblies, an insulation shield constructed of steel having a minimum thickness of 0.0187 inch (0.4712 mm) (No. 26 gage) shall be installed to provide *clearance* between the vent and the insulation material. The *clearance* shall be not less than the *clearance* to combustibles specified by the vent manufacturer's installation instructions. Where vents pass through attic space, the shield shall terminate not less than 2 inches (51 mm) above the insulation materials and shall be secured in place to prevent displacement. Insulation shields provided as part of a *listed* vent system shall be installed in accordance with the manufacturer's instructions.

C502.5 Installation. Vent systems shall be sized, installed and terminated in accordance with the vent and *appliance* manufacturer's installation instructions and Section C503.

C502.6 Support of vents. All portions of vents shall be adequately supported for the design and weight of the materials employed.

C502.7 Protection against physical damage. In *concealed locations*, where a vent is installed through holes or notches in studs, joists, rafters or similar members less than $1^1/_2$ inches (38 mm) from the nearest edge of the member, the vent shall be protected by shield plates in accordance with Section 305.5 of this code.

C502.7.1 Door swing. Appliance and *equipment* vent terminals shall be located such that doors cannot swing within 12 inches (305 mm) horizontally of the vent terminal. Door stops or closers shall not be installed to obtain this clearance.

SECTION C503
VENTING OF APPLIANCES

C503.1 General. The venting of *appliances* shall be in accordance with Sections C503.2 through C503.16.

C503.2 Venting systems required. Except as permitted in Sections C501.8 and C503.2.1 through C503.2.4, all *appliances* shall be connected to venting systems.

C503.2.1 Ventilating hoods. The use of ventilating hoods and exhaust systems to vent *appliances* shall be limited to industrial appliances and appliances installed in commercial applications.

C503.2.2 Well-ventilated spaces. The flue gases from industrial-type *appliances* shall not be required to be vented to the outdoors where such gases are discharged into a large and well-ventilated industrial space.

C503.2.3 Direct-vent appliances. *Listed direct-vent appliances* shall be installed in accordance with the manufacturer's instructions. Through-the-wall vent terminations for *listed direct-vent appliances* shall be in accordance with Section C503.8, Item 3.

C503.2.4 Appliances with integral vents. Appliances incorporating integral venting means shall be installed in accordance with Section C503.8, Items 1 and 2.

C503.2.5 Incinerators. Incinerators shall be vented in accordance with NFPA 82.

C503.3 Design and construction. Venting systems shall be designed and constructed so as to convey all flue and vent gases to the outdoors.

C503.3.1 Appliance draft requirements. A venting system shall satisfy the draft requirements of the *appliance* in accordance with the manufacturer's instructions.

C503.3.2 Design and construction. *Appliances* required to be vented shall be connected to a venting system designed and installed in accordance with the provisions of Sections C503.4 through C503.16.

C503.3.3 Mechanical draft systems. Mechanical draft systems shall comply with the following:

1. Mechanical draft systems shall be *listed* in accordance with UL 378 and shall be installed in accordance with the manufacturer's instructions for both the *appliance* and the mechanical draft system.
2. Appliances requiring venting shall be permitted to be vented by means of mechanical draft systems of either forced or induced draft design.
3. Forced draft systems and all portions of induced draft systems under positive pressure during operation shall be designed and installed so as to prevent leakage of flue or vent gases into a building.
4. Vent connectors serving appliances vented by natural draft shall not be connected to any portion of mechanical draft systems operating under positive pressure.
5. Where a mechanical draft system is employed, provisions shall be made to prevent the flow of gas to the main burners when the draft system is not performing so as to satisfy the operating requirements of the *appliance* for safe performance.

C503.3.4 Ventilating hoods and exhaust systems. Where automatically operated appliances, other than commercial cooking appliances, are vented through a ventilating hood or exhaust system equipped with a damper or with a power means of exhaust, provisions shall be made to allow the flow of gas to the main burners only when the damper is open to a position to properly vent the *appliance* and when the power means of exhaust is in operation.

C503.3.5 Air ducts and furnace plenums. Venting systems shall not extend into or pass through any fabricated air duct or *furnace plenum.*

C503.3.6 Above-ceiling air-handling spaces. Where a venting system passes through an above-ceiling air-handling space or other nonducted portion of an air-handling system, the venting system shall conform to one of the following requirements:

1. The venting system shall be a *listed* special gas vent; other venting system serving a Category III or Category IV *appliance;* or other positive pressure vent, with joints sealed in accordance with the *appliance* or vent manufacturer's instructions.
2. The venting system shall be installed such that fittings and joints between sections are not installed in the above-ceiling space.
3. The venting system shall be installed in a conduit or enclosure with sealed joints separating the interior of the conduit or enclosure from the ceiling space.

C503.4 Type of venting system to be used. The type of venting system to be used shall be in accordance with Table C503.4.

TABLE C503.4
TYPE OF VENTING SYSTEM TO BE USED

APPLIANCES	TYPE OF VENTING SYSTEM
Listed Category I appliances Listed appliances equipped with draft hood Appliances listed for use with Type B gas vent	Type B gas vent (Section C503.6) Chimney (Section C503.5) Single-wall metal pipe (Section C503.7) Listed chimney lining system for gas venting (Section C503.5.3) Special gas vent listed for these appliances (Section C503.4.2)
Listed vented wall furnaces	Type B-W gas vent (Sections C503.6, 608)
Category II, Category III and Category IV appliances	As specified or furnished by manufacturers of listed appliances (Sections C503.4.1, C503.4.2)
Incinerators	In accordance with NFPA 82
Appliances that can be converted for use with solid fuel	Chimney (Section C503.5)
Unlisted combination gas and oil-burning appliances	Chimney (Section C503.5)
Listed combination gas and oil-burning appliances	Type L vent (Section C503.6) or chimney (Section C503.5)
Combination gas and solid fuel-burning appliances	Chimney (Section C503.5)
Appliances listed for use with chimneys only	Chimney (Section C503.5)
Unlisted appliances	Chimney (Section C503.5)
Decorative appliances in vented fireplaces	Chimney
Gas-fired toilets	Single-wall metal pipe (Section C626)
Direct-vent appliances	See Section C503.2.3
Appliances with integral vent	See Section C503.2.4

C503.4.1 Plastic piping. Where plastic *piping* is used to vent an *appliance*, the *appliance* shall be *listed* for use with such venting materials and the *appliance* manufacturer's installation instructions shall identify the specific plastic *piping* material. The plastic pipe venting materials shall be *labeled* in accordance with the product standards specified by the *appliance* manufacturer or shall be *listed* and *labeled* in accordance with UL 1738.

C503.4.1.1 Plastic vent joints. Plastic pipe and fittings used to vent appliances shall be installed in accordance with the *appliance* manufacturer's instructions. Plastic pipe venting materials *listed* and *labeled* in accordance with UL 1738 shall be installed in accordance with the vent manufacturer's instructions. Where a primer is required, it shall be of a contrasting color.

C503.4.2 Special gas vent. Special gas vent shall be *listed* and *labeled* in accordance with UL 1738 and installed in accordance with the special gas vent manufacturer's instructions.

C503.5 Masonry, metal and factory-built chimneys. Masonry, metal and factory-built chimneys shall comply with Sections C503.5.1 through C503.5.11.

C503.5.1 Factory-built chimneys. Factory-built chimneys shall be *listed* in accordance with UL 103. Factory-built chimneys used to vent *appliances* that operate at a positive vent pressure shall be *listed* for such application.

C503.5.2 Metal chimneys. Metal chimneys shall be built and installed in accordance with NFPA 211.

C503.5.3 Masonry chimneys. Masonry chimneys shall be built and installed in accordance with the *Building Code* and shall be lined with an *approved* clay flue lining, a chimney lining system *listed* and *labeled* in accordance with UL 1777 or other *approved* material that will resist corrosion, erosion, softening or cracking from vent gases at temperatures up to 1,800°F (982°C).

Exception: Masonry chimney flues serving *listed* gas *appliances* with draft hoods, Category I appliances and other gas appliances *listed* for use with Type B vents shall be permitted to be lined with a chimney lining system specifically *listed* for use only with such appliances. The liner shall be installed in accordance with the liner manufacturer's instructions. A permanent identifying label shall be attached at the point where the connection is to be made to the liner. The label shall read: "This chimney liner is for appliances that burn gas only. Do not connect to solid or liquid fuel-burning appliances or incinerators." For installation of gas vents in existing masonry chimneys, see Section C503.6.4.

C503.5.4 Chimney termination. Chimneys for residential-type or low-heat appliances shall extend not less than 3 feet (914 mm) above the highest point where they pass through a roof of a building and not less than 2 feet (610 mm) higher than any portion of a building within a horizontal distance of 10 feet (3048 mm). Chimneys for medium-heat appliances shall extend not less than 10 feet (3048 mm) higher than any portion of any building within 25 feet (7620 mm). Chimneys shall extend not less than 5 feet (1524 mm) above the highest connected *appliance* draft hood outlet or flue collar. Decorative shrouds shall not be installed at the termination of factory-built chimneys except where such shrouds are *listed* and *labeled* for use with the specific factory-built chimney system and are installed in accordance with the manufacturer's instructions.

C503.5.5 Size of chimneys. The effective area of a chimney venting system serving *listed* appliances with draft hoods, Category I appliances and other appliances *listed* for use with Type B vents shall be determined in accordance with one of the following methods:

1. The provisions of Section C504.
2. The effective areas of the vent connector and chimney flue of a venting system serving a single *appliance* with a draft hood shall be not less than the area of the *appliance* flue collar or draft hood outlet, nor greater than seven times the draft hood outlet area.
3. The effective area of the chimney flue or a venting system serving two appliances with draft hoods shall be not less than the area of the larger draft hood outlet plus 50 percent of the area of the smaller draft hood outlet, nor greater than seven times the smallest draft hood outlet area.
4. Chimney venting systems using mechanical draft shall be sized in accordance with *engineering methods.*
5. Other *engineering methods.*

C503.5.6 Inspection of chimneys. Before replacing an existing *appliance* or connecting a vent connector to a chimney, the chimney passageway shall be examined to ascertain that it is clear and free of obstructions and it shall be cleaned if previously used for venting solid or liquid fuel-burning appliances or *fireplaces*.

C503.5.6.1 Chimney lining. Chimneys shall be lined in accordance with the *Building Code.*

C503.5.6.2 Unsafe chimneys. Where inspection reveals that an existing chimney is not safe for the intended application, it shall be repaired, rebuilt, lined, relined or replaced with a vent or chimney to conform to the *Building Code* or this appendix and it shall be suitable for the appliances to be vented.

C503.5.7 Chimneys serving appliances burning other fuels. Chimneys serving *appliances* burning other fuels shall comply with Sections C503.5.7.1 through C503.5.7.4.

C503.5.7.1 Solid fuel-burning appliances. An *appliance* shall not be connected to a chimney flue serving a separate *appliance* designed to burn solid fuel.

C503.5.7.2 Liquid fuel-burning appliances. Where one chimney flue serves gas appliances and liquid fuel-burning appliances, the appliances shall be connected through separate openings or shall be connected through a single opening where joined by a suitable fitting located as close as practical to the chimney.

Where two or more openings are provided into one chimney flue, they shall be at different levels. Where the appliances are automatically controlled, they shall be equipped with safety shutoff devices.

C503.5.7.3 Combination gas- and solid fuel-burning appliances. A combination gas- and solid fuel-burning *appliance* shall be permitted to be connected to a single chimney flue where equipped with a manual reset device to shut off gas to the main burner in the event of sustained backdraft or flue gas spillage. The chimney flue shall be sized to properly vent the *appliance*.

C503.5.7.4 Combination gas- and oil fuel-burning appliances. Where a single chimney flue serves a *listed* combination gas- and oil fuel-burning *appliance*, such flue shall be sized in accordance with *appliance* manufacturer's instructions.

C503.5.8 Support of chimneys. All portions of chimneys shall be supported for the design and weight of the materials employed. Factory-built chimneys shall be supported and spaced in accordance with the manufacturer's installation instructions.

C503.5.9 Cleanouts. Where a chimney that formerly carried flue products from liquid or solid fuel-burning appliances is used with an *appliance* using fuel gas, an accessible cleanout shall be provided. The cleanout shall have a tight-fitting cover and shall be installed so its upper edge is not less than 6 inches (152 mm) below the lower edge of the lowest chimney inlet opening.

C503.5.10 Space surrounding lining or vent. The remaining space surrounding a chimney liner, gas vent, special gas vent or plastic *piping* installed within a masonry chimney flue shall not be used to vent another *appliance*. The insertion of another liner or vent within the chimney as provided in this appendix and the liner or vent manufacturer's instructions shall not be prohibited.

The remaining space surrounding a chimney liner, gas vent, special gas vent or plastic *piping* installed within a masonry, metal or factory-built chimney shall not be used to supply *combustion air*. Such space shall not be prohibited from supplying *combustion air* to *direct-vent appliances* designed for installation in a solid fuel-burning *fireplace* and installed in accordance with the manufacturer's instructions.

C503.5.11 Insulation shield. Where a factory-built chimney passes through insulated assemblies, an insulation shield constructed of steel having a thickness of not less than 0.0187 inch (0.475 mm) shall be installed to provide *clearance* between the chimney and the insulation material. The *clearance* shall be not less than the *clearance* to combustibles specified by the chimney manufacturer's installation instructions. Where chimneys pass through attic space, the shield shall terminate not less than 2 inches (51 mm) above the installation materials and shall be secured in place to prevent displacement.

C503.6 Gas vents. Gas vents shall comply with Sections C503.6.1 through C503.6.14 (see Section C202, General Definitions).

C503.6.1 Materials. Type B and BW gas vents shall be *listed* in accordance with UL 441. Vents for *listed* combination gas- and oil-burning *appliances* shall be *listed* in accordance with UL 641.

C503.6.2 Installation, general. Gas vents shall be installed in accordance with the manufacturer's instructions.

C503.6.3 Type B-W vent capacity. A Type B-W gas vent shall have a *listed* capacity not less than that of the *listed* vented wall furnace to which it is connected.

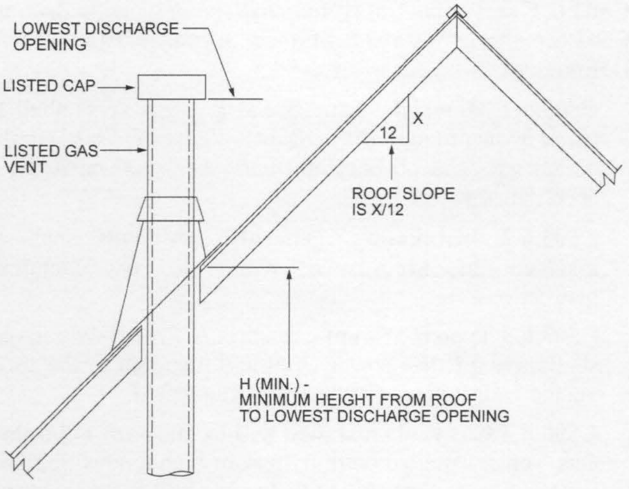
C503.6.4 Gas vents installed within masonry chimneys. Gas vents installed within masonry chimneys shall be installed in accordance with the manufacturer's instructions. Gas vents installed within masonry chimneys shall be identified with a permanent label installed at the point where the vent enters the chimney. The label shall contain the following language: "This gas vent is for *appliances* that burn gas. Do not connect to solid or liquid fuel-burning appliances or incinerators."

C503.6.5 Gas vent terminations. A gas vent shall terminate in accordance with one of the following:

1. Gas vents that are 12 inches (305 mm) or less in size and located not less than 8 feet (2438 mm) from a vertical wall or similar obstruction shall terminate above the roof in accordance with Figure C503.6.5.
2. Gas vents that are over 12 inches (305 mm) in size or are located less than 8 feet (2438 mm) from a vertical wall or similar obstruction shall terminate not less than 2 feet (610 mm) above the highest point where they pass through the roof and not less than 2 feet (610 mm) above any portion of a building within 10 feet (3048 mm) horizontally.
3. As provided for industrial *appliances* in Section C503.2.2.
4. As provided for direct-vent systems in Section C503.2.3.
5. As provided for appliances with integral vents in Section C503.2.4.
6. As provided for mechanical draft systems in Section C503.3.3.
7. As provided for ventilating hoods and exhaust systems in Section C503.3.4.

C503.6.5.1 Decorative shrouds. Decorative shrouds shall not be installed at the termination of gas vents except where such shrouds are *listed* for use with the specific gas venting system and are installed in accordance with manufacturer's instructions.

C503.6.6 Minimum height. A Type B or L gas vent shall terminate not less than 5 feet (1524 mm) in vertical height above the highest connected *appliance* draft hood or flue



ROOF SLOPE	H (min) ft
Flat to 6/12	1.0
Over 6/12 to 7/12	1.25
Over 7/12 to 8/12	1.5
Over 8/12 to 9/12	2.0
Over 9/12 to 10/12	2.5
Over 10/12 to 11/12	3.25
Over 11/12 to 12/12	4.0
Over 12/12 to 14/12	5.0
Over 14/12 to 16/12	6.0
Over 16/12 to 18/12	7.0
Over 18/12 to 20/12	7.5
Over 20/12 to 21/12	8.0

For SI:1 inch = 25.4 mm, 1 foot = 304.8 mm.

FIGURE C503.6.5
TERMINATION LOCATIONS FOR GAS VENTS WITH LISTED CAPS 12 INCHES OR LESS IN SIZE NOT LESS THAN 8 FEET FROM A VERTICAL WALL

collar. A Type B-W gas vent shall terminate not less than 12 feet (3658 mm) in vertical height above the bottom of the wall furnace.

C503.6.7 Roof terminations. Gas vents shall extend through the roof flashing, roof jack or roof thimble and terminate with a *listed* cap or *listed* roof assembly.

C503.6.8 Forced air inlets. Gas vents shall terminate not less than 3 feet (914 mm) above any forced air inlet located within 10 feet (3048 mm).

C503.6.9 Exterior wall penetrations. A gas vent extending through an exterior wall shall not terminate adjacent to the wall or below eaves or parapets, except as provided in Sections C503.2.3 and C503.3.3.

C503.6.10 Size of gas vents. Venting systems shall be sized and constructed in accordance with Sections C503.6.10.1 through C503.6.10.4 and the *appliance* manufacturer's installation instructions.

C503.6.10.1 Category I appliances. The sizing of natural draft venting systems serving one or more *listed* appliances equipped with a draft hood or appliances *listed* for use with Type B gas vent, installed in a single story of a building, shall be in accordance with one of the following methods:

1. The provisions of Section C504.
2. For sizing an individual gas vent for a single, draft-hood-equipped *appliance*, the effective area of the vent connector and the gas vent shall be not less than the area of the *appliance* draft hood outlet, nor greater than seven times the draft hood outlet area.
3. For sizing a gas vent connected to two appliances with draft hoods, the effective area of the vent shall be not less than the area of the larger draft hood outlet plus 50 percent of the area of the smaller draft hood outlet, nor greater than seven times the smaller draft hood outlet area.
4. Engineering methods.

C503.6.10.2 Vent offsets. Type B and L vents sized in accordance with Item 2 or 3 of Section C503.6.10.1 shall extend in a generally vertical direction with offsets not exceeding 45 degrees (0.79 rad), except that a vent system having not more than one 60-degree (1.04 rad) *offset* shall be permitted. Any angle greater than 45 degrees (0.79 rad) from the vertical is considered horizontal. The total horizontal distance of a vent plus the horizontal vent connector serving draft-hood-equipped *appliances* shall be not greater than 75 percent of the vertical height of the vent.

C503.6.10.3 Category II, III and IV appliances. The sizing of gas vents for Category II, III and IV appliances shall be in accordance with the *appliance* manufacturer's instructions. The sizing of plastic pipe that is specified by the *appliance* manufacturer as a venting material for Category II, III and IV appliances shall be in accordance with the manufacturer's instructions.

C503.6.10.4 Mechanical draft. Chimney venting systems using mechanical draft shall be sized in accordance with engineering methods.

C503.6.11 Gas vents serving appliances on more than one floor. Where a common vent is installed in a multistory installation to vent Category I appliances located on more than one floor level, the venting system shall be designed and installed in accordance with *approved* engineering methods. For the purpose of this section, crawl spaces, basements and attics shall be considered to be floor levels.

C503.6.11.1 Appliance separation. Appliances connected to the common vent shall be located in rooms separated from occupiable space. Each of these rooms shall have provisions for an adequate supply of combustion, ventilation and dilution air that is not supplied from an occupiable space.

C503.6.11.2 Sizing. The size of the connectors and common segments of multistory venting systems for appliances *listed* for use with Type B double-wall gas vents shall be in accordance with Table C504.3(1), provided that:

1. The available total height (*H*) for each segment of a multistory venting system is the vertical distance between the level of the highest draft hood outlet or flue collar on that floor and the centerline of the next highest interconnection tee.
2. The size of the connector for a segment is determined from the *appliance* input rating and available connector rise and shall be not smaller than the draft hood outlet or flue collar size.
3. The size of the common vertical segment, and of the interconnection tee at the base of that segment, shall be based on the total *appliance* input rating entering that segment and its available total height.

C503.6.12 Support of gas vents. Gas vents shall be supported and spaced in accordance with the manufacturer's installation instructions.

C503.6.13 Marking. In those localities where solid and liquid fuels are used extensively, gas vents shall be permanently identified by a label attached to the wall or ceiling at a point where the vent connector enters the gas vent. The determination of where such localities exist shall be made by the *building official*. The label shall read:

"This gas vent is for *appliances* that burn gas. Do not connect to solid or liquid fuel-burning appliances or incinerators."

C503.6.14 Fastener penetrations. Screws, rivets and other fasteners shall not penetrate the inner wall of double-wall gas vents, except at the transition from an *appliance* draft hood outlet, a flue collar or a single-wall metal connector to a double-wall vent.

C503.7 Single-wall metal pipe. Single-wall metal pipe vents shall comply with Sections C503.7.1 through C503.7.13.

C503.7.1 Construction. Single-wall metal pipe shall be constructed of galvanized sheet steel not less than 0.0304 inch (0.7 mm) thick, or other *approved,* noncombustible, corrosion-resistant material.

C503.7.2 Cold climate. Uninsulated single-wall metal pipe shall not be used outdoors for venting *appliances* in regions where the 99-percent winter design temperature is below 32°F (0°C).

C503.7.3 Termination. Single-wall metal pipe shall terminate not less than 5 feet (1524 mm) in vertical height above the highest connected *appliance* draft hood *outlet* or flue collar. Single-wall metal pipe shall extend not less than 2 feet (610 mm) above the highest point where it passes through a roof of a building and not less than 2 feet (610 mm) higher than any portion of a building within a horizontal distance of 10 feet (3048 mm). An *approved* cap or roof assembly shall be attached to the terminus of a single-wall metal pipe.

C503.7.4 Limitations of use. Single-wall metal pipe shall be used only for runs directly from the space in which the *appliance* is located through the roof or exterior wall to the outdoor atmosphere.

C503.7.5 Roof penetrations. A pipe passing through a roof shall extend without interruption through the roof flashing, roof jack or roof thimble. Where a single-wall metal pipe passes through a roof constructed of *combustible material*, a noncombustible, nonventilating thimble shall be used at the point of passage. The thimble shall extend not less than 18 inches (457 mm) above and 6 inches (152 mm) below the roof with the annular space open at the bottom and closed only at the top. The thimble shall be sized in accordance with Section C503.7.7.

C503.7.6 Installation. Single-wall metal pipe shall not originate in any unoccupied attic or concealed space and shall not pass through any attic, inside wall, concealed space or floor. The installation of a single-wall metal pipe through an exterior combustible wall shall comply with Section C503.7.7.

C503.7.7 Single-wall penetrations of combustible walls. A single-wall metal pipe shall not pass through a combustible exterior wall unless guarded at the point of passage by a ventilated metal thimble not smaller than the following:

1. For *listed appliances* with draft hoods and appliances *listed* for use with Type B gas vents, the thimble shall be not less than 4 inches (102 mm) larger in diameter than the metal pipe. Where there is a run of not less than 6 feet (1829 mm) of metal pipe in the open between the draft hood outlet and the thimble, the thimble shall be permitted to be not less than 2 inches (51 mm) larger in diameter than the metal pipe.
2. For unlisted appliances having draft hoods, the thimble shall be not less than 6 inches (152 mm) larger in diameter than the metal pipe.
3. For residential and low-heat appliances, the thimble shall be not less than 12 inches (305 mm) larger in diameter than the metal pipe.

Exception: In lieu of thimble protection, all *combustible material* in the wall shall be removed a sufficient distance from the metal pipe to provide the specified *clearance* from such metal pipe to *combustible material*. Any material used to close up such opening shall be noncombustible.

C503.7.8 Clearances. Minimum clearances from single-wall metal pipe to *combustible material* shall be in accordance with Table C503.10.2.5. The *clearance* from single-wall metal pipe to *combustible material* shall be permitted to be reduced where the *combustible material* is protected as specified for vent connectors in Table C308.2.

C503.7.9 Size of single-wall metal pipe. A venting system constructed of single-wall metal pipe shall be sized in accordance with one of the following methods and the *appliance* manufacturer's instructions:

1. For a draft-hood-equipped *appliance*, in accordance with Section C504.

2. For a venting system for a single *appliance* with a draft hood, the areas of the connector and the pipe each shall be not less than the area of the *appliance* flue collar or draft hood outlet, whichever is smaller. The vent area shall be not greater than seven times the draft hood outlet area.
3. Engineering methods.

C503.7.10 Pipe geometry. Any shaped single-wall metal pipe shall be permitted to be used, provided that its equivalent effective area is equal to the effective area of the round pipe for which it is substituted, and provided that the minimum internal dimension of the pipe is not less than 2 inches (51 mm).

C503.7.11 Termination capacity. The vent cap or a roof assembly shall have a venting capacity of not less than that of the pipe to which it is attached.

C503.7.12 Support of single-wall metal pipe. All portions of single-wall metal pipe shall be supported for the design and weight of the material employed.

C503.7.13 Marking. Single-wall metal pipe shall comply with the marking provisions of Section C503.6.13.

C503.8 Venting system terminal clearances. The clearances for through-the-wall direct-vent and nondirect-vent terminals shall be in accordance with Table C503.8 and Figure C503.8.

Exception: The clearances in Table C503.8 shall not apply to the combustion air intake of a direct-vent appliance.

C503.9 Condensation drainage. Provisions shall be made to collect and dispose of condensate from venting systems serving Category II and IV appliances and noncategorized condensing appliances. Drains for condensate shall be installed in accordance with the *appliance* and vent manufacturer's instructions.

TABLE C503.8
THROUGH-THE-WALL VENT TERMINAL CLEARANCE

FIGURE CLEARANCE	CLEARANCE LOCATION	MINIMUM CLEARANCE FOR DIRECT-VENT TERMINALS	MINIMUM CLEARANCE FOR NONDIRECT-VENT TERMINALS
A	Clearance above finished grade level, veranda, porch, deck, or balcony	12 inches	
B	Clearance to window or door that is openable	6 inches: Appliances ≤ 10,000 Btu/h 9 inches: Appliances > 10,000 Btu/h ≤ 50,000 Btu/h 12 inches: Appliances > 50,000 Btu/h ≤ 150,000 Btu/h Appliances > 150,000 Btu/h, in accordance with the appliance manufacturer's instructions and not less than the clearances specified for nondirect-vent terminals in Row B	4 feet below or to side of opening or 1 foot above opening
C	Clearance to nonopenable window	None unless otherwise specified by the appliance manufacturer	
D	Vertical clearance to ventilated soffit located above the terminal within a horizontal distance of 2 feet from the centerline of the terminal	None unless otherwise specified by the appliance manufacturer	
E	Clearance to unventilated soffit	None unless otherwise specified by the appliance manufacturer	
F	Clearance to outside corner of building	None unless otherwise specified by the appliance manufacturer	
G	Clearance to inside corner of building	None unless otherwise specified by the appliance manufacturer	
H	Clearance to each side of centerline extended above regulator vent outlet	3 feet up to a height of 15 feet above the regulator vent outlet	
I	Clearance to service regulator vent outlet in all directions	3 feet for gas pressures up to 2 psi; 10 feet for gas pressures above 2 psi	
J	Clearance to nonmechanical air supply inlet to building and the combustion air inlet to any other appliance	Same clearance as specified for Row B	
K	Clearance to a mechanical air supply inlet	10 feet horizontally from inlet or 3 feet above inlet	
L	Clearance above paved sidewalk or paved driveway located on public property	7 feet and shall not be located above public walkways or other areas where condensate or vapor can cause a nuisance or hazard	
M	Clearance to underside of veranda, porch, deck, or balcony	12 inches where the area beneath the veranda, porch, deck or balcony is open on not less than two sides. The vent terminal is prohibited in this location where only one side is open.	

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 Btu/h = 0.293 W.

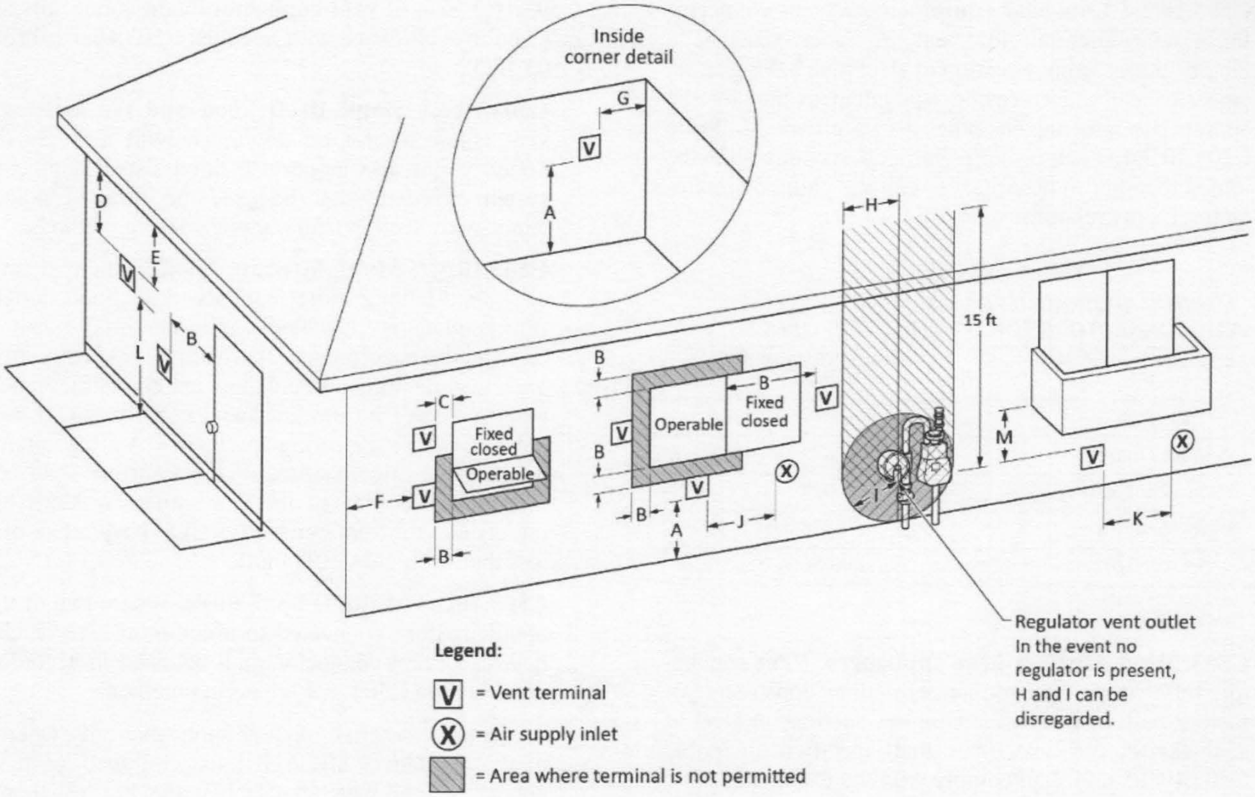


FIGURE C503.8
THROUGH-THE-WALL VENT TERMINAL CLEARANCE

C503.10 Vent connectors for Category I appliances. Vent connectors for Category I *appliances* shall comply with Sections C503.10.1 through C503.10.15.

C503.10.1 Where required. A vent connector shall be used to connect an *appliance* to a gas vent, chimney or single-wall metal pipe, except where the gas vent, chimney or single-wall metal pipe is directly connected to the *appliance*.

C503.10.2 Materials. Vent connectors shall be constructed in accordance with Sections C503.10.2.1 through C503.10.2.5.

C503.10.2.1 General. A vent connector shall be made of noncombustible corrosion-resistant material capable of withstanding the vent gas temperature produced by the *appliance* and of sufficient thickness to withstand physical damage.

C503.10.2.2 Vent connectors located in unconditioned areas. Where the vent connector used for an *appliance* having a draft hood or a Category I *appliance* is located in or passes through attics, crawl spaces or other unconditioned spaces, that portion of the vent connector shall be *listed* Type B, Type L or *listed* vent material having equivalent insulation properties.

Exception: Single-wall metal pipe located within the exterior walls of the building in areas having a local 99-percent winter design temperature of 5°F (-15°C) or higher shall be permitted to be used in unconditioned spaces other than attics, garages and crawl spaces.

C503.10.2.3 Residential-type appliance connectors. Where vent connectors for residential-type appliances are not installed in attics or other unconditioned spaces, connectors for *listed* appliances having draft hoods, appliances having draft hoods and equipped with *listed* conversion burners and Category I appliances shall be one of the following:

1. Type B or L vent material.
2. Galvanized sheet steel not less than 0.018 inch (0.46 mm) thick.
3. Aluminum (1100 or 3003 alloy or equivalent) sheet not less than 0.027 inch (0.69 mm) thick.
4. Stainless steel sheet not less than 0.012 inch (0.31 mm) thick.
5. Smooth interior wall metal pipe having resistance to heat and corrosion equal to or greater than that of Item 2, 3 or 4.
6. A *listed* vent connector.

Vent connectors shall not be covered with insulation.

Exception: *Listed* insulated vent connectors shall be installed in accordance with the manufacturer's instructions.

C503.10.2.4 Low-heat equipment. A vent connector for a nonresidential, low-heat *appliance* shall be a factory-built chimney section or steel pipe having resistance to heat and corrosion equivalent to that for the appropriate galvanized pipe as specified in Table C503.10.2.4. Factory-built chimney sections shall be joined together in accordance with the chimney manufacturer's instructions.

TABLE C503.10.2.4
MINIMUM THICKNESS FOR GALVANIZED STEEL VENT CONNECTORS FOR LOW-HEAT APPLIANCES

DIAMETER OF CONNECTOR (inches)	MINIMUM THICKNESS (inch)
Less than 6	0.019
6 to less than 10	0.023
10 to 12 inclusive	0.029
14 to 16 inclusive	0.034
Over 16	0.056

For SI: 1 inch = 25.4 mm.

C503.10.2.5 Medium-heat appliances. Vent connectors for medium-heat appliances shall be constructed of factory-built medium-heat chimney sections or steel of a thickness not less than that specified in Table C503.10.2.5 and shall comply with the following:

1. A steel vent connector for an *appliance* with a vent gas temperature in excess of 1,000°F (538°C) measured at the entrance to the connector shall be lined with medium-duty fire brick (ASTM C64, Type F), or the equivalent.
2. The lining shall be not less than $2^1/_2$ inches (64 mm) thick for a vent connector having a diameter or greatest cross-sectional dimension of 18 inches (457 mm) or less.
3. The lining shall be not less than $4^1/_2$ inches (114 mm) thick laid on the $4^1/_2$-inch (114 mm) bed for a vent connector having a diameter or greatest cross-sectional dimension greater than 18 inches (457 mm).
4. Where factory-built chimney sections are installed, they shall be joined together in accordance with the chimney manufacturer's instructions.

TABLE C503.10.2.5
MINIMUM THICKNESS FOR STEEL VENT CONNECTORS FOR MEDIUM-HEAT APPLIANCES

VENT CONNECTOR SIZE		MINIMUM THICKNESS (inch)
Diameter (inches)	Area (square inches)	
Up to 14	Up to 154	0.053
Over 14 to 16	154 to 201	0.067
Over 16 to 18	201 to 254	0.093
Over 18	Larger than 254	0.123

For SI: 1 inch = 25.4 mm, 1 square inch = 645.16 mm^2.

C503.10.3 Size of vent connector. Vent connectors shall be sized in accordance with Sections C503.10.3.1 through C503.10.3.5.

C503.10.3.1 Single draft hood and fan-assisted. A vent connector for an *appliance* with a single draft hood or for a Category I fan-assisted combustion system *appliance* shall be sized and installed in accordance with Section C504 or engineering methods.

C503.10.3.2 Multiple draft hood. Where a single *appliance* having more than one draft hood outlet or flue collar is installed, the manifold shall be constructed according to the instructions of the *appliance* manufacturer. Where there are no instructions, the manifold shall be designed and constructed in accordance with engineering methods. As an alternate method, the effective area of the manifold shall equal the combined area of the flue collars or draft hood outlets and the vent connectors shall have a rise of not less than 12 inches (305 mm).

C503.10.3.3 Multiple appliances. Where two or more appliances are connected to a common vent or chimney, each vent connector shall be sized in accordance with Section C504 or engineering methods.

As an alternative method applicable only where all of the appliances are draft hood equipped, each vent connector shall have an effective area not less than the area of the draft hood outlet of the *appliance* to which it is connected.

C503.10.3.4 Common connector/manifold. Where two or more *appliances* are vented through a common vent connector or vent manifold, the common vent connector or vent manifold shall be located at the highest level consistent with available headroom and the required *clearance* to *combustible materials* and shall be sized in accordance with Section C504 or engineering methods.

As an alternate method applicable only where there are two draft hood-equipped appliances, the effective area of the common vent connector or vent manifold and all junction fittings shall be not less than the area of the larger vent connector plus 50 percent of the area of the smaller flue collar outlet.

C503.10.3.5 Size increase. Where the size of a vent connector is increased to overcome installation limitations and obtain connector capacity equal to the *appliance* input, the size increase shall be made at the *appliance* draft hood outlet.

C503.10.4 Two or more appliances connected to a single vent or chimney. Where two or more vent connectors enter a common vent, chimney flue or single-wall metal pipe, the smaller connector shall enter at the highest level consistent with the available headroom or *clearance* to *combustible material*. Vent connectors serving Category I appliances shall not be connected to any portion of a mechanical draft system operating under positive static pressure, such as those serving Category III or IV appliances.

C503.10.4.1 Two or more openings. Where two or more openings are provided into one chimney flue or vent, the openings shall be at different levels, or the connectors shall be attached to the vertical portion of the chimney or vent at an angle of 45 degrees (0.79 rad) or less relative to the vertical.

C503.10.5 Clearance. Minimum clearances from vent connectors to *combustible material* shall be in accordance with Table C503.10.5.

Exception: The *clearance* between a vent connector and *combustible material* shall be permitted to be reduced where the *combustible material* is protected as specified for vent connectors in Table C308.2.

C503.10.6 Joints. Joints between sections of connector *piping* and connections to flue collars and draft hood outlets shall be fastened by one of the following methods:

1. Sheet metal screws.
2. Vent connectors of *listed* vent material assembled and connected to flue collars or draft hood outlets in accordance with the manufacturers' instructions.
3. Other *approved* means.

C503.10.7 Connector junctions. Where vent connectors are joined together, the connection shall be made with a tee or wye fitting.

C503.10.8 Slope. A vent connector shall be installed without dips or sags and shall slope upward toward the vent or chimney not less than $^1/_4$ inch per foot (21 mm/m).

Exception: Vent connectors attached to a mechanical draft system installed in accordance with the *appliance* and draft system manufacturers' instructions.

C503.10.9 Length of vent connector. The maximum horizontal length of a single-wall connector shall be 75 percent of the height of the chimney or vent except for engineered systems. The maximum horizontal length of a Type B double-wall connector shall be 100 percent of the height of the chimney or vent except for engineered systems.

C503.10.10 Support. A vent connector shall be supported for the design and weight of the material employed to maintain clearances and prevent physical damage and separation of joints.

C503.10.11 Chimney connection. Where entering a flue in a masonry or metal chimney, the vent connector shall be installed above the extreme bottom to avoid stoppage. Where a thimble or slip joint is used to facilitate removal of the connector, the connector shall be firmly attached to or inserted into the thimble or slip joint to prevent the connector from falling out. Means shall be employed to prevent the connector from entering so far as to restrict the space between its end and the opposite wall of the chimney flue (see Section C501.9).

C503.10.12 Inspection. The entire length of a vent connector shall be provided with ready access for inspection, cleaning and replacement.

C503.10.13 Fireplaces. A vent connector shall not be connected to a chimney flue serving a *fireplace* unless the *fireplace* flue opening is permanently sealed.

C503.10.14 Passage through ceilings, floors or walls. Single-wall metal pipe connectors shall not pass through any wall, floor or ceiling except as permitted by Section C503.7.4.

C503.10.15 Medium-heat connectors. Vent connectors for medium-heat *appliances* shall not pass through walls or partitions constructed of *combustible material*.

C503.11 Vent connectors for Category II, III and IV appliances. Vent connectors for Category II, III and IV appliances shall be as specified for the venting systems in accordance with Section C503.4.

C503.12 Draft hoods and draft controls. The installation of draft hoods and draft controls shall comply with Sections C503.12.1 through C503.12.7.

C503.12.1 Appliances requiring draft hoods. Vented appliances shall be installed with draft hoods.

Exception: Dual oven-type combination ranges; *direct-vent appliances*; fan-assisted combustion system appliances; appliances requiring chimney draft for operation; single firebox boilers equipped with conversion burners with inputs greater than 400,000 Btu per

TABLE C503.10.5
CLEARANCES FOR CONNECTORS[a]

APPLIANCE	MINIMUM DISTANCE FROM COMBUSTIBLE MATERIAL			
	Listed Type B gas vent material	Listed Type L vent material	Single-wall metal pipe	Factory-built chimney sections
Listed appliances with draft hoods and appliances listed for use with Type B gas vents	As listed	As listed	6 inches	As listed
Residential boilers and furnaces with listed gas conversion burner and with draft hood	6 inches	6 inches	9 inches	As listed
Residential appliances listed for use with Type L vents	Not permitted	As listed	9 inches	As listed
Listed gas-fired toilets	Not permitted	As listed	As listed	As listed
Unlisted residential appliances with draft hood	Not permitted	6 inches	9 inches	As listed
Residential and low-heat appliances other than above	Not permitted	9 inches	18 inches	As listed
Medium-heat appliances	Not permitted	Not permitted	36 inches	As listed

For SI: 1 inch = 25.4 mm.

a. These clearances shall apply unless the manufacturer's installation instructions for a listed appliance or connector specify different clearances, in which case the listed clearances shall apply.

hour (117 kW); appliances equipped with blast, power or pressure burners that are not *listed* for use with draft hoods; and appliances designed for forced venting.

C503.12.2 Installation. A draft hood supplied with or forming a part of a *listed* vented *appliance* shall be installed without *alteration*, exactly as furnished and specified by the *appliance* manufacturer.

C503.12.2.1 Draft hood required. If a draft hood is not supplied by the *appliance* manufacturer where one is required, a draft hood shall be installed, shall be of a *listed* or *approved* type and, in the absence of other instructions, shall be of the same size as the *appliance* flue collar. Where a draft hood is required with a conversion burner, it shall be of a *listed* or *approved* type.

➡

C503.12.3 Draft control devices. Where a draft control device is part of the *appliance* or is supplied by the *appliance* manufacturer, it shall be installed in accordance with the manufacturer's instructions. In the absence of manufacturer's instructions, the device shall be attached to the flue collar of the *appliance* or as near to the *appliance* as practical.

C503.12.4 Additional devices. *Appliances* requiring a controlled chimney draft shall be permitted to be equipped with a *listed* double-acting barometric-draft regulator installed and adjusted in accordance with the manufacturer's instructions.

C503.12.5 Location. Draft hoods and barometric draft regulators shall be installed in the same room or enclosure as the *appliance* in such a manner as to prevent any difference in pressure between the hood or regulator and the *combustion air* supply.

C503.12.6 Positioning. Draft hoods and draft regulators shall be installed in the position for which they were designed with reference to the horizontal and vertical planes and shall be located so that the relief opening is not obstructed by any part of the *appliance* or adjacent construction. The *appliance* and its draft hood shall be located so that the relief opening is accessible for checking vent operation.

C503.12.7 Clearance. A draft hood shall be located so its relief opening is not less than 6 inches (152 mm) from any surface except that of the *appliance* it serves and the venting system to which the draft hood is connected. Where a greater or lesser *clearance* is indicated on the *appliance* label, the *clearance* shall be not less than that specified on the label. Such clearances shall not be reduced.

C503.13 Manually operated dampers. A manually operated damper shall not be placed in the vent connector for any *appliance*. Fixed baffles and balancing baffles shall not be classified as manually operated dampers.

C503.13.1 Balancing baffles. Balancing baffles shall be *listed* in accordance with UL 378 and shall be mechanically locked in the desired position before placing the *appliance* in operation.

C503.14 Automatically operated vent dampers. An automatically operated vent damper shall be *listed.*

C503.15 Obstructions. Devices that retard the flow of vent gases shall not be installed in a vent connector, chimney or vent. The following shall not be considered as obstructions:

1. Draft regulators and safety controls specifically *listed* for installation in venting systems and installed in accordance with the manufacturer's instructions.
2. *Approved* draft regulators and safety controls that are designed and installed in accordance with *engineering methods.*
3. *Listed* heat reclaimers and automatically operated vent dampers installed in accordance with the manufacturer's instructions.
4. *Approved* economizers, heat reclaimers and recuperators installed in venting systems of appliances not required to be equipped with draft hoods, provided that the *appliance* manufacturer's instructions cover the installation of such a device in the venting system and performance in accordance with Sections C503.3 and C503.3.1 is obtained.
5. Vent dampers serving *listed* appliances installed in accordance with Sections C504.2.1 and C504.3.1 or engineering methods.

C503.16 Outside wall penetrations. Where vents, including those for *direct-vent appliances*, penetrate outside walls of buildings, the annular spaces around such penetrations shall be permanently sealed using *approved* materials to prevent entry of combustion products into the building.

SECTION C504
SIZING OF CATEGORY I
APPLIANCE VENTING SYSTEMS

C504.1 Definitions. The following definitions apply to the tables in this section.

APPLIANCE CATEGORIZED VENT DIAMETER/AREA. The minimum vent area/diameter permissible for Category I *appliances* to maintain a nonpositive vent static pressure when tested in accordance with nationally recognized standards.

FAN + FAN. The maximum combined *appliance* input rating of two or more Category I fan-assisted appliances attached to the common vent.

FAN + NAT. The maximum combined *appliance* input rating of one or more Category I fan-assisted appliances and one or more Category I draft-hood-equipped appliances attached to the common vent.

FAN Max. The maximum input rating of a Category I fan-assisted *appliance* attached to a vent or connector.

FAN Min. The minimum input rating of a Category I fan-assisted *appliance* attached to a vent or connector.

FAN-ASSISTED COMBUSTION SYSTEM. An *appliance* equipped with an integral mechanical means to either draw or force products of combustion through the combustion chamber or heat exchanger.

NA. Vent configuration is not allowed due to potential for condensate formation or pressurization of the venting system, or not applicable due to physical or geometric restraints.

NAT + NAT. The maximum combined *appliance* input rating of two or more Category I draft-hood-equipped appliances attached to the common vent.

NAT Max. The maximum input rating of a Category I draft-hood-equipped *appliance* attached to a vent or connector.

C504.2 Application of single-appliance vent Tables C504.2(1) through C504.2(6). The application of Tables C504.2(1) through C504.2(6) shall be subject to the requirements of Sections C504.2.1 through C504.2.17.

C504.2.1 Vent obstructions. These venting tables shall not be used where obstructions, as described in Section C503.15, are installed in the venting system. The installation of vents serving *listed* appliances with vent dampers shall be in accordance with the *appliance* manufacturer's instructions or in accordance with the following:

1. The maximum capacity of the vent system shall be determined using the "NAT Max" column.
2. The minimum capacity shall be determined as if the *appliance* were a fan-assisted *appliance*, using the "FAN Min" column to determine the minimum capacity of the vent system. Where the corresponding "FAN Min" is "NA," the vent configuration shall not be permitted and an alternative venting configuration shall be utilized.

C504.2.2 Minimum size. Where the vent size determined from the tables is smaller than the *appliance* draft hood *outlet* or flue collar, the smaller size shall be permitted to be used provided that all of the following requirements are met:

1. The total vent height (*H*) is not less than 10 feet (3048 mm).
2. Vents for *appliance* draft hood outlets or flue collars 12 inches (305 mm) in diameter or smaller are not reduced more than one table size.
3. Vents for *appliance* draft hood outlets or flue collars larger than 12 inches (305 mm) in diameter are not reduced more than two table sizes.
4. The maximum capacity listed in the tables for a fan-assisted *appliance* is reduced by 10 percent (0.90 × maximum table capacity).
5. The draft hood outlet is greater than 4 inches (102 mm) in diameter. Do not connect a 3-inch-diameter (76 mm) vent to a 4-inch-diameter (102 mm) draft hood outlet. This provision shall not apply to fan-assisted appliances.

C504.2.3 Vent offsets. Single-*appliance* venting configurations with zero (0) lateral lengths in Tables C504.2(1), C504.2(2) and C504.2(5) shall not have elbows in the venting system. Single-*appliance* venting configurations with lateral lengths include two 90-degree (1.57 rad) elbows. For each additional elbow up to and including 45 degrees (0.79 rad), the maximum capacity listed in the venting tables shall be reduced by 5 percent. For each additional elbow greater than 45 degrees (0.79 rad) up to and including 90 degrees (1.57 rad), the maximum capacity listed in the venting tables shall be reduced by 10 percent. Where multiple offsets occur in a vent, the total lateral length of all offsets combined shall not exceed that specified in Tables C504.2(1) through C504.2(5).

C504.2.4 Zero lateral. Zero (0) lateral (*L*) shall apply only to a straight vertical vent attached to a top outlet draft hood or flue collar.

C504.2.5 High-altitude installations. Sea-level input ratings shall be used when determining maximum capacity for high altitude installation. Actual input (derated for altitude) shall be used for determining minimum capacity for high altitude installation.

C504.2.6 Multiple input rate appliances. For appliances with more than one input rate, the minimum vent capacity (FAN Min) determined from the tables shall be less than the lowest *appliance* input rating, and the maximum vent capacity (FAN Max/NAT Max) determined from the tables shall be greater than the highest *appliance* rating input.

C504.2.7 Liner system sizing and connections. *Listed* corrugated metallic chimney liner systems in masonry chimneys shall be sized by using Table C504.2(1) or C504.2(2) for Type B vents with the maximum capacity reduced by 20 percent (0.80 × maximum capacity) and the minimum capacity as shown in Table C504.2(1) or C504.2(2). Corrugated metallic liner systems installed with bends or offsets shall have their maximum capacity further reduced in accordance with Section C504.2.3. The 20-percent reduction for corrugated metallic chimney liner systems includes an allowance for one long-radius 90-degree (1.57 rad) turn at the bottom of the liner.

Connections between chimney liners and *listed* double-wall connectors shall be made with *listed* adapters designed for such purpose.

C504.2.8 Vent area and diameter. Where the vertical vent has a larger diameter than the vent connector, the vertical vent diameter shall be used to determine the minimum vent capacity, and the connector diameter shall be used to determine the maximum vent capacity. The flow area of the vertical vent shall not exceed seven times the flow area of the *listed appliance* categorized vent area, flue collar area or draft hood outlet area unless designed in accordance with *approved* engineering methods.

C504.2.9 Chimney and vent locations. Tables C504.2(1), C504.2(2), C504.2(3), C504.2(4) and C504.2(5) shall be used only for chimneys and vents not exposed to the outdoors below the roof line. A Type B vent or *listed* chimney lining system passing through an unused masonry chimney flue shall not be considered to be exposed to the outdoors. Where vents extend outdoors above the roof more than 5 feet (1524 mm) higher than required by Figure C503.6.5, and where vents terminate in accordance with Section C503.6.5, Item 2, the outdoor portion of the vent shall be enclosed as required by this section for vents not considered to be exposed to the outdoors or such venting system shall be engineered. A Type B vent shall not be considered to be exposed to the outdoors where it passes through an unventilated enclosure or chase insulated to a value of not less than R8.

Table C504.2(3) in combination with Table C504.2(6) shall be used for clay-tile-lined *exterior masonry chimneys*, provided that all of the following are met:

1. Vent connector is a Type B double wall.
2. Vent connector length is limited to $1^1/_2$ feet for each inch (18 mm per mm) of vent connector diameter.
3. The *appliance* is draft hood equipped.
4. The input rating is less than the maximum capacity given by Table C504.2(3).
5. For a water heater, the outdoor design temperature is not less than 5°F (-15°C).
6. For a space-heating *appliance*, the input rating is greater than the minimum capacity given by Table C504.2(6).

C504.2.10 Corrugated vent connector size. Corrugated vent connectors shall be not smaller than the *listed appliance* categorized vent diameter, flue collar diameter or draft hood outlet diameter.

C504.2.11 Vent connector size limitation. Vent connectors shall not be increased in size more than two sizes greater than the *listed appliance* categorized vent diameter, flue collar diameter or draft hood outlet diameter.

C504.2.12 Component commingling. In a single run of vent or vent connector, different diameters and types of vent and connector components shall be permitted to be used, provided that all such sizes and types are permitted by the tables.

C504.2.13 Draft hood conversion accessories. Draft hood conversion accessories for use with masonry chimneys venting *listed* Category I fan-assisted *appliances* shall be *listed* and installed in accordance with the manufacturer's instructions for such *listed* accessories.

C504.2.14 Table interpolation. Interpolation shall be permitted in calculating capacities for vent dimensions that fall between the table entries.

C504.2.15 Extrapolation prohibited. Extrapolation beyond the table entries shall not be permitted.

C504.2.16 Engineering calculations. Where a vent height is less than 6 feet (1829 mm) or greater than shown in the tables, an engineering method shall be used to calculate the vent capacity.

C504.2.17 Height entries. Where the actual height of a vent falls between entries in the height column of the applicable table in Tables C504.2(1) through C504.2(6), either interpolation shall be used or the lower *appliance* input rating shown in the table entries shall be used for FAN MAX and NAT MAX column values and the higher *appliance* input rating shall be used for the FAN MIN column values.

C504.3 Application of multiple appliance vent Tables C504.3(1) through C504.3(7). The application of Tables C504.3(1) through C504.3(7b) shall be subject to the requirements of Sections C504.3.1 through C504.3.28.

C504.3.1 Vent obstructions. These venting tables shall not be used where obstructions, as described in Section C503.15, are installed in the venting system. The installation of vents serving *listed* appliances with vent dampers shall be in accordance with the *appliance* manufacturer's instructions or in accordance with the following:

1. The maximum capacity of the vent connector shall be determined using the NAT Max column.
2. The maximum capacity of the vertical vent or chimney shall be determined using the FAN+NAT column where the second *appliance* is a fan-assisted *appliance*, or the NAT+NAT column where the second *appliance* is equipped with a draft hood.
3. The minimum capacity shall be determined as if the *appliance* were a fan-assisted *appliance*.
    - 3.1. The minimum capacity of the vent connector shall be determined using the FAN Min column.
    - 3.2. The FAN+FAN column shall be used where the second *appliance* is a fan-assisted *appliance*, and the FAN+NAT column shall be used where the second *appliance* is equipped with a draft hood, to determine whether the vertical vent or chimney configuration is not permitted (NA). Where the vent configuration is NA, the vent configuration shall not be permitted and an alternative venting configuration shall be utilized.

C504.3.2 Connector length limit. The vent connector shall be routed to the vent utilizing the shortest possible route. Except as provided in Section C504.3.3, the maximum vent connector horizontal length shall be $1^1/_2$ feet for each inch (18 mm per mm) of connector diameter as shown in Table C504.3.2.

TABLE C504.3.2
MAXIMUM VENT CONNECTOR LENGTH

CONNECTOR DIAMETER (inches)	CONNECTOR MAXIMUM HORIZONTAL LENGTH (feet)
3	$4^1/_2$
4	6
5	$7^1/_2$
6	9
7	$10^1/_2$
8	12
9	$13^1/_2$
10	15
12	18
14	21
16	24
18	27
20	30
22	33
24	36

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm.

C504.3.3 Connectors with longer lengths. Connectors with longer horizontal lengths than those listed in Section C504.3.2 are permitted under the following conditions:

1. The maximum capacity (FAN Max or NAT Max) of the vent connector shall be reduced 10 percent for each additional multiple of the length allowed by Section C504.3.2. For example, the maximum length listed in Table C504.3.2 for a 4-inch (102 mm) connector is 6 feet (1829 mm). With a connector length greater than 6 feet (1829 mm) but not exceeding 12 feet (3658 mm), the maximum capacity must be reduced by 10 percent (0.90 × maximum vent connector capacity). With a connector length greater than 12 feet (3658 mm) but not exceeding 18 feet (5486 mm), the maximum capacity must be reduced by 20 percent (0.80 × maximum vent capacity).
2. For a connector serving a fan-assisted *appliance*, the minimum capacity (FAN Min) of the connector shall be determined by referring to the corresponding single-*appliance* table. For Type B double-wall connectors, Table C504.2(1) shall be used. For single-wall connectors, Table C504.2(2) shall be used. The height (*H*) and lateral (*L*) shall be measured according to the procedures for a single-*appliance* vent, as if the other appliances were not present.

C504.3.4 Vent connector manifold. Where the vent connectors are combined prior to entering the vertical portion of the common vent to form a common vent manifold, the size of the common vent manifold and the common vent shall be determined by applying a 10-percent reduction (0.90 × maximum common vent capacity) to the common vent capacity part of the common vent tables. The length of the common vent connector manifold (L_m) shall not exceed $1^1/_2$ feet for each inch (18 mm per mm) of common vent connector manifold diameter (*D*).

C504.3.5 Common vertical vent offset. Where the common vertical vent is *offset*, the maximum capacity of the common vent shall be reduced in accordance with Section C504.3.6. The horizontal length of the common vent *offset* (L_o) shall not exceed $1^1/_2$ feet for each inch (18 mm per mm) of common vent diameter (*D*). Where multiple offsets occur in a common vent, the total horizontal length of all offsets combined shall not exceed $1^1/_2$ feet for each inch (18 mm per mm) of common vent diameter (*D*).

C504.3.6 Elbows in vents. For each elbow up to and including 45 degrees (0.79 rad) in the common vent, the maximum common vent capacity listed in the venting tables shall be reduced by 5 percent. For each elbow greater than 45 degrees (0.79 rad) up to and including 90 degrees (1.57 rad), the maximum common vent capacity listed in the venting tables shall be reduced by 10 percent.

C504.3.7 Elbows in connectors. The vent connector capacities listed in the common vent sizing tables include allowance for two 90-degree (1.57 rad) elbows. For each additional elbow up to and including 45 degrees (0.79 rad), the maximum vent connector capacity listed in the venting tables shall be reduced by 5 percent. For each elbow greater than 45 degrees (0.79 rad) up to and including 90 degrees (1.57 rad), the maximum vent connector capacity listed in the venting tables shall be reduced by 10 percent.

C504.3.8 Common vent minimum size. The cross-sectional area of the common vent shall be equal to or greater than the cross-sectional area of the largest connector.

C504.3.9 Common vent fittings. At the point where tee or wye fittings connect to a common vent, the opening size of the fitting shall be equal to the size of the common vent. Such fittings shall not be prohibited from having reduced-size openings at the point of connection of *appliance* vent connectors.

C504.3.9.1 Tee and wye fittings. Tee and wye fittings connected to a common gas vent shall be considered to be part of the common gas vent and shall be constructed of materials consistent with that of the common gas vent.

C504.3.10 High-altitude installations. Sea-level input ratings shall be used when determining maximum capacity for high-altitude installation. Actual input (derated for altitude) shall be used for determining minimum capacity for high-altitude installation.

C504.3.11 Connector rise measurement. Connector rise (*R*) for each *appliance* connector shall be measured from the draft hood outlet or flue collar to the centerline where the vent gas streams come together.

C504.3.12 Vent height measurement. The available total height (H) for multiple appliances on the same floor shall be measured from the highest draft hood outlet or flue collar up to the level of the outlet of the common vent.

C504.3.13 Multistory height measurement. Where *appliances* are located on more than one floor, the available total height (*H*) for each segment of the system shall be the vertical distance between the highest draft hood outlet or flue collar entering that segment and the centerline of the next higher interconnection tee.

C504.3.14 Multistory lowest portion sizing. The size of the lowest connector and of the vertical vent leading to the lowest interconnection of a multistory system shall be in accordance with Table C504.2(1) or C504.2(2) for available total height (*H*) up to the lowest interconnection.

C504.3.15 Multistory common vents. Where used in multistory systems, vertical common vents shall be Type B double wall and shall be installed with a *listed* vent cap.

C504.3.16 Multistory common vent offsets. *Offsets* in multistory common vent systems shall be limited to a single *offset* in each system, and systems with an *offset* shall comply with all of the following:

1. The *offset* angle shall not exceed 45 degrees (0.79 rad) from vertical.
2. The horizontal length of the *offset* shall not exceed $1^1/_2$ feet for each inch (18 mm per mm) of common

vent diameter of the segment in which the *offset* is located.

3. For the segment of the common vertical vent containing the *offset,* the common vent capacity listed in the common venting tables shall be reduced by 20 percent (0.80 × maximum common vent capacity).
4. A multistory common vent shall not be reduced in size above the *offset.*

C504.3.17 Vertical vent maximum size. Where two or more appliances are connected to a vertical vent or chimney, the flow area of the largest section of vertical vent or chimney shall not exceed seven times the smallest *listed appliance* categorized vent areas, flue collar area or draft hood outlet area unless designed in accordance with *approved* engineering methods.

C504.3.18 Multiple input rate appliances. The minimum vent connector capacity (FAN Min) for appliances with more than one input rate shall be determined from the tables and shall be less than the lowest *appliance* input rating. The maximum vent connector capacity (FAN Max or NAT Max) for appliances with more than one input rate shall be determined from the tables and shall be greater than the highest *appliance* input rating.

C504.3.19 Liner system sizing and connections. *Listed*, corrugated metallic chimney liner systems in masonry chimneys shall be sized by using Table C504.3(1) or C504.3(2) for Type B vents, with the maximum capacity reduced by 20 percent (0.80 × maximum capacity) and the minimum capacity as shown in Table C504.3(1) or C504.3(2). Corrugated metallic liner systems installed with bends or offsets shall have their maximum capacity further reduced in accordance with Sections C504.3.5 and C504.3.6. The 20-percent reduction for corrugated metallic chimney liner systems includes an allowance for one long-radius 90-degree (1.57 rad) turn at the bottom of the liner. Where double-wall connectors are required, tee and wye fittings used to connect to the common vent chimney liner shall be *listed* double-wall fittings. Connections between chimney liners and *listed* double-wall fittings shall be made with *listed* adapter fittings designed for such purpose.

C504.3.20 Chimney and vent location. Tables C504.3(1), C504.3(2), C504.3(3), C504.3(4) and C504.3(5) shall be used only for chimneys and vents not exposed to the outdoors below the roof line. A Type B vent or *listed* chimney lining system passing through an unused masonry chimney flue shall not be considered to be exposed to the outdoors. Where vents extend outdoors above the roof more than 5 feet (1524 mm) higher than required by Figure C503.6.5 and where vents terminate in accordance with Section C503.6.5, Item 2, the outdoor portion of the vent shall be enclosed as required by this section for vents not considered to be exposed to the outdoors or such venting system shall be engineered. A Type B vent shall not be considered to be exposed to the outdoors where it passes through an unventilated enclosure or chase insulated to a value of not less than R8.

Tables C504.3(6a), C504.3(6b), C504.3(7a) and C504.3(7b) shall be used for clay-tile-lined *exterior masonry chimneys,* provided that all of the following conditions are met:

1. Vent connectors are Type B double wall.
2. Not less than one *appliance* is draft hood equipped.
3. The combined *appliance* input rating is less than the maximum capacity given by Table C504.3(6a) for NAT+NAT or C504.3(7a) for FAN+NAT.
4. The input rating of each space-heating *appliance* is greater than the minimum input rating given by Table C504.3(6b) for NAT+NAT or Table C504.3(7b) for FAN+NAT.
5. The vent connector sizing is in accordance with Table C504.3(3).

C504.3.21 Connector maximum and minimum size. Vent connectors shall not be increased in size more than two sizes greater than the *listed appliance* categorized vent diameter, flue collar diameter or draft hood outlet diameter. Vent connectors for draft hood-equipped appliances shall not be smaller than the draft hood outlet diameter. Where a vent connector size(s) determined from the tables for a fan-assisted appliance(s) is smaller than the flue collar diameter, the use of the smaller size(s) shall be permitted provided that the installation complies with all of the following conditions:

1. Vent connectors for fan-assisted *appliance* flue collars 12 inches (305 mm) in diameter or smaller are not reduced by more than one table size [for example, 12 inches to 10 inches (305 mm to 254 mm) is a one-size reduction] and those larger than 12 inches (305 mm) in diameter are not reduced more than two table sizes [for example, 24 inches to 20 inches (610 mm to 508 mm) is a two-size reduction].
2. The fan-assisted appliance(s) is common vented with a draft-hood-equipped appliance(s).
3. The vent connector has a smooth interior wall.

C504.3.22 Component commingling. Combinations of pipe sizes and combinations of single-wall and double-wall metal pipe shall be allowed within any connector run(s) or within the common vent, provided that all of the appropriate tables permit all of the desired sizes and types of pipe, as if they were used for the entire length of the subject connector or vent. Where single-wall and Type B double-wall metal pipes are used for vent connectors within the same venting system, the common vent must be sized using Table C504.3(2) or C504.3(4), as appropriate.

C504.3.23 Draft hood conversion accessories. Draft hood conversion accessories for use with masonry chimneys venting *listed* Category I fan-assisted *appliances* shall be *listed* and installed in accordance with the manufacturer's instructions for such *listed* accessories.

C504.3.24 Multiple sizes permitted. Where a table permits more than one diameter of pipe to be used for a connector or vent, all the permitted sizes shall be permitted to be used.

C504.3.25 Table interpolation. Interpolation shall be permitted in calculating capacities for vent dimensions that fall between table entries.

C504.3.26 Extrapolation prohibited. Extrapolation beyond the table entries shall not be permitted.

C504.3.27 Engineering calculations. For vent heights less than 6 feet (1829 mm) and greater than shown in the tables, engineering methods shall be used to calculate vent capacities.

C504.3.28 Height entries. Where the actual height of a vent falls between entries in the height column of the applicable table in Tables C504.3(1) through C504.3(7b), either interpolation shall be used or the lower *appliance* input rating shown in the table shall be used for FAN MAX and NAT MAX column values and the higher *appliance* input rating shall be used for the FAN MIN column values.

SECTION C505
DIRECT-VENT, INTEGRAL VENT, MECHANICAL VENT AND VENTILATION/EXHAUST HOOD VENTING

C505.1 General. The installation of direct-vent and integral vent *appliances* shall be in accordance with Section C503. Mechanical venting systems and exhaust hood venting systems shall be designed and installed in accordance with Section C503. Exhaust hood venting used in conjunction with commercial cooking operations shall be designed and installed in accordance with Section 507 of this code.

SECTION C506
FACTORY-BUILT CHIMNEYS

C506.1 Building heating appliances. Factory-built chimneys for building heating appliances producing flue gases having a temperature not greater than 1,000°F (538°C), measured at the entrance to the chimney, shall be *listed* and *labeled* in accordance with UL 103 and shall be installed and terminated in accordance with the manufacturer's instructions.

C506.2 Support. Where factory-built chimneys are supported by structural members, such as joists and rafters, such members shall be designed to support the additional load.

C506.3 Medium-heat appliances. Factory-built chimneys for medium-heat appliances producing flue gases having a temperature above 1,000°F (538°C), measured at the entrance to the chimney, shall be *listed* and *labeled* in accordance with UL 959 and shall be installed and terminated in accordance with the manufacturer's instructions.

TABLE C504.2(1)
TYPE B DOUBLE-WALL GAS VENT

Number of Appliances	Single
Appliance Type	Category I
Appliance Vent Connection	Connected directly to vent

HEIGHT *(H)* **(feet)**	**LATERAL** *(L)* **(feet)**	**VENT DIAMETER—*(D)* inches**																				
		3			**4**			**5**			**6**			**7**			**8**			**9**		
		APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H																				
		FAN		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**
		Min	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**
6	0	0	78	46	0	152	86	0	251	141	0	375	205	0	524	285	0	698	370	0	897	470
	2	13	51	36	18	97	67	27	157	105	32	232	157	44	321	217	53	425	285	63	543	370
	4	21	49	34	30	94	64	39	153	103	50	227	153	66	316	211	79	419	279	93	536	362
	6	25	46	32	36	91	61	47	149	100	59	223	149	78	310	205	93	413	273	110	530	354
8	0	0	84	50	0	165	94	0	276	155	0	415	235	0	583	320	0	780	415	0	1,006	537
	2	12	57	40	16	109	75	25	178	120	28	263	180	42	365	247	50	483	322	60	619	418
	5	23	53	38	32	103	71	42	171	115	53	255	173	70	356	237	83	473	313	99	607	407
	8	28	49	35	39	98	66	51	164	109	64	247	165	84	347	227	99	463	303	117	596	396
10	0	0	88	53	0	175	100	0	295	166	0	447	255	0	631	345	0	847	450	0	1,096	585
	2	12	61	42	17	118	81	23	194	129	26	289	195	40	402	273	48	533	355	57	684	457
	5	23	57	40	32	113	77	41	187	124	52	280	188	68	392	263	81	522	346	95	671	446
	10	30	51	36	41	104	70	54	176	115	67	267	175	88	376	245	104	504	330	122	651	427
15	0	0	94	58	0	191	112	0	327	187	0	502	285	0	716	390	0	970	525	0	1,263	682
	2	11	69	48	15	136	93	20	226	150	22	339	225	38	475	316	45	633	414	53	815	544
	5	22	65	45	30	130	87	39	219	142	49	330	217	64	463	300	76	620	403	90	800	529
	10	29	59	41	40	121	82	51	206	135	64	315	208	84	445	288	99	600	386	116	777	507
	15	35	53	37	48	112	76	61	195	128	76	301	198	98	429	275	115	580	373	134	755	491
20	0	0	97	61	0	202	119	0	349	202	0	540	307	0	776	430	0	1,057	575	0	1,384	752
	2	10	75	51	14	149	100	18	250	166	20	377	249	33	531	346	41	711	470	50	917	612
	5	21	71	48	29	143	96	38	242	160	47	367	241	62	519	337	73	697	460	86	902	599
	10	28	64	44	38	133	89	50	229	150	62	351	228	81	499	321	95	675	443	112	877	576
	15	34	58	40	46	124	84	59	217	142	73	337	217	94	481	308	111	654	427	129	853	557
	20	48	52	35	55	116	78	69	206	134	84	322	206	107	464	295	125	634	410	145	830	537

(continued)

TABLE C504.2(1)—continued
TYPE B DOUBLE-WALL GAS VENT

Number of Appliances	Single
Appliance Type	Category I
Appliance Vent Connection	Connected directly to vent

HEIGHT (*H*) (feet)	LATERAL (*L*) (feet)	VENT DIAMETER—(*D*) inches																				
		3			4			5			6			7			8			9		
		APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H																				
		FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT
		Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max
30	0	0	100	64	0	213	128	0	374	220	0	587	336	0	853	475	0	1,173	650	0	1,548	855
	2	9	81	56	13	166	112	14	283	185	18	432	280	27	613	394	33	826	535	42	1,072	700
	5	21	77	54	28	160	108	36	275	176	45	421	273	58	600	385	69	811	524	82	1,055	688
	10	27	70	50	37	150	102	48	262	171	59	405	261	77	580	371	91	788	507	107	1,028	668
	15	33	64	NA	44	141	96	57	249	163	70	389	249	90	560	357	105	765	490	124	1,002	648
	20	56	58	NA	53	132	90	66	237	154	80	374	237	102	542	343	119	743	473	139	977	628
	30	NA	NA	NA	73	113	NA	88	214	NA	104	346	219	131	507	321	149	702	444	171	929	594
50	0	0	101	67	0	216	134	0	397	232	0	633	363	0	932	518	0	1,297	708	0	1,730	952
	2	8	86	61	11	183	122	14	320	206	15	497	314	22	715	445	26	975	615	33	1,276	813
	5	20	82	NA	27	177	119	35	312	200	43	487	308	55	702	438	65	960	605	77	1,259	798
	10	26	76	NA	35	168	114	45	299	190	56	471	298	73	681	426	86	935	589	101	1,230	773
	15	59	70	NA	42	158	NA	54	287	180	66	455	288	85	662	413	100	911	572	117	1,203	747
	20	NA	NA	NA	50	149	NA	63	275	169	76	440	278	97	642	401	113	888	556	131	1,176	722
	30	NA	NA	NA	69	131	NA	84	250	NA	99	410	259	123	605	376	141	844	522	161	1,125	670
100	0	NA	NA	NA	0	218	NA	0	407	NA	0	665	400	0	997	560	0	1,411	770	0	1,908	1,040
	2	NA	NA	NA	10	194	NA	12	354	NA	13	566	375	18	831	510	21	1,155	700	25	1,536	935
	5	NA	NA	NA	26	189	NA	33	347	NA	40	557	369	52	820	504	60	1,141	692	71	1,519	926
	10	NA	NA	NA	33	182	NA	43	335	NA	53	542	361	68	801	493	80	1,118	679	94	1,492	910
	15	NA	NA	NA	40	174	NA	50	321	NA	62	528	353	80	782	482	93	1,095	666	109	1,465	895
	20	NA	NA	NA	47	166	NA	59	311	NA	71	513	344	90	763	471	105	1,073	653	122	1,438	880
	30	NA	NA	NA	NA	NA	NA	78	290	NA	92	483	NA	115	726	449	131	1,029	627	149	1,387	849
	50	NA	NA	NA	NA	NA	NA	NA	NA	NA	147	428	NA	180	651	405	197	944	575	217	1,288	787

(continued)

TABLE C504.2(1)—continued
TYPE B DOUBLE-WALL GAS VENT

Number of Appliances	Single
Appliance Type	Category I
Appliance Vent Connection	Connected directly to vent

HEIGHT (*H*) (feet)	LATERAL (*L*) (feet)	VENT DIAMETER—(*D*) inches																							
		10			12			14			16			18			20			22			24		
		APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H																							
		FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT
		Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max
6	0	0	1,121	570	0	1,645	850	0	2,267	1,170	0	2,983	1,530	0	3,802	1,960	0	4,721	2,430	0	5,737	2,950	0	6,853	3,520
	2	75	675	455	103	982	650	138	1,346	890	178	1,769	1,170	225	2,250	1,480	296	2,782	1,850	360	3,377	2,220	426	4,030	2,670
	4	110	668	445	147	975	640	191	1,338	880	242	1,761	1,160	300	2,242	1,475	390	2,774	1,835	469	3,370	2,215	555	4,023	2,660
	6	128	661	435	171	967	630	219	1,330	870	276	1,753	1,150	341	2,235	1,470	437	2,767	1,820	523	3,363	2,210	618	4,017	2,650
8	0	0	1,261	660	0	1,858	970	0	2,571	1,320	0	3,399	1,740	0	4,333	2,220	0	5,387	2,750	0	6,555	3,360	0	7,838	4,010
	2	71	770	515	98	1,124	745	130	1,543	1,020	168	2,030	1,340	212	2,584	1,700	278	3,196	2,110	336	3,882	2,560	401	4,634	3,050
	5	115	758	503	154	1,110	733	199	1,528	1,010	251	2,013	1,330	311	2,563	1,685	398	3,180	2,090	476	3,863	2,545	562	4,612	3,040
	8	137	746	490	180	1,097	720	231	1,514	1,000	289	2,000	1,320	354	2,552	1,670	450	3,163	2,070	537	3,850	2,530	630	4,602	3,030
10	0	0	1,377	720	0	2,036	1,060	0	2,825	1,450	0	3,742	1,925	0	4,782	2,450	0	5,955	3,050	0	7,254	3,710	0	8,682	4,450
	2	68	852	560	93	1,244	850	124	1,713	1,130	161	2,256	1,480	202	2,868	1,890	264	3,556	2,340	319	4,322	2,840	378	5,153	3,390
	5	112	839	547	149	1,229	829	192	1,696	1,105	243	2,238	1,461	300	2,849	1,871	382	3,536	2,318	458	4,301	2,818	540	5,132	3,371
	10	142	817	525	187	1,204	795	238	1,669	1,080	298	2,209	1,430	364	2,818	1,840	459	3,504	2,280	546	4,268	2,780	641	5,099	3,340
15	0	0	1,596	840	0	2,380	1,240	0	3,323	1,720	0	4,423	2,270	0	5,678	2,900	0	7,099	3,620	0	8,665	4,410	0	10,393	5,300
	2	63	1,019	675	86	1,495	985	114	2,062	1,350	147	2,719	1,770	186	3,467	2,260	239	4,304	2,800	290	5,232	3,410	346	6,251	4,080
	5	105	1,003	660	140	1,476	967	182	2,041	1,327	229	2,696	1,748	283	3,442	2,235	355	4,278	2,777	426	5,204	3,385	501	6,222	4,057
	10	135	977	635	177	1,446	936	227	2,009	1,289	283	2,659	1,712	346	3,402	2,193	432	4,234	2,739	510	5,159	3,343	599	6,175	4,019
	15	155	953	610	202	1,418	905	257	1,976	1,250	318	2,623	1,675	385	3,363	2,150	479	4,192	2,700	564	5,115	3,300	665	6,129	3,980
20	0	0	1,756	930	0	2,637	1,350	0	3,701	1,900	0	4,948	2,520	0	6,376	3,250	0	7,988	4,060	0	9,785	4,980	0	11,753	6,000
	2	59	1,150	755	81	1,694	1,100	107	2,343	1,520	139	3,097	2,000	175	3,955	2,570	220	4,916	3,200	269	5,983	3,910	321	7,154	4,700
	5	101	1,133	738	135	1,674	1,079	174	2,320	1,498	219	3,071	1,978	270	3,926	2,544	337	4,885	3,174	403	5,950	3,880	475	7,119	4,662
	10	130	1,105	710	172	1,641	1,045	220	2,282	1,460	273	3,029	1,940	334	3,880	2,500	413	4,835	3,130	489	5,896	3,830	573	7,063	4,600
	15	150	1,078	688	195	1,609	1,018	248	2,245	1,425	306	2,988	1,910	372	3,835	2,465	459	4,786	3,090	541	5,844	3,795	631	7,007	4,575
	20	167	1,052	665	217	1,578	990	273	2,210	1,390	335	2,948	1,880	404	3,791	2,430	495	4,737	3,050	585	5,792	3,760	689	6,953	4,550

(continued)

TABLE C504.2(1)—continued
TYPE B DOUBLE-WALL GAS VENT

Number of Appliances	Single
Appliance Type	Category I
Appliance Vent Connection	Connected directly to vent

HEIGHT *(H)* (feet)	**LATERAL** *(L)* (feet)	**VENT DIAMETER—*(D)* inches**																							
		10			**12**			**14**			**16**			**18**			**20**			**22**			**24**		
		APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H																							
		FAN		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**
		Min	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**
30	0	0	1,977	1,060	0	3,004	1,550	0	4,252	2,170	0	5,725	2,920	0	7,420	3,770	0	9,341	4,750	0	11,483	5,850	0	13,848	7,060
	2	54	1,351	865	74	2,004	1,310	98	2,786	1,800	127	3,696	2,380	159	4,734	3,050	199	5,900	3,810	241	7,194	4,650	285	8,617	5,600
	5	96	1,332	851	127	1,981	1,289	164	2,759	1,775	206	3,666	2,350	252	4,701	3,020	312	5,863	3,783	373	7,155	4,622	439	8,574	5,552
	10	125	1,301	829	164	1,944	1,254	209	2,716	1,733	259	3,617	2,300	316	4,647	2,970	386	5,803	3,739	456	7,090	4,574	535	8,505	5,471
	15	143	1,272	807	187	1,908	1,220	237	2,674	1,692	292	3,570	2,250	354	4,594	2,920	431	5,744	3,695	507	7,026	4,527	590	8,437	5,391
	20	160	1,243	784	207	1,873	1,185	260	2,633	1,650	319	3,523	2,200	384	4,542	2,870	467	5,686	3,650	548	6,964	4,480	639	8,370	5,310
	30	195	1,189	745	246	1,807	1,130	305	2,555	1,585	369	3,433	2,130	440	4,442	2,785	540	5,574	3,565	635	6,842	4,375	739	8,239	5,225
50	0	0	2,231	1,195	0	3,441	1,825	0	4,934	2,550	0	6,711	3,440	0	8,774	4,460	0	11,129	5,635	0	13,767	6,940	0	16,694	8,430
	2	41	1,620	1,010	66	2,431	1,513	86	3,409	2,125	113	4,554	2,840	141	5,864	3,670	171	7,339	4,630	209	8,980	5,695	251	10,788	6,860
	5	90	1,600	996	118	2,406	1,495	151	3,380	2,102	191	4,520	2,813	234	5,826	3,639	283	7,295	4,597	336	8,933	5,654	394	10,737	6,818
	10	118	1,567	972	154	2,366	1,466	196	3,332	2,064	243	4,464	2,767	295	5,763	3,585	355	7,224	4,542	419	8,855	5,585	491	10,652	6,749
	15	136	1,536	948	177	2,327	1,437	222	3,285	2,026	274	4,409	2,721	330	5,701	3,534	396	7,155	4,511	465	8,779	5,546	542	10,570	6,710
	20	151	1,505	924	195	2,288	1,408	244	3,239	1,987	300	4,356	2,675	361	5,641	3,481	433	7,086	4,479	506	8,704	5,506	586	10,488	6,670
	30	183	1,446	876	232	2,214	1,349	287	3,150	1,910	347	4,253	2,631	412	5,523	3,431	494	6,953	4,421	577	8,557	5,444	672	10,328	6,603
100	0	0	2,491	1,310	0	3,925	2,050	0	5,729	2,950	0	7,914	4,050	0	10,485	5,300	0	13,454	6,700	0	16,817	8,600	0	20,578	10,300
	2	30	1,975	1,170	44	3,027	1,820	72	4,313	2,550	95	5,834	3,500	120	7,591	4,600	138	9,577	5,800	169	11,803	7,200	204	14,264	8,800
	5	82	1,955	1,159	107	3,002	1,803	136	4,282	2,531	172	5,797	3,475	208	7,548	4,566	245	9,528	5,769	293	11,748	7,162	341	14,204	8,756
	10	108	1,923	1,142	142	2,961	1,775	180	4,231	2,500	223	5,737	3,434	268	7,478	4,509	318	9,447	5,717	374	11,658	7,100	436	14,105	8,683
	15	126	1,892	1,124	163	2,920	1,747	206	4,182	2,469	252	5,678	3,392	304	7,409	4,451	358	9,367	5,665	418	11,569	7,037	487	14,007	8,610
	20	141	1,861	1,107	181	2,880	1,719	226	4,133	2,438	277	5,619	3,351	330	7,341	4,394	387	9,289	5,613	452	11,482	6,975	523	13,910	8,537
	30	170	1,802	1,071	215	2,803	1,663	265	4,037	2,375	319	5,505	3,267	378	7,209	4,279	446	9,136	5,509	514	11,310	6,850	592	13,720	8,391
	50	241	1,688	1,000	292	2,657	1,550	350	3,856	2,250	415	5,289	3,100	486	6,956	4,050	572	8,841	5,300	659	10,979	6,600	752	13,354	8,100

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

TABLE C504.2(2)
TYPE B DOUBLE-WALL GAS VENT

Number of Appliances	Single
Appliance Type	Category I
Appliance Vent Connection	Single-wall metal connector

HEIGHT (*H*) (feet)	**LATERAL (*L*) (feet)**	**VENT DIAMETER—*(D)* inches**																										
		3			**4**			**5**			**6**			**7**			**8**			**9**			**10**			**12**		
		APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H																										
		FAN		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**
		MIn	**Max**	**Max**	**MIn**	**Max**	**Max**	**MIn**	**Max**	**Max**	**MIn**	**Max**	**Max**	**MIn**	**Max**	**Max**	**MIn**	**Max**	**Max**	**MIn**	**Max**	**Max**	**MIn**	**Max**	**Max**	**MIn**	**Max**	**Max**
6	0	38	77	45	59	151	85	85	249	140	126	373	204	165	522	284	211	695	369	267	894	469	371	1,118	569	537	1.639	849
	2	39	51	36	60	96	66	85	156	104	123	231	156	159	320	213	201	423	284	251	541	368	347	673	453	498	979	648
	4	NA	NA	33	74	92	63	102	152	102	146	225	152	187	313	208	237	416	277	295	533	360	409	664	443	584	971	638
	6	NA	NA	31	83	89	60	114	147	99	163	220	148	207	307	203	263	409	271	327	526	352	449	656	433	638	962	627
8	0	37	83	50	58	164	93	83	273	154	123	412	234	161	580	319	206	777	414	258	1,002	536	360	1,257	658	521	1,852	967
	2	39	56	39	59	108	75	83	176	119	121	261	179	155	363	246	197	482	321	246	617	417	339	768	513	486	1,120	743
	5	NA	NA	37	77	102	69	107	168	114	151	252	171	193	352	235	245	470	311	305	604	404	418	754	500	598	1,104	730
	8	NA	NA	33	90	95	64	122	161	107	175	243	163	223	342	225	280	458	300	344	591	392	470	740	486	665	1.089	715
10	0	37	87	53	57	174	99	82	293	165	120	444	254	158	628	344	202	844	449	253	1,093	584	351	1,373	718	507	2,031	1,057
	2	39	61	41	59	117	80	82	193	128	119	287	194	153	400	272	193	531	354	242	681	456	332	849	559	475	1,242	848
	5	52	56	39	76	111	76	105	185	122	148	277	186	190	388	261	241	518	344	299	667	443	409	834	544	584	1,224	825
	10	NA	NA	34	97	100	68	132	171	112	188	261	171	237	369	241	296	497	325	363	643	423	492	808	520	688	1,194	788
15	0	36	93	57	56	190	111	80	325	186	116	499	283	153	713	388	195	966	523	244	1.259	681	336	1.591	838	488	2,374	1,237
	2	38	69	47	57	136	93	80	225	149	115	337	224	148	473	314	187	631	413	232	812	543	319	1,015	673	457	1.491	983
	5	51	63	44	75	128	86	102	216	140	144	326	217	182	459	298	231	616	400	287	795	526	392	997	657	562	1,469	963
	10	NA	NA	39	95	116	79	128	201	131	182	308	203	228	438	284	284	592	381	349	768	501	470	966	628	664	1,433	928
	15	NA	NA	NA	NA	NA	72	158	186	124	220	290	192	272	418	269	334	568	367	404	742	484	540	937	601	750	1,399	894
20	0	35	96	60	54	200	118	78	346	201	114	537	306	149	772	428	190	1,053	573	238	1,379	750	326	1,751	927	473	2,631	1,346
	2	37	74	50	56	148	99	78	248	165	113	375	248	144	528	344	182	708	468	227	914	611	309	1,146	754	443	1.689	1.098
	5	50	68	47	73	140	94	100	239	158	141	363	239	178	514	334	224	692	457	279	896	596	381	1,126	734	547	1,665	1,074
	10	NA	NA	41	93	129	86	125	223	146	177	344	224	222	491	316	277	666	437	339	866	570	457	1,092	702	646	1,626	1,037
	15	NA	NA	NA	NA	NA	80	155	208	136	216	325	210	264	469	301	325	640	419	393	838	549	526	1,060	677	730	1,587	1,005
	20	NA	NA	NA	NA	NA	NA	186	192	126	254	306	196	309	448	285	374	616	400	448	810	526	592	1,028	651	808	1,550	973

(continued)

TABLE C504.2(2)—continued
TYPE B DOUBLE-WALL GAS VENT

Number of Appliances	Single
Appliance Type	Category I
Appliance Vent Connection	Single-wall metal connector

HEIGHT *(H)* (feet)	LATERAL *(L)* (feet)	VENT DIAMETER—*(D)* inches																										
		3			4			5			6			7			8			9			10			12		
		APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H																										
		FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT
		Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max
30	0	34	99	63	53	211	127	76	372	219	110	584	334	144	849	472	184	1,168	647	229	1,542	852	312	1.971	1,056	454	2,996	1,545
	2	37	80	56	55	164	111	76	281	183	109	429	279	139	610	392	175	823	533	219	1,069	698	296	1,346	863	424	1,999	1,308
	5	49	74	52	72	157	106	98	271	173	136	417	271	171	595	382	215	806	521	269	1,049	684	366	1,324	846	524	1,971	1,283
	10	NA	NA	NA	91	144	98	122	255	168	171	397	257	213	570	367	265	777	501	327	1,017	662	440	1,287	821	620	1,927	1,234
	15	NA	NA	NA	115	131	NA	151	239	157	208	377	242	255	547	349	312	750	481	379	985	638	507	1,251	794	702	1,884	1,205
	20	NA	NA	NA	NA	NA	NA	181	223	NA	246	357	228	298	524	333	360	723	461	433	955	615	570	1,216	768	780	1,841	1,166
	30	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	389	477	305	461	670	426	541	895	574	704	1,147	720	937	1.759	1,101
50	0	33	99	66	51	213	133	73	394	230	105	629	361	138	928	515	176	1,292	704	220	1,724	948	295	2,223	1,189	428	3,432	1,818
	2	36	84	61	53	181	121	73	318	205	104	495	312	133	712	443	168	971	613	209	1,273	811	280	1,615	1,007	401	2,426	1,509
	5	48	80	NA	70	174	117	94	308	198	131	482	305	164	696	435	204	953	602	257	1,252	795	347	1,591	991	496	2,396	1,490
	10	NA	NA	NA	89	160	NA	118	292	186	162	461	292	203	671	420	253	923	583	313	1,217	765	418	1,551	963	589	2,347	1,455
	15	NA	NA	NA	112	148	NA	145	275	174	199	441	280	244	646	405	299	894	562	363	1,183	736	481	1,512	934	668	2,299	1,421
	20	NA	NA	NA	NA	NA	NA	176	257	NA	236	420	267	285	622	389	345	866	543	415	1,150	708	544	1,473	906	741	2,251	1,387
	30	NA	NA	NA	NA	NA	NA	NA	NA	NA	315	376	NA	373	573	NA	442	809	502	521	1,086	649	674	1,399	848	892	2,159	1,318
100	0	NA	NA	NA	49	214	NA	69	403	NA	100	659	395	131	991	555	166	1,404	765	207	1,900	1,033	273	2,479	1,300	395	3,912	2,042
	2	NA	NA	NA	51	192	NA	70	351	NA	98	563	373	125	828	508	158	1,152	698	196	1,532	933	259	1,970	1,168	371	3,021	1,817
	5	NA	NA	NA	67	186	NA	90	342	NA	125	551	366	156	813	501	194	1,134	688	240	1,511	921	322	1,945	1,153	460	2,990	1,796
	10	NA	NA	NA	85	175	NA	113	324	NA	153	532	354	191	789	486	238	1,104	672	293	1,477	902	389	1.905	1,133	547	2,938	1,763
	15	NA	NA	NA	132	162	NA	138	310	NA	188	511	343	230	764	473	281	1,075	656	342	1,443	884	447	1,865	1,110	618	2,888	1,730
	20	NA	NA	NA	NA	NA	NA	168	295	NA	224	487	NA	270	739	458	325	1,046	639	391	1,410	864	507	1,825	1,087	690	2,838	1,696
	30	NA	NA	NA	NA	NA	NA	231	264	NA	301	448	NA	355	685	NA	418	988	NA	491	1,343	824	631	1,747	1,041	834	2,739	1,627
	50	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	540	584	NA	617	866	NA	711	1,205	NA	895	1,591	NA	1,138	2,547	1,489

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

TABLE C504.2(3)
MASONRY CHIMNEY

Number of Appliances	Single
Appliance Type	Category I
Appliance Vent Connection	Type B double-wall connector

HEIGHT (*H*) (feet)	**LATERAL (*L*) (feet)**	**TYPE B DOUBLE-WALL CONNECTOR DIAMETER—(*D*) Inches to be used with chimney areas within the size limits at bottom**																										
		3			**4**			**5**			**6**			**7**			**8**			**9**			**10**			**12**		
		APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H																										
		FAN		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**
		Min	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**
6	2	NA	NA	28	NA	NA	52	NA	NA	86	NA	NA	130	NA	NA	180	NA	NA	247	NA	NA	320	NA	NA	401	NA	NA	581
	5	NA	NA	25	NA	NA	49	NA	NA	82	NA	NA	117	NA	NA	165	NA	NA	231	NA	NA	298	NA	NA	376	NA	NA	561
8	2	NA	NA	29	NA	NA	55	NA	NA	93	NA	NA	145	NA	NA	198	NA	NA	266	84	590	350	100	728	446	139	1,024	651
	5	NA	NA	26	NA	NA	52	NA	NA	88	NA	NA	134	NA	NA	183	NA	NA	247	NA	NA	328	149	711	423	201	1,007	640
	8	NA	NA	24	NA	NA	48	NA	NA	83	NA	NA	127	NA	NA	175	NA	NA	239	NA	NA	318	173	695	410	231	990	623
10	2	NA	NA	31	NA	NA	61	NA	NA	103	NA	NA	162	NA	NA	221	68	519	298	82	655	388	98	810	491	136	1,144	724
	5	NA	NA	28	NA	NA	57	NA	NA	96	NA	NA	148	NA	NA	204	NA	NA	277	124	638	365	146	791	466	196	1,124	712
	10	NA	NA	25	NA	NA	50	NA	NA	87	NA	NA	139	NA	NA	191	NA	NA	263	155	610	347	182	762	444	240	1,093	668
15	2	NA	NA	35	NA	NA	67	NA	NA	114	NA	NA	179	53	475	250	64	613	336	77	779	441	92	968	562	127	1,376	841
	5	NA	NA	35	NA	NA	62	NA	NA	107	NA	NA	164	NA	NA	231	99	594	313	118	759	416	139	946	533	186	1,352	828
	10	NA	NA	28	NA	NA	55	NA	NA	97	NA	NA	153	NA	NA	216	126	565	296	148	727	394	173	912	567	229	1,315	777
	15	NA	NA	NA	NA	NA	48	NA	NA	89	NA	NA	141	NA	NA	201	NA	NA	281	171	698	375	198	880	485	259	1,280	742
20	2	NA	NA	38	NA	NA	74	NA	NA	124	NA	NA	201	51	522	274	61	678	375	73	867	491	87	1,083	627	121	1,548	953
	5	NA	NA	36	NA	NA	68	NA	NA	116	NA	NA	184	80	503	254	95	658	350	113	845	463	133	1,059	597	179	1,523	933
	10	NA	NA	NA	NA	NA	60	NA	NA	107	NA	NA	172	NA	NA	237	122	627	332	143	811	440	167	1,022	566	221	1,482	879
	15	NA	NA	NA	NA	NA	NA	NA	NA	97	NA	NA	159	NA	NA	220	NA	NA	314	165	780	418	191	987	541	251	1,443	840
	20	NA	NA	NA	NA	NA	NA	NA	NA	83	NA	NA	148	NA	NA	206	NA	NA	296	186	750	397	214	955	513	277	1,406	807

(continued)

TABLE C504.2(3)—continued
MASONRY CHIMNEY

Number of Appliances	Single
Appliance Type	Category I
Appliance Vent Connection	Type B double-wall connector

HEIGHT *(H)* (feet)	**LATERAL *(L)* (feet)**	**TYPE B DOUBLE-WALL CONNECTOR DIAMETER—*(D)* inches to be used with chimney areas within the size limits at bottom**																										
		3			**4**			**5**			**6**			**7**			**8**			**9**			**10**			**12**		
		APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H																										
		FAN		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**
		Min	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**
30	2	NA	NA	41	NA	NA	82	NA	NA	137	NA	NA	216	47	581	303	57	762	421	68	985	558	81	1,240	717	111	1,793	1,112
	5	NA	NA	NA	NA	NA	76	NA	NA	128	NA	NA	198	75	561	281	90	741	393	106	962	526	125	1,216	683	169	1,766	1,094
	10	NA	NA	NA	NA	NA	67	NA	NA	115	NA	NA	184	NA	NA	263	115	709	373	135	927	500	158	1,176	648	210	1,721	1,025
	15	NA	NA	NA	NA	NA	NA	NA	NA	107	NA	NA	171	NA	NA	243	NA	NA	353	156	893	476	181	1,139	621	239	1,679	981
	20	NA	NA	NA	NA	NA	NA	NA	NA	91	NA	NA	159	NA	NA	227	NA	NA	332	176	860	450	203	1,103	592	264	1,638	940
	30	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	188	NA	NA	288	NA	NA	416	249	1,035	555	318	1,560	877
50	2	NA	NA	NA	NA	NA	92	NA	NA	161	NA	NA	251	NA	NA	351	51	840	477	61	1,106	633	72	1,413	812	99	2,080	1,243
	5	NA	NA	NA	NA	NA	NA	NA	NA	151	NA	NA	230	NA	NA	323	83	819	445	98	1,083	596	116	1,387	774	155	2,052	1,225
	10	NA	NA	NA	NA	NA	NA	NA	NA	138	NA	NA	215	NA	NA	304	NA	NA	424	126	1,047	567	147	1,347	733	195	2,006	1,147
	15	NA	NA	NA	NA	NA	NA	NA	NA	127	NA	NA	199	NA	NA	282	NA	NA	400	146	1,010	539	170	1,307	702	222	1,961	1,099
	20	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	185	NA	NA	264	NA	NA	376	165	977	511	190	1,269	669	246	1,916	1,050
	30	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	327	NA	NA	468	233	1,196	623	295	1,832	984
Minimum Internal Area of Chimney (square inches)		12			19			28			38			50			63			78			95			132		
Maximum Internal Area of Chimney (square inches)		Seven times the listed appliance categorized vent area, flue collar area or draft hood outlet area.																										

For SI: 1 inch = 25.4 mm, 1 square inch = 645.16 mm^2, 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

TABLE C504.2(4)
MASONRY CHIMNEY

Number of Appliances	Single
Appliance Type	Category I
Appliance Vent Connection	Single-wall metal connector

HEIGHT *(H)* (feet)	**LATERAL *(L)* (feet)**	**SINGLE-WALL METAL CONNECTOR DIAMETER—*(D)* inches to be used with chimney areas within the size limits at bottom**																										
		3			**4**			**5**			**6**			**7**			**8**			**9**			**10**			**12**		
		APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H																										
		FAN		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**
		Min	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**
6	2	NA	NA	28	NA	NA	52	NA	NA	86	NA	NA	130	NA	NA	180	NA	NA	247	NA	NA	319	NA	NA	400	NA	NA	580
	5	NA	NA	25	NA	NA	48	NA	NA	81	NA	NA	116	NA	NA	164	NA	NA	230	NA	NA	297	NA	NA	375	NA	NA	560
8	2	NA	NA	29	NA	NA	55	NA	NA	93	NA	NA	145	NA	NA	197	NA	NA	265	NA	NA	349	382	725	445	549	1,021	650
	5	NA	NA	26	NA	NA	51	NA	NA	87	NA	NA	133	NA	NA	182	NA	NA	246	NA	NA	327	NA	NA	422	673	1,003	638
	8	NA	NA	23	NA	NA	47	NA	NA	82	NA	NA	126	NA	NA	174	NA	NA	237	NA	NA	317	NA	NA	408	747	985	621
10	2	NA	NA	31	NA	NA	61	NA	NA	102	NA	NA	161	NA	NA	220	216	518	297	271	654	387	373	808	490	536	1,142	722
	5	NA	NA	28	NA	NA	56	NA	NA	95	NA	NA	147	NA	NA	203	NA	NA	276	334	635	364	459	789	465	657	1,121	710
	10	NA	NA	24	NA	NA	49	NA	NA	86	NA	NA	137	NA	NA	189	NA	NA	261	NA	NA	345	547	758	441	771	1,088	665
15	2	NA	NA	35	NA	NA	67	NA	NA	113	NA	NA	178	166	473	249	211	611	335	264	776	440	362	965	560	520	1,373	840
	5	NA	NA	32	NA	NA	61	NA	NA	106	NA	NA	163	NA	NA	230	261	591	312	325	775	414	444	942	531	637	1,348	825
	10	NA	NA	27	NA	NA	54	NA	NA	96	NA	NA	151	NA	NA	214	NA	NA	294	392	722	392	531	907	504	749	1,309	774
	15	NA	NA	NA	NA	NA	46	NA	NA	87	NA	NA	138	NA	NA	198	NA	NA	278	452	692	372	606	873	481	841	1,272	738
20	2	NA	NA	38	NA	NA	73	NA	NA	123	NA	NA	200	163	520	273	206	675	374	258	864	490	252	1,079	625	508	1,544	950
	5	NA	NA	35	NA	NA	67	NA	NA	115	NA	NA	183	80	NA	252	255	655	348	317	842	461	433	1,055	594	623	1,518	930
	10	NA	NA	NA	NA	NA	59	NA	NA	105	NA	NA	170	NA	NA	235	312	622	330	382	806	437	517	1,016	562	733	1,475	875
	15	NA	NA	NA	NA	NA	NA	NA	NA	95	NA	NA	156	NA	NA	217	NA	NA	311	442	773	414	591	979	539	823	1,434	835
	20	NA	NA	NA	NA	NA	NA	NA	NA	80	NA	NA	144	NA	NA	202	NA	NA	292	NA	NA	392	663	944	510	911	1,394	800

(continued)

TABLE C504.2(4)—continued
MASONRY CHIMNEY

Number of Appliances	Single
Appliance Type	Category I
Appliance Vent Connection	Single-wall metal connector

HEIGHT *(H)* (feet)	**LATERAL (L) (feet)**	**SINGLE-WALL METAL CONNECTOR DIAMETER—*(D)* inches to be used with chimney areas within the size limits at bottom**																										
		3			**4**			**5**			**6**			**7**			**8**			**9**			**10**			**12**		
		APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H																										
		FAN		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**
		Min	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**
30	2	NA	NA	41	NA	NA	81	NA	NA	136	NA	NA	215	158	578	302	200	759	420	249	982	556	340	1,237	715	489	1,789	1,110
	5	NA	NA	NA	NA	NA	75	NA	NA	127	NA	NA	196	NA	NA	279	245	737	391	306	958	524	417	1,210	680	600	1,760	1,090
	10	NA	NA	NA	NA	NA	66	NA	NA	113	NA	NA	182	NA	NA	260	300	703	370	370	920	496	500	1,168	644	708	1,713	1,020
	15	NA	NA	NA	NA	NA	NA	NA	NA	105	NA	NA	168	NA	NA	240	NA	NA	349	428	884	471	572	1,128	615	798	1,668	975
	20	NA	NA	NA	NA	NA	NA	NA	NA	88	NA	NA	155	NA	NA	223	NA	NA	327	NA	NA	445	643	1,089	585	883	1,624	932
	30	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	182	NA	NA	281	NA	NA	408	NA	NA	544	1,055	1,539	865
50	2	NA	NA	NA	NA	NA	91	NA	NA	160	NA	NA	250	NA	NA	350	191	837	475	238	1,103	631	323	1,408	810	463	2,076	1,240
	5	NA	NA	NA	NA	NA	NA	NA	NA	149	NA	NA	228	NA	NA	321	NA	NA	442	293	1,078	593	398	1,381	770	571	2,044	1,220
	10	NA	NA	NA	NA	NA	NA	NA	NA	136	NA	NA	212	NA	NA	301	NA	NA	420	355	1,038	562	447	1,337	728	674	1,994	1,140
	15	NA	NA	NA	NA	NA	NA	NA	NA	124	NA	NA	195	NA	NA	278	NA	NA	395	NA	NA	533	546	1,294	695	761	1,945	1,090
	20	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	180	NA	NA	258	NA	NA	370	NA	NA	504	616	1,251	660	844	1,898	1,040
	30	NA	NA	NA	NA	NA	48	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	318	NA	NA	458	NA	NA	610	1,009	1,805	970
Minimum Internal Area of Chimney (square inches)		12			19			28			38			50			63			78			95			132		
Maximum Internal Area of Chimney (square inches)		Seven times the listed appliance categorized vent area, flue collar area or draft hood outlet area.																										

For SI: 1 inch = 25.4 mm, 1 square inch = 645.16 mm^2, 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

TABLE C504.2(5)
SINGLE-WALL METAL PIPE OR TYPE B ASBESTOS CEMENT VENT

Number of Appliances	Single
Appliance Type	Draft hood equipped
Appliance Vent Connection	Connected directly to pipe or vent

HEIGHT *(H)* (feet)	**LATERAL *(L)* (feet)**	**VENT DIAMETER—*(D)* inches**							
		3	**4**	**5**	**6**	**7**	**8**	**10**	**12**
		MAXIMUM APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H							
6	0	39	70	116	170	232	312	500	750
	2	31	55	94	141	194	260	415	620
	5	28	51	88	128	177	242	390	600
8	0	42	76	126	185	252	340	542	815
	2	32	61	102	154	210	284	451	680
	5	29	56	95	141	194	264	430	648
	10	24	49	86	131	180	250	406	625
10	0	45	84	138	202	279	372	606	912
	2	35	67	111	168	233	311	505	760
	5	32	61	104	153	215	289	480	724
	10	27	54	94	143	200	274	455	700
	15	NA	46	84	130	186	258	432	666
15	0	49	91	151	223	312	420	684	1,040
	2	39	72	122	186	260	350	570	865
	5	35	67	110	170	240	325	540	825
	10	30	58	103	158	223	308	514	795
	15	NA	50	93	144	207	291	488	760
	20	NA	NA	82	132	195	273	466	726
20	0	53	101	163	252	342	470	770	1,190
	2	42	80	136	210	286	392	641	990
	5	38	74	123	192	264	364	610	945
	10	32	65	115	178	246	345	571	910
	15	NA	55	104	163	228	326	550	870
	20	NA	NA	91	149	214	306	525	832
30	0	56	108	183	276	384	529	878	1,370
	2	44	84	148	230	320	441	730	1,140
	5	NA	78	137	210	296	410	694	1,080
	10	NA	68	125	196	274	388	656	1,050
	15	NA	NA	113	177	258	366	625	1,000
	20	NA	NA	99	163	240	344	596	960
	30	NA	NA	NA	NA	192	295	540	890
50	0	NA	120	210	310	443	590	980	1,550
	2	NA	95	171	260	370	492	820	1,290
	5	NA	NA	159	234	342	474	780	1,230
	10	NA	NA	146	221	318	456	730	1,190
	15	NA	NA	NA	200	292	407	705	1,130
	20	NA	NA	NA	185	276	384	670	1,080
	30	NA	NA	NA	NA	222	330	605	1,010

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

TABLE C504.2(6)
EXTERIOR MASONRY CHIMNEY

Number of Appliances	Single
Appliance Type	NAT
Appliance Vent Connection	Type B double-wall connector

MINIMUM ALLOWABLE INPUT RATING OF SPACE-HEATING APPLIANCE IN THOUSANDS OF BTU PER HOUR									
VENT HEIGHT (feet)	**Internal area of chimney (square inches)**								
	12	**19**		**28**	**38**	**50**	**63**	**78**	**113**
37°F or Greater	**Local 99% Winter Design Temperature: 37°F or Greater**								
6	0	0		0	0	0	0	0	0
8	0	0		0	0	0	0	0	0
10	0	0		0	0	0	0	0	0
15	NA	0		0	0	0	0	0	0
20	NA	NA		123	190	249	184	0	0
30	NA	NA		NA	NA	NA	393	334	0
50	NA	NA		NA	NA	NA	NA	NA	579
27 to 36°F	**Local 99% Winter Design Temperature: 27 to 36°F**								
6	0	0		68	116	156	180	212	266
8	0	0		82	127	167	187	214	263
10	0	51		97	141	183	201	225	265
15	NA	NA		NA	NA	233	253	274	305
20	NA	NA		NA	NA	NA	307	330	362
30	NA	NA		NA	NA	NA	419	445	485
50	NA	NA		NA	NA	NA	NA	NA	763
17 to 26°F	**Local 99% Winter Design Temperature: 17 to 26°F**								
6	NA	NA		NA	NA	NA	215	259	349
8	NA	NA		NA	NA	197	226	264	352
10	NA	NA		NA	NA	214	245	278	358
15	NA	NA		NA	NA	NA	296	331	398
20	NA	NA		NA	NA	NA	352	387	457
30	NA	NA		NA	NA	NA	NA	507	581
50	NA	NA		NA	NA	NA	NA	NA	NA
5 to 16°F	**Local 99% Winter Design Temperature: 5 to 16°F**								
6	NA	NA		NA	NA	NA	NA	NA	416
8	NA	NA		NA	NA	NA	NA	312	423
10	NA	NA		NA	NA	NA	289	331	430
15	NA	NA		NA	NA	NA	NA	393	485
20	NA	NA		NA	NA	NA	NA	450	547
30	NA	NA		NA	NA	NA	NA	NA	682
50	NA	NA		NA	NA	NA	NA	NA	972
-10 to 4°F	**Local 99% Winter Design Temperature: -10 to 4°F**								
6	NA	NA		NA	NA	NA	NA	NA	484
8	NA	NA		NA	NA	NA	NA	NA	494
10	NA	NA		NA	NA	NA	NA	NA	513
15	NA	NA		NA	NA	NA	NA	NA	586
20	NA	NA		NA	NA	NA	NA	NA	650
30	NA	NA		NA	NA	NA	NA	NA	805
50	NA	NA		NA	NA	NA	NA	NA	1,003
-11°F or Lower	**Local 99% Winter Design Temperature: -11°F or Lower**								
Not recommended for any vent configurations									

For SI: °C = (°F - 32)/1.8, 1 foot = 304.8 mm, 1 square inch = 645.16 mm^2, 1 British thermal unit per hour = 0.2931 W.

Note: See Figure C-B102.5(10) in Appendix C-B for a map showing local 99-percent winter design temperatures in the United States.

TABLE C504.3(1)
TYPE B DOUBLE-WALL VENT

Number of Appliances	Two or more
Appliance Type	Category I
Appliance Vent Connection	Type B double-wall connector

VENT CONNECTOR CAPACITY																									
HEIGHT *(H)* (feet)	CONNECTOR RISE *(R)* (feet)	TYPE B DOUBLE-WALL VENT AND CONNECTOR DIAMETER—*(D)* inches																							
		3			4			5			6			7			8			9			10		
		APPLIANCE INPUT RATING LIMITS IN THOUSANDS OF BTU/H																							
		FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT
		Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max
6	1	22	37	26	35	66	46	46	106	72	58	164	104	77	225	142	92	296	185	109	376	237	128	466	289
	2	23	41	31	37	75	55	48	121	86	60	183	124	79	253	168	95	333	220	112	424	282	131	526	345
	3	24	44	35	38	81	62	49	132	96	62	199	139	82	275	189	97	363	248	114	463	317	134	575	386
8	1	22	40	27	35	72	48	49	114	76	64	176	109	84	243	148	100	320	194	118	408	248	138	507	303
	2	23	44	32	36	80	57	51	128	90	66	195	129	86	269	175	103	356	230	121	454	294	141	564	358
	3	24	47	36	37	87	64	53	139	101	67	210	145	88	290	198	105	384	258	123	492	330	143	612	402
10	1	22	43	28	34	78	50	49	123	78	65	189	113	89	257	154	106	341	200	125	436	257	146	542	314
	2	23	47	33	36	86	59	51	136	93	67	206	134	91	282	182	109	374	238	128	479	305	149	596	372
	3	24	50	37	37	92	67	52	146	104	69	220	150	94	303	205	111	402	268	131	515	342	152	642	417
15	1	21	50	30	33	89	53	47	142	83	64	220	120	88	298	163	110	389	214	134	493	273	162	609	333
	2	22	53	35	35	96	63	49	153	99	66	235	142	91	320	193	112	419	253	137	532	323	165	658	394
	3	24	55	40	36	102	71	51	163	111	68	248	160	93	339	218	115	445	286	140	565	365	167	700	444
20	1	21	54	31	33	99	56	46	157	87	62	246	125	86	334	171	107	436	224	131	552	285	158	681	347
	2	22	57	37	34	105	66	48	167	104	64	259	149	89	354	202	110	463	265	134	587	339	161	725	414
	3	23	60	42	35	110	74	50	176	116	66	271	168	91	371	228	113	486	300	137	618	383	164	764	466
30	1	20	62	33	31	113	59	45	181	93	60	288	134	83	391	182	103	512	238	125	649	305	151	802	372
	2	21	64	39	33	118	70	47	190	110	62	299	158	85	408	215	105	535	282	129	679	360	155	840	439
	3	22	66	44	34	123	79	48	198	124	64	309	178	88	423	242	108	555	317	132	706	405	158	874	494
50	1	19	71	36	30	133	64	43	216	101	57	349	145	78	477	197	97	627	257	120	797	330	144	984	403
	2	21	73	43	32	137	76	45	223	119	59	358	172	81	490	234	100	645	306	123	820	392	148	1,014	478
	3	22	75	48	33	141	86	46	229	134	61	366	194	83	502	263	103	661	343	126	842	441	151	1,043	538
100	1	18	82	37	28	158	66	40	262	104	53	442	150	73	611	204	91	810	266	112	1,038	341	135	1,285	417
	2	19	83	44	30	161	79	42	267	123	55	447	178	75	619	242	94	822	316	115	1,054	405	139	1,306	494
	3	20	84	50	31	163	89	44	272	138	57	452	109	78	627	272	97	834	355	118	1,069	455	142	1,327	555

COMMON VENT CAPACITY																					
HEIGHT (H) (feet)	4			5			6			7			8			9			10		
	COMBINED APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H																				
	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT
6	92	81	65	140	116	103	204	161	147	309	248	200	404	314	260	547	434	335	672	520	410
8	101	90	73	155	129	114	224	178	163	339	275	223	444	348	290	602	480	378	740	577	465
10	110	97	79	169	141	124	243	194	178	367	299	242	477	377	315	649	522	405	800	627	495
15	125	112	91	195	164	144	283	228	206	427	352	280	556	444	365	753	612	465	924	733	565
20	136	123	102	215	183	160	314	255	229	475	394	310	621	499	405	842	688	523	1,035	826	640
30	152	138	118	244	210	185	361	297	266	547	459	360	720	585	470	979	808	605	1,209	975	740
50	167	153	134	279	244	214	421	353	310	641	547	423	854	706	550	1,164	977	705	1,451	1,188	860
100	175	163	NA	311	277	NA	489	421	NA	751	658	479	1,025	873	625	1,408	1,215	800	1,784	1,502	975

(continued)

TABLE C504.3(1)—continued
TYPE B DOUBLE-WALL VENT

Number of Appliances	Two or more
Appliance Type	Category I
Appliance Vent Connection	Type B double-wall connector

VENT CONNECTOR CAPACITY

HEIGHT *(H)* (feet)	CONNECTOR RISE *(R)* (feet)	TYPE B DOUBLE-WALL VENT AND CONNECTOR DIAMETER—(D) inches																				
		12			14			16			18			20			22			24		
		APPLIANCE INPUT RATING LIMITS IN THOUSANDS OF BTU/H																				
		FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT
		Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max
6	2	174	764	496	223	1,046	653	281	1,371	853	346	1,772	1,080	NA	NA	NA	NA	NA	NA	NA	NA	NA
	4	180	897	616	230	1,231	827	287	1,617	1,081	352	2,069	1,370	NA	NA	NA	NA	NA	NA	NA	NA	NA
	6	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
8	2	186	822	516	238	1,126	696	298	1,478	910	365	1,920	1,150	NA	NA	NA	NA	NA	NA	NA	NA	NA
	4	192	952	644	244	1,307	884	305	1,719	1,150	372	2,211	1,460	471	2,737	1,800	560	3,319	2,180	662	3,957	2,590
	6	198	1,050	772	252	1,445	1,072	313	1,902	1,390	380	2,434	1,770	478	3,018	2,180	568	3,665	2,640	669	4,373	3,130
10	2	196	870	536	249	1,195	730	311	1,570	955	379	2,049	1,205	NA	NA	NA	NA	NA	NA	NA	NA	NA
	4	201	997	664	256	1,371	924	318	1,804	1,205	387	2,332	1,535	486	2,887	1,890	581	3,502	2,280	686	4,175	2,710
	6	207	1,095	792	263	1,509	1,118	325	1,989	1,455	395	2,556	1,865	494	3,169	2,290	589	3,849	2,760	694	4,593	3,270
15	2	214	967	568	272	1,334	790	336	1,760	1,030	408	2,317	1,305	NA	NA	NA	NA	NA	NA	NA	NA	NA
	4	221	1,085	712	279	1,499	1,006	344	1,978	1,320	416	2,579	1,665	523	3,197	2,060	624	3,881	2,490	734	4,631	2,960
	6	228	1,181	856	286	1,632	1,222	351	2,157	1,610	424	2,796	2,025	533	3,470	2,510	634	4,216	3,030	743	5,035	3,600
20	2	223	1,051	596	291	1,443	840	357	1,911	1,095	430	2,533	1,385	NA	NA	NA	NA	NA	NA	NA	NA	NA
	4	230	1,162	748	298	1,597	1,064	365	2,116	1,395	438	2,778	1,765	554	3,447	2,180	661	4,190	2,630	772	5,005	3,130
	6	237	1,253	900	307	1,726	1,288	373	2,287	1,695	450	2,984	2,145	567	3,708	2,650	671	4,511	3,190	785	5,392	3,790
30	2	216	1,217	632	286	1,664	910	367	2,183	1,190	461	2,891	1,540	NA	NA	NA	NA	NA	NA	NA	NA	NA
	4	223	1,316	792	294	1,802	1,160	376	2,366	1,510	474	3,110	1,920	619	3,840	2,365	728	4,861	2,860	847	5,606	3,410
	6	231	1,400	952	303	1,920	1,410	384	2,524	1,830	485	3,299	2,340	632	4,080	2,875	741	4,976	3,480	860	5,961	4,150
50	2	206	1,479	689	273	2,023	1,007	350	2,659	1,315	435	3,548	1,665	NA	NA	NA	NA	NA	NA	NA	NA	NA
	4	213	1,561	860	281	2,139	1,291	359	2,814	1,685	447	3,730	2,135	580	4,601	2,633	709	5,569	3,185	851	6,633	3,790
	6	221	1,631	1,031	290	2,242	1,575	369	2,951	2,055	461	3,893	2,605	594	4,808	3,208	724	5,826	3,885	867	6,943	4,620
100	2	192	1,923	712	254	2,644	1,050	326	3,490	1,370	402	4,707	1,740	NA	NA	NA	NA	NA	NA	NA	NA	NA
	4	200	1,984	888	263	2,731	1,346	336	3,606	1,760	414	4,842	2,220	523	5,982	2,750	639	7,254	3,330	769	8,650	3,950
	6	208	2,035	1,064	272	2,811	1,642	346	3,714	2,150	426	4,968	2,700	539	6,143	3,350	654	7,453	4,070	786	8,892	4,810

COMMON VENT CAPACITY

HEIGHT *(H)* (feet)	TYPE B DOUBLE-WALL COMMON VENT DIAMETER—*(D)* inches																				
	12			14			16			18			20			22			24		
	COMBINED APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H																				
	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT
6	900	696	588	1,284	990	815	1,735	1,336	1,065	2,253	1,732	1,345	2,838	2,180	1,660	3,488	2,677	1,970	4,206	3,226	2,390
8	994	773	652	1,423	1,103	912	1,927	1,491	1,190	2,507	1,936	1,510	3,162	2,439	1,860	3,890	2,998	2,200	4,695	3,616	2,680
10	1,076	841	712	1,542	1,200	995	2,093	1,625	1,300	2,727	2,113	1645	3,444	2,665	2,030	4,241	3,278	2,400	5,123	3,957	2,920
15	1,247	986	825	1,794	1,410	1,158	2,440	1,910	1,510	3,184	2,484	1,910	4,026	3,133	2,360	4,971	3,862	2,790	6,016	4,670	3,400
20	1,405	1,116	916	2,006	1,588	1,290	2,722	2,147	1,690	3,561	2,798	2,140	4,548	3,552	2,640	5,573	4,352	3,120	6,749	5,261	3,800
30	1,658	1,327	1,025	2,373	1,892	1,525	3,220	2,558	1,990	4,197	3,326	2,520	5,303	4,193	3,110	6,539	5,157	3,680	7,940	6,247	4,480
50	2,024	1,640	1,280	2,911	2,347	1,863	3,964	3,183	2,430	5,184	4,149	3,075	6,567	5,240	3,800	8,116	6,458	4,500	9,837	7,813	5,475
100	2,569	2,131	1,670	3,732	3,076	2,450	5,125	4,202	3,200	6,749	5,509	4,050	8,597	6,986	5,000	10,681	8,648	5,920	13,004	10,499	7,200

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

TABLE C504.3(2)
TYPE B DOUBLE-WALL VENT

Number of Appliances	Two or more
Appliance Type	Category I
Appliance Vent Connection	Single-wall metal connector

VENT CONNECTOR CAPACITY

HEIGHT *(H)* (feet)	CONNECTOR RISE *(R)* (feet)	TYPE B DOUBLE-WALL VENT AND CONNECTOR DIAMETER—*(D)* inches																							
		3			4			5			6			7			8			9			10		
		APPLIANCE INPUT RATING LIMITS IN THOUSANDS OF BTU/H																							
		FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT
		Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max
6	1	NA	NA	26	NA	NA	46	NA	NA	71	NA	NA	102	207	223	140	262	293	183	325	373	234	447	463	286
	2	NA	NA	31	NA	NA	55	NA	NA	85	168	182	123	215	251	167	271	331	219	334	422	281	458	524	344
	3	NA	NA	34	NA	NA	62	121	131	95	175	198	138	222	273	188	279	361	247	344	462	316	468	574	385
8	1	NA	NA	27	NA	NA	48	NA	NA	75	NA	NA	106	226	240	145	285	316	191	352	403	244	481	502	299
	2	NA	NA	32	NA	NA	57	125	126	89	184	193	127	234	266	173	293	353	228	360	450	292	492	560	355
	3	NA	NA	35	NA	NA	64	130	138	100	191	208	144	241	287	197	302	381	256	370	489	328	501	609	400
10	1	NA	NA	28	NA	NA	50	119	121	77	182	186	110	240	253	150	302	335	196	372	429	252	506	534	308
	2	NA	NA	33	84	85	59	124	134	91	189	203	132	248	278	183	311	369	235	381	473	302	517	589	368
	3	NA	NA	36	89	91	67	129	144	102	197	217	148	257	299	203	320	398	265	391	511	339	528	637	413
15	1	NA	NA	29	79	87	52	116	138	81	177	214	116	238	291	158	312	380	208	397	482	266	556	596	324
	2	NA	NA	34	83	94	62	121	150	97	185	230	138	246	314	189	321	411	248	407	522	317	568	646	387
	3	NA	NA	39	87	100	70	127	160	109	193	243	157	255	333	215	331	438	281	418	557	360	579	690	437
20	1	49	56	30	78	97	54	115	152	84	175	238	120	233	325	165	306	425	217	390	538	276	546	664	336
	2	52	59	36	82	103	64	120	163	101	182	252	144	243	346	197	317	453	259	400	574	331	558	709	403
	3	55	62	40	87	107	72	125	172	113	190	264	164	252	363	223	326	476	294	412	607	375	570	750	457
30	1	47	60	31	77	110	57	112	175	89	169	278	129	226	380	175	296	497	230	378	630	294	528	779	358
	2	51	62	37	81	115	67	117	185	106	177	290	152	236	397	208	307	521	274	389	662	349	541	819	425
	3	54	64	42	85	119	76	122	193	120	185	300	172	244	412	235	316	542	309	400	690	394	555	855	482
50	1	46	69	34	75	128	60	109	207	96	162	336	137	217	460	188	284	604	245	364	768	314	507	951	384
	2	49	71	40	79	132	72	114	215	113	170	345	164	226	473	223	294	623	293	376	793	375	520	983	458
	3	52	72	45	83	136	82	119	221	123	178	353	186	235	486	252	304	640	331	387	816	423	535	1,013	518
100	1	45	79	34	71	150	61	104	249	98	153	424	140	205	585	192	269	774	249	345	993	321	476	1,236	393
	2	48	80	41	75	153	73	110	255	115	160	428	167	212	593	228	279	788	299	358	1,011	383	490	1,259	469
	3	51	81	46	79	157	85	114	260	129	168	433	190	222	603	256	289	801	339	368	1,027	431	506	1,280	527

COMMON VENT CAPACITY

HEIGHT *(H)* (feet)	TYPE B DOUBLE-WALL COMMON VENT DIAMETER—*(D)* inches																				
	4			5			6			7			8			9			10		
	COMBINED APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H																				
	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT
6	NA	78	64	NA	113	99	200	158	144	304	244	196	398	310	257	541	429	332	665	515	407
8	NA	87	71	NA	126	111	218	173	159	331	269	218	436	342	285	592	473	373	730	569	460
10	NA	94	76	163	137	120	237	189	174	357	292	236	467	369	309	638	512	398	787	617	487
15	121	108	88	189	159	140	275	221	200	416	343	274	544	434	357	738	599	456	905	718	553
20	131	118	98	208	177	156	305	247	223	463	383	302	606	487	395	824	673	512	1,013	808	626
30	145	132	113	236	202	180	350	286	257	533	446	349	703	570	459	958	790	593	1,183	952	723
50	159	145	128	268	233	208	406	337	296	622	529	410	833	686	535	1,139	954	689	1,418	1,157	838
100	166	153	NA	297	263	NA	469	398	NA	726	633	464	999	846	606	1,378	1,185	780	1,741	1,459	948

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

TABLE C504.3(3)
MASONRY CHIMNEY

Number of Appliances	Two or more
Appliance Type	Category I
Appliance Vent Connection	Type B double-wall connector

VENT CONNECTOR CAPACITY

HEIGHT *(H)* (feet)	CONNECTOR RISE *(R)* (feet)	TYPE B DOUBLE-WALL VENT AND CONNECTOR DIAMETER—*(D)* inches																							
		3			4			5			6			7			8			9			10		
		APPLIANCE INPUT RATING LIMITS IN THOUSANDS OF BTU/H																							
		FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT
		Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max
6	1	24	33	21	39	62	40	52	106	67	65	194	101	87	274	141	104	370	201	124	479	253	145	599	319
	2	26	43	28	41	79	52	53	133	85	67	230	124	89	324	173	107	436	232	127	562	300	148	694	378
	3	27	49	34	42	92	61	55	155	97	69	262	143	91	369	203	109	491	270	129	633	349	151	795	439
8	1	24	39	22	39	72	41	55	117	69	71	213	105	94	304	148	113	414	210	134	539	267	156	682	335
	2	26	47	29	40	87	53	57	140	86	73	246	127	97	350	179	116	473	2405	137	615	311	160	776	394
	3	27	52	34	42	97	62	59	159	98	75	269	145	99	383	206	119	517	276	139	672	358	163	848	452
10	1	24	42	22	38	80	42	55	130	71	74	232	108	101	324	153	120	444	216	142	582	277	165	739	348
	2	26	50	29	40	93	54	57	153	87	76	261	129	103	366	184	123	498	247	145	652	321	168	825	407
	3	27	55	35	41	105	63	58	170	100	78	284	148	106	397	209	126	540	281	147	705	366	171	893	463
15	1	24	48	23	38	93	44	54	154	74	72	277	114	100	384	164	125	511	229	153	658	297	184	824	375
	2	25	55	31	39	105	55	56	174	89	74	299	134	103	419	192	128	558	260	156	718	339	187	900	432
	3	26	59	35	41	115	64	57	189	102	76	319	153	105	448	215	131	597	292	159	760	382	190	960	486
20	1	24	52	24	37	102	46	53	172	77	71	313	119	98	437	173	123	584	239	150	752	312	180	943	397
	2	25	58	31	39	114	56	55	190	91	73	335	138	101	467	199	126	625	270	153	805	354	184	1,011	452
	3	26	63	35	40	123	65	57	204	104	75	353	157	104	493	222	129	661	301	156	851	396	187	1,067	505
30	1	24	54	25	37	111	48	52	192	82	69	357	127	96	504	187	119	680	255	145	883	337	175	1,115	432
	2	25	60	32	38	122	58	54	208	95	72	376	145	99	531	209	122	715	287	149	928	378	179	1,171	484
	3	26	64	36	40	131	66	56	221	107	74	392	163	101	554	233	125	746	317	152	968	418	182	1,220	535
50	1	23	51	25	36	116	51	51	209	89	67	405	143	92	582	213	115	798	294	140	1,049	392	168	1,334	506
	2	24	59	32	37	127	61	53	225	102	70	421	161	95	604	235	118	827	326	143	1,085	433	172	1,379	558
	3	26	64	36	39	135	69	55	237	115	72	435	80	98	624	260	121	854	357	147	1,118	474	176	1,421	611
100	1	23	46	24	35	108	50	49	208	92	65	428	155	88	640	237	109	907	334	134	1,222	454	161	1,589	596
	2	24	53	31	37	120	60	51	224	105	67	444	174	92	660	260	113	933	368	138	1,253	497	165	1,626	651
	3	25	59	35	38	130	68	53	237	118	69	458	193	94	679	285	116	956	399	141	1,282	540	169	1,661	705

COMMON VENT CAPACITY

HEIGHT *(H)* (feet)	MINIMUM INTERNAL AREA OF MASONRY CHIMNEY FLUE (square inches)																							
	12			19			28			38			50			63			78			113		
	COMBINED APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H																							
	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT
6	NA	74	25	NA	119	46	NA	178	71	NA	257	103	NA	351	143	NA	458	188	NA	582	246	1,041	853	NA
8	NA	80	28	NA	130	53	NA	193	82	NA	279	119	NA	384	163	NA	501	218	724	636	278	1,144	937	408
10	NA	84	31	NA	138	56	NA	207	90	NA	299	131	NA	409	177	606	538	236	776	686	302	1,226	1,010	454
15	NA	NA	36	NA	152	67	NA	233	106	NA	334	152	523	467	212	682	611	283	874	781	365	1,374	1,156	546
20	NA	NA	41	NA	NA	75	NA	250	122	NA	368	172	565	508	243	742	668	325	955	858	419	1,513	1,286	648
30	NA	NA	NA	NA	NA	NA	NA	270	137	NA	404	198	615	564	278	816	747	381	1,062	969	496	1,702	1,473	749
50	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	620	328	879	831	461	1,165	1,089	606	1,905	1,692	922
100	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	348	NA	NA	499	NA	NA	669	2,053	1,921	1,058

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

TABLE C504.3(4)
MASONRY CHIMNEY

Number of Appliances	Two or more
Appliance Type	Category I
Appliance Vent Connection	Single-wall metal connector

VENT CONNECTOR CAPACITY

HEIGHT *(H)* (feet)	**CONNECTOR RISE *(R)* (feet)**	**SINGLE-WALL VENT AND CONNECTOR DIAMETER—*(D)* inches**																							
		3			**4**			**5**			**6**			**7**			**8**			**9**			**10**		
		APPLIANCE INPUT RATING LIMITS IN THOUSANDS OF BTU/H																							
		FAN		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**	**FAN**		**NAT**
		Min	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**	**Min**	**Max**	**Max**
6	1	NA	NA	21	NA	NA	39	NA	NA	66	179	191	100	231	271	140	292	366	200	362	474	252	499	594	316
	2	NA	NA	28	NA	NA	52	NA	NA	84	186	227	123	239	321	172	301	432	231	373	557	299	509	696	376
	3	NA	NA	34	NA	NA	61	134	153	97	193	258	142	247	365	202	309	491	269	381	634	348	519	793	437
8	1	NA	NA	21	NA	NA	40	NA	NA	68	195	208	103	250	298	146	313	407	207	387	530	263	529	672	331
	2	NA	NA	28	NA	NA	52	137	139	85	202	240	125	258	343	177	323	465	238	397	607	309	540	766	391
	3	NA	NA	34	NA	NA	62	143	156	98	210	264	145	266	376	205	332	509	274	407	663	356	551	838	450
10	1	NA	NA	22	NA	NA	41	130	151	70	202	225	106	267	316	151	333	434	213	410	571	273	558	727	343
	2	NA	NA	29	NA	NA	53	136	150	86	210	255	128	276	358	181	343	489	244	420	640	317	569	813	403
	3	NA	NA	34	97	102	62	143	166	99	217	277	147	284	389	207	352	530	279	430	694	363	580	880	459
15	1	NA	NA	23	NA	NA	43	129	151	73	199	271	112	268	376	161	349	502	225	445	646	291	623	808	366
	2	NA	NA	30	92	103	54	135	170	88	207	295	132	277	411	189	359	548	256	456	706	334	634	884	424
	3	NA	NA	34	96	112	63	141	185	101	215	315	151	286	439	213	368	586	289	466	755	378	646	945	479
20	1	NA	NA	23	87	99	45	128	167	76	197	303	117	265	425	169	345	569	235	439	734	306	614	921	347
	2	NA	NA	30	91	111	55	134	185	90	205	325	136	274	455	195	355	610	266	450	787	348	627	986	443
	3	NA	NA	35	96	119	64	140	199	103	213	343	154	282	481	219	365	644	298	461	831	391	639	1,042	496
30	1	NA	NA	24	86	108	47	126	187	80	193	347	124	259	492	183	338	665	250	430	864	330	600	1,089	421
	2	NA	NA	31	91	119	57	132	203	93	201	366	142	269	518	205	348	699	282	442	908	372	613	1,145	473
	3	NA	NA	35	95	127	65	138	216	105	209	381	160	277	540	229	358	729	312	452	946	412	626	1,193	524
50	1	NA	NA	24	85	113	50	124	204	87	188	392	139	252	567	208	328	778	287	417	1,022	383	582	1,302	492
	2	NA	NA	31	89	123	60	130	218	100	196	408	158	262	588	230	339	806	320	429	1,058	425	596	1,346	545
	3	NA	NA	35	94	131	68	136	231	112	205	422	176	271	607	255	349	831	351	440	1,090	466	610	1,386	597
100	1	NA	NA	23	84	104	49	122	200	89	182	410	151	243	617	232	315	875	328	402	1,181	444	560	1,537	580
	2	NA	NA	30	88	115	59	127	215	102	190	425	169	253	636	254	326	899	361	415	1,210	488	575	1,570	634
	3	NA	NA	34	93	124	67	133	228	115	199	438	188	262	654	279	337	921	392	427	1,238	529	589	1,604	687

COMMON VENT CAPACITY

HEIGHT *(H)* (feet)	**MINIMUM INTERNAL AREA OF MASONRY CHIMNEY FLUE (square inches)**																							
	12			**19**			**28**			**38**			**50**			**63**			**78**			**113**		
	COMBINED APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H																							
	FAN +FAN	**FAN +NAT**	**NAT +NAT**	**FAN +FAN**	**FAN +NAT**	**NAT +NAT**	**FAN +FAN**	**FAN +NAT**	**NAT +NAT**	**FAN +FAN**	**FAN +NAT**	**NAT +NAT**	**FAN +FAN**	**FAN +NAT**	**NAT +NAT**	**FAN +FAN**	**FAN +NAT**	**NAT +NAT**	**FAN +FAN**	**FAN +NAT**	**NAT +NAT**	**FAN +FAN**	**FAN +NAT**	**NAT +NAT**
6	NA	NA	25	NA	118	45	NA	176	71	NA	255	102	NA	348	142	NA	455	187	NA	579	245	NA	846	NA
8	NA	NA	28	NA	128	52	NA	190	81	NA	276	118	NA	380	162	NA	497	217	NA	633	277	1,136	928	405
10	NA	NA	31	NA	136	56	NA	205	89	NA	295	129	NA	405	175	NA	532	234	171	680	300	1,216	1,000	450
15	NA	NA	36	NA	NA	66	NA	230	105	NA	335	150	NA	400	210	677	602	280	866	772	360	1,359	1,139	540
20	NA	NA	NA	NA	NA	74	NA	247	120	NA	362	170	NA	503	240	765	661	321	947	849	415	1,495	1,264	640
30	NA	NA	NA	NA	NA	NA	NA	NA	135	NA	398	195	NA	558	275	808	739	377	1,052	957	490	1,682	1,447	740
50	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	612	325	NA	821	456	1,152	1,076	600	1,879	1,672	910
100	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	494	NA	NA	663	2,006	1,885	1,046

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

TABLE C504.3(5)
SINGLE-WALL METAL PIPE OR TYPE ASBESTOS CEMENT VENT

Number of Appliances	Two or more
Appliance Type	Draft hood-equipped
Appliance Vent Connection	Direct to pipe or vent

VENT CONNECTOR CAPACITY

TOTAL VENT HEIGHT *(H)* (feet)	**CONNECTOR RISE *(R)* (feet)**	**SINGLE-WALL VENT AND CONNECTOR DIAMETER—*(D)* inches**					
		3	**4**	**5**	**6**	**7**	**8**
		MAXIMUM APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H					
6-8	1	21	40	68	102	146	205
	2	28	53	86	124	178	235
	3	34	61	98	147	204	275
15	1	23	44	77	117	179	240
	2	30	56	92	134	194	265
	3	35	64	102	155	216	298
30 and up	1	25	49	84	129	190	270
	2	31	58	97	145	211	295
	3	36	68	107	164	232	321

COMMON VENT CAPACITY

TOTAL VENT HEIGHT *(H)* (feet)	**COMMON VENT DIAMETER—*(D)* inches**						
	4	**5**	**6**	**7**	**8**	**10**	**12**
	COMBINED APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H						
6	48	78	111	155	205	320	NA
8	55	89	128	175	234	365	505
10	59	95	136	190	250	395	560
15	71	115	168	228	305	480	690
20	80	129	186	260	340	550	790
30	NA	147	215	300	400	650	940
50	NA	NA	NA	360	490	810	1,190

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

TABLE C504.3(6a)
EXTERIOR MASONRY CHIMNEY

Number of Appliances	Two or more
Appliance Type	NAT + NAT
Appliance Vent Connection	Type B double-wall connector

Combined Appliance Maximum Input Rating in Thousands of Btu per Hour

VENT HEIGHT (feet)	INTERNAL AREA OF CHIMNEY (square inches)							
	12	19	28	38	50	63	78	113
6	25	46	71	103	143	188	246	NA
8	28	53	82	119	163	218	278	408
10	31	56	90	131	177	236	302	454
15	NA	67	106	152	212	283	365	546
20	NA	NA	NA	NA	NA	325	419	648
30	NA	NA	NA	NA	NA	NA	496	749
50	NA	NA	NA	NA	NA	NA	NA	922
100	NA	NA	NA	NA	NA	NA	NA	NA

TABLE C504.3(6b)
EXTERIOR MASONRY CHIMNEY

Number of Appliances	Two or more
Appliance Type	NAT + NAT
Appliance Vent Connection	Type B double-wall connector

Minimum Allowable Input Rating of Space-heating Appliance in Thousands of Btu per Hour

VENT HEIGHT (feet)	INTERNAL AREA OF CHIMNEY (square inches)							
	12	19	28	38	50	63	78	113
37°F or Greater	Local 99% Winter Design Temperature: 37°F or Greater							
6	0	0	0	0	0	0	0	NA
8	0	0	0	0	0	0	0	0
10	0	0	0	0	0	0	0	0
15	NA	0	0	0	0	0	0	0
20	NA	NA	NA	NA	NA	184	0	0
30	NA	NA	NA	NA	NA	393	334	0
50	NA	NA	NA	NA	NA	NA	NA	579
100	NA	NA	NA	NA	NA	NA	NA	NA
27 to 36°F	Local 99% Winter Design Temperature: 27 to 36°F							
6	0	0	68	NA	NA	180	212	NA
8	0	0	82	NA	NA	187	214	263
10	0	51	NA	NA	NA	201	225	265
15	NA	NA	NA	NA	NA	253	274	305
20	NA	NA	NA	NA	NA	307	330	362
30	NA	NA	NA	NA	NA	NA	445	485
50	NA	NA	NA	NA	NA	NA	NA	763
100	NA	NA	NA	NA	NA	NA	NA	NA

(continued)

TABLE C504.3(6b)—continued
EXTERIOR MASONRY CHIMNEY

Number of Appliances	Two or more
Appliance Type	NAT + NAT
Appliance Vent Connection	Type B double-wall connector

Minimum Allowable Input Rating of Space-heating Appliance in Thousands of Btu per Hour

VENT HEIGHT (feet)	INTERNAL AREA OF CHIMNEY (square inches)							
	12	19	28	38	50	63	78	113
17 to 26°F	Local 99% Winter Design Temperature: 17 to 26°F							
6	NA	NA	NA	NA	NA	NA	NA	NA
8	NA	NA	NA	NA	NA	NA	264	352
10	NA	NA	NA	NA	NA	NA	278	358
15	NA	NA	NA	NA	NA	NA	331	398
20	NA	NA	NA	NA	NA	NA	387	457
30	NA	NA	NA	NA	NA	NA	NA	581
50	NA	NA	NA	NA	NA	NA	NA	862
100	NA	NA	NA	NA	NA	NA	NA	NA
5 to 16°F	Local 99% Winter Design Temperature: 5 to 16°F							
6	NA	NA	NA	NA	NA	NA	NA	NA
8	NA	NA	NA	NA	NA	NA	NA	NA
10	NA	NA	NA	NA	NA	NA	NA	430
15	NA	NA	NA	NA	NA	NA	NA	485
20	NA	NA	NA	NA	NA	NA	NA	547
30	NA	NA	NA	NA	NA	NA	NA	682
50	NA	NA	NA	NA	NA	NA	NA	NA
100	NA	NA	NA	NA	NA	NA	NA	NA
4°F or Lower	Local 99% Winter Design Temperature: 4°F or Lower							
Not recommended for any vent configurations								

For SI: °C = (°F - 32)/1.8,
1 square inch = 645.16 mm^2,
1 foot = 304.8 mm,
1 British thermal unit per hour = 0.2931 W.

Note: See Figure C-B102.5(10) in Appendix C-B for a map showing local 99-percent winter design temperatures in the United States.

TABLE C504.3(7a)
EXTERIOR MASONRY CHIMNEY

Number of Appliances	Two or more
Appliance Type	FAN + NAT
Appliance Vent Connection	Type B double-wall connector

Combined Appliance Maximum Input Rating in Thousands of Btu per Hour

VENT HEIGHT (feet)	INTERNAL AREA OF CHIMNEY (square inches)							
	12	19	28	38	50	63	78	113
6	74	119	178	257	351	458	582	853
8	80	130	193	279	384	501	636	937
10	84	138	207	299	409	538	686	1,010
15	NA	152	233	334	467	611	781	1,156
20	NA	NA	250	368	508	668	858	1,286
30	NA	NA	NA	404	564	747	969	1,473
50	NA	NA	NA	NA	NA	831	1,089	1,692
100	NA	NA	NA	NA	NA	NA	NA	1,921

TABLE C504.3(7b)
EXTERIOR MASONRY CHIMNEY

Number of Appliances	Two or more
Appliance Type	FAN + NAT
Appliance Vent Connection	Type B double-wall connector

Minimum Allowable Input Rating of Space-heating Appliance in Thousands of Btu per Hour

VENT HEIGHT (feet)	INTERNAL AREA OF CHIMNEY (square inches)							
	12	19	28	38	50	63	78	113
37°F or Greater	Local 99% Winter Design Temperature: 37°F or Greater							
6	0	0	0	0	0	0	0	0
8	0	0	0	0	0	0	0	0
10	0	0	0	0	0	0	0	0
15	NA	0	0	0	0	0	0	0
20	NA	NA	123	190	249	184	0	0
30	NA	NA	NA	334	398	393	334	0
50	NA	NA	NA	NA	NA	714	707	579
100	NA	NA	NA	NA	NA	NA	NA	1,600
27 to 36°F	Local 99% Winter Design Temperature: 27 to 36°F							
6	0	0	68	116	156	180	212	266
8	0	0	82	127	167	187	214	263
10	0	51	97	141	183	201	225	265
15	NA	111	142	183	233	253	274	305
20	NA	NA	187	230	284	307	330	362
30	NA	NA	NA	330	319	419	445	485
50	NA	NA	NA	NA	NA	672	705	763
100	NA	NA	NA	NA	NA	NA	NA	1,554

(continued)

TABLE C504.3(7b)—continued
EXTERIOR MASONRY CHIMNEY

Number of Appliances	Two or more
Appliance Type	FAN + NAT
Appliance Vent Connection	Type B double-wall connector

Minimum Allowable Input Rating of Space-heating Appliance in Thousands of Btu per Hour

VENT HEIGHT (feet)	INTERNAL AREA OF CHIMNEY (square inches)							
	12	19	28	38	50	63	78	113
17 to 26°F	Local 99% Winter Design Temperature: 17 to 26°F							
6	0	55	99	141	182	215	259	349
8	52	74	111	154	197	226	264	352
10	NA	90	125	169	214	245	278	358
15	NA	NA	167	212	263	296	331	398
20	NA	NA	212	258	316	352	387	457
30	NA	NA	NA	362	429	470	507	581
50	NA	NA	NA	NA	NA	723	766	862
100	NA	NA	NA	NA	NA	NA	NA	1,669
5 to 16°F	Local 99% Winter Design Temperature: 5 to 16°F							
6	NA	78	121	166	214	252	301	416
8	NA	94	135	182	230	269	312	423
10	NA	111	149	198	250	289	331	430
15	NA	NA	193	247	305	346	393	485
20	NA	NA	NA	293	360	408	450	547
30	NA	NA	NA	377	450	531	580	682
50	NA	NA	NA	NA	NA	797	853	972
100	NA	NA	NA	NA	NA	NA	NA	1,833
-10 to 4°F	Local 99% Winter Design Temperature: -10 to 4°F							
6	NA	NA	145	196	249	296	349	484
8	NA	NA	159	213	269	320	371	494
10	NA	NA	175	231	292	339	397	513
15	NA	NA	NA	283	351	404	457	586
20	NA	NA	NA	333	408	468	528	650
30	NA	NA	NA	NA	NA	603	667	805
50	NA	NA	NA	NA	NA	NA	955	1,003
100	NA	NA	NA	NA	NA	NA	NA	NA
-11°F or Lower	Local 99% Winter Design Temperature: -11°F or Lower							
Not recommended for any vent configurations								

For SI: °C = (°F - 32)/1.8,
1 square inch = 645.16 mm^2,
1 foot = 304.8 mm,
1 British thermal unit per hour = 0.2931 W.

Note: See Figure C-B102.5(10) in Appendix C-B for a map showing local 99-percent winter design temperatures in the United States.

SECTION C601
SPECIFIC APPLIANCES

C601.1 Scope. This section and Sections C602 through C635.1 shall govern the approval, design, installation, construction, *alteration* and repair of the *appliances* and *equipment* specifically identified herein.

SECTION C602
DECORATIVE APPLIANCES FOR INSTALLATION IN FIREPLACES

C602.1 General. Decorative *appliances* for installation in *approved* solid fuel-burning *fireplaces* shall be *listed* in accordance with ANSI Z21.60/CSA 6.26 and shall be installed in accordance with the manufacturer's instructions. Manually lighted natural gas decorative appliances shall be *listed* in accordance with ANSI Z21.84.

C602.2 Flame safeguard device. Decorative *appliances* for installation in *approved* solid fuel-burning *fireplaces*, with the exception of those *listed* in accordance with ANSI Z21.84, shall utilize a direct ignition device, an ignitor or a pilot flame to ignite the fuel at the main burner, and shall be equipped with a flame safeguard device. The flame safeguard device shall automatically shut off the fuel supply to a main burner or group of burners when the means of ignition of such burners becomes inoperative.

C602.3 Prohibited installations. Decorative *appliances* for installation in *fireplaces* shall not be installed where prohibited by Section C303.3.

SECTION C603
LOG LIGHTERS

C603.1 General. Log lighters shall be *listed* in accordance with CSA 8 and installed in accordance with the manufacturer's instructions.

SECTION C604
VENTED GAS FIREPLACES (DECORATIVE APPLIANCES)

C604.1 General. Vented gas fireplaces shall be *listed* in accordance with ANSI Z21.50/CSA 2.22, shall be installed in accordance with the manufacturer's instructions and shall be designed and equipped as specified in Section C602.2.

C604.2 Access. Panels, grilles and *access* doors that are required to be removed for normal servicing operations shall not be attached to the building.

SECTION C605
VENTED GAS FIREPLACE HEATERS

C605.1 General. Vented gas *fireplace* heaters shall be installed in accordance with the manufacturer's instructions, shall be *listed* in accordance with ANSI Z21.88/CSA 2.33 and shall be designed and equipped as specified in Section C602.2.

SECTION C606
INCINERATORS AND CREMATORIES

C606.1 General. Incinerators and crematories shall be installed in accordance with the manufacturer's instructions.

SECTION C607
COMMERCIAL-INDUSTRIAL INCINERATORS

C607.1 Incinerators, commercial-industrial. Commercial-industrial-type incinerators shall be constructed and installed in accordance with NFPA 82.

SECTION C608
VENTED WALL FURNACES

C608.1 General. Vented wall furnaces shall be *listed* in accordance with ANSI Z21.86/CSA 2.32 and shall be installed in accordance with the manufacturer's instructions.

C608.2 Venting. Vented wall furnaces shall be vented in accordance with Section C503.

C608.3 Location. Vented wall furnaces shall be located so as not to cause a fire hazard to walls, floors, combustible furnishings or doors. Vented wall furnaces installed between bathrooms and adjoining rooms shall not circulate air from bathrooms to other parts of the building.

C608.4 Door swing. Vented wall furnaces shall be located so that a door cannot swing within 12 inches (305 mm) of an air inlet or air outlet of such furnace measured at right angles to the opening. Doorstops or door closers shall not be installed to obtain this *clearance*.

C608.5 Ducts prohibited. Ducts shall not be attached to wall furnaces. Casing extension boots shall not be installed unless *listed* as part of the *appliance*.

C608.6 Access. Vented wall furnaces shall be provided with *access* for cleaning of heating surfaces, removal of burners, replacement of sections, motors, controls, filters and other working parts, and for adjustments and lubrication of parts requiring such attention. Panels, grilles and *access* doors that are required to be removed for normal servicing operations shall not be attached to the building construction.

SECTION C609
FLOOR FURNACES

C609.1 General. Floor furnaces shall be *listed* in accordance with ANSI Z21.86/CSA 2.32 and shall be installed in accordance with the manufacturer's instructions.

C609.2 Placement. The following provisions apply to floor furnaces:

1. Floors. Floor furnaces shall not be installed in the floor of any doorway, stairway landing, aisle or passageway of any enclosure, public or private, or in an exitway from any such room or space.
2. Walls and corners. The register of a floor furnace with a horizontal warm-air outlet shall not be placed closer than 6 inches (152 mm) to the nearest wall. A distance

of not less than 18 inches (457 mm) from two adjoining sides of the floor furnace register to walls shall be provided to eliminate the necessity of occupants walking over the warm-air discharge. The remaining sides shall be permitted to be placed not closer than 6 inches (152 mm) to a wall. Wall-register models shall not be placed closer than 6 inches (152 mm) to a corner.

3. Draperies. The furnace shall be placed so that a door, drapery or similar object cannot be nearer than 12 inches (305 mm) to any portion of the register of the furnace.
4. Floor construction. Floor furnaces shall not be installed in concrete floor construction built on grade.
5. Thermostat. The controlling thermostat for a floor furnace shall be located within the same room or space as the floor furnace or shall be located in an adjacent room or space that is permanently open to the room or space containing the floor furnace.

C609.3 Bracing. The floor around the furnace shall be braced and headed with a support framework designed in accordance with the *Building Code*.

C609.4 Clearance. The lowest portion of the floor furnace shall have not less than a 6-inch (152 mm) *clearance* from the grade level; except where the lower 6-inch (152 mm) portion of the floor furnace is sealed by the manufacturer to prevent entrance of water, the minimum *clearance* shall be not less than 2 inches (51 mm). Where such clearances cannot be provided, the ground below and to the sides shall be excavated to form a pit under the furnace so that the required *clearance* is provided beneath the lowest portion of the furnace. A 12-inch (305 mm) minimum *clearance* shall be provided on all sides except the control side, which shall have an 18-inch (457 mm) minimum *clearance*.

C609.5 First floor installation. Where the basement story level below the floor in which a floor furnace is installed is utilized as habitable space, such floor furnaces shall be enclosed as specified in Section C609.6 and shall project into a nonhabitable space.

C609.6 Upper floor installations. Floor furnaces installed in upper stories of buildings shall project below into nonhabitable space and shall be separated from the nonhabitable space by an enclosure constructed of *noncombustible materials*. The floor furnace shall be provided with *access*, *clearance* to all sides and bottom of not less than 6 inches (152 mm) and *combustion air* in accordance with Section C304.

SECTION C610
DUCT FURNACES

C610.1 General. Duct furnaces shall be *listed* in accordance with ANSI Z83.8/CSA 2.6 or UL 795 and shall be installed in accordance with the manufacturer's instructions.

C610.2 Access panels. Ducts connected to duct furnaces shall have removable *access* panels on both the upstream and downstream sides of the furnace.

C610.3 Location of draft hood and controls. The controls, *combustion air* inlets and draft hoods for duct furnaces shall be located outside of the ducts. The draft hood shall be located in the same enclosure from which *combustion air* is taken.

C610.4 Circulating air. Where a duct furnace is installed so that supply ducts convey air to areas outside the space containing the furnace, the return air shall be conveyed by a duct(s) sealed to the furnace casing and terminating outside the space containing the furnace.

The duct furnace shall be installed on the positive pressure side of the circulating air blower.

SECTION C611
NONRECIRCULATING DIRECT-FIRED INDUSTRIAL AIR HEATERS

C611.1 General. *Nonrecirculating direct-fired industrial air heaters* shall be *listed* to ANSI Z83.4/CSA 3.7 and shall be installed in accordance with the manufacturer's instructions.

C611.2 Installation. *Nonrecirculating direct-fired industrial air heaters* shall not be used to supply any area containing sleeping quarters. *Nonrecirculating direct-fired industrial air heaters* shall be permitted to provide ventilation air.

C611.3 Clearance from combustible materials. *Nonrecirculating direct-fired industrial air heaters* shall be installed with a *clearance* from *combustible materials* of not less than that shown on the rating plate and in the manufacturer's instructions.

C611.4 Supply air. All air handled by a *nonrecirculating direct-fired industrial air heater*, including *combustion air*, shall be ducted directly from the outdoors.

C611.5 Outdoor air louvers. If outdoor air louvers of either the manual or automatic type are used, such devices shall be proven to be in the open position prior to allowing the main burners to operate.

C611.6 Atmospheric vents and gas reliefs or bleeds. *Nonrecirculating direct-fired industrial air heaters* with valve train components equipped with atmospheric vents or gas reliefs or bleeds shall have their atmospheric vent lines or gas reliefs or bleeds lead to the outdoors. Means shall be employed on these lines to prevent water from entering and to prevent blockage by insects and foreign matter. An atmospheric vent line shall not be required to be provided on a valve train component equipped with a *listed* vent limiter.

C611.7 Relief opening. The design of the installation shall include provisions to permit *nonrecirculating direct-fired industrial air heaters* to operate at rated capacity without overpressurizing the space served by the heaters by taking into account the structure's designed infiltration rate, providing properly designed relief openings or an interlocked power exhaust system, or a combination of these methods. The structure's designed infiltration rate and the size of relief openings shall be determined by *approved* engineering methods. Relief openings shall be permitted to be louvers or counterbalanced gravity dampers. Where motorized dampers or closable louvers are used, they shall be verified to be in their full open position prior to main burner operation.

C611.8 Access. *Nonrecirculating direct-fired industrial air heaters* shall be provided with *access* for removal of burners; replacement of motors, controls, filters and other working parts; and for adjustment and lubrication of parts requiring maintenance.

C611.9 Purging. Inlet ducting, where used, shall be purged by not less than four air changes prior to an ignition attempt.

SECTION C612 RECIRCULATING DIRECT-FIRED INDUSTRIAL AIR HEATERS

C612.1 General. *Recirculating direct-fired industrial air heaters* shall be *listed* to ANSI Z83.18 and shall be installed in accordance with the manufacturer's instructions.

C612.2 Location. *Recirculating direct-fired air heaters* shall not serve any area containing sleeping quarters. *Recirculating direct-fired industrial air heaters* shall not be installed in *hazardous locations* or in buildings that contain flammable solids, liquids or gases, explosive materials or substances that can become toxic when exposed to flame or heat.

C612.3 Installation. Direct-fired industrial air heaters shall be permitted to be installed in accordance with their listing and the manufacturer's instructions. Direct-fired industrial air heaters shall be installed only in industrial or commercial *occupancies*. Direct-fired industrial air heaters shall be permitted to provide fresh air ventilation.

C612.4 Clearance from combustible materials. Direct-fired industrial air heaters shall be installed with a *clearance* from *combustible material* of not less than that shown on the label and in the manufacturer's instructions.

C612.5 Air supply. Air to direct-fired industrial air heaters shall be taken from the building, ducted directly from outdoors, or a combination of both. Direct-fired industrial air heaters shall incorporate a means to supply outside ventilation air to the space at a rate of not less than 4 cubic feet per minute per 1,000 Btu per hour (0.38 m^3 per min per kW) of rated input of the heater. If a separate means is used to supply ventilation air, an interlock shall be provided so as to lock out the main burner operation until the mechanical means is verified. Where outside air dampers or closing louvers are used, they shall be verified to be in the open position prior to main burner operation.

C612.6 Atmospheric vents, gas reliefs or bleeds. Direct-fired industrial air heaters with valve train components equipped with atmospheric vents, gas reliefs or bleeds shall have their atmospheric vent lines and gas reliefs or bleeds lead to the outdoors.

Means shall be employed on these lines to prevent water from entering and to prevent blockage by insects and foreign matter. An atmospheric vent line shall not be required to be provided on a valve train component equipped with a *listed* vent limiter.

C612.7 Relief opening. The design of the installation shall include adequate provision to permit direct-fired industrial air heaters to operate at rated capacity by taking into account the structure's designed infiltration rate, providing properly designed relief openings or an interlocked power exhaust system, or a combination of these methods. The structure's designed infiltration rate and the size of relief openings shall be determined by *approved* engineering methods. Relief openings shall be permitted to be louvers or counterbalanced gravity dampers. Where motorized dampers or closable louvers are used, they shall be verified to be in their full open position prior to main burner operation.

SECTION C613 CLOTHES DRYERS

C613.1 General. Clothes dryers shall be *listed* in accordance with ANSI Z21.5.1/CSA 7.1 or ANSI Z21.5.2/CSA 7.2 and shall be installed in accordance with the manufacturer's instructions and Chapter 5 of this code.

SECTION C614 CLOTHES DRYER EXHAUST

C614.1 Installation. See Chapter 5 of this code for exhaust system requirements.

SECTION C615 SAUNA HEATERS

C615.1 General. Sauna heaters shall be installed in accordance with the manufacturer's instructions and Chapter 9 of this code.

C615.2 Combustion and dilution air intakes. Sauna heaters of other than the direct-vent type shall be installed with the *draft hood* and *combustion air* intake located outside the sauna room. Where the *combustion air* inlet and the *draft hood* are in a dressing room adjacent to the sauna room, there shall be provisions to prevent physically blocking the *combustion air* inlet and the *draft hood* inlet, and to prevent physical contact with the *draft hood* and vent assembly, or warning notices shall be posted to avoid such contact. Any warning notice shall be easily readable, shall contrast with its background and the wording shall be in letters not less than $^1/_4$ inch (6.4 mm) high.

C615.3 Combustion and ventilation air. *Combustion air* shall not be taken from inside the sauna room. Combustion and ventilation air for a sauna heater not of the direct-vent type shall be provided to the area in which the *combustion air* inlet and *draft hood* are located in accordance with Section 304.

SECTION C616 ENGINE AND GAS TURBINE-POWERED EQUIPMENT

C616.1 Powered equipment. Permanently installed *equipment* powered by internal combustion engines and turbines shall be installed in accordance with the manufacturer's instructions and NFPA 37. Stationary engine generator assemblies shall meet the requirements of UL 2200.

C616.2 Gas supply connection. *Equipment* powered by internal combustion engines and turbines shall not be rigidly connected to the gas supply *piping*.

SECTION C617
POOL AND SPA HEATERS

C617.1 General. Pool and spa heaters shall be *listed* in accordance with ANSI Z21.56/CSA 4.7 and shall be installed in accordance with the manufacturer's instructions.

SECTION C618
FORCED-AIR WARM-AIR FURNACES

C618.1 General. Forced-air warm-air furnaces shall be *listed* in accordance with ANSI Z21.47/CSA 2.3 or UL 795 and shall be installed in accordance with the manufacturer's instructions.

C618.2 Dampers. Volume dampers shall not be placed in the air inlet to a furnace in a manner that will reduce the required air to the furnace.

C618.3 Prohibited sources. Outdoor or return air for forced-air heating and cooling systems shall not be taken from the following locations:

1. Closer than 10 feet (3048 mm) from an *appliance* vent outlet, a vent opening from a plumbing drainage system or the discharge outlet of an exhaust fan, unless the outlet is 3 feet (914 mm) above the outside air inlet.

   Exception: *Listed* outdoor *appliances* that provide both circulating air and vent discharge.

2. Where there is the presence of objectionable odors, fumes or flammable vapors; or where located less than 10 feet (3048 mm) above the surface of any abutting public way or driveway; or where located at grade level by a sidewalk, street, alley or driveway.
3. A hazardous or insanitary location or a refrigeration machinery room as defined in Chapter 2 of this code.
4. A room or space, the volume of which is less than 25 percent of the entire volume served by such system. Where connected by a permanent opening having an area sized in accordance with this appendix, adjoining rooms or spaces shall be considered to be a single room or space for the purpose of determining the volume of such rooms or spaces.

   Exception: The minimum volume requirement shall not apply where the amount of return air taken from a room or space is less than or equal to the amount of supply air delivered to such room or space.

5. A room or space containing an *appliance* where such a room or space serves as the sole source of return air.

   Exception: This shall not apply where:

   1. The *appliance* is a direct-vent *appliance* or an *appliance* not requiring a vent in accordance with Section C501.8.
   2. The room or space complies with the following requirements:
      - 2.1. The return air shall be taken from a room or space having a volume exceeding 1 cubic foot for each 10 Btu/h (9.6 L/W) of combined input rating of all fuel-burning appliances therein.
      - 2.2. The volume of supply air discharged back into the same space shall be approximately equal to the volume of return air taken from the space.
      - 2.3. Return-air inlets shall not be located within 10 feet (3048 mm) of a draft hood in the same room or space or the combustion chamber of any atmospheric burner *appliance* in the same room or space.
   3. Rooms or spaces containing solid fuel-burning appliances, provided that return-air inlets are located not less than 10 feet (3048 mm) from the firebox of such appliances.

6. A closet, bathroom, toilet room, kitchen, garage, boiler room, furnace room or unconditioned attic.

   Exceptions:

   1. Where return air intakes are located not less than 10 feet (3048 mm) from cooking appliances and serve only the kitchen area, taking return air from a kitchen area shall not be prohibited.
   2. Dedicated forced air systems serving only a garage shall not be prohibited from obtaining return air from the garage.

7. A crawl space by means of direct connection to the return side of a forced-air system.

C618.4 Screen. Required outdoor air inlets for residential portions of a building shall be covered with a screen having $^1/_4$-inch (6.4 mm) openings. Required outdoor air inlets serving a nonresidential portion of a building shall be covered with screen having openings larger than $^1/_4$ inch (6.4 mm) and not larger than 1 inch (25 mm).

C618.5 Return-air limitation. Return air from one *dwelling unit* shall not be discharged into another *dwelling unit*.

C618.6 Furnace plenums and air ducts. Where a furnace is installed so that supply ducts carry air circulated by the furnace to areas outside of the space containing the furnace, the return air shall be handled by a duct(s) sealed to the furnace casing and terminating outside of the space containing the furnace. Return air shall not be taken from the mechanical room containing the furnace.

SECTION C619
CONVERSION BURNERS

C619.1 Conversion burners. The installation of conversion burners shall conform to ANSI Z21.8.

SECTION C620 UNIT HEATERS

C620.1 General. Unit heaters shall be *listed* in accordance with ANSI Z83.8/CSA 2.6 and shall be installed in accordance with the manufacturer's instructions.

C620.2 Support. Suspended-type unit heaters shall be supported by elements that are designed and constructed to accommodate the weight and dynamic loads. Hangers and brackets shall be of *noncombustible material*.

C620.3 Ductwork. Ducts shall not be connected to a unit heater unless the heater is *listed* for such installation.

C620.4 Clearance. Suspended-type unit heaters shall be installed with clearances to *combustible materials* of not less than 18 inches (457 mm) at the sides, 12 inches (305 mm) at the bottom and 6 inches (152 mm) above the top where the unit heater has an internal draft hood or 1 inch (25 mm) above the top of the sloping side of the vertical draft hood.

Floor-mounted-type unit heaters shall be installed with clearances to *combustible materials* at the back and one side only of not less than 6 inches (152 mm). Where the flue gases are vented horizontally, the 6-inch (152 mm) *clearance* shall be measured from the draft hood or vent instead of the rear wall of the unit heater. Floor-mounted-type unit heaters shall not be installed on combustible floors unless *listed* for such installation.

Clearances for servicing all unit heaters shall be in accordance with the manufacturer's installation instructions.

Exception: Unit heaters *listed* for reduced *clearance* shall be permitted to be installed with such clearances in accordance with their listing and the manufacturer's instructions.

C620.5 (IFGS) Installation in commercial garages and aircraft hangars. Unit heaters installed in garages for more than three motor vehicles or in aircraft hangars shall be installed in accordance with Sections C305.9, C305.10 and C305.11.

SECTION C621 UNVENTED ROOM HEATERS

C621.1 General. Unvented room heaters shall be *listed* in accordance with ANSI Z21.11.2 and shall be installed in accordance with the conditions of the listing and the manufacturer's instructions. Unvented room heaters utilizing fuels other than fuel gas shall be regulated by Chapter 9 of this code.

C621.2 Prohibited use. One or more unvented room heaters shall not be used as the sole source of comfort heating in a *dwelling unit*.

C621.3 Input rating. Unvented room heaters shall not have an input rating in excess of 40,000 Btu/h (11.7 kW).

C621.4 Prohibited locations. Unvented room heaters shall not be installed within *occupancies* in Groups A, E and I. The location of unvented room heaters shall comply with Section C303.3.

C621.5 Room or space volume. The aggregate input rating of all unvented *appliances* installed in a room or space shall not exceed 20 Btu/h per cubic foot (207 W/m^3) of volume of such room or space. Where the room or space in which the appliances are installed is directly connected to another room or space by a doorway, archway or other opening of comparable size that cannot be closed, the volume of such adjacent room or space shall be permitted to be included in the calculations.

C621.6 Oxygen-depletion safety system. Unvented room heaters shall be equipped with an oxygen-depletion-sensitive safety shutoff system. The system shall shut off the gas supply to the main and pilot burners when the oxygen in the surrounding atmosphere is depleted to the percent concentration specified by the manufacturer, but not lower than 18 percent. The system shall not incorporate field adjustment means capable of changing the set point at which the system acts to shut off the gas supply to the room heater.

C621.7 Unvented decorative room heaters. An unvented decorative room heater shall not be installed in a factory-built *fireplace* unless the *fireplace* system has been specifically tested, *listed* and *labeled* for such use in accordance with UL 127.

C621.7.1 Ventless firebox enclosures. Ventless firebox enclosures used with unvented decorative room heaters shall be *listed* as complying with ANSI Z21.91.

SECTION C622 VENTED ROOM HEATERS

C622.1 General. Vented room heaters shall be *listed* in accordance with ANSI Z21.86/CSA 2.32, shall be designed and equipped as specified in Section C602.2 and shall be installed in accordance with the manufacturer's instructions.

SECTION C623 COOKING APPLIANCES

C623.1 Cooking appliances. Cooking appliances that are designed for permanent installation, including ranges, ovens, stoves, broilers, grills, fryers, griddles, hot plates and barbecues, shall be *listed* in accordance with ANSI Z21.1, ANSI Z21.58/CSA 1.6 or ANSI Z83.11/CSA 1.8 and shall be installed in accordance with the manufacturer's instructions.

C623.2 Prohibited location. Cooking *appliances* designed, tested, *listed* and *labeled* for use in commercial *occupancies* shall not be installed within *dwelling units* or within any area where domestic cooking operations occur.

Exception: Appliances that are also *listed* as domestic cooking appliances.

C623.3 Domestic appliances. Cooking appliances installed within *dwelling units* and within areas where domestic cooking operations occur shall be *listed* and *labeled* as household-type appliances for domestic use.

C623.4 Domestic range installation. Domestic ranges installed on combustible floors shall be set on their own bases or legs and shall be installed with clearances of not less than that shown on the label.

C623.5 Open-top broiler unit hoods. A ventilating hood shall be provided above a domestic open-top broiler unit, unless otherwise *listed* for forced down draft ventilation.

C623.5.1 Clearances. A minimum *clearance* of 24 inches (C610 mm) shall be maintained between the cooking top and *combustible material* above the hood. The hood shall be at least as wide as the open-top broiler unit and be centered over the unit.

C623.6 Vertical clearance above cooking top. Household cooking appliances shall have a vertical *clearance* above the cooking top of not less than 30 inches (760 mm) to *combustible material* and metal cabinets. A minimum *clearance* of 24 inches (C610 mm) is permitted where one of the following is installed:

1. The underside of the *combustible material* or metal cabinet above the cooking top is protected with not less than $^1/_4$-inch (6.4 mm) insulating millboard covered with sheet metal not less than 0.0122 inch (0.3 mm) thick.
2. A metal ventilating hood constructed of sheet metal not less than 0.0122 inch (0.3 mm) thick is installed above the cooking top with a *clearance* of not less than $^1/_4$ inch (6.4 mm) between the hood and the underside of the *combustible material* or metal cabinet. The hood shall have a width not less than the width of the *appliance* and shall be centered over the *appliance.*
3. A cooking *appliance* or microwave oven is installed over a cooking *appliance* and in compliance with the terms of the manufacturer's installation instructions for the upper appliance.

SECTION C624
WATER HEATERS

C624.1 General. Water heaters shall be *listed* in accordance with ANSI Z21.10.1/CSA 4.1 or ANSI Z21.10.3/CSA 4.3 and shall be installed in accordance with the manufacturer's instructions.

Water heaters utilizing fuels other than fuel gas shall be regulated by Chapter 10 of this code.

C624.1.1 Installation requirements. The requirements for water heaters relative to sizing, relief valves, drain pans and scald protection shall be in accordance with the *Plumbing Code.*

C624.2 Water heaters utilized for space heating. Water heaters utilized both to supply potable hot water and provide hot water for space-heating applications shall be *listed* and *labeled* for such applications by the manufacturer and shall be installed in accordance with the manufacturer's instructions and the *Plumbing Code.*

SECTION C625
REFRIGERATORS

C625.1 General. Refrigerators shall be *listed* in accordance with ANSI Z21.19/CSA 1.4 and shall be installed in accordance with the manufacturer's instructions.

Refrigerators shall be provided with adequate clearances for ventilation at the top and back, and shall be installed in accordance with the manufacturer's instructions. If such instructions are not available, not less than 2 inches (51 mm) shall be provided between the back of the refrigerator and the wall and not less than 12 inches (305 mm) above the top.

SECTION C626
GAS-FIRED TOILETS

C626.1 General. Gas-fired toilets shall be tested in accordance with ANSI Z21.C61 and installed in accordance with the manufacturer's instructions.

C626.2 Clearance. A gas-fired toilet shall be installed in accordance with its listing and the manufacturer's instructions, provided that the *clearance* shall in any case be sufficient to afford ready *access* for use, cleanout and necessary servicing.

SECTION C627
AIR-CONDITIONING APPLIANCES

C627.1 General. Gas-fired air-conditioning *appliances* shall be *listed* in accordance with ANSI Z21.40.1/CGA 2.91 or ANSI Z21.40.2/CGA 2.92 and shall be installed in accordance with the manufacturer's instructions.

C627.2 Independent piping. Gas *piping* serving heating *appliances* shall be permitted to also serve cooling appliances where such heating and cooling appliances cannot be operated simultaneously (see Section C402).

C627.3 Connection of gas engine-powered air conditioners. To protect against the effects of normal vibration in service, gas engines shall not be rigidly connected to the gas supply *piping.*

C627.4 Clearances for indoor installation. Air-conditioning *appliances* installed in rooms other than alcoves and closets shall be installed with clearances not less than those specified in Section C308.3 except that air-conditioning appliances *listed* for installation at lesser clearances than those specified in Section C308.3 shall be permitted to be installed in accordance with such listing and the manufacturer's instructions and air-conditioning appliances *listed* for installation at greater clearances than those specified in Section C308.3 shall be installed in accordance with such listing and the manufacturer's instructions.

Air-conditioning appliances installed in rooms other than alcoves and closets shall be permitted to be installed with reduced clearances to *combustible material*, provided that the *combustible material* is protected in accordance with Table C308.2.

C627.5 Alcove and closet installation. Air-conditioning *appliances* installed in spaces such as alcoves and closets shall be specifically *listed* for such installation and installed in accordance with the terms of such listing. The installation clearances for air-conditioning appliances in alcoves and closets shall not be reduced by the protection methods described in Table C308.2.

C627.6 Installation. Air-conditioning appliances shall be installed in accordance with the manufacturer's instructions. Unless the *appliance* is *listed* for installation on a combustible surface such as a floor or roof, or unless the surface is protected in an *approved* manner, the *appliance* shall be installed on a surface of noncombustible construction with *noncombustible material* and surface finish, and *combustible material* shall not be against the underside thereof.

C627.7 Plenums and air ducts. A plenum supplied as a part of the air-conditioning *appliance* shall be installed in accordance with the *appliance* manufacturer's instructions. Where a plenum is not supplied with the *appliance*, such plenum shall be installed in accordance with the fabrication and installation instructions provided by the plenum and *appliance* manufacturer. The method of connecting supply and return ducts shall facilitate proper circulation of air.

Where the air-conditioning *appliance* is installed within a space separated from the spaces served by the *appliance*, the air circulated by the *appliance* shall be conveyed by ducts that are sealed to the casing of the *appliance* and that separate the circulating air from the combustion and ventilation air.

C627.8 Refrigeration coils. A refrigeration coil shall not be installed in conjunction with a forced-air furnace where circulation of cooled air is provided by the furnace blower, unless the blower has sufficient capacity to overcome the external static resistance imposed by the duct system and cooling coil at the air throughput necessary for heating or cooling, whichever is greater. Furnaces shall not be located upstream from cooling units, unless the cooling unit is designed or equipped so as not to develop excessive temperature or pressure. Refrigeration coils shall be installed in parallel with or on the downstream side of central furnaces to avoid condensation in the heating element, unless the furnace has been specifically *listed* for downstream installation. With a parallel flow arrangement, the dampers or other means used to control flow of air shall be sufficiently tight to prevent any circulation of cooled air through the furnace.

Means shall be provided for disposal of condensate and to prevent dripping of condensate onto the heating element.

C627.9 Cooling units used with heating boilers. Boilers, where used in conjunction with refrigeration systems, shall be installed so that the chilled medium is piped in parallel with the heating boiler with appropriate valves to prevent the chilled medium from entering the heating boiler. Where hot water heating boilers are connected to heating coils located in air-handling units where they might be exposed to refrigerated air circulation, such boiler *piping* systems shall be equipped with flow control valves or other automatic means to prevent gravity circulation of the boiler water during the cooling cycle.

C627.10 Switches in electrical supply line. Means for interrupting the electrical supply to the air-conditioning *appliance* and to its associated cooling tower (if supplied and installed in a location remote from the air conditioner) shall be provided within sight of and not over 50 feet (15 240 mm) from the air conditioner and cooling tower.

SECTION C628
ILLUMINATING APPLIANCES

C628.1 General. Illuminating *appliances* shall be *listed* in accordance with ANSI Z21.42 and shall be installed in accordance with the manufacturer's instructions.

C628.2 Mounting on buildings. Illuminating *appliances* designed for wall or ceiling mounting shall be securely attached to substantial structures in such a manner that they are not dependent on the gas *piping* for support.

C628.3 Mounting on posts. Illuminating *appliances* designed for post mounting shall be securely and rigidly attached to a post. Posts shall be rigidly mounted. The strength and rigidity of posts greater than 3 feet (914 mm) in height shall be at least equivalent to that of a $2^1/_2$-inch-diameter (64 mm) post constructed of 0.064-inch-thick (1.6-mm) steel or a 1-inch (25.4 mm) Schedule 40 steel pipe. Posts 3 feet (914 mm) or less in height shall not be smaller than a $^3/_4$-inch (19.1 mm) Schedule 40 steel pipe. Drain openings shall be provided near the base of posts where there is a possibility of water collecting inside them.

C628.4 Appliance pressure regulators. Where an *appliance* pressure regulator is not supplied with an illuminating *appliance* and the service line is not equipped with a service pressure regulator, an *appliance* pressure regulator shall be installed in the line to the illuminating *appliance*. For multiple installations, one regulator of adequate capacity shall be permitted to serve more than one illuminating *appliance*.

SECTION C629
SMALL CERAMIC KILNS

C629.1 General. Kilns shall be installed in accordance with the manufacturer's instructions and the provisions of this appendix. Kilns shall comply with Section C301.3.

C629.2 Unlisted fuel gas kiln installation. See Chapter 9 of this code.

SECTION C630
INFRARED RADIANT HEATERS

C630.1 General. Infrared radiant heaters shall be *listed* in accordance with ANSI Z83.19 or Z83.20 and shall be installed in accordance with the manufacturer's instructions.

C630.2 Support. Infrared radiant heaters shall be fixed in a position independent of gas and electric supply lines. Hangers and brackets shall be of *noncombustible material.*

C630.3 Combustion and ventilation air. Where unvented infrared heaters are installed, natural or mechanical means shall provide outdoor ventilation air at a rate of not less than 4 cfm per 1,000 Btu/h (0.38 m^3/min/kW) of the aggregate input rating of all such heaters installed in the space. Exhaust openings for removing flue products shall be above the level of the heaters.

C630.4 Installation in commercial garages and aircraft hangars. Overhead infrared heaters installed in garages for more than three motor vehicles or in aircraft hangars shall be installed in accordance with Sections C305.9, C305.10 and C305.11.

SECTION C631
BOILERS

C631.1 Standards. Boilers shall be *listed* in accordance with Chapter 10 of this code.

C631.2 Clearance to combustible materials. Clearances to *combustible materials* shall be in accordance with Section C308.4.

SECTION C632
RESERVED

SECTION C633
STATIONARY FUEL-CELL POWER SYSTEMS

C633.1 General. Stationary fuel-cell power systems having a power output not exceeding 10 MW shall be tested in accordance with ANSI/CSA FC 1 and shall be installed in accordance with the manufacturer's instructions, NFPA 853 and the *Building Code.*

SECTION C634
GASEOUS HYDROGEN SYSTEMS

C634.1 Installation. The installation of gaseous hydrogen systems shall be in accordance with the applicable requirements of this appendix and the *Building Code.*

SECTION C635
OUTDOOR DECORATIVE APPLIANCES

C635.1 General. Permanently fixed-in-place outdoor decorative *appliances* shall be *listed* in accordance with ANSI Z21.97 and shall be installed in accordance with the manufacturer's instructions.

SECTION C701
GASEOUS HYDROGEN SYSTEMS, GENERAL

C701.1 Scope. The installation of gaseous hydrogen systems shall comply with this section and Sections C702.1 through C708.1 and the *Building Code*. Compressed gases shall also comply with the *Building Code* for general requirements.

SECTION C702
GENERAL DEFINITIONS

C702.1 Definitions. The following words and terms shall, for the purposes of Sections C703.1 through C708.1 and as used elsewhere in this appendix, have the meanings shown herein.

GASEOUS HYDROGEN SYSTEM. An assembly of *piping*, devices and apparatus designed to generate, store, contain, distribute or transport a nontoxic, gaseous hydrogen containing mixture having at least 95-percent hydrogen gas by volume and not more than 1-percent oxygen by volume. Gaseous hydrogen systems consist of items such as compressed gas containers, reactors and appurtenances, including pressure regulators, pressure relief devices, manifolds, pumps, compressors and interconnecting *piping* and tubing and controls.

HYDROGEN FUEL-GAS ROOM. A room or space that is intended exclusively to house a gaseous hydrogen system.

HYDROGEN-GENERATING APPLIANCE. A self-contained package or factory-matched packages of integrated systems for generating gaseous hydrogen. Hydrogen-generating appliances utilize electrolysis, reformation, chemical or other processes to generate hydrogen.

SECTION C703
GENERAL REQUIREMENTS

C703.1 Hydrogen-generating and refueling operations. Hydrogen-generating and refueling *appliances* shall be installed and located in accordance with their listing and the manufacturer's instructions. Exhaust ventilation shall be required in public garages, private garages, repair garages, automotive motor fuel-dispensing facilities and parking garages that contain hydrogen-generating appliances or refueling systems in accordance with NFPA 2. For the purpose of this section, rooms or spaces that are not part of the *living space* of a *dwelling unit* and that communicate directly with a private garage through openings shall be considered to be part of the private garage.

C703.2 Containers, cylinders and tanks. Compressed gas containers, cylinders and tanks shall comply with the *Building Code.*

C703.2.1 Limitations for indoor storage and use. Flammable gas cylinders in *occupancies* regulated by the *Residential Code* shall not exceed 250 cubic feet (7.1 m^3) at normal temperature and pressure (NTP).

C703.2.2 Design and construction. Compressed gas containers, cylinders and tanks shall be designed, constructed and tested in accordance with the *Building Code,* the *Boiler Code* or DOTn 49 CFR, Parts 100-180.

C703.3 Pressure relief devices. Pressure relief devices shall be provided in accordance with Sections C703.3.1 through C703.3.8. Pressure relief devices shall be sized and selected in accordance with CGA S-1.1, CGA S-1.2 and CGA S-1.3.

C703.3.1 Valves between pressure relief devices and containers. Valves including shutoffs, check valves and other mechanical restrictions shall not be installed between the pressure relief device and container being protected by the relief device.

> **Exception:** A locked-open shutoff valve on containers equipped with multiple pressure relief device installations where the arrangement of the valves provides the full required flow through the minimum number of required relief devices at all times.

C703.3.2 Installation. Valves and other mechanical restrictions shall not be located between the pressure relief device and the point of release to the atmosphere.

C703.3.3 Containers. Containers shall be provided with pressure relief devices in accordance with the *Boiler Code*, DOTn 49 CFR, Parts 100-180 and Section C703.3.7.

C703.3.4 Vessels other than containers. Vessels other than containers shall be protected with pressure relief devices in accordance with the *Boiler Code*.

C703.3.5 Sizing. Pressure relief devices shall be sized in accordance with the specifications to which the container was fabricated. The relief device shall be sized to prevent the maximum design pressure of the container or system from being exceeded.

C703.3.6 Protection. Pressure relief devices and any associated vent *piping* shall be designed, installed and located so that their operation will not be affected by water or other debris accumulating inside the vent or obstructing the vent.

C703.3.7 Access. Pressure relief devices shall be located such that they are provided with ready *access* for inspection and repair.

C703.3.8 Configuration. Pressure relief devices shall be arranged to discharge unobstructed in accordance with the *Building Code*. Discharge shall be directed to the outdoors in such a manner as to prevent impingement of escaping gas on personnel, containers, *equipment* and adjacent structures and to prevent introduction of escaping gas into enclosed spaces. The discharge shall not terminate under eaves or canopies.

> **Exception:** This section shall not apply to DOTn-specified containers with an internal volume of 2 cubic feet (0.057 m^3) or less.

C703.4 Venting. Relief device vents shall be terminated in an *approved* location in accordance with the *Building Code*.

C703.5 Security. Compressed gas containers, cylinders, tanks and systems shall be secured against accidental dislodgement in accordance with the *Building Code*.

C703.6 Electrical wiring and equipment. Electrical wiring and *equipment* shall comply with the *Electrical Code*.

SECTION C704
PIPING, USE AND HANDLING

C704.1 Applicability. Use and handling of containers, cylinders, tanks and hydrogen gas systems shall comply with this section. Gaseous hydrogen systems, *equipment* and machinery shall be *listed* or *approved*.

C704.1.1 Controls. Compressed gas system controls shall be designed to prevent materials from entering or leaving process or reaction systems at other than the intended time, rate or path. Automatic controls shall be designed to be fail safe in accordance with accepted engineering practice.

C704.1.2 Piping systems. *Piping*, tubing, valves and fittings conveying gaseous hydrogen shall be designed and installed in accordance with Sections C704.1.2.1 through C704.1.2.5.1, the *Building Code*, and ASME B31.12. Cast-iron pipe, valves and fittings shall not be used.

C704.1.2.1 Sizing. Gaseous hydrogen *piping* shall be sized in accordance with *approved* engineering methods.

C704.1.2.2 Identification of hydrogen piping systems. Hydrogen *piping* systems shall be marked in accordance with ANSI A13.1. Markings used for *piping* systems shall consist of the name of the contents and shall include a direction-of-flow arrow. Markings shall be provided at all of the following locations:

1. At each valve.
2. At wall, floor and ceiling penetrations.
3. At each change of direction.
4. At intervals not exceeding 20 feet (6096 mm).

C704.1.2.3 Piping design and construction. *Piping* and tubing materials shall be 300 series stainless steel or materials *listed* or *approved* for hydrogen service and the use intended through the full range of operating conditions to which they will be subjected. *Piping* systems shall be designed and constructed to provide allowance for expansion, contraction, vibration, settlement and fire exposure.

C704.1.2.3.1 Prohibited locations. *Piping* shall not be installed in or through a circulating air duct; clothes chute; chimney or gas vent; ventilating duct; dumbwaiter; or elevator shaft. *Piping* shall not be concealed or covered by the surface of any wall, floor or ceiling.

C704.1.2.3.2 Interior piping. Except for through penetrations, *piping* located inside of buildings shall be installed in exposed locations and provided with ready *access* for visual inspection.

C704.1.2.3.3 Underground piping. Underground *piping*, including joints and fittings, shall be protected from corrosion and installed in accordance with *approved* engineered methods.

C704.1.2.3.4 Piping through foundation wall. Underground *piping* shall not penetrate the outer foundation or basement wall of a building.

C704.1.2.3.5 Protection against physical damage. Where *piping* other than stainless steel *piping*, stainless steel tubing or black steel is installed through holes or notches in wood studs, joists, rafters or similar members less than $1^1/_2$ inches (38 mm) from the nearest edge of the member, the pipe shall be protected by shield plates. Shield plates shall be a minimum of $^{1}/_{16}$-inch-thick (1.6 mm) steel, shall cover the area of the pipe where the member is notched or bored and shall extend a minimum of 4 inches (102 mm) above sole plates, below top plates and to each side of a stud, joist or rafter.

C704.1.2.3.6 Piping outdoors. *Piping* installed above ground, outdoors, shall be securely supported and located where it will be protected from physical damage. *Piping* passing through an exterior wall of a building shall be encased in a protective pipe sleeve. The annular space between the *piping* and the sleeve shall be sealed from the inside such that the sleeve is ventilated to the outdoors. Where passing through an exterior wall of a building, the *piping* shall be protected against corrosion by coating or wrapping with an inert material. Below-ground *piping* shall be protected against corrosion.

C704.1.2.3.7 Settlement. *Piping* passing through concrete or masonry walls shall be protected against differential settlement.

C704.1.2.4 Joints. Joints in *piping* and tubing in hydrogen service shall be *listed* as complying with ASME B31.3 to include the use of welded, brazed, flared, socket, slip and compression fittings. Gaskets and sealants used in hydrogen service shall be *listed* as complying with ASME B31.12. Threaded and flanged connections shall not be used in areas other than hydrogen cutoff rooms and outdoors.

C704.1.2.4.1 Brazed joints. Brazing alloys shall have a melting point greater than 1,000°F (538°C).

C704.1.2.4.2 Electrical continuity. Mechanical joints shall maintain electrical continuity through the joint or a bonding jumper shall be installed around the joint.

C704.1.2.5 Valves and piping components. Valves, regulators and *piping* components shall be *listed* or *approved* for hydrogen service, shall be provided with *access* and shall be designed and constructed to withstand the maximum pressure to which such components will be subjected.

C704.1.2.5.1 Shutoff valves on storage containers and tanks. Shutoff valves shall be provided on all storage container and tank connections except for pressure relief devices. Shutoff valves shall be provided with ready *access*.

C704.2 Upright use. Compressed gas containers, cylinders and tanks, except those with a water volume less than 1.3 gallons (5 L) and those designed for use in a horizontal position, shall be used in an upright position with the valve end up. An upright position shall include conditions where the container, cylinder or tank axis is inclined as much as 45 degrees (0.79 rad) from the vertical.

C704.3 Material-specific regulations. In addition to the requirements of this section, indoor and outdoor use of hydrogen compressed gas shall comply with the material-specific provisions of the *Building Code*.

C704.4 Handling. The handling of compressed gas containers, cylinders and tanks shall comply with the *Building Code*.

SECTION C705
TESTING OF HYDROGEN PIPING SYSTEMS

C705.1 General. Prior to acceptance and initial operation, all *piping* installations shall be inspected and pressure tested to determine that the materials, design fabrication and installation practices comply with the requirements of this appendix.

C705.2 Inspections. Inspections shall consist of a visual examination of the entire *piping* system installation and a pressure test. Hydrogen *piping* systems shall be inspected in accordance with this appendix. Inspection methods such as outlined in ASME B31.12 shall be permitted where specified by the design engineer and *approved* by the *building official*. Inspections shall be conducted or verified by the *building official* prior to system operation.

C705.3 Pressure tests. A hydrostatic or pneumatic leak test shall be performed. Testing of hydrogen *piping* systems shall utilize testing procedures identified in ASME B31.12 or other *approved* methods, provided that the testing is performed in accordance with the minimum provisions specified in Sections C705.3.1 through C705.4.1.

C705.3.1 Hydrostatic leak tests. The hydrostatic test pressure shall be not less than one-and-one-half times the maximum working pressure, and not less than 100 psig (689.5 kPa gauge).

C705.3.2 Pneumatic leak tests. The pneumatic test pressure shall be not less than one-and-one-half times the maximum working pressure for systems less than 125 psig (862 kPa gauge) and not less than 5 psig (34.5 kPa gauge), whichever is greater. For working pressures at or above 125 psig (862 kPa gauge), the pneumatic test pressure shall be not less than 110 percent of the maximum working pressure.

C705.3.3 Test limits. Where the test pressure exceeds 125 psig (862 kPa gauge), the test pressure shall not exceed a value that produces hoop stress in the *piping* greater than 50 percent of the specified minimum yield strength of the pipe.

C705.3.4 Test medium. Deionized water shall be utilized to perform hydrostatic pressure testing and shall be obtained from a potable source. The medium utilized to perform pneumatic pressure testing shall be air, nitrogen, carbon dioxide or an inert gas; oxygen shall not be used.

C705.3.5 Test duration. The minimum test duration shall be $^{1}/_{2}$ hour. The test duration shall be not less than $^{1}/_{2}$ hour for each 500 cubic feet (14.2 m^3) of pipe volume or fraction thereof. For *piping* systems having a volume of more than 24,000 cubic feet (680 m^3), the duration of the test shall not be required to exceed 24 hours. The test pressure required in Sections C705.3.1 and C705.3.2 shall be maintained for the entire duration of the test.

C705.3.6 Test gauges. Gauges used for testing shall be as follows:

1. Tests requiring a pressure of 10 psig (68.95 kPa gauge) or less shall utilize a testing gauge having increments of 0.10 psi (0.6895 kPa) or less.

2. Tests requiring a pressure greater than 10 psig (68.98 kPa gauge) but less than or equal to 100 psig (689.5 kPa gauge) shall utilize a testing gauge having increments of 1 psi (6.895 kPa) or less.
3. Tests requiring a pressure greater than 100 psig (689.5 kPa gauge) shall utilize a testing gauge having increments of 2 psi (13.79 kPa) or less.

Exception: Measuring devices having an equivalent level of accuracy and resolution shall be permitted where specified by the design engineer and *approved* by the *building official*.

C705.3.7 Test preparation. Pipe joints, including welds, shall be left exposed for examination during the test.

C705.3.7.1 Expansion joints. Expansion joints shall be provided with temporary restraints, if required, for the additional thrust load under test.

C705.3.7.2 Equipment disconnection. Where the *piping* system is connected to *appliances*, *equipment* or components designed for operating pressures of less than the test pressure, such appliances, *equipment* and components shall be isolated from the *piping* system by disconnecting them and capping the *outlet*(s).

C705.3.7.3 Equipment isolation. Where the *piping* system is connected to appliances, *equipment* or components designed for operating pressures equal to or greater than the test pressure, such appliances, *equipment* and components shall be isolated from the *piping* system by closing the individual *appliance*, *equipment* or component shutoff valve(s).

C705.4 Detection of leaks and defects. The *piping* system shall withstand the test pressure specified for the test duration specified without showing any evidence of leakage or other defects. Any reduction of test pressures as indicated by pressure gauges shall indicate a leak within the system. *Piping* systems shall not be *approved* except where this reduction in pressure is attributed to some other cause.

C705.4.1 Corrections. Where leakage or other defects are identified, the affected portions of the *piping* system shall be repaired and retested.

C705.5 Purging of gaseous hydrogen piping systems. Purging shall comply with Sections C705.5.1 through C705.5.4.

C705.5.1 Removal from service. Where *piping* is to be opened for servicing, addition or modification, the section to be worked on shall be isolated from the supply at the nearest convenient point and the line pressure vented to the outdoors. The remaining gas in this section of pipe shall be displaced with an inert gas.

C705.5.2 Placing in operation. Prior to placing the system into operation, the air in the *piping* system shall be displaced with inert gas. The inert gas flow shall be continued without interruption until the vented gas is free of air. The inert gas shall then be displaced with hydrogen until the vented gas is free of inert gas. The point of discharge shall not be left unattended during purging. After purging, the vent opening shall be closed.

C705.5.3 Discharge of purged gases. The open end of *piping* systems being purged shall not discharge into confined spaces or areas where there are sources of ignition except where precautions are taken to perform this operation in a safe manner by ventilation of the space, control of purging rate and elimination of all hazardous conditions.

C705.5.3.1 Vent pipe outlets for purging. Vent pipe outlets for purging shall be located such that the inert gas and fuel gas is released outdoors and not less than 8 feet (2438 mm) above the adjacent ground level. Gases shall be discharged upward or horizontally away from adjacent walls to assist in dispersion. Vent outlets shall be located such that the gas will not be trapped by eaves or other obstructions and shall be at least 5 feet (1524 mm) from building openings and lot lines of properties that can be built on.

C705.5.4 Placing equipment in operation. After the *piping* has been placed in operation, all *equipment* shall be purged in accordance with Section C707.2 and then placed in operation, as necessary.

SECTION C706
LOCATION OF GASEOUS HYDROGEN SYSTEMS

C706.1 General. The location and installation of gaseous hydrogen systems shall be in accordance with Sections C706.2 and C706.3.

Exception: Stationary fuel-cell power plants in accordance with Section C633.

C706.2 Indoor gaseous hydrogen systems. Gaseous hydrogen systems shall be located in indoor rooms or areas constructed in accordance with this appendix, this code, the *Building Code* or NFPA 2.

C706.3 Outdoor gaseous hydrogen systems. Gaseous hydrogen systems shall be located outdoors in accordance with the *Building Code.*

SECTION C707
OPERATION OF GASEOUS HYDROGEN SYSTEMS

C707.1 Purging. Purging of gaseous hydrogen systems, other than *piping* systems purged in accordance with Section C705.5, shall be in accordance with the *Building Code* or in accordance with the system manufacturer's instructions.

SECTION C708
DESIGN OF LIQUEFIED HYDROGEN SYSTEMS ASSOCIATED WITH HYDROGEN VAPORIZATION OPERATIONS

C708.1 General. The design of liquefied hydrogen systems shall comply with the *Building Code.*

SECTION C801

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American National Standards Institute
25 West 43rd Street 4th Floor
New York, NY 10036

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C617.1

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C623.1

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C602.1

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C626.1

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ASME

American Society of Mechanical Engineers
Two Park Avenue
New York, NY 10016-5990

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ASTM

ASTM International
100 Barr Harbor Drive, P.O. Box C700
West Conshohocken, PA 19428-2959

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C64 - 72(1977): Standard Specification for Refractories for Incinerators and Boilers
C503.10.2.5

C315—2007(2016): Specification for Clay Flue Liners and Chimney Pots
C501.12

ASTM—continued

D2513—2018A: Specification for Polyethylene (PE) Gas Pressure Pipe, Tubing and Fittings
C403.5, C403.5.1, C403.10, C404.17.2

E136—2019: Standard Test Method for Assessing Combustibility of Materials Using a Vertical Tube Furnace at 750 Degrees C
C202

F1973—2013(2018): Standard Specification for Factory Assembled Anodeless Risers and Transition Fittings in Polyethylene (PE) and Polyamide 11 (PA11) and Polyamide 12 (PA12) Fuel Gas Distribution Systems
C404.17.2

F2945—2018: Standard Specification for Polyamide 11 Gas Pressure Pipe, Tubing and Fittings
C403.5

CGA

Compressed Gas Association
14501 George Carter Way, Suite 103
Chantilly, VA 20151-2923

S-1.1—(2011): Pressure Relief Device Standards—Part 1—Cylinders for Compressed Gases
C703.3

S-1.2—(2009): Pressure Relief Device Standards—Part 2—Portable Tanks for Compressed Gases
C703.3

S-1.3—(2008): Pressure Relief Device Standards—Part 3—Stationary Storage Containers for Compressed Gases
C703.3

CSA

CSA Group
8501 East Pleasant Valley Road
Cleveland, OH 44131-5516

ANSI/CSA FC1—2014: Fuel Cell Technologies—Part 3-100; Stationary Fuel Cell Power Systems—Safety
C633.1

CSA 8—93: Requirements for Gas-fired Log Lighters for Wood Burning Fireplaces
C603.1

DOTn

U.S.Department of Transportation
400 Seventh St. SW
Washington, DC 20590

49 CFR—Parts 100–180(2015): Hazardous Materials Regulations
C703.2.2, C703.3.3

49 CFR, Parts 192.281(e) & 192.283 (b)—(2009): Transportation of Natural and Other Gas by Pipeline: Minimum Federal Safety Standards
C403.5.1

MSS

Manufacturers Standardization Society of the Valve and Fittings Industry
127 Park Street, NE
Vienna, VA 22180

ANSI SP 58—2009: Pipe Hangers and Supports—Materials, Design and Manufacture
C407.2

NFPA

National Fire Protection Association
1 Batterymarch Park
Quincy, MA 02169-7471

2—20: Hydrogen Technologies Code
C703.1, C706.2

30A—21: Code for Motor Fuel Dispensing Facilities and Repair Garages
C305.4, C305.10

NFPA—continued

37—18: Standard for the Installation and Use of Stationary Combustion Engines and Gas Turbines
C616.1

51—18: Standard for the Design and Installation of Oxygen-fuel Gas Systems for Welding, Cutting, and Allied Processes
C414.1

58—20: Liquefied Petroleum Gas Code
C401.2, C402.7, C403.5.2, C403.10

82—19: Standard on Incinerators and Waste and Linen Handling Systems and Equipment
C503.2.5, T503.4, C607.1

88A—19: Standard for Parking Structures
C305.9

211—19: Standard for the Chimneys, Fireplaces, Vents and Solid Fuel-burning Appliances
C503.5.2

409—16: Standard on Aircraft Hangars
C305.11

853—20: Standard Installation of Stationary Fuel Cell Power Systems
C633.1

UL

UL LLC
333 Pfingsten Road
Northbrook, IL 60062

103—2010: Factory-built Chimneys, Residential Type and Building Heating Appliances—with Revisions through March 2017
C506.1

127—2011: Factory-built Fireplaces—with Revisions through July 2016
C621.7

378—2006: Draft Equipment—with revisions through September 2013
C503.3.3

441—2016: Gas Vents—with Revisions through July 2016
C502.1

641—2010: Type L Low-temperature Venting Systems—with Revisions through April 2018
C502.1

651—2011: Schedule 40, 80, Type EB and A Rigid PVC Conduit and Fittings—with Revisions through June 2016
C403.5.3

795—2016: Commercial-Industrial Gas Heating Equipment
C610.1, C618.1

959—2010: Medium Heat Appliance Factory-built Chimneys—with Revisions through June 2014
C506.3

1618—2015: Wall Protectors, Floor Protectors and Hearth Extensions—with Revisions through January 2018
C308.2

1738—2010: Venting Systems for Gas Burning Appliances, Categories II, III and IV
C502.1, C503.4.1

1777—2007: Chimney Liners—with Revisions through April 2014
C501.12, C501.15.4

2200—2012: Stationary Engine Generator Assemblies—with Revisions through October 2015
C616.1

APPENDIX C-A

SIZING AND CAPACITIES OF GAS PIPING

This appendix is informative and is not part of the code.

SECTION C-A101
GENERAL PIPING CONSIDERATIONS

The first goal of determining the pipe sizing for a fuel gas *piping* system is to make sure that there is sufficient gas pressure at the inlet to each *appliance*. The majority of systems are residential and the appliances will all have the same, or nearly the same, requirement for minimum gas pressure at the *appliance* inlet. This pressure will be about 5-inch water column (w.c.) (1.25 kPa), which is enough for proper operation of the *appliance* regulator to deliver about 3.5-inches water column (w.c.) (875 kPa) to the burner itself. The pressure drop in the *piping* is subtracted from the source delivery pressure to verify that the minimum is available at the *appliance*.

There are other systems, however, where the required inlet pressure to the different appliances may be quite varied. In such cases, the greatest inlet pressure required must be satisfied, as well as the farthest *appliance*, which is almost always the critical *appliance* in small systems.

There is an additional requirement to be observed besides the capacity of the system at 100-percent flow. That requirement is that at minimum flow, the pressure at the inlet to any *appliance* does not exceed the pressure rating of the *appliance* regulator. This would seldom be of concern in small systems if the source pressure is $^1/_2$ psi (14-inch w.c.) (3.5 kPa) or less but it should be verified for systems with greater gas pressure at the point of supply.

To determine the size of *piping* used in a gas *piping* system, the following factors must be considered:

1. Allowable loss in pressure from *point of delivery* to *appliance*.
2. Maximum gas demand.
3. Length of *piping* and number of fittings.
4. Specific gravity of the gas.
5. Diversity factor.

For any gas *piping* system, or special *appliance*, or for conditions other than those covered by the tables provided in this code, such as longer runs, greater gas demands or greater pressure drops, the size of each gas *piping* system should be determined by standard engineering practices acceptable to the *building official*.

SECTION C-A102
DESCRIPTION OF TABLES

C-A102.1 General. The quantity of gas to be provided at each *outlet* should be determined, whenever possible, directly from the manufacturer's gas input Btu/h rating of the *appliance* that will be installed. In case the ratings of the appliances to be installed are not known, Table C402.2 shows the approximate consumption (in Btu per hour) of certain types of typical household appliances.

To obtain the cubic feet per hour of gas required, divide the total Btu/h input of all appliances by the average Btu heating value per cubic feet of the gas. The average Btu per cubic feet of the gas in the area of the installation can be obtained from the serving gas supplier.

C-A102.2 Low-pressure natural gas tables. Capacities for gas at low pressure [less than 2.0 psig (13.8 kPa gauge)] in cubic feet per hour of 0.60 specific gravity gas for different sizes and lengths are shown in Tables C402.4(1) through C402.4(4) for iron pipe or equivalent rigid pipe; in Tables C402.4(8) through C402.4(11) for smooth wall semirigid tubing; in Tables C402.4(20) through C402.4(24) for polyethylene pipe and tubing; and in Tables C402.4(15) through C402.4(17) for corrugated stainless steel tubing. Tables C402.4(1), C402.4(8) and C402.4(20) are based on a pressure drop of 0.3-inch w.c. (75 Pa), whereas Tables C402.4(2), C402.4(9), C402.4(15) and C402.4(21) are based on a pressure drop of 0.5-inch w.c. (125 Pa). Tables C402.4(3), C402.4(4), C402.4(10), C402.4(11), C402.4(16) and C402.4(17) are special low-pressure applications based on pressure drops greater than 0.5-inch w.c. (125 Pa). In using these tables, an allowance (in equivalent length of pipe) should be considered for any *piping* run with four or more fittings (see Table C-A102.2).

C-A102.3 Undiluted liquefied petroleum tables. Capacities in thousands of Btu per hour of undiluted liquefied petroleum gases based on a pressure drop of 0.5-inch w.c. (125 Pa) for different sizes and lengths are shown in Table C402.4(28) for iron pipe or equivalent rigid pipe, in Table C402.4(30) for smooth wall semi-rigid tubing, in Table C402.4(32) for corrugated stainless steel tubing, and in Tables C402.4(35) and C402.4(37) for polyethylene plastic pipe and tubing. Tables C402.4(33) and C402.4(34) for corrugated stainless steel tubing and C402.4(36) for polyethylene plastic pipe are based on operating pressures greater than $1^1/_2$ pounds per square inch (psi) (3.5 kPa) and pressure drops greater than 0.5-inch w.c. (125 Pa). In using these tables, an allowance (in equivalent length of pipe) should be considered for any *piping* run with four or more fittings (see Table C-A102.2).

TABLE C-A102.2
EQUIVALENT LENGTHS OF PIPE FITTINGS AND VALVES

		SCREWED FITTINGS[1]				90° WELDING ELBOWS AND SMOOTH BENDS[2]					
		45°/Ell	90°/Ell	180°close return bends	Tee	R/d = 1	R/d = 1 1/3	R/d = 2	R/d = 4	R/d = 6	R/d = 8
k factor =		0.42	0.90	2.00	1.80	0.48	0.36	0.27	0.21	0.27	0.36
L/d' ratio[4] *n* =		14	30	67	60	16	12	9	7	9	12
Nominal pipe size, inches	Inside diameter d, inches, Schedule 40[6]	L = Equivalent Length In Feet of Schedule 40 (Standard-weight) Straight Pipe[6]									
1/2	0.622	0.73	1.55	3.47	3.10	0.83	0.62	0.47	0.36	0.47	0.62
3/4	0.824	0.96	2.06	4.60	4.12	1.10	0.82	0.62	0.48	0.62	0.82
1	1.049	1.22	2.62	5.82	5.24	1.40	1.05	0.79	0.61	0.79	1.05
1 1/4	1.380	1.61	3.45	7.66	6.90	1.84	1.38	1.03	0.81	1.03	1.38
1 1/2	1.610	1.88	4.02	8.95	8.04	2.14	1.61	1.21	0.94	1.21	1.61
2	2.067	2.41	5.17	11.5	10.3	2.76	2.07	1.55	1.21	1.55	2.07
2 1/2	2.469	2.88	6.16	13.7	12.3	3.29	2.47	1.85	1.44	1.85	2.47
3	3.068	3.58	7.67	17.1	15.3	4.09	3.07	2.30	1.79	2.30	3.07
4	4.026	4.70	10.1	22.4	20.2	5.37	4.03	3.02	2.35	3.02	4.03
5	5.047	5.88	12.6	28.0	25.2	6.72	5.05	3.78	2.94	3.78	5.05
6	6.065	7.07	15.2	33.8	30.4	8.09	6.07	4.55	3.54	4.55	6.07
8	7.981	9.31	20.0	44.6	40.0	10.6	7.98	5.98	4.65	5.98	7.98
10	10.02	11.7	25.0	55.7	50.0	13.3	10.0	7.51	5.85	7.51	10.0
12	11.94	13.9	29.8	66.3	59.6	15.9	11.9	8.95	6.96	8.95	11.9
14	13.13	15.3	32.8	73.0	65.6	17.5	13.1	9.85	7.65	9.85	13.1
16	15.00	17.5	37.5	83.5	75.0	20.0	15.0	11.2	8.75	11.2	15.0
18	16.88	19.7	42.1	93.8	84.2	22.5	16.9	12.7	9.85	12.7	16.9
20	18.81	22.0	47.0	105.0	94.0	25.1	18.8	14.1	11.0	14.1	18.8
24	22.63	26.4	56.6	126.0	113.0	30.2	22.6	17.0	13.2	17.0	22.6

(continued)

TABLE C-A102.2—continued
EQUIVALENT LENGTHS OF PIPE FITTINGS AND VALVES

		MITER ELBOWS[3] (No. of miters)					**WELDING TEES**	**VALVES (screwed, flanged, or welded)**				
		1-45°	**1-60°**	**1-90°**	**2-90°[5]**	**3-90°[5]**	**Forged**	**Miter[3]**	**Gate**	**Globe**	**Angle**	**Swing Check**
k factor =		0.45	0.90	1.80	0.60	0.45	1.35	1.80	0.21	10	5.0	2.5
L/d' ratio[4] n =		15	30	60	20	15	45	60	7	333	167	83
Nominal pipe size, inches	**Inside diameter d, inches, Schedule 40[6]**	**L = Equivalent Length In Feet of Schedule 40 (Standard-weight) Straight Pipe[6]**										
$^{1}/_{2}$	0.622	0.78	1.55	3.10	1.04	0.78	2.33	3.10	0.36	17.3	8.65	4.32
$^{3}/_{4}$	0.824	1.03	2.06	4.12	1.37	1.03	3.09	4.12	0.48	22.9	11.4	5.72
1	1.049	1.31	2.62	5.24	1.75	1.31	3.93	5.24	0.61	29.1	14.6	7.27
$1^{1}/_{4}$	1.380	1.72	3.45	6.90	2.30	1.72	5.17	6.90	0.81	38.3	19.1	9.58
$1^{1}/_{2}$	1.610	2.01	4.02	8.04	2.68	2.01	6.04	8.04	0.94	44.7	22.4	11.2
2	2.067	2.58	5.17	10.3	3.45	2.58	7.75	10.3	1.21	57.4	28.7	14.4
$2^{1}/_{2}$	2.469	3.08	6.16	12.3	4.11	3.08	9.25	12.3	1.44	68.5	34.3	17.1
3	3.068	3.84	7.67	15.3	5.11	3.84	11.5	15.3	1.79	85.2	42.6	21.3
4	4.026	5.04	10.1	20.2	6.71	5.04	15.1	20.2	2.35	112.0	56.0	28.0
5	5.047	6.30	12.6	25.2	8.40	6.30	18.9	25.2	2.94	140.0	70.0	35.0
6	6.065	7.58	15.2	30.4	10.1	7.58	22.8	30.4	3.54	168.0	84.1	42.1
8	7.981	9.97	20.0	40.0	13.3	9.97	29.9	40.0	4.65	222.0	111.0	55.5
10	10.02	12.5	25.0	50.0	16.7	12.5	37.6	50.0	5.85	278.0	139.0	69.5
12	11.94	14.9	29.8	59.6	19.9	14.9	44.8	59.6	6.96	332.0	166.0	83.0
14	13.13	16.4	32.8	65.6	21.9	16.4	49.2	65.6	7.65	364.0	182.0	91.0
16	15.00	18.8	37.5	75.0	25.0	18.8	56.2	75.0	8.75	417.0	208.0	104.0
18	16.88	21.1	42.1	84.2	28.1	21.1	63.2	84.2	9.85	469.0	234.0	117.0
20	18.81	23.5	47.0	94.0	31.4	23.5	70.6	94.0	11.0	522.0	261.0	131.0
24	22.63	28.3	56.6	113.0	37.8	28.3	85.0	113.0	13.2	629.0	314.0	157.0

For SI: 1 foot = 305 mm, 1 degree = 0.01745 rad.

Note: Values for welded fittings are for conditions where bore is not obstructed by weld spatter or backing rings. If appreciably obstructed, use values for "Screwed Fittings."

1. Flanged fittings have three-fourths the resistance of screwed elbows and tees.
2. Tabular figures give the extra resistance due to curvature alone to which should be added the full length of travel.
3. Small size socket-welding fittings are equivalent to miter elbows and miter tees.
4. Equivalent resistance in number of diameters of straight pipe computed for a value of $(f - 0.0075)$ from the *relation* $(n - k/4f)$.
5. For condition of minimum resistance where the centerline length of each miter is between d and $2^{1}/_{2}d$.
6. For pipe having other inside diameters, the equivalent resistance can be computed from the above *n* values.

Source: Crocker, S. *Piping Handbook,* 4th ed., Table XIV, pp. 100–101. Copyright 1945 by McGraw-Hill, Inc. Used by permission of McGraw-Hill Book Company.

C-A102.4 Natural gas specific gravity. Gas *piping* systems that are to be supplied with gas of a specific gravity of 0.70 or less can be sized directly from the tables provided in this code, unless the *building official* specifies that a gravity factor be applied. Where the specific gravity of the gas is greater than 0.70, the gravity factor should be applied.

Application of the gravity factor converts the figures given in the tables provided in this code to capacities for another gas of different specific gravity. Such application is accomplished by multiplying the capacities given in the tables by the multipliers shown in Table C-A102.4. In case the exact specific gravity does not appear in the table, choose the next higher value specific gravity shown.

TABLE C-A102.4
MULTIPLIERS TO BE USED WITH TABLES 402.4(1) THROUGH 402.4(22) WHERE THE SPECIFIC GRAVITY OF THE GAS IS OTHER THAN 0.60

SPECIFIC GRAVITY	MULTIPLIER	SPECIFIC GRAVITY	MULTIPLIER
0.35	1.31	1.00	0.78
0.40	1.23	1.10	0.74
0.45	1.16	1.20	0.71
0.50	1.10	1.30	0.68
0.55	1.04	1.40	0.66
0.60	1.00	1.50	0.63
0.65	0.96	1.60	0.61
0.70	0.93	1.70	0.59
0.75	0.90	1.80	0.58
0.80	0.87	1.90	0.56
0.85	0.84	2.00	0.55
0.90	0.82	2.10	0.54

C-A102.5 Higher pressure natural gas tables. Capacities for gas at pressures 2.0 psig (13.8 kPa) or greater in cubic feet per hour of 0.60 specific gravity gas for different sizes and lengths are shown in Tables C402.4(5) through C402.4(7) for iron pipe or equivalent rigid pipe; Tables C402.4(12) to C402.4(14) for semirigid tubing; Tables C402.4(18) and C402.4(19) for corrugated stainless steel tubing; and C402.4(22) for polyethylene plastic pipe.

SECTION C-A103
USE OF CAPACITY TABLES

C-A103.1 Longest length method. This sizing method is conservative in its approach by applying the maximum operating conditions in the system as the norm for the system and by setting the length of pipe used to size any given part of the *piping* system to the maximum value.

To determine the size of each section of gas *piping* in a system within the range of the capacity tables, proceed as follows (also see sample calculations included in this Appendix):

1. Divide the *piping* system into appropriate segments consistent with the presence of tees, branch lines and main runs. For each segment, determine the gas load (assuming all appliances operate simultaneously) and its overall length. An allowance (in equivalent length of pipe) as determined from Table C-A102.2 shall be considered for *piping* segments that include four or more fittings.
2. Determine the gas demand of each *appliance* to be attached to the *piping* system. Where Tables C402.4(1) through C402.4(24) are to be used to select the *piping* size, calculate the gas demand in terms of cubic feet per hour for each *piping* system *outlet*. Where Tables C402.4(25) through C402.4(37) are to be used to select the *piping* size, calculate the gas demand in terms of thousands of Btu per hour for each *piping* system *outlet*.
3. Where the *piping* system is for use with other than undiluted liquefied petroleum gases, determine the design system pressure, the allowable loss in pressure (pressure drop), and specific gravity of the gas to be used in the *piping* system.
4. Determine the length of *piping* from the *point of delivery* to the most remote *outlet* in the building/*piping* system.
5. In the appropriate capacity table, select the row showing the measured length or the next longer length if the table does not give the exact length. This is the only length used in determining the size of any section of gas *piping*. If the gravity factor is to be applied, the values in the selected row of the table are multiplied by the appropriate multiplier from Table C-A102.4.
6. Use this horizontal row to locate ALL gas demand figures for this particular system of *piping*.
7. Starting at the most remote *outlet*, find the gas demand for that *outlet* in the horizontal row just selected. If the exact figure of demand is not shown, choose the next larger figure left in the row.
8. Opposite this demand figure, in the first row at the top, the correct size of gas *piping* will be found.
9. Proceed in a similar manner for each *outlet* and each section of gas *piping*. For each section of *piping*, determine the total gas demand supplied by that section.

Where a large number of *piping* components (such as elbows, tees and valves) are installed in a pipe run, additional pressure loss can be accounted for by the use of equivalent lengths. Pressure loss across any *piping* component can be equated to the pressure drop through a length of pipe. The equivalent length of a combination of only four elbows/tees can result in a jump to the next larger length row, resulting in a significant reduction in capacity. The equivalent lengths in feet shown in Table C-A102.2 have been computed on a basis that the inside diameter corresponds to that of Schedule 40 (standard-weight) steel pipe, which is close enough for most purposes involving other schedules of pipe. Where a more specific solution for equivalent length is desired, this can be made by multiplying the actual inside diameter of the pipe in inches by *n*/12, or the actual inside diameter in feet by *n* (*n* can be read from the table heading). The equivalent length values can be used with reasonable accuracy for copper or copper alloy fittings and bends although the resistance per foot of copper or copper alloy pipe is less than that of steel. For copper or copper alloy valves, however, the equivalent length of pipe should be taken as 45 percent longer than the values in the table, which are for steel pipe.

C-A103.2 Branch length method. This sizing method reduces the amount of conservatism built into the traditional Longest Length Method. The longest length as measured from the meter to the furthest remote *appliance* is only used to size the initial parts of the overall *piping* system. The Branch Length Method is applied in the following manner:

1. Determine the gas load for each of the connected appliances.
2. Starting from the meter, divide the *piping* system into a number of connected segments, and determine the length and amount of gas that each segment would carry assuming that all appliances were operated simultaneously. An allowance (in equivalent length of pipe) as determined from Table C-A102.2 should be considered for *piping* segments that include four or more fittings.
3. Determine the distance from the *outlet* of the gas meter to the *appliance* furthest removed from the meter.
4. Using the longest distance (found in Step 3), size each *piping* segment from the meter to the most remote *appliance outlet*.
5. For each of these *piping* segments, use the longest length and the calculated gas load for all of the connected appliances for the segment and begin the sizing process in Steps 6 through 8.
6. Referring to the appropriate sizing table (based on operating conditions and *piping* material), find the longest length distance in the first column or the next larger distance if the exact distance is not listed. The use of alternative operating pressures or pressure drops will require the use of a different sizing table, but will not alter the sizing methodology. In many cases, the use of alternative operating pressures or pressure drops will require the approval of both the *building official* and the local gas serving utility.
7. Trace across this row until the gas load is found or the closest larger capacity if the exact capacity is not listed.
8. Read up the table column and select the appropriate pipe size in the top row. Repeat Steps 6, 7 and 8 for each pipe segment in the longest run.
9. Size each remaining section of branch *piping* not previously sized by measuring the distance from the gas meter location to the most remote *outlet* in that branch, using the gas load of attached appliances and following the procedures of Steps 2 through 8.

C-A103.3 Hybrid pressure method. The sizing of a 2 psi (13.8 kPa) gas *piping* system is performed using the traditional Longest Length Method but with modifications. The 2 psi (13.8 kPa) system consists of two independent pressure zones, and each zone is sized separately. The Hybrid Pressure Method is applied as follows:

The sizing of the 2 psi (13.8 kPa) section (from the meter to the line regulator) is as follows:

1. Calculate the gas load (by adding up the name plate ratings) from all connected appliances. (In certain circumstances the installed gas load can be increased up to 50 percent to accommodate future addition of appliances.) Ensure that the line regulator capacity is adequate for the calculated gas load and that the required pressure drop (across the regulator) for that capacity does not exceed $^3/_4$ psi (5.2 kPa) for a 2 psi (13.8 kPa) system. If the pressure drop across the regulator is too high (for the connected gas load), select a larger regulator.
2. Measure the distance from the meter to the line regulator located inside the building.
3. If there are multiple line regulators, measure the distance from the meter to the regulator furthest removed from the meter.
4. The maximum allowable pressure drop for the 2 psi (13.8 kPa) section is 1 psi (6.9 kPa).
5. Referring to the appropriate sizing table (based on *piping* material) for 2 psi (13.8 kPa) systems with a 1 psi (6.9 kPa) pressure drop, find this distance in the first column, or the closest larger distance if the exact distance is not listed.
6. Trace across this row until the gas load is found or the closest larger capacity if the exact capacity is not listed.
7. Read up the table column to the top row and select the appropriate pipe size.
8. If there are multiple regulators in this portion of the *piping* system, each line segment must be sized for its actual gas load, but using the longest length previously determined above.

The low-pressure section (all *piping* downstream of the line regulator) is sized as follows:

1. Determine the gas load for each of the connected appliances.
2. Starting from the line regulator, divide the *piping* system into a number of connected segments or independent parallel *piping* segments, and determine the amount of gas that each segment would carry assuming that all appliances were operated simultaneously. An allowance (in equivalent length of pipe) as determined from Table C-A102.2 should be considered for piping segments that include four or more fittings.
3. For each *piping* segment, use the actual length or longest length (if there are sub-branchlines) and the calculated gas load for that segment and begin the sizing process as follows:
    a. Referring to the appropriate sizing table (based on operating pressure and *piping* material), find the longest length distance in the first column or the closest larger distance if the exact distance is not listed. The use of alternative operating pres-

sures and/or pressure drops will require the use of a different sizing table, but will not alter the sizing methodology. In many cases, the use of alternative operating pressures and/or pressure drops can require the approval of the *building official*.

b. Trace across this row until the *appliance* gas load is found or the closest larger capacity if the exact capacity is not listed.

c. Read up the table column to the top row and select the appropriate pipe size.

d. Repeat this process for each segment of the *piping* system.

C-A103.4 Pressure drop per 100 feet method. This sizing method is less conservative than the others, but it allows the designer to immediately see where the largest pressure drop occurs in the system. With this information, modifications can be made to bring the total drop to the critical *appliance* within the limitations that are presented to the designer.

Follow the procedures described in the Longest Length Method for Steps 1 through 4 and 9.

For each *piping* segment, calculate the pressure drop based on pipe size, length as a percentage of 100 feet (30 480 mm) and gas flow. Table C-A103.4 shows pressure drop per 100 feet (30 480 mm) for pipe sizes from $^1/_2$ inch (12.7 mm) through 2 inches (51 mm). The sum of pressure drops to the critical *appliance* is subtracted from the supply pressure to verify that sufficient pressure will be available. If not, the layout can be examined to find the high drop section(s) and sizing selections modified.

Note: Other values can be obtained by using the following equation:

$$\text{Desired Value} = MBH \times \sqrt{\frac{\text{Desired Drop}}{\text{Table Drop}}}$$

For example, if it is desired to get flow through $^3/_4$-inch (19.1 mm) pipe at 2 inches/100 feet, multiply the capacity of $^3/_4$-inch pipe at 1 inch/100 feet by the square root of the pressure ratio:

$$147\ MBH \times \sqrt{\frac{2''\text{ w.c.}}{1''\text{ w.c.}}} = 147 \times 1.414 = 208\ MBH$$

SECTION C-A104
USE OF SIZING EQUATIONS

Capacities of smooth wall pipe or tubing can also be determined by using the following formulae:

1. High Pressure [1.5 psi (10.3 kPa) and above]:

$$Q = 181.6\sqrt{\frac{D^5 \times (P_1^2 - P_2^2) \times Y}{C_r \times fba \times L}}$$

$$= 2237\ D^{2.623}\left[\frac{(P_1^2 - P_2^2) \times Y}{C_r \times L}\right]^{0.541}$$

2. Low Pressure [Less than 1.5 psi (10.3 kPa)]:

$$Q = 187.3\sqrt{\frac{D^5 \times \Delta H}{C_r \times fba \times L}}$$

$$= 2313 D^{2.623}\left(\frac{\Delta H}{C_r \times L}\right)^{0.541}$$

where:

Q = Rate, cubic feet per hour at 60°F and 30-inch mercury column

D = Inside diameter of pipe, in

P_1 = Upstream pressure, psia

P_2 = Downstream pressure, psia

Y = Superexpansibility factor = 1/supercompressibility factor

C_r = Factor for viscosity, density and temperature*

$$= 0.00354\ ST\left(\frac{Z}{S}\right)^{0.152}$$

*Note: See Table 402.4 for Y and C_r for natural gas and propane.

S = Specific gravity of gas at 60°F and 30-inch mercury column (0.60 for natural gas, 1.50 for propane), or = 1488μ

T = Absolute temperature, °F or = $t + 460$

t = Temperature, °F

Z = Viscosity of gas, centipoise (0.012 for natural gas,0.008 for propane), or = 1488μ

TABLE C-A103.4
THOUSANDS OF BTU/H (MBH) OF NATURAL GAS PER 100 FEET OF PIPE AT VARIOUS PRESSURE DROPS AND PIPE DIAMETERS

PRESSURE DROP PER 100 FEET IN INCHES W.C.	PIPE SIZES (inch)					
	$^1/_2$	$^3/_4$	1	$1^1/_4$	$1^1/_2$	2
0.2	31	64	121	248	372	716
0.3	38	79	148	304	455	877
0.5	50	104	195	400	600	1,160
1.0	71	147	276	566	848	1,640

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm.

fba = Base friction factor for air at 60°F (CF = 1)
L = Length of pipe, ft
DH = Pressure drop, in. w.c. (27.7 in. H_2O = 1 psi)
(For SI, see Section 402.4)

SECTION C-A105
PIPE AND TUBE DIAMETERS

Where the internal diameter is determined by the formulas in Section C402.4, Tables C-A105.1 and C-A105.2 can be used to select the nominal or standard pipe size based on the calculated internal diameter.

TABLE C-A105.1
SCHEDULE 40 STEEL PIPE STANDARD SIZES

NOMINAL SIZE (inch)	INTERNAL DIAMETER (inch)	NOMINAL SIZE (inch)	INTERNAL DIAMETER (inch)
$^1/_4$	0.364	$1^1/_2$	1.610
$^3/_8$	0.493	2	2.067
$^1/_2$	0.622	$2^1/_2$	2.469
$^3/_4$	0.824	3	3.068
1	1.049	$3^1/_2$	3.548
$1^1/_4$	1.380	4	4.026

For SI: 1 inch = 25.4 mm.

TABLE C-A105.2
COPPER TUBE STANDARD SIZES

TUBE TYPE	NOMINAL OR STANDARD SIZE (inches)	INTERNAL DIAMETER (inches)
K	$^1/_4$	0.305
L	$^1/_4$	0.315
ACR (D)	$^3/_8$	0.315
ACR (A)	$^3/_8$	0.311
K	$^3/_8$	0.402
L	$^3/_8$	0.430
ACR (D)	$^1/_2$	0.430
ACR (A)	$^1/_2$	0.436
K	$^1/_2$	0.527
L	$^1/_2$	0.545
ACR (D)	$^5/_8$	0.545
ACR (A)	$^5/_8$	0.555
K	$^5/_8$	0.652
L	$^5/_8$	0.666
ACR (D)	$^3/_4$	0.666
ACR (A)	$^3/_4$	0.680
K	$^3/_4$	0.745
L	$^3/_4$	0.785
ACR	$^7/_8$	0.785
K	1	0.995
L	1	1.025
ACR	$1^1/_8$	1.025
K	$1^1/_4$	1.245
L	$1^1/_4$	1.265
ACR	$1^3/_8$	1.265
K	$1^1/_2$	1.481
L	$1^1/_2$	1.505
ACR	$1^5/_8$	1.505
K	2	1.959
L	2	1.985
ACR	$2^1/_8$	1.985
K	$2^1/_2$	2.435
L	$2^1/_2$	2.465
ACR	$2^5/_8$	2.465
K	3	2.907
L	3	2.945
ACR	$3^1/_8$	2.945

For SI: 1 inch = 25.4 mm.

SECTION C-A106
EXAMPLES OF PIPING SYSTEM DESIGN AND SIZING

C-A106.1 Example 1: Longest length method. Determine the required pipe size of each section and *outlet* of the *piping* system shown in Figure C-A106.1, with a designated pressure drop of 0.5-inch w.c. (125 Pa) using the Longest Length Method. The gas to be used has 0.60 specific gravity and a heating value of 1,000 Btu/ft^3 (37.5 MJ/m^3).

Solution:

1. Maximum gas demand for *Outlet* A:

$$\frac{\text{Consumption (rating plate input)}}{\text{Btu of gas}} =$$

$$\frac{\text{35,000 Btu per hour rating}}{\text{1,000 Btu per cubic foot}} = \text{35 cubic feet per hour} = \text{35 cfh}$$

Maximum gas demand for *Outlet* B:

$$\frac{\text{Consumption}}{\text{Btu of gas}} = \frac{75{,}000}{1{,}000} = \text{75 cfh}$$

Maximum gas demand for *Outlet* C:

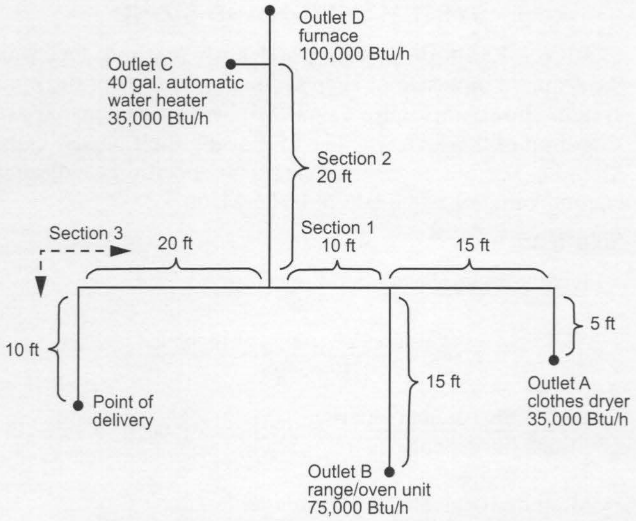
$$\frac{\text{Consumption}}{\text{Btu of gas}} = \frac{35{,}000}{1{,}000} = 35 \text{ cfh}$$

Maximum gas demand for *Outlet* D:

$$\frac{\text{Consumption}}{\text{Btu of gas}} = \frac{100{,}000}{1{,}000} = 100 \text{ cfh}$$

2. The length of pipe from the *point of delivery* to the most remote *outlet* (A) is 60 feet (18 288 mm). This is the only distance used.
3. Using the row marked 60 feet (18 288 mm) in Table C402.4(2):
   a. *Outlet* A, supplying 35 cfh (0.99 m^3/hr), requires $^1/_2$-inch pipe.
   b. *Outlet* B, supplying 75 cfh (2.12 m^3/hr), requires $^3/_4$-inch pipe.
   c. Section 1, supplying *Outlets* A and B, or 110 cfh (3.11 m^3/hr), requires $^3/_4$-inch pipe.
   d. Section 2, supplying *Outlets* C and D, or 135 cfh (3.82 m^3/hr), requires $^3/_4$-inch pipe.
   e. Section 3, supplying *Outlets* A, B, C and D, or 245 cfh (6.94 m^3/hr), requires 1-inch pipe.
4. If a different gravity factor is applied to this example, the values in the row marked 60 feet (18 288 mm) of Table C402.4(2) would be multiplied by the appropriate multiplier from Table C-A102.4 and the resulting cubic feet per hour values would be used to size the *piping*.

C-A106.2 Example 2: Hybrid or dual pressure systems. Determine the required CSST size of each section of the *piping* system shown in Figure C-A106.2, with a designated pressure drop of 1 psi (6.9 kPa) for the 2 psi (13.8 kPa) section and 3-inch w.c. (0.75 kPa) pressure drop for the 13-inch w.c. (2.49 kPa) section. The gas to be used has 0.60 specific gravity and a heating value of 1,000 Btu/ft^3 (37.5 MJ/m^3).



For SI:1 foot = 304.8 mm, 1 gallon = 3.79 liters, 1 Btu = 1055 J.

FIGURE C-A106.1
PIPING PLAN SHOWING A STEEL PIPING SYSTEM

Solution:

1. Size 2 psi (13.8 kPa) line using Table C402.4(18).
2. Size 10-inch w.c. (2.5 kPa) lines using Table C402.4(16).
3. Using the following, determine if sizing tables can be used.
   a. Total gas load shown in Figure C-A106.2 equals 110 cfh (3.11 m^3/hr).
   b. Determine pressure drop across regulator [see notes in Table C402.4(18)].
   c. If pressure drop across regulator exceeds $^3/_4$ psig (5.2 kPa), Table C402.4(18) cannot be used. Note: If pressure drop exceeds $^3/_4$ psi (5.2 kPa), then a larger regulator must be selected or an alternative sizing method must be used.
   d. Pressure drop across the line regulator [for 110 cfh (3.11 m^3/hr)] is 4-inch w.c. (0.99 kPa) based on manufacturer's performance data.
   e. Assume the CSST manufacturer has tubing sizes or EHDs of 13, 18, 23 and 30.
4. Section A [2 psi (13.8 kPa) zone]
   a. Distance from meter to regulator = 100 feet (30 480 mm).
   b. Total load supplied by A = 110 cfh (3.11 m^3/hr) (furnace + water heater + dryer).
   c. Table C402.4(18) shows that EHD size 18 should be used.

   Note: It is not unusual to oversize the supply line by 25 to 50 percent of the as-installed load. EHD size 18 has a capacity of 189 cfh (5.35 m^3/hr).
5. Section B (low pressure zone)
   a. Distance from regulator to furnace is 15 feet (4572 mm).
   b. Load is 60 cfh (1.70 m^3/hr).
   c. Table C402.4(16) shows that EHD size 13 should be used.
6. Section C (low pressure zone)
   a. Distance from regulator to water heater is 10 feet (3048 mm).
   b. Load is 30 cfh (0.85 m^3/hr).
   c. Table C402.4(16) shows that EHD size 13 should be used.
7. Section D (low pressure zone)
   a. Distance from regulator to dryer is 25 feet (7620 mm).
   b. Load is 20 cfh (0.57 m^3/hr).
   c. Table C402.4(16) shows that EHD size 13 should be used.

C-A106.3 Example 3: Branch length method. Determine the required semirigid copper tubing size of each section of the *piping* system shown in Figure C-A106.3, with a designated pressure drop of 1-inch w.c. (250 Pa) (using the Branch Length Method). The gas to be used has 0.60 specific gravity and a heating value of 1,000 Btu/ft^3 (37.5 MJ/m^3).

Solution:

1. Section A
   a. The length of tubing from the *point of delivery* to the most remote *appliance* is 50 feet (15 240 mm), A + C.
   b. Use this longest length to size Sections A and C.
   c. Using the row marked 50 feet (15 240 mm) in Table C402.4(10), Section A, supplying 220 cfh (6.2 m^3/hr) for four appliances requires 1-inch tubing.
2. Section B
   a. The length of tubing from the *point of delivery* to the range/oven at the end of Section B is 30 feet (9144 mm), A + B.
   b. Use this branch length to size Section B only.
   c. Using the row marked 30 feet (9144 mm) in Table C402.4(10), Section B, supplying 75 cfh (2.12 m^3/hr) for the range/oven requires $^1/_2$-inch tubing.
3. Section C
   a. The length of tubing from the *point of delivery* to the dryer at the end of Section C is 50 feet (15 240 mm), A + C.
   b. Use this branch length (which is also the longest length) to size Section C.
   c. Using the row marked 50 feet (15 240 mm) in Table C402.4(10), Section C, supplying 30 cfh (0.85 m^3/hr) for the dryer requires $^3/_8$-inch tubing.
4. Section D
   a. The length of tubing from the *point of delivery* to the water heater at the end of Section D is 30 feet (9144 mm), A + D.
   b. Use this branch length to size Section D only.
   c. Using the row marked 30 feet (9144 mm) in Table C402.4(10), Section D, supplying 35 cfh (0.99 m^3/hr) for the water heater requires $^3/_8$-inch tubing.
5. Section E
   a. The length of tubing from the *point of delivery* to the furnace at the end of Section E is 30 feet (9144 mm), A + E.
   b. Use this branch length to size Section E only.
   c. Using the row marked 30 feet (9144 mm) in Table C402.4(10), Section E, supplying 80 cfh (2.26 m^3/hr) for the furnace requires $^1/_2$-inch tubing.

C-A106.4 Example 4: Modification to existing piping system. Determine the required CSST size for Section G (retrofit application) of the *piping* system shown in Figure C-A106.4, with a designated pressure drop of 0.5-inch w.c. (125 Pa) using the branch length method. The gas to be used has 0.60 specific gravity and a heating value of 1,000 Btu/ft^3 (37.5 MJ/m^3).

Solution:

1. The length of pipe and CSST from the *point of delivery* to the retrofit *appliance* (barbecue) at the end of Section G is 40 feet (12 192 mm), A + B + G.
2. Use this branch length to size Section G.
3. Assume the CSST manufacturer has tubing sizes or EHDs of 13, 18, 23 and 30.

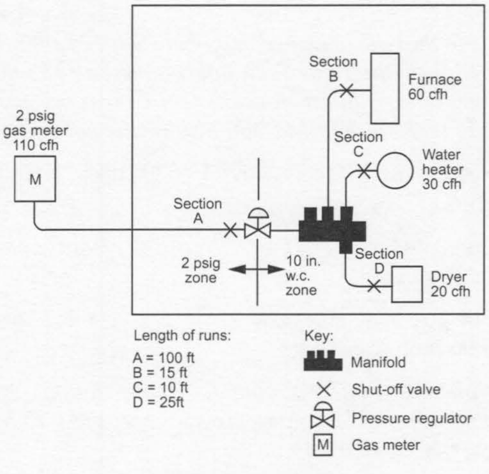


FIGURE C-A106.2
PIPING PLAN SHOWING A CSST SYSTEM

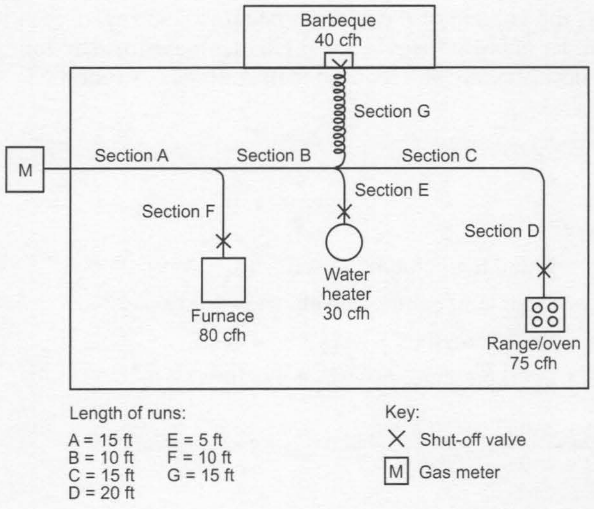


FIGURE C-A106.3
PIPING PLAN SHOWING A COPPER TUBING SYSTEM

4. Using the row marked 40 feet (12 192 mm) in Table C402.4(15), Section G, supplying 40 cfh (1.13 m^3/hr) for the barbecue requires EHD 18 CSST.
5. The sizing of Sections A, B, F and E must be checked to ensure adequate gas carrying capacity since an *appliance* has been added to the *piping* system (see Section C-A106.1 for details).

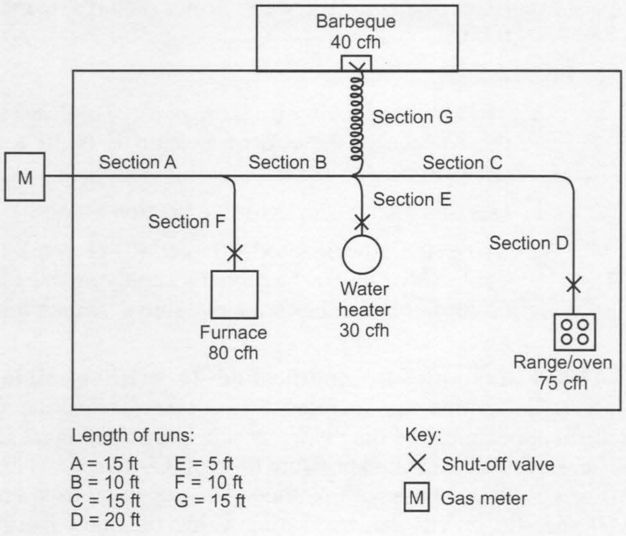


FIGURE C-A106.4
PIPING PLAN SHOWING A MODIFICATION TO EXISTING PIPING SYSTEM

C-A106.5 Example 5: Calculating pressure drops due to temperature changes. A test *piping* system is installed on a warm autumn afternoon when the temperature is 70°F (21°C). In accordance with local custom, the new *piping* system is subjected to an air pressure test at 20 psig (138 kPa). Overnight, the temperature drops and when the inspector shows up first thing in the morning the temperature is 40°F (4°C).

If the volume of the *piping* system is unchanged, then the formula based on Boyle's and Charles' law for determining the new pressure at a reduced temperature is as follows:

$$\frac{T_1}{T_2} = \frac{P_1}{P_2}$$

where:

T_1 = Initial temperature, absolute ($T_1 + 459$)
T_2 = Final temperature, absolute ($T_2 + 459$)
P_1 = Initial pressure, psia ($P_1 + 14.7$)
P_2 = Final pressure, psia ($P_2 + 14.7$)

$$\frac{(70 + 459)}{(40 + 459)} = \frac{(20 + 14.7)}{(P_2 + 14.7)}$$

$$\frac{529}{499} = \frac{34.7}{(P_2 + 14.7)}$$

$$(P_2 + 14.7) \times \frac{529}{499} = 34.7$$

$$(P_2 + 14.7) \times \frac{34.7}{1.060}$$

$$P_2 = 32.7 - 14.7$$

$$P_2 = 18 \, psig$$

Therefore, the gauge could be expected to register 18 psig (124 kPa) when the ambient temperature is 40°F (4°C).

C-A106.6 Example 6: Pressure drop per 100 feet of pipe method. Using the layout shown in Figure C-A106.1 and D*H* = pressure drop, in w.c. (27.7 in. H_2O = 1 psi), proceed as follows:

1. Length to A = 20 feet, with 35,000 Btu/h.
   For $^1/_2$-inch pipe, $\Delta H = {}^{20 \text{ feet}}/_{100 \text{ feet}} \times 0.3$ inch w.c. = 0.06 in w.c.
2. Length to B = 15 feet, with 75,000 Btu/h.
   For $^3/_4$-inch pipe, $\Delta H = {}^{15 \text{ feet}}/_{100 \text{ feet}} \times 0.3$ inch w.c. = 0.045 in w.c.
3. Section 1 = 10 feet, with 110,000 Btu/h. Here there is a choice:

   For 1 inch pipe: $\Delta H = {}^{10 \text{ feet}}/_{100 \text{ feet}} \times 0.2$ inch w.c. = 0.02 in w.c.

   For $^3/_4$-inch pipe: $\Delta H = {}^{10 \text{ feet}}/_{100 \text{ feet}} \times [0.5 \text{ inch w.c.} + {}^{(110{,}000 \text{ Btu/h} - 104{,}000 \text{ Btu/h})}/_{(147{,}000 \text{ Btu/h} - 104{,}000 \text{ Btu/h})} \times (1.0 \text{ inches w.c.} - 0.5 \text{ inch w.c.})] = 0.1 \times 0.57 \text{ inch w.c.} \approx 0.06$ inch w.c.

   Note that the pressure drop between 104,000 Btu/h and 147,000 Btu/h has been interpolated as 110,000 Btu/h.
4. Section 2 = 20 feet, with 135,000 Btu/h. Here there is a choice:

   For 1-inch pipe: $\Delta H = {}^{20 \text{ feet}}/_{100 \text{ feet}} \times [0.2 \text{ inch w.c.} + {}^{(14{,}000 \text{ Btu/h})}/_{(27{,}000 \text{ Btu/h})} \times 0.1 \text{ inch w.c.}] = 0.05$ inch w.c.

   For $^3/_4$-inch pipe: $\Delta H = {}^{20 \text{ feet}}/_{100 \text{ feet}} \times 1.0$ inch w.c. = 0.2 inch w.c.

   Note that the pressure drop between 121,000 Btu/h and 148,000 Btu/h has been interpolated as 135,000 Btu/h, but interpolation for the ¾-inch pipe (trivial for 104,000 Btu/h to 147,000 Btu/h) was not used.
5. Section 3 = 30 feet, with 245,000 Btu/h. Here there is a choice:

   For 1-inch pipe: $\Delta H = {}^{30 \text{ feet}}/_{100 \text{ feet}} \times 1.0$ inches w.c. = 0.3 inch w.c.

   For $1^1/_4$-inch pipe: $\Delta H = {}^{30 \text{ feet}}/_{100 \text{ feet}} \times 0.2$ inch w.c. = 0.06 inch w.c.

   Note that interpolation for these options is ignored since the table values are close to the 245,000 Btu/h carried by that section.
6. The total pressure drop is the sum of the section approaching A, Sections 1 and 3, or either of the fol-

lowing, depending on whether an absolute minimum is needed or the larger drop can be accommodated.

Minimum pressure drop to farthest *appliance*:

ΔH = 0.06 inch w.c. + 0.02 inch w.c. + 0.06 inch w.c. = 0.14 inch w.c.

Larger pressure drop to the farthest *appliance*:

ΔH = 0.06 inch w.c. + 0.06 inch w.c. + 0.3 inch w.c. = 0.42 inch w.c.

Notice that Section 2 and the run to B do not enter into this calculation, provided that the appliances have similar input pressure requirements.

For SI units: 1 Btu/h = 0.293 W, 1 cubic foot = 0.028 m^3, 1 foot = 0.305 m, 1 inch w.c. = 249 Pa.

APPENDIX C-B

SIZING OF VENTING SYSTEMS SERVING APPLIANCES EQUIPPED WITH DRAFT HOODS, CATEGORY I APPLIANCES AND APPLIANCES LISTED FOR USE WITH TYPE B VENTS

This appendix is informative and is not part of the code.

SECTION C-B101
EXAMPLES USING SINGLE-APPLIANCE VENTING TABLES

C-B101.1 Example 1: Single draft-hood-equipped appliance. An installer has a 120,000 British thermal unit (Btu) per hour input *appliance* with a 5-inch-diameter draft hood outlet that needs to be vented into a 10-foot-high Type B vent system. What size vent should be used assuming (a) a 5-foot lateral single-wall metal vent connector is used with two 90-degree elbows, or (b) a 5-foot lateral single-wall metal vent connector is used with three 90-degree elbows in the vent system?

Solution:

Table C504.2(2) should be used to solve this problem, because single-wall metal vent connectors are being used with a Type B vent.

(a) Read down the first column in Table C504.2(2) until the row associated with a 10-foot height and 5-foot lateral is found. Read across this row until a vent capacity greater than 120,000 Btu per hour is located in the shaded columns *labeled* "NAT Max" for draft-hood-equipped appliances. In this case, a 5-inch-diameter vent has a capacity of 122,000 Btu per hour and can be used for this application.

(b) If three 90-degree elbows are used in the vent system, then the maximum vent capacity listed in the tables must be reduced by 10 percent (see Section C504.2.3 for single-appliance *vents). This implies that the 5-inch-diameter vent has an adjusted capacity of only 110,000 Btu per hour. In this case, the vent system must be increased to 6 inches in diameter (see calculations below).*

122,000 (.90) = 110,000 for 5-inch vent

From Table 504.2(2), Select 6-inch vent

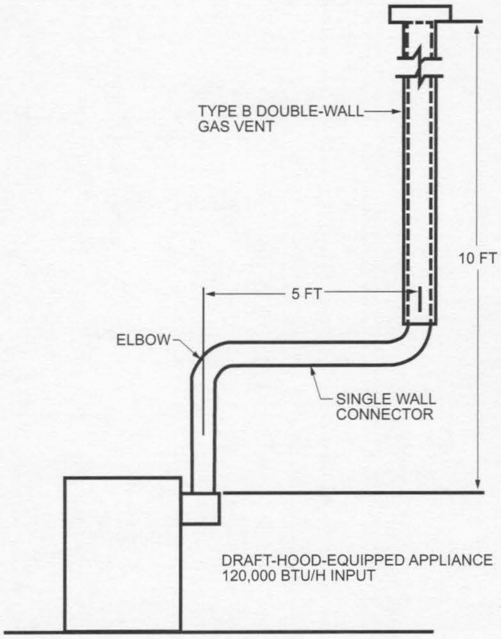
186,000 (.90) = 167,000; This is greater than the required 120,000. Therefore, use a 6-inch vent and connector where three elbows are used.

See Figure C-B101.1 for an example.

C-B101.2 Example 2: Single fan-assisted appliance. An installer has an 80,000 Btu per hour input fan-assisted *appliance* that must be installed using 10 feet of lateral connector attached to a 30-foot-high Type B vent. Two 90-degree elbows are needed for the installation. Can a single-wall metal vent connector be used for this application?

Solution:

Table C504.2(2) refers to the use of single-wall metal vent connectors with Type B vent. In the first column find the row associated with a 30-foot height and a 10-foot lateral. Read across this row, looking at the FAN Min and FAN Max columns, to find that a 3-inch-diameter single-wall metal vent connector is not recommended. Moving to the next larger size single wall connector (4 inches), note that a 4-inch-diameter single-wall metal connector has a recommended minimum vent capacity of 91,000 Btu per hour and a recommended maximum vent capacity of 144,000 Btu per hour. The 80,000 Btu per hour fan-assisted *appliance* is outside this range, so the conclusion is that a single-wall metal vent connector


TYPE B DOUBLE-WALL GAS VENT
10 FT
5 FT
ELBOW
SINGLE WALL CONNECTOR
DRAFT-HOOD-EQUIPPED APPLIANCE 120,000 BTU/H INPUT

For SI: 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

FIGURE C-B101.1
EXAMPLE 1—SINGLE DRAFT-HOOD-EQUIPPED APPLIANCE

cannot be used to vent this *appliance* using 10 feet of lateral for the connector.

However, if the 80,000 Btu per hour input *appliance* could be moved to within 5 feet of the vertical vent, then a 4-inch single-wall metal connector could be used to vent the *appliance*. Table C504.2(2) shows the acceptable range of vent capacities for a 4-inch vent with 5 feet of lateral to be between 72,000 Btu per hour and 157,000 Btu per hour.

If the *appliance* cannot be moved closer to the vertical vent, then Type B vent could be used as the connector material. In this case, Table C504.2(1) shows that for a 30-foot-high vent with 10 feet of lateral, the acceptable range of vent capacities for a 4-inch-diameter vent attached to a fan-assisted *appliance* is between 37,000 Btu per hour and 150,000 Btu per hour.

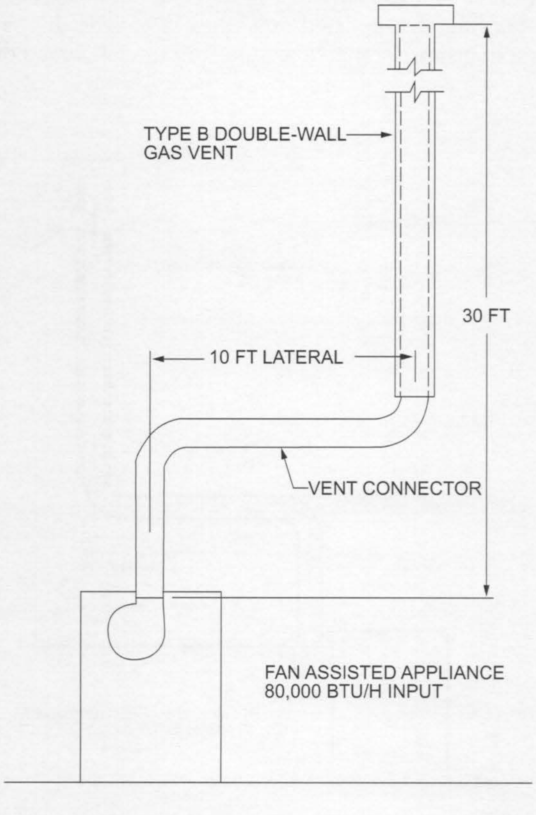
See Figure C-B101.2 for an example.

C-B101.3 Example 3: Interpolating between table values. An installer has an 80,000 Btu per hour input *appliance* with a 4-inch-diameter draft hood outlet that needs to be vented into a 12-foot-high Type B vent. The vent connector has a 5-foot lateral length and is also Type B. Can this *appliance* be vented using a 4-inch-diameter vent?

Solution:

Table C504.2(1) is used in the case of an all Type B vent system. However, since there is no entry in Table C504.2(1) for a height of 12 feet, interpolation must be used. Read down the 4-inch diameter NAT Max column to the row associated with 10-foot height and 5-foot lateral to find the capacity value of 77,000 Btu per hour. Read further down to the 15-foot height, 5-foot lateral row to find the capacity value of 87,000 Btu per hour. The difference between the 15-foot height capacity value and the 10-foot height capacity value is 10,000 Btu per hour. The capacity for a vent system with a 12-foot height is equal to the capacity for a 10-foot height plus $^2/_5$ of the difference between the 10-foot and 15-foot height values, or $77,000 + ^2/_5 (10,000) = 81,000$ Btu per hour. Therefore, a 4-inch-diameter vent can be used in the installation.

C-B101.4 Figures. See Figures C-B101.4(1) through C-B101.4(5) for examples of single-appliance venting.



For SI: 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

FIGURE C-B101.2
EXAMPLE 2—SINGLE FAN-ASSISTED APPLIANCE

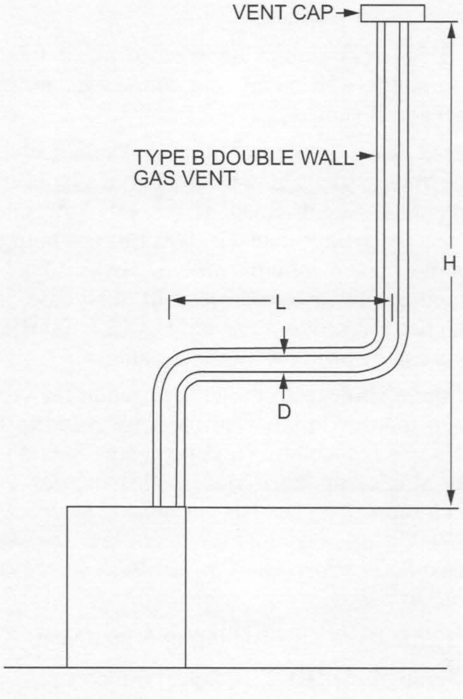


Table C504.2(1) is used where sizing Type B double-wall gas vent connected directly to the appliance.

Note: The appliance can be either Category I draft hood equipped or fan-assisted type.

FIGURE C-B101.4(1)
TYPE B DOUBLE-WALL VENT SYSTEM SERVING A SINGLE APPLIANCE WITH A TYPE B DOUBLE-WALL VENT

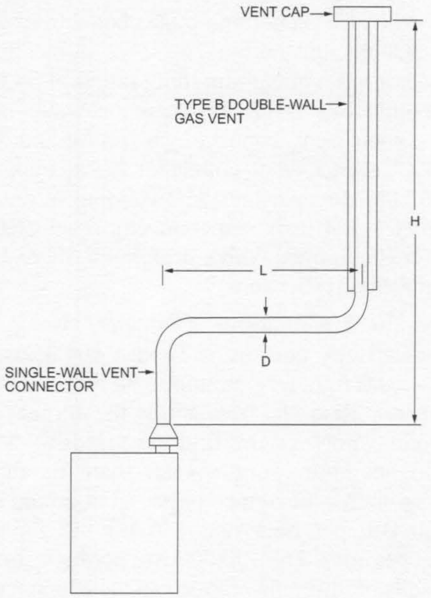


Table C504.2(2) is used where sizing a single-wall metal vent connector attached to a Type B double-wall gas vent.

Note: The appliance can be either Category I draft hood equipped or fan-assisted type.

**FIGURE C-B101.4(2)
TYPE B DOUBLE-WALL VENT SYSTEM
SERVING A SINGLE APPLIANCE WITH
A SINGLE-WALL METAL VENT CONNECTOR**

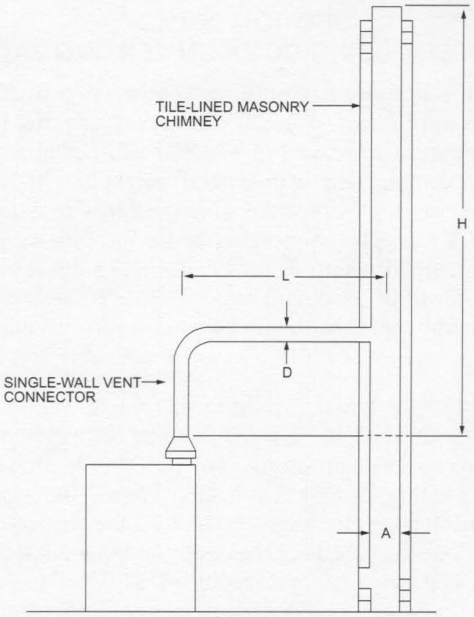


Table C504.2(4) is used where sizing a single-wall vent connector attached to a tile-lined masonry chimney.

Note: “A” is the equivalent cross-sectional area of the tile liner.

Note: The appliance can be either Category I draft hood equipped or fan-assisted type.

**FIGURE C-B101.4(4)
VENT SYSTEM SERVING A
SINGLE APPLIANCE USING A MASONRY CHIMNEY
AND A SINGLE-WALL METAL VENT CONNECTOR**

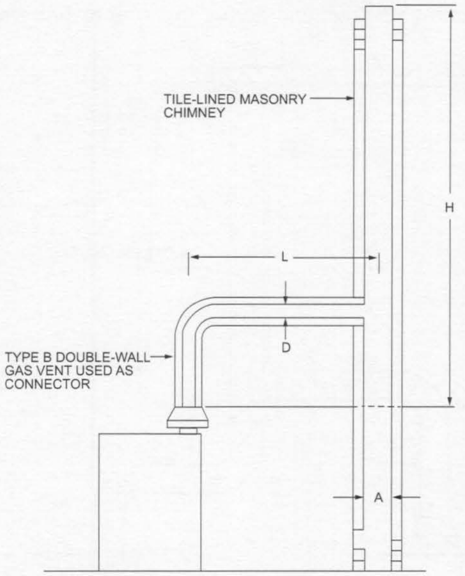
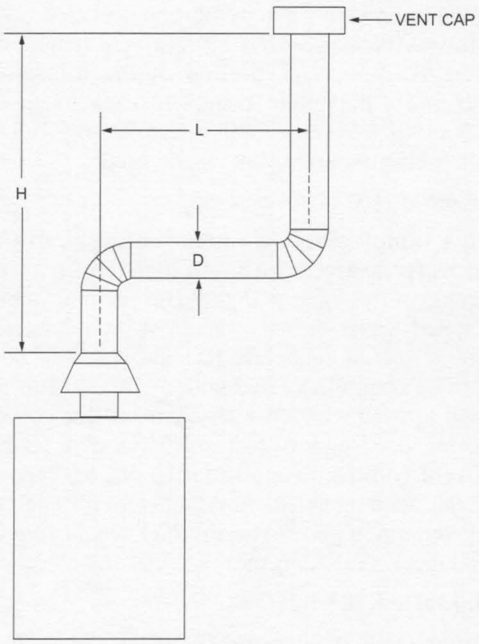

TILE-LINED MASONRY CHIMNEY
H
L
D
TYPE B DOUBLE-WALL GAS VENT USED AS CONNECTOR
A

Table C504.2(3) is used where sizing a Type B double-wall gas vent connector attached to a tile-lined masonry chimney.

Note: “A” is the equivalent cross-sectional area of the tile liner.

Note: The appliance can be either Category I draft hood equipped or fan-assisted type.

**FIGURE C-B101.4(3)
VENT SYSTEM SERVING A
SINGLE APPLIANCE WITH A MASONRY CHIMNEY
OF TYPE B DOUBLE-WALL VENT CONNECTOR**



Asbestos cement Type B or single-wall metal vent serving a single draft-hood-equipped appliance [see Table C504.2(5)].

**FIGURE C-B101.4(5)
ASBESTOS CEMENT TYPE B OR
SINGLE-WALL METAL VENT SYSTEM SERVING A
SINGLE DRAFT-HOOD-EQUIPPED APPLIANCE**

SECTION C-B102
EXAMPLES USING COMMON VENTING TABLES

C-B102.1 Example 4: Common venting two draft-hood-equipped appliances. A 35,000 Btu per hour water heater is to be common vented with a 150,000 Btu per hour furnace using a common vent with a total height of 30 feet. The connector rise is 2 feet for the water heater with a horizontal length of 4 feet. The connector rise for the furnace is 3 feet with a horizontal length of 8 feet. Assume single-wall metal connectors will be used with Type B vent. What size connectors and combined vent should be used in this installation?

Solution:

Table C504.3(2) should be used to size single-wall metal vent connectors attached to Type B vertical vents. In the vent connector capacity portion of Table C504.3(2), find the row associated with a 30-foot vent height. For a 2-foot rise on the vent connector for the water heater, read the shaded columns for draft-hood-equipped appliances to find that a 3-inch-diameter vent connector has a capacity of 37,000 Btu per hour. Therefore, a 3-inch single-wall metal vent connector can be used with the water heater. For a draft-hood-equipped furnace with a 3-foot rise, read across the appropriate row to find that a 5-inch-diameter vent connector has a maximum capacity of 120,000 Btu per hour (which is too small for the furnace) and a 6-inch-diameter vent connector has a maximum vent capacity of 172,000 Btu per hour. Therefore, a 6-inch-diameter vent connector should be used with the 150,000 Btu per hour furnace. Since both vent connector horizontal lengths are less than the maximum lengths listed in Section C504.3.2, the table values can be used without adjustments.

In the common vent capacity portion of Table C504.3(2), find the row associated with a 30-foot vent height and read over to the NAT + NAT portion of the 6-inch-diameter column to find a maximum combined capacity of 257,000 Btu per hour. Since the two appliances total only 185,000 Btu per hour, a 6-inch common vent can be used.

See Figure C-B102.1 for an example.

C-B102.2 Example 5a: Common venting a draft-hood-equipped water heater with a fan-assisted furnace into a Type B vent. In this case, a 35,000 Btu per hour input draft-hood-equipped water heater with a 4-inch-diameter draft hood *outlet*, 2 feet of connector rise, and 4 feet of horizontal length is to be common vented with a 100,000 Btu per hour fan-assisted furnace with a 4-inch-diameter flue collar, 3 feet of connector rise, and 6 feet of horizontal length. The common vent consists of a 30-foot height of Type B vent. What are the recommended vent diameters for each connector and the common vent? The installer would like to use a single-wall metal vent connector.

Solution: [Table C504.3(2)].

Water Heater Vent Connector Diameter. Since the water heater vent connector horizontal length of 4 feet is less than the maximum value listed in Section C504.3.2, the venting table values can be used without adjustments. Using the Vent Connector Capacity portion of Table C504.3(2), read down the Total Vent Height (*H*) column to 30 feet and read across the 2-foot Connector Rise (*R*) row to the first Btu per hour rating in the NAT Max column that is equal to or greater than the water heater input rating. The table shows that a 3-inch vent connector has a maximum input rating of 37,000 Btu per hour. Although this is greater than the water heater input rating, a 3-inch vent connector is prohibited by Section C504.3.21. A 4-inch vent connector has a maximum input rating of 67,000 Btu per hour and is equal to the draft hood *outlet* diameter. A 4-inch vent connector is selected. Since the water heater is equipped with a draft hood, there are no minimum input rating restrictions.

Furnace Vent Connector Diameter. Using the Vent Connector Capacity portion of Table C504.3(2), read down the Total Vent Height (*H*) column to 30 feet and across the 3-foot Connector Rise (*R*) row. Since the furnace has a fan-assisted combustion system, find the first FAN Max column with a Btu per hour rating greater than the furnace input rating. The 4-inch vent connector has a maximum input rating of 119,000 Btu per hour and a minimum input rating of 85,000 Btu per hour. The 100,000 Btu per hour furnace in this example falls within this range, so a 4-inch connector is adequate. Since the furnace vent connector horizontal length of 6 feet does not exceed the maximum value listed in Section C504.3.2, the venting table values can be used without adjustment. If the furnace had an input rating of 80,000 Btu per hour, then a Type B vent connector [see Table C504.3(1)] would be needed in order to meet the minimum capacity limit.

Common Vent Diameter. The total input to the common vent is 135,000 Btu per hour. Using the Common Vent Capacity portion of Table C504.3(2), read down the Total Vent Height (*H*) column to 30 feet and across this row to find the smallest

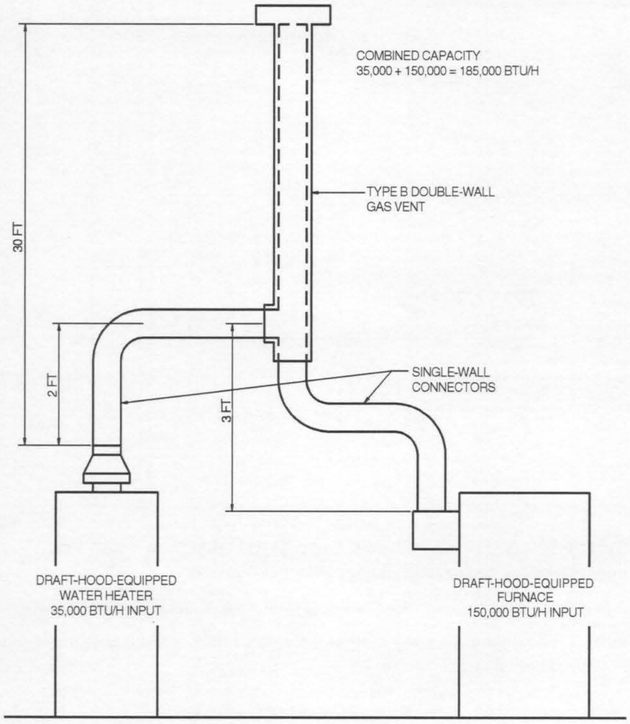
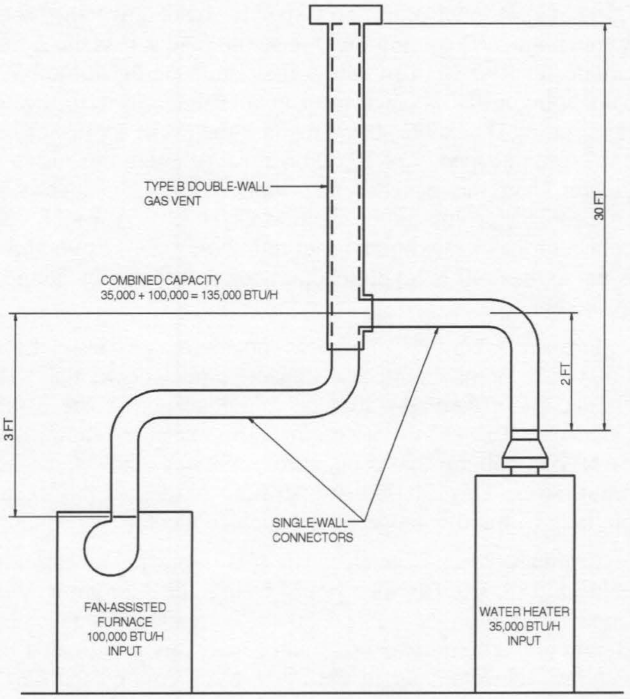


FIGURE C-B102.1
EXAMPLE 4—COMMON VENTING TWO
DRAFT-HOOD-EQUIPPED APPLIANCES

vent diameter in the FAN + NAT column that has a Btu per hour rating equal to or greater than 135,000 Btu per hour. The 4-inch common vent has a capacity of 132,000 Btu per hour and the 5-inch common vent has a capacity of 202,000 Btu per hour. Therefore, the 5-inch common vent should be used in this example.

Summary. In this example, the installer can use a 4-inch-diameter, single-wall metal vent connector for the water heater and a 4-inch-diameter, single-wall metal vent connector for the furnace. The common vent should be a 5-inch-diameter Type B vent.

See Figure C-B102.2 for an example.


TYPE B DOUBLE-WALL GAS VENT
30 FT
COMBINED CAPACITY 35,000 + 100,000 = 135,000 BTU/H
2 FT
3 FT
SINGLE-WALL CONNECTORS
FAN-ASSISTED FURNACE 100,000 BTU/H INPUT
WATER HEATER 35,000 BTU/H INPUT

For SI:1 British thermal unit per hour = 0.2931 W.

FIGURE C-B102.2
EXAMPLE 5A—COMMON VENTING A DRAFT HOOD WITH A FAN-ASSISTED FURNACE INTO A TYPE B DOUBLE-WALL COMMON VENT

C-B102.3 Example 5b: Common venting into a masonry chimney. In this case, the water heater and fan-assisted furnace of Example 5a are to be common vented into a clay tile-lined masonry chimney with a 30-foot height. The chimney is not exposed to the outdoors below the roof line. The internal dimensions of the clay tile liner are nominally 8 inches by 12 inches. Assuming the same vent connector heights, laterals, and materials found in Example 5a, what are the recommended vent connector diameters, and is this an acceptable installation?

Solution:

Table C504.3(4) is used to size common venting installations involving single-wall connectors into masonry chimneys.

Water Heater Vent Connector Diameter. Using Table C504.3(4), Vent Connector Capacity, read down the Total Vent Height (*H*) column to 30 feet, and read across the 2-foot Connector Rise (*R*) row to the first Btu per hour rating in the NAT Max column that is equal to or greater than the water heater input rating. The table shows that a 3-inch vent connector has a maximum input of only 31,000 Btu per hour while a 4-inch vent connector has a maximum input of 57,000 Btu per hour. A 4-inch vent connector must therefore be used.

Furnace Vent Connector Diameter. Using the Vent Connector Capacity portion of Table C504.3(4), read down the Total Vent Height (*H*) column to 30 feet and across the 3-foot Connector Rise (*R*) row. Since the furnace has a fan-assisted combustion system, find the first FAN Max column with a Btu per hour rating greater than the furnace input rating. The 4-inch vent connector has a maximum input rating of 127,000 Btu per hour and a minimum input rating of 95,000 Btu per hour. The 100,000 Btu per hour furnace in this example falls within this range, so a 4-inch connector is adequate.

Masonry Chimney. From Table C-B102.3, the equivalent area for a nominal liner size of 8 inches by 12 inches is 63.6 square inches. Using Table C504.3(4), Common Vent Capacity, read down the FAN + NAT column under the Minimum Internal Area of Chimney value of 63 to the row for 30-foot height to find a capacity value of 739,000 Btu per hour. The combined input rating of the furnace and water heater, 135,000 Btu per hour, is less than the table value, so this is an acceptable installation.

Section C504.3.17 requires the common vent area to be not greater than seven times the smallest *listed appliance* categorized vent area, flue collar area, or draft hood outlet area. Both appliances in this installation have 4-inch-diameter outlets. From Table C-B102.3, the equivalent area for an inside diameter of 4 inches is 12.2 square inches. Seven times 12.2 equals 85.4, which is greater than 63.6, so this configuration is acceptable.

C-B102.4 Example 5c: Common venting into an exterior masonry chimney. In this case, the water heater and fan-assisted furnace of Examples 5a and 5b are to be common vented into an exterior masonry chimney. The chimney height, clay tile liner dimensions, and vent connector heights and laterals are the same as in Example 5b. This system is being installed in Charlotte, North Carolina. Does this exterior masonry chimney need to be relined? If so, what corrugated metallic liner size is recommended? What vent connector diameters are recommended?

Solution:

In accordance with Section C504.3.20, Type B vent connectors are required to be used with exterior masonry chimneys. Use Table C504.3(7a), Table C504.3(7b) to size FAN+NAT common venting installations involving Type-B double wall connectors into exterior masonry chimneys.

The local 99-percent winter design temperature needed to use Table C504.3(7b) can be found in the ASHRAE *Handbook of Fundamentals.* For Charlotte, North Carolina, this design temperature is 19°F.

Chimney Liner Requirement. As in Example 5b, use the 63 square inch Internal Area columns for this size clay tile

TABLE C-B102.3
MASONRY CHIMNEY LINER DIMENSIONS WITH CIRCULAR EQUIVALENTS[a]

NOMINAL LINER SIZE (inches)	INSIDE DIMENSIONS OF LINER (inches)	INSIDE DIAMETER OR EQUIVALENT DIAMETER (inches)	EQUIVALENT AREA (square inches)
4 × 8	$2^1/_2 \times 6^1/_2$	4	12.2
		5	19.6
		6	28.3
		7	38.3
8 × 8	$6^3/_4 \times 6^3/_4$	7.4	42.7
		8	50.3
8 × 12	$6^1/_2 \times 10^1/_2$	9	63.6
		10	78.5
12 × 12	$9^3/_4 \times 9\ ^3/_4$	10.4	83.3
		11	95
12 × 16	$9^1/_2 \times 13^1/_2$	11.8	107.5
		12	113.0
		14	153.9
16 × 16	$13^1/_4 \times 13^1/_4$	14.5	162.9
		15	176.7
16 × 20	13 × 17	16.2	206.1
		18	254.4
20 × 20	$16^3/_4 \times 16^3/_4$	18.2	260.2
		20	314.1
20 × 24	$16^1/_2 \times 20^1/_2$	20.1	314.2
		22	380.1
24 × 24	$20^1/_4 \times 20^1/_4$	22.1	380.1
		24	452.3
24 × 28	$20^{1/}_4 \times 20^1/_4$	24.1	456.2
28 × 28	$24^1/_4 \times 24^1/_4$	26.4	543.3
		27	572.5
30 × 30	$25^1/_2 \times 25^1/_2$	27.9	607
		30	706.8
30 × 36	$25^1/_2 \times 31^1/_2$	30.9	749.9
		33	855.3
36 × 36	$31^1/_2 \times 31^1/_2$	34.4	929.4
		36	1017.9

For SI: 1 inch = 25.4 mm, 1 square inch = 645.16 m^2.

a. Where liner sizes differ dimensionally from those shown in Table C-B102.3, equivalent diameters can be determined from published tables for square and rectangular ducts of equivalent carrying capacity or by other engineering methods.

liner. Read down the 63 square inch column of Table C504.3(7a) to the 30-foot height row to find that the combined *appliance* maximum input is 747,000 Btu per hour. The combined input rating of the appliances in this installation, 135,000 Btu per hour, is less than the maximum value, so this criterion is satisfied. Table C504.3(7b), at a 19°F design temperature, and at the same vent height and internal area used above, shows that the minimum allowable input rating of a space-heating *appliance* is 470,000 Btu per hour. The furnace input rating of 100,000 Btu per hour is less than this minimum value. So this criterion is not satisfied, and an alternative venting design needs to be used, such as a Type B vent shown in Example 5a or a *listed* chimney liner system shown in the remainder of the example.

In accordance with Section 504.3.19, Table C504.3(1) or Table C504.3(2) is used for sizing corrugated metallic liners in masonry chimneys, with the maximum common vent capacities reduced by 20 percent. This example will be continued assuming Type B vent connectors.

Water Heater Vent Connector Diameter. Using Table C504.3(1), Vent Connector Capacity, read down the Total Vent Height (*H*) column to 30 feet, and read across the 2-foot Connector Rise (*R*) row to the first Btu/h rating in the NAT Max column that is equal to or greater than the water heater input rating. The table shows that a 3-inch vent connector has a maximum capacity of 39,000 Btu/h. Although this rating is greater than the water heater input rating, a 3-inch vent connector is prohibited by Section C504.3.21. A 4-inch vent connector has a maximum input rating of 70,000 Btu/h and is equal to the draft hood outlet diameter. A 4-inch vent connector is selected.

Furnace Vent Connector Diameter. Using Table C504.3(1), Vent Connector Capacity, read down the Vent Height (*H*) column to 30 feet, and read across the 3-foot Connector Rise (*R*) row to the first Btu per hour rating in the FAN Max column that is equal to or greater than the furnace input rating. The 100,000 Btu per hour furnace in this example falls within this range, so a 4-inch connector is adequate.

Chimney Liner Diameter. The total input to the common vent is 135,000 Btu per hour. Using the Common Vent Capacity Portion of Table C504.3(1), read down the Vent Height (*H*) column to 30 feet and across this row to find the smallest vent diameter in the FAN+NAT column that has a Btu per hour rating greater than 135,000 Btu per hour. The 4-inch common vent has a capacity of 138,000 Btu per hour. Reducing the maximum capacity by 20 percent (Section C504.3.19) results in a maximum capacity for a 4-inch corrugated liner of 110,000 Btu per hour, less than the total input of 135,000 Btu per hour. So a larger liner is needed. The 5-inch common vent capacity listed in Table C504.3(1) is 210,000 Btu per hour, and after reducing by 20 percent is 168,000 Btu per hour. Therefore, a 5-inch corrugated metal liner should be used in this example.

Single-Wall Connectors. Once it has been established that relining the chimney is necessary, Type B double-wall vent connectors are not specifically required. This example could be redone using Table C504.3(2) for single-wall vent connectors. For this case, the vent connector and liner diameters would be the same as found above with Type B double-wall connectors.

C-B102.5 Figures. See Figures C-B102.5(1) through C-B102.5(9) for examples of Common Venting. See Figure C-B102.5(10) for the 99-percent winter design temperatures for the contiguous United States.

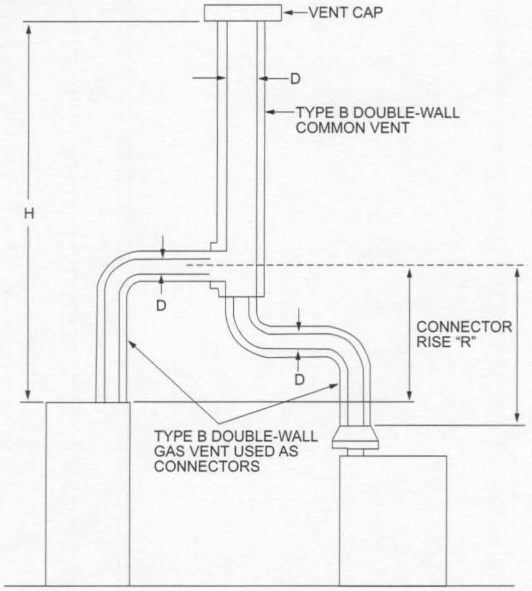

VENT CAP
D
TYPE B DOUBLE-WALL COMMON VENT
H
D
CONNECTOR RISE "R"
D
TYPE B DOUBLE-WALL GAS VENT USED AS CONNECTORS

Table C504.3(1) is used where sizing Type B double-wall vent connectors attached to a Type B double-wall common vent.

Note: Each appliance can be either Category I draft hood equipped or fan-assisted type.

FIGURE C-B102.5(1)
VENT SYSTEM SERVING TWO OR MORE APPLIANCES WITH TYPE B DOUBLE-WALL VENT AND TYPE B DOUBLE-WALL VENT CONNECTOR

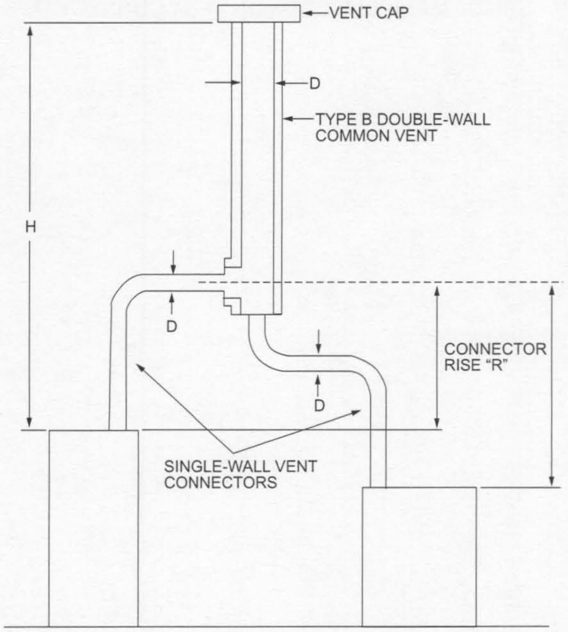


Table C504.3(2) is used where sizing single-wall vent connectors attached to a Type B double-wall common vent.

Note: Each appliance can be either Category I draft hood equipped or fan-assisted type.

FIGURE C-B102.5(2)
VENT SYSTEM SERVING TWO OR MORE APPLIANCES WITH TYPE B DOUBLE-WALL VENT AND SINGLE-WALL METAL VENT CONNECTORS

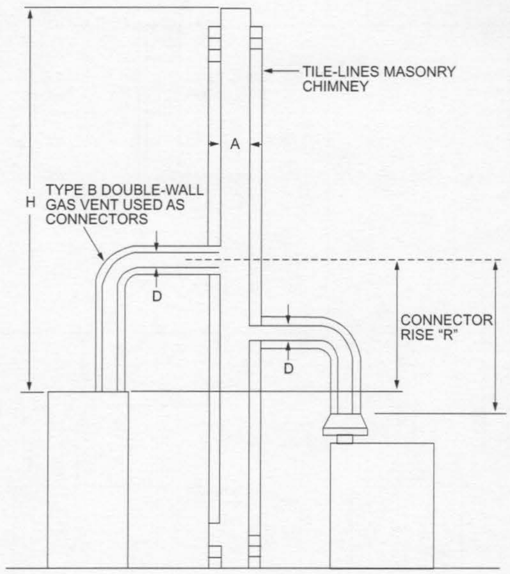

TILE-LINES MASONRY CHIMNEY
A
H
TYPE B DOUBLE-WALL GAS VENT USED AS CONNECTORS
D
CONNECTOR RISE "R"
D

Table C504.3(3) is used where sizing Type B double-wall vent connectors attached to a tile-lined masonry chimney.

Note: "A" is the equivalent cross-sectional area of the tile liner.

Note: Each appliance can be either Category I draft hood equipped or fan-assisted type.

FIGURE C-B102.5(3)
MASONRY CHIMNEY SERVING TWO OR MORE APPLIANCES WITH TYPE B DOUBLE-WALL VENT CONNECTOR

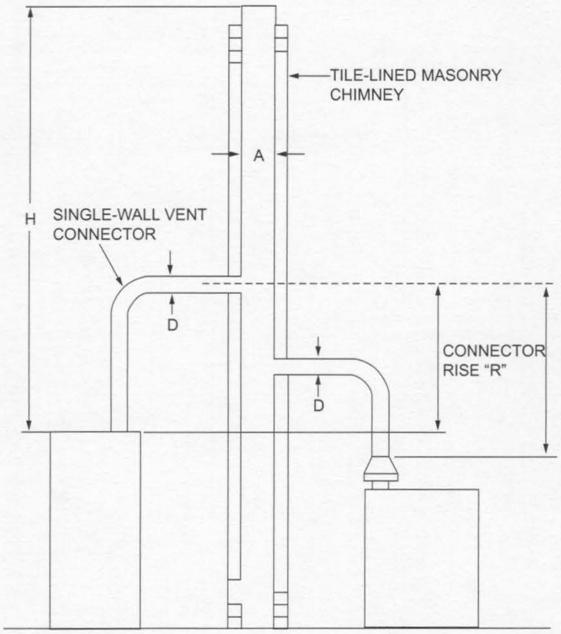
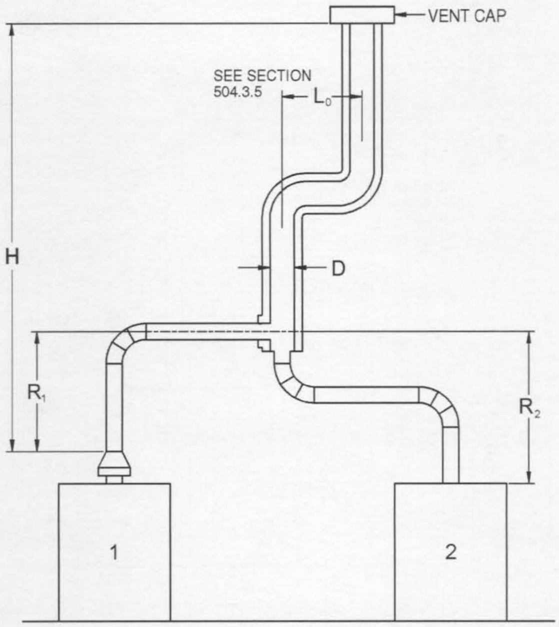


Table C504.3(4) is used where sizing single-wall metal vent connectors attached to a tile-lined masonry chimney.

Note: "A" is the equivalent cross-sectional area of the tile liner.

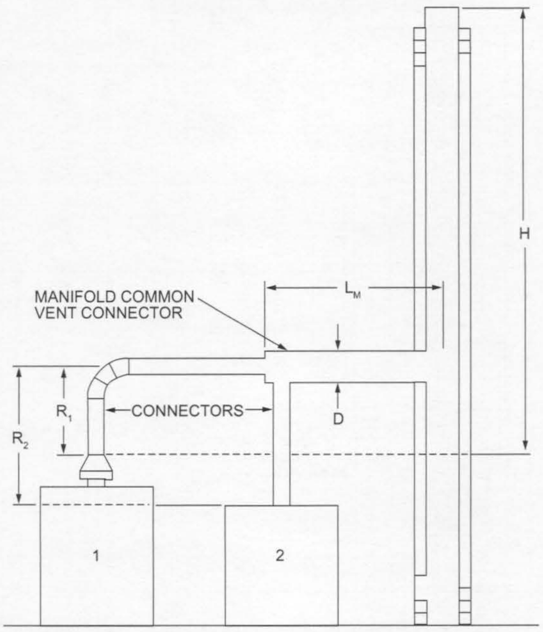
Note: Each appliance can be either Category I draft hood equipped or fan-assisted type.

FIGURE C-B102.5(4)
MASONRY CHIMNEY SERVING TWO OR MORE APPLIANCES WITH SINGLE-WALL METAL VENT CONNECTORS



Asbestos cement Type B or single-wall metal pipe vent serving two or more draft-hood-equipped appliances [see Table C504.3(5)].

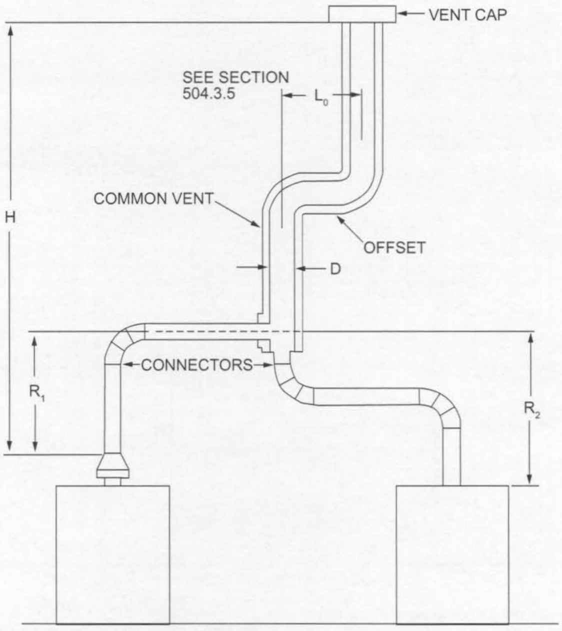
FIGURE C-B102.5(5)
ASBESTOS CEMENT TYPE B OR SINGLE-WALL METAL VENT SYSTEM SERVING TWO OR MORE DRAFT-HOOD-EQUIPPED APPLIANCES



Example: Manifolded Common Vent Connector LM shall be not greater than 18 times the common vent connector manifold inside diameter; i.e., a 4-inch (102 mm) inside diameter common vent connector manifold shall not exceed 72 inches (1829 mm) in length (see Section C504.3.4).

Note: This is an illustration of a typical manifolded vent connector. Different appliance, vent connector, or common vent types are possible. Consult Section C502.3.

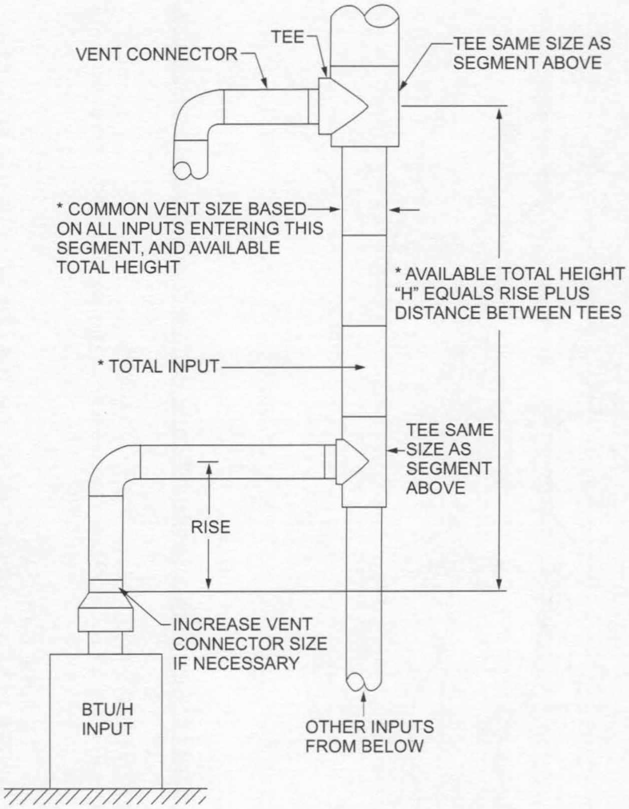
FIGURE C-B102.5(6)
USE OF MANIFOLD COMMON VENT CONNECTOR



Example: Offset Common Vent

Note: This is an illustration of a typical offset vent. Different appliance, vent connector, or vent types are possible. Consult Sections C504.2 and C504.3.

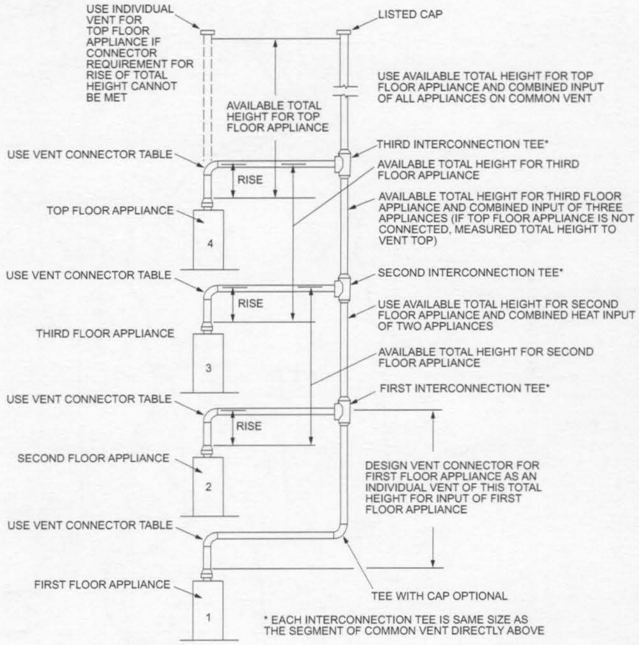
FIGURE C-B102.5(7)
USE OF OFFSET COMMON VENT


VENT CONNECTOR
TEE
TEE SAME SIZE AS SEGMENT ABOVE
* COMMON VENT SIZE BASED ON ALL INPUTS ENTERING THIS SEGMENT, AND AVAILABLE TOTAL HEIGHT
* AVAILABLE TOTAL HEIGHT "H" EQUALS RISE PLUS DISTANCE BETWEEN TEES
* TOTAL INPUT
TEE SAME SIZE AS SEGMENT ABOVE
RISE
INCREASE VENT CONNECTOR SIZE IF NECESSARY
BTU/H INPUT
OTHER INPUTS FROM BELOW

Vent connector size depends on:
- Input Combined inputs
- Rise
- Available total height "H"
- Table C504.3(1) connectors

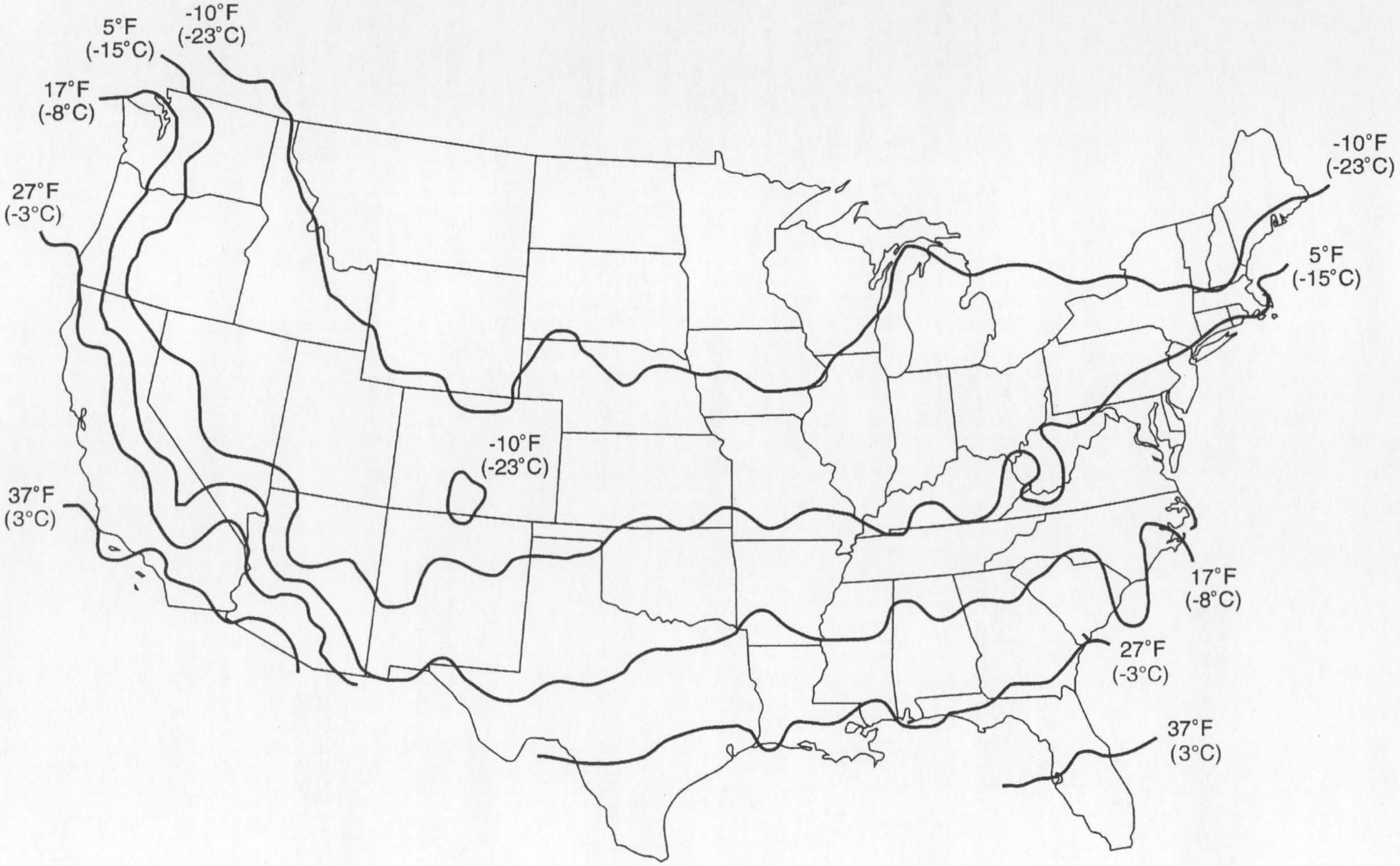
Common vent size depends on:
- Combined inputs
- Available total height "H"
- Table C504.3(1) common vent

**FIGURE C-B102.5(8)
MULTISTORY GAS VENT DESIGN PROCEDURE
FOR EACH SEGMENT OF SYSTEM**


USE INDIVIDUAL VENT FOR TOP FLOOR APPLIANCE IF CONNECTOR REQUIREMENT FOR RISE OF TOTAL HEIGHT CANNOT BE MET
LISTED CAP
USE AVAILABLE TOTAL HEIGHT FOR TOP FLOOR APPLIANCE AND COMBINED INPUT OF ALL APPLIANCES ON COMMON VENT
AVAILABLE TOTAL HEIGHT FOR TOP FLOOR APPLIANCE
THIRD INTERCONNECTION TEE*
USE VENT CONNECTOR TABLE
AVAILABLE TOTAL HEIGHT FOR THIRD FLOOR APPLIANCE
RISE
AVAILABLE TOTAL HEIGHT FOR THIRD FLOOR APPLIANCE AND COMBINED INPUT OF THREE APPLIANCES (IF TOP FLOOR APPLIANCE IS NOT CONNECTED, MEASURED TOTAL HEIGHT TO VENT TOP)
TOP FLOOR APPLIANCE
4
USE VENT CONNECTOR TABLE
SECOND INTERCONNECTION TEE*
RISE
USE AVAILABLE TOTAL HEIGHT FOR SECOND FLOOR APPLIANCE AND COMBINED HEAT INPUT OF TWO APPLIANCES
THIRD FLOOR APPLIANCE
AVAILABLE TOTAL HEIGHT FOR SECOND FLOOR APPLIANCE
3
FIRST INTERCONNECTION TEE*
USE VENT CONNECTOR TABLE
RISE
SECOND FLOOR APPLIANCE
DESIGN VENT CONNECTOR FOR FIRST FLOOR APPLIANCE AS AN INDIVIDUAL VENT OF THIS TOTAL HEIGHT FOR INPUT OF FIRST FLOOR APPLIANCE
2
USE VENT CONNECTOR TABLE
FIRST FLOOR APPLIANCE
TEE WITH CAP OPTIONAL
1
* EACH INTERCONNECTION TEE IS SAME SIZE AS THE SEGMENT OF COMMON VENT DIRECTLY ABOVE

Principles of design of multistory vents using vent connector and common vent design tables (see Sections C504.3.11 through C504.3.17).

**FIGURE C-B102.5(9)
MULTISTORY VENT SYSTEMS**



Notes: This map is a necessarily generalized guide to temperatures in the contiguous United States. Temperatures shown for areas such as mountainous regions and large urban centers are not necessarily accurate.

The climate data used to develop this map are from the ASHRAE Handbook—Fundamentals (Climate Conditions for the United States).

For 99-percent winter design temperature in Alaska, consult the ASHRAE Handbook—Fundamentals. The 99-percent winter design temperatures for Hawaii are greater than 37°F.

FIGURE C-B102.5(10)
NATIONAL FUEL GAS CODE 99-PERCENT WINTER DESIGN TEMPERATURES FOR THE CONTIGUOUS UNITED STATES

APPENDIX C-C

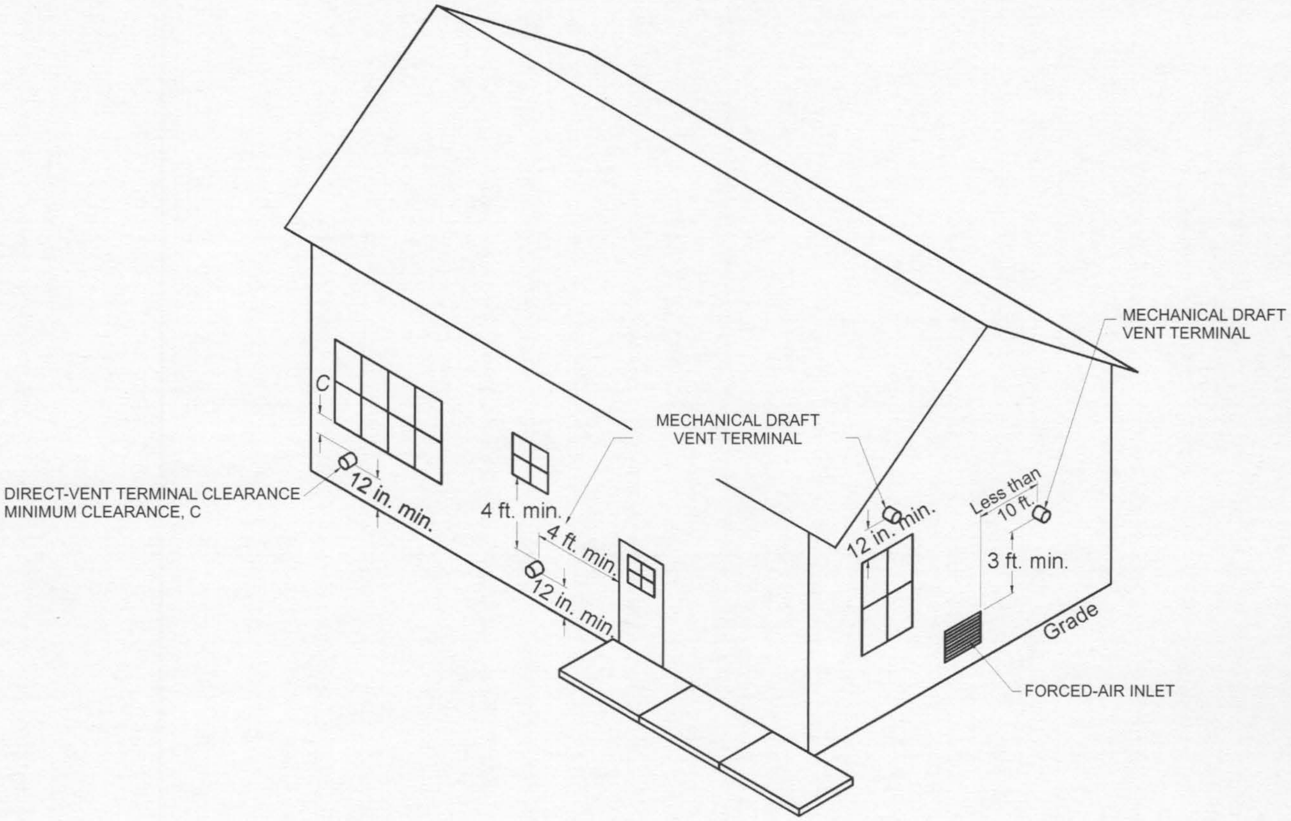
EXIT TERMINALS OF MECHANICAL DRAFT AND DIRECT-VENT VENTING SYSTEMS

This appendix is informative and is not part of the code.

SECTION C-C101

GENERAL

C-C101.1 Exit terminals. Location requirements of exit terminals of mechanical draft and direct-vent venting systems are provided in Figure C-C101.1.



For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

FIGURE C-C101.1
EXIT TERMINALS OF MECHANICAL DRAFT AND DIRECT-VENT VENTING SYSTEMS

APPENDIX C-D

RECOMMENDED PROCEDURE FOR SAFETY INSPECTION OF AN EXISTING APPLIANCE INSTALLATION

This appendix is not a part of the requirements of this code and is included for informational purposes only.

SECTION C-D101
GENERAL

The following procedure is intended as a guide to aid in determining that an *appliance* is properly installed and is in a safe condition for continued use. Where a gas supplier performs an inspection, their written procedures should be followed.

C-D101.1 Application. This procedure is intended for existing residential installations of a furnace, boiler, room heater, water heater, cooking *appliance*, fireplace *appliance* and clothes dryer. This procedure should be performed prior to any attempt to modify the *appliance* installation or building envelope.

C-D101.2 Weatherization programs. Before a building envelope is to be modified as part of a weatherization program, the existing *appliance* installation should be inspected in accordance with these procedures. After all unsafe conditions are repaired, and immediately after the weatherization is complete, the *appliance* inspections in Section C-D105.2 are to be repeated.

C-D101.3 Inspection procedure. The safety of the building occupant and inspector are to be determined as the first step as described in Section C-D102. Only after the ambient environment is found to be safe should inspections of gas piping and appliances be undertaken. It is recommended that all inspections described in Sections C-D103, C-D104, and C-D106, where the *appliance* is in the off mode, be completed and any unsafe conditions repaired or corrected before continuing with inspections of an operating *appliance* described in Sections C-D105 and C-D106.

C-D101.4 Manufacturer instructions. Where available, the manufacturer's installation and operating instructions for the installed *appliances* should be used as part of these inspection procedures to determine if it is installed correctly and is operating properly.

C-D101.5 Instruments. The inspection procedures include measuring for fuel gas and carbon monoxide (CO) and will require the use of a combustible gas detector (CGD) and a CO detector. It is recommended that both types of detectors be *listed*. Prior to any inspection, the detectors should be calibrated or tested in accordance with the manufacturer's instructions. In addition, it is recommended that the detectors have the following minimum specifications.

1. *Gas Detector.* The CGD should be capable of indicating the presence of the type of fuel gas for which it is to be used (e.g. natural gas or propane). The combustible gas detector should be capable of the following:
    a. *PPM:* Numeric display with a parts per million (ppm) scale from 1 ppm to 900 ppm in 1 ppm increments.
    b. *LEL:* Numeric display with a percent lower explosive limit (% LEL) scale from 0 percent to 100 percent in 1 percent increments.
    c. *Audio:* An audio sound feature to locate leaks.
2. *CO Detector.* The CO detector should be capable of the following functions and have a numeric display scale as follows:
    a. *PPM:* For measuring ambient room and *appliance* emissions a display scale in parts per million (ppm) from 0 to 1,000 ppm in 1 ppm increments.
    b. *Alarm:* A sound alarm function where hazardous levels of ambient CO is found (see Section C-D102 for alarm levels)
    c. *Air Free:* Capable of converting CO measurements to an air free level in ppm. Where a CO detector is used without an air free conversion function, the CO air free can be calculated in accordance with Note 3 in Table C-D106.

SECTION C-D102
OCCUPANT AND INSPECTOR SAFETY

Prior to entering a building, the inspector should have both a combustible gas detector (CGD) and CO detector turned on, calibrated, and operating. Immediately upon entering the building, a sample of the ambient atmosphere should be taken. Based on CGD and CO detector readings, the inspector should take the following actions:

1. The CO detector indicates a carbon monoxide level of 70 ppm or greater[1]. The inspector should immediately notify the occupant of the need for themselves and any building occupant to evacuate; the inspector shall immediately evacuate and call 911.
2. Where the CO detector indicates a reading between 30 ppm and 70 ppm[1]. The inspector should advise the occupant that high CO levels have been found and recommend that all possible sources of CO should be turned off immediately and windows and doors opened. Where it appears that the source of CO is a permanently installed *appliance*, advise the occupant to keep the *appliance* off and have the *appliance* serviced by a qualified servicing agent.

3. Where CO detector indicates CO below 30 ppm[1] the inspection can continue.
4. The CGD indicates a combustible gas level of 20% LEL or greater. The inspector should immediately notify the occupant of the need for themselves and any building occupant to evacuate; the inspector shall immediately evacuate and call 911.
5. The CGD indicates a combustible gas level below 20% LEL, the inspection can continue.

If during the inspection process it is determined a condition exists that could result in unsafe *appliance* operation, shut off the *appliance* and advise the owner of the unsafe condition. Where a gas leak is found that could result in an unsafe condition, advise the owner of the unsafe condition and call the gas supplier to turn off the gas supply. The inspector should not continue a safety inspection on an operating *appliance*, venting system, and piping system until repairs have been made.

SECTION C-D103
GAS PIPING AND CONNECTIONS INSPECTIONS

1. *Leak Checks*. Conduct a test for gas leakage using either a non-corrosive leak detection solution or a CGD confirmed with a leak detection solution.

   The preferred method for leak checking is by use of gas leak detection solution applied to all joints. This method provides a reliable visual indication of significant leaks.

   The use of a CGD in its audio sensing mode can quickly locate suspect leaks but can be overly sensitive indicating insignificant and false leaks. All suspect leaks found through the use of a CGD should be confirmed using a leak detection solution.

   Where gas leakage is confirmed, the owner should be notified that repairs must be made. The inspection should include the following components:

   a. All gas *piping* fittings located within the *appliance* space.
   b. *Appliance* connector fittings.
   c. *Appliance* gas valve/regulator housing and connections.
2. *Appliance Connector*. Verify that the *appliance* connection type is compliant with Section C411. Inspect flexible *appliance* connections to determine if they are free of cracks, corrosion and signs of damage. Verify that there are no uncoated brass connectors. Where connectors are determined to be unsafe or where an uncoated brass connector is found, the appliance shutoff valve should be placed in the off position and the owner notified that the connector must be replaced.
3. *Piping Support*. Inspect *piping* to determine that it is adequately supported, that there is no undue stress on the *piping*, and if there are any improperly capped pipe openings.
4. *Bonding*. Verify that the electrical bonding of gas *piping* is compliant with Section C310.

SECTION C-D104
INSPECTIONS TO BE PERFORMED WITH THE APPLIANCE NOT OPERATING

The following safety inspection procedures are performed on appliances that are not operating. These inspections are applicable to all *appliance* installations.

1. *Preparing for Inspection*. Shut off all gas and electrical power to the appliances located in the same room being inspected. For gas supply, use the shutoff valve in the supply line or at the manifold serving each *appliance*. For electrical power, place the circuit breaker in the off position or remove the fuse that serves each *appliance*. A lock type device or tag should be installed on each gas shutoff valve and at the electrical panel to indicate that the service has been shut off for inspection purposes.
2. *Vent System Size and Installation*. Verify that the existing venting system size and installation are compliant with Sections C501 through C504. The size and installation of venting systems for other than natural draft and Category I appliances should be in compliance with the manufacturer's installation instructions. Inspect the venting system to determine that it is free of blockage, restriction, leakage, corrosion, and other deficiencies that could cause an unsafe condition. Inspect masonry chimneys to determine if they are lined. Inspect plastic venting system to determine that it is free of sagging and it is sloped in an upward direction to the outdoor vent termination.
3. *Combustion Air Supply*. Inspect provisions for *combustion air* as follows:
   a. *No Direct-vent Appliances*. Determine that non-direct vent *appliance* installations are compliant with the *combustion air* requirements in Section C304. Inspect any interior and exterior *combustion air* openings and any connected *combustion air* ducts to determine that there is no blockage, restriction, corrosion or damage. Inspect to determine that the upper horizontal *combustion air* duct is not sloped in a downward direction toward the air supply source.
   b. *Direct Vent Appliances*. Verify that the *combustion air* supply ducts and pipes are securely fastened to direct vent *appliance* and determine that there are no separations, blockage, restriction, corrosion or other damage. Determine that the *combustion air* source is located in the

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[1] U.S. Consumer Product Safety Commission, *Responding to Residential Carbon Monoxide Incidents, Guidelines For Fire and Other Emergency Response Personnel,* Approved 7/23/02

outdoors or to areas that freely communicate to the outdoors.

   c. *Unvented Appliances*. Verify that the total input of all unvented room heaters and gas-fired refrigerators installed in the same room or rooms that freely communicate with each other does not exceed 20 Btu/h/ft^3.

4. *Flooded Appliances*. Inspect the *appliance* for signs that the *appliance* may have been damaged by flooding. Signs of flooding include a visible water submerge line on the *appliance* housing, excessive surface or component rust, deposited debris on internal components, and mildew-like odor. Inform the owner that any part of the *appliance* control system and any *appliance* gas control that has been under water must be replaced. All flood-damaged plumbing, heating, cooling and electrical appliances should be replaced.
5. *Flammable Vapors*. Inspect the room/space where the *appliance* is installed to determine if the area is free of the storage of gasoline or any flammable products such as oil-based solvents, varnishes or adhesives. Where the *appliance* is installed where flammable products will be stored or used, such as a garage, verify that the *appliance* burner(s) is a minimum of 18" above the floor unless the *appliance* is *listed* as flammable vapor ignition resistant.
6. *Clearances to Combustibles*. Inspect the immediate location where the *appliance* is installed to determine if the area is free of rags, paper or other combustibles. Verify that the *appliance* and venting system are compliant with clearances to combustible building components in accordance with Sections 305.8, 501.15.4, 502.5, 503.6.2, 503.10.5 and other applicable sections of Section 503.
7. *Appliance Components.* Inspect internal components by removing access panels or other components for the following:
   a. Inspect burners and crossovers for blockage and corrosion. The presence of soot, debris, and signs of excessive heating are potential indicators of incomplete combustion caused by blockage or improper burner adjustments.
   b. Metallic and non-metallic hoses for signs of cracks, splitting, corrosion, and lose connections.
   c. Signs of improper or incomplete repairs
   d. Modifications that override controls and safety systems
   e. Electrical wiring for loose connections; cracks, missing or worn electrical insulation; and indications of excessive heat or electrical shorting. Appliances requiring an external electrical supply should be inspected for proper electrical connection in accordance with the *Electrical Code.*
8. *Placing Appliances Back in Operation.* Return all inspected appliances and systems to their preexisting state by reinstalling any removed access panels and components. Turn on the gas supply and electricity to each *appliance* found in safe condition. Proceed to the operating inspections in Sections C-D105 through C-D106.

SECTION C-D105
INSPECTIONS TO BE PERFORMED WITH THE APPLIANCE OPERATING

The following safety inspection procedures are to be performed on appliances that are operating where there are no unsafe conditions or where corrective repairs have been completed.

C-D105.1 General Appliance Operation.

1. *Initial Startup.* Adjust the thermostat or other control device to start the *appliance*. Verify that the *appliance* starts up normally and is operating properly.

   Determine that the pilot(s), where provided, is burning properly and that the main burner ignition is satisfactory, by interrupting and re-establishing the electrical supply to the *appliance* in any convenient manner. If the *appliance* is equipped with a continuous pilot(s), test all pilot safety devices to determine whether they are operating properly by extinguishing the pilot(s) when the main burner(s) is off and determining, after 3 minutes, that the main burner gas does not flow upon a call for heat. If the *appliance* is not provided with a pilot(s), test for proper operation of the ignition system in accordance with the *appliance* manufacturer's lighting and operating instructions.
2. *Flame Appearance*. Visually inspect the flame appearance for proper color and appearance. Visually determine that the main burner gas is burning properly (i.e., without floating, lifting, or flashback). Adjust the primary air shutter as required. If the *appliance* is equipped with high and low flame controlling or flame modulation, check for proper main burner operation at low flame.
3. *Appliance Shutdown*. Adjust the thermostat or other control device to shut down the *appliance*. Verify that the *appliance* shuts off properly.

C-D105.2 Test for combustion air and vent drafting for natural draft and Category I appliances. *Combustion air* and vent draft procedures are for natural draft and Category I appliances equipped with a draft hood and connected to a natural draft venting system.

1. *Preparing for Inspection*. Close all exterior building doors and windows and all interior doors between the space in which the *appliance* is located and other spaces of the building that can be closed. Turn on any clothes dryer. Turn on any exhaust fans, such as range hoods and bathroom exhausts, so they will operate at maximum speed. Do not operate a summer exhaust fan. Close *fireplace* dampers and any *fireplace* doors.
2. *Placing the Appliance in Operation*. Place the *appliance* being inspected in operation. Adjust the

thermostat or control so the *appliance* will operate continuously.

3. *Spillage Test*. Verify that all appliances located within the same room are in their standby mode and ready for operation. Follow lighting instructions for each *appliance* as necessary. Test for spillage at the draft hood relief opening as follows:
    a. After 5 minutes of main burner operation, check for spillage using smoke.
    b. Immediately after the first check, turn on all other fuel gas burning appliances within the same room so they will operate at their full inputs and repeat the spillage test.
    c. Shut down all appliances to their standby mode and wait for 15 minutes.
    d. Repeat the spillage test steps a through c on each *appliance* being inspected.
4. *Additional Spillage Tests*. Determine if the *appliance* venting is impacted by other door and air handler settings by performing the following tests.
    a. Set initial test condition in accordance with Section C-D105.2, Item 1.
    b. Place the appliance(s) being inspected in operation. Adjust the thermostat or control so the appliance(s) will operate continuously.
    c. Open the door between the space in which the appliance(s) is located and the rest of the building. After 5 minutes of main burner operation, check for spillage at each *appliance* using smoke.
    d. Turn on any other central heating or cooling air handler fan that is located outside of the area where the appliances are being inspected. After 5 minutes of main burner operation, check for spillage at each *appliance* using smoke. The test should be conducted with the door between the space in which the appliance(s) is located and the rest of the building in the open and in the closed position.
5. Return doors, windows, exhaust fans, *fireplace* dampers, and any other fuel gas burning *appliance* to their previous conditions of use.
6. If, after completing the spillage test it is believed sufficient *combustion air* is not available, the owner should be notified that an alternative *combustion air* source is needed in accordance with Section C304. Where it is believed that the venting system does not provide adequate natural draft, the owner should be notified that alternative vent sizing, design or configuration is needed in accordance with Sections C501 through C506. If spillage occurs, the owner should be notified as to its cause, be instructed as to which position of the door (open or closed) would lessen its impact, and that corrective action by a HVAC professional should be taken.

SECTION C-D106
APPLIANCE-SPECIFIC INSPECTIONS

The following *appliance*-specific inspections are to be performed as part of a complete inspection. These inspections are performed either with the *appliance* in the off or standby mode (indicated by "*OFF*") or on an *appliance* that is operating (indicated by "*ON*"). The CO measurements are to be undertaken only after the *appliance* is determined to be properly venting. The CO detector should be capable of calculating CO emissions in ppm air free.

1. Forced Air Furnaces:
    a. OFF. Verify that an air filter is installed and that it is not excessively blocked with dust.
    b. OFF. Inspect visible portions of the furnace combustion chamber for cracks, ruptures, holes, and corrosion. A heat exchanger leakage test should be conducted.
    c. ON. Verify both the limit control and the fan control are operating properly. Limit control operation can be checked by blocking the circulating air inlet or temporarily disconnecting the electrical supply to the blower motor and determining that the limit control acts to shut off the main burner gas.
    d. ON. Verify that the blower compartment door is properly installed and can be properly re-secured if opened. Verify that the blower compartment door safety switch operates properly.
    e. *ON*. Check for flame disturbance before and after blower comes on which can indicate heat exchanger leaks.
    f. *ON*. Measure the CO in the vent after 5 minutes of main burner operation. The CO should not exceed threshold in Table C-D106.
2. Boilers:
    a. OFF and ON. Inspect for evidence of water leaks around boiler and connected *piping*.
    b. ON. Verify that the water pumps are in operating condition. Test low water cutoffs, automatic feed controls, pressure and temperature limit controls, and relief valves in accordance with the manufacturer's recommendations to determine that they are in operating condition.
    c. ON. Measure the CO in the vent after 5 minutes of main burner operation. The CO should not exceed threshold in Table C-D106.
3. Water Heaters:
    a. *OFF*. Verify that the pressure-temperature relief valve is in operating condition. Water in the heater should be at operating temperature.
    b. OFF. Verify that inspection covers, glass, and gaskets are intact and in place on a flammable vapor ignition resistant (FVIR) type water heater.
    c. ON. Verify that the thermostat is set in accordance with the manufacturer's operating instructions and measure the water temperature at

the closest tub or sink to verify that it is no greater than 120ºF.

   d. OFF. Where required by the local building code in earthquake prone locations, inspect that the water heater is secured to the wall studs in two locations (high and low) using appropriate metal strapping and bolts.
   e. ON. Measure the CO in the vent after 5 minutes of main burner operation. The CO should not exceed threshold in Table C-D106.

4. Cooking Appliances:
   a. *OFF*. Inspect oven cavity and range-top exhaust vent for blockage with aluminum foil or other materials.
   b. *OFF*. Inspect cook top to verify that it is free from a build-up of grease.
   c. *ON*. Measure the CO above each burner and at the oven exhaust vents after 5 minutes of burner operation. The CO should not exceed threshold in Table C-D106.
5. Vented Room Heaters:
   a. OFF. For built-in room heaters and wall furnaces, inspect that the burner compartment is free of lint and debris.
   b. OFF. Inspect that furnishings and combustible building components are not blocking the heater.
   c. ON. Measure the CO in the vent after 5 minutes of main burner operation. The CO should not exceed threshold in Table C-D106.
6. Vent-free (Unvented) Heaters:
   a. OFF. Verify that the heater input is not more than 40,000 Btu input, but not more than 10,000 Btu where installed in a bedroom, and 6,000 Btu where installed in a bathroom.
   b. OFF. Inspect the ceramic logs provided with gas log type vent free heaters that they are properly located and aligned.
   c. OFF. Inspect the heater that it is free of excess lint build-up and debris.
   d. OFF. Verify that the oxygen depletion safety shutoff system has not been altered or bypassed.
   e. ON. Verify that the main burner shuts down within 3 minutes by extinguishing the pilot light. The test is meant to simulate the operation of the oxygen depletion system (ODS).
   f. ON. Measure the CO after 5 minutes of main burner operation. The CO should not exceed threshold in Table C-D106.
7. Gas Log Sets and Gas Fireplaces:
   a. OFF. For gas logs installed in wood burning fireplaces equipped with a damper, verify that the *fireplace* damper is in a fixed open position.
   b. ON. Measure the CO in the firebox (log sets installed in wood burning fireplaces or in the vent (gas *fireplace*) after 5 minutes of main burner operation. The CO should not exceed threshold in Table C-D106.
8. Gas Clothes Dryer:
   a. *OFF*. Where installed in a closet, verify that a source of make-up air is provided and inspect that any make-up air openings, louvers, and ducts are free of blockage.
   b. OFF. Inspect for excess amounts of lint around the dryer and on dryer components. Inspect that there is a lint trap properly installed and it does not have holes or tears. Verify that it is in a clean condition.
   c. OFF. Inspect visible portions of the exhaust duct and connections for loose fittings and connections, blockage, and signs of corrosion. Verify that the duct termination is not blocked and that it terminates in an outdoor location. Verify that only *approved* metal vent ducting material is installed (plastic and vinyl materials are not *approved* for gas dryers).
   d. ON. Verify mechanical components including drum and blower are operating properly.
   e. ON. Operate the clothes dryer and verify that exhaust system is intact and exhaust is exiting the termination.
   f. ON. Measure the CO at the exhaust duct or termination after 5 minutes of main burner operation. The CO should not exceed threshold in Table C-D106.

TABLE C-D106
CO THRESHOLDS

Boilers (all categories)	400 ppm air free
Central Furnace (all categories)	400 ppm[1] air free[2, 3]
Floor Furnace	400 ppm air free
Gravity Furnace	400 ppm air free
Wall Furnace	200 ppm air free
Wall Furnace (Direct Vent)	400 ppm air free
Vented Room Heater	200 ppm air free
Vent-Free Room Heater	200 ppm air free
Water Heater	200 ppm air free
Oven/Broiler	225 ppm as measured
Top Burner	25 ppm as measured (per burner)
Clothes Dryer	400 ppm air free
Refrigerator	25 ppm as measured
Gas Log (gas fireplace)	25 ppm as measured in vent
Gas Log (installed in wood burning fireplace)	400 ppm air free in firebox

1. Parts per million.

(continued)

TABLE C-D106—continued
CO THRESHOLDS

2. Air free emission levels are based on a mathematical equation (involving carbon monoxide and oxygen or carbon dioxide readings) to convert an actual diluted flue gas carbon monoxide testing sample to an undiluted air free flue gas carbon monoxide level utilized in the *appliance* certification standards. For natural gas or propane, using as-measured CO ppm and O_2 percentage:

$$CO_{AFppm} = \left(\frac{20.9}{20.9 - O_2}\right) \times CO_{ppm}$$

where:

CO_{AFppm} = Carbon monoxide, air-free ppm.
CO_{ppm} = As-measured combustion gas carbon monoxide ppm.
O_2 = Percentage of oxygen in combustion gas, as a percentage.

3. An alternate method of calculating the CO air free when access to an oxygen meter is not available:

$$CO_{AFppm} = \left(\frac{UCO_2}{CO_2}\right) \times CO$$

where:

UCO_2 = Ultimate concentration of carbon dioxide for the fuel being burned in percent for natural gas (12.2 percent) and propane (14.0 percent)
CO_2 = Measured concentration of carbon dioxide in combustion products in percent
CO = Measured concentration of carbon monoxide in combustion products in percent

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